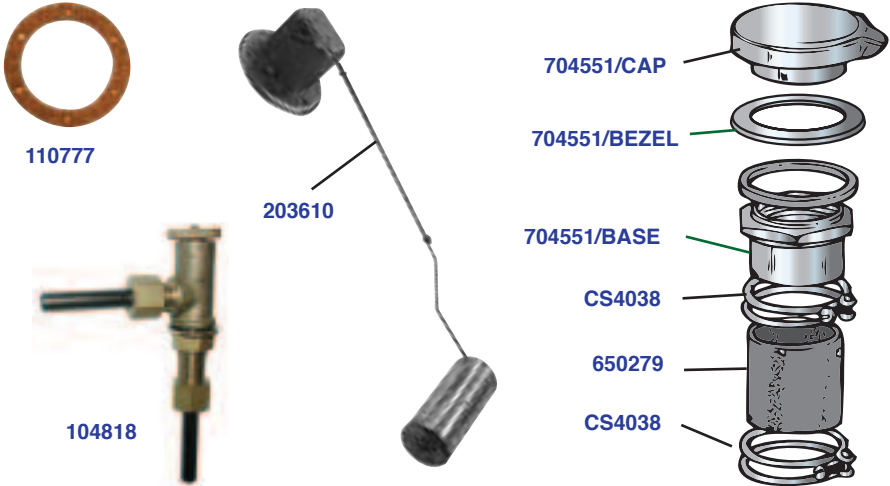


FUEL SYSTEM

FUEL SYSTEM—FILLER CAP, TANK SENDING UNIT, SHUT-OFF TAP, TR2, TR3

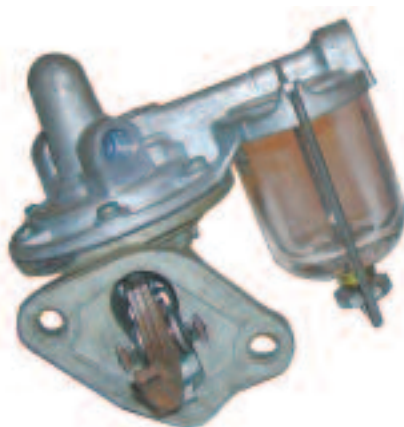


Part No.	Description	No.Off	List Price	Your Price
FUEL FILLER DETAILS, all TR2, TR3				
RFK1960	FUEL FILLER KIT , comprising indented listings...	1		
704551/CAP	Cap , fuel filler, hinged, chrome	1		
704551/BEZEL	Bezel , chrome, between cap and rear deck panel	1		
704551/BASE	Body , fuel pump, threaded for cap	1		
650279	Hose , connecting fuel cap to tank	1		
CS4038	Clip , securing hose to cap and tank	2		
FUEL TANK SENDING UNIT (GAUGE)				
203610	Sending Unit , fuel gauge, in fuel tank	1		
110777	Gasket , cork, sealing gauge unit to tank	1		
RFK1857	HARDWARE KIT , securing sending unit to fuel tank	1		
TF2504	Screw	6		
WN705	Washer , shakeproof	6		
SHUT-OFF TAP, TR2, TR3, early TR3A models				
104818	Shut-off Valve , fitted to bracket on chassis frame near fuel pump, TR2, TR3, early TR3A	1		
REP431	Cork Seal , included with valve	1		
JN2111	Nut , jam, securing shut-off tap to chassis frame	1		
WP29	Washer , plain, under nut	1		

FUEL SYSTEM

FUEL SYSTEM—FUEL PUMP, REPAIR KIT, FUEL FILTER, TR2, TR3

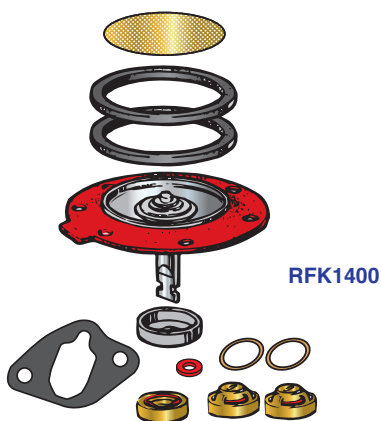
The Roadster Factory supplies a replica pump which is quite identical to the original AC pump fitted by Triumph. Our replica pump is made in Italy, and it has performed very well for us. Includes glass bowl and priming lever. Suitable for use with ethanol fuels. Our repair kit will fit original AC pumps and our replica pump. It includes high-quality components of correct design and seal to keep fuel out of your engine oil.



ORIGINAL
AC PUMP



109637
REPLICA PUMP



RFK1400



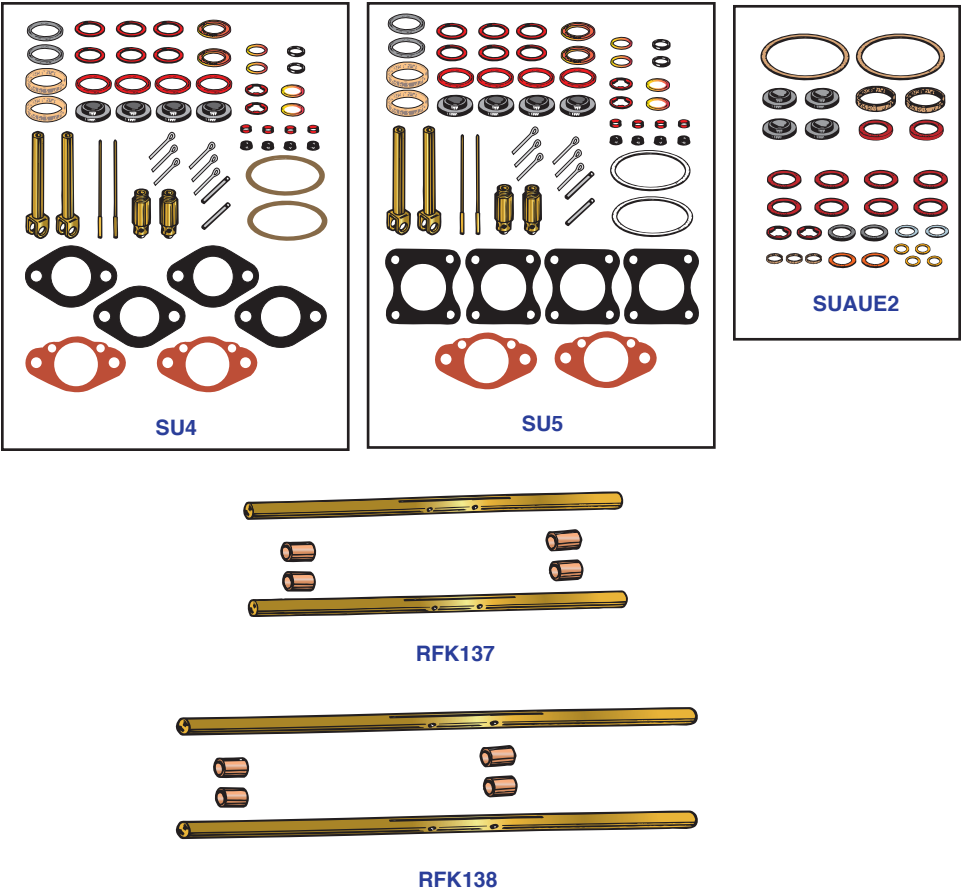
GFF56

Part No.	Description	No.Off	List Price	Your Price
109637	Fuel Pump Assembly , OEM quality	1		
RFK1400	Repair Kit , fits original pump and replica pump listed above	1		
	FUEL FILTER ASSEMBLY , AC brand,			
	metal case			
GFF56	Fuel Filter	1		

FUEL SYSTEM

FUEL SYSTEM—CARBURETTOR REPAIR, TR2, TR3

TRF supplies the best repair kits on the market for both SU H4 and SU H6 carbs. SU H4 carbs were fitted to TR2 models and SU H6 carbs were fitted to TR3, TR3A, and some TR3B models.



Part No.	Description	No.Off	List Price	Your Price
CARBURETTOR REPAIR KITS				
SUAUE2	Gasket Kit , services two H4 or H6 carbs; very complete gasket kit	1		
SU4	Major Rebuild Kit , H4 carbs; includes gaskets, needles, jets, and float chamber needle valves, TR2	1		
SU5	Major Rebuild Kit , H6 carbs; includes gaskets, needles, jets, and float chamber needle valves, TR3, TR3A, maybe TR3B	1		
THROTTLE SHAFT KITS; include one pair of throttle shafts and four replacement bushes				
RFK137	Throttle Shaft Kit , SU H4 carbs	1		
RFK138	Throttle Shaft Kit , SU h6 carbs	1		

P.S. Please note that throttle shaft bushes must be reamed in alignment after installation. This is work for a good automotive machine shop.

FUEL SYSTEM

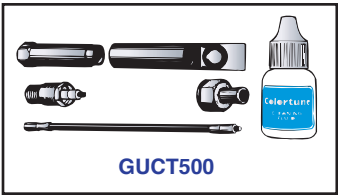
FUEL SYSTEM—CARBURETTOR REPAIR, TR2, TR3 —Continued



RFP513



RFP500



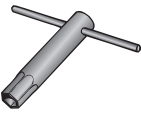
GUCT500



CAT2



CAT3



CAT4

Part No.	Description	No.Off	List Price	Your Price
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WORKSHOP MANUALS

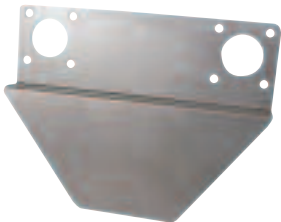
RFP500	Haynes Carburettor Workshop Manual , covers SU, Zenith-Stromberg, and Weber carbs	A/R
RFP513	SU Carburettor High-Performance Manual	A/R

BASIC TOOLS

CAT3	Wrench , adjusting SU H6 carb jets	1
CAT2	Air Flow Meter , for matching throttle settings; called a “Unisyn”	1
CAT4	Wrench , for servicing SU float chamber needle valves	1
GUCT500	Colortune Tune-up Kit ; allows setting of fuel mixture by observing the colour of combustion inside the engine	1

FUEL SYSTEM—CARBURETTOR HEAT SHIELDS, TR2, TR3

If fuel vaporizes too quickly before it gets into the combustion chamber, the engine will not run well, a common occurrence during hot weather. Heat shields protect the carburettors from heat radiated by the exhaust manifold. Developed by racers in the past. Available to all of us now.



HP188



HP192

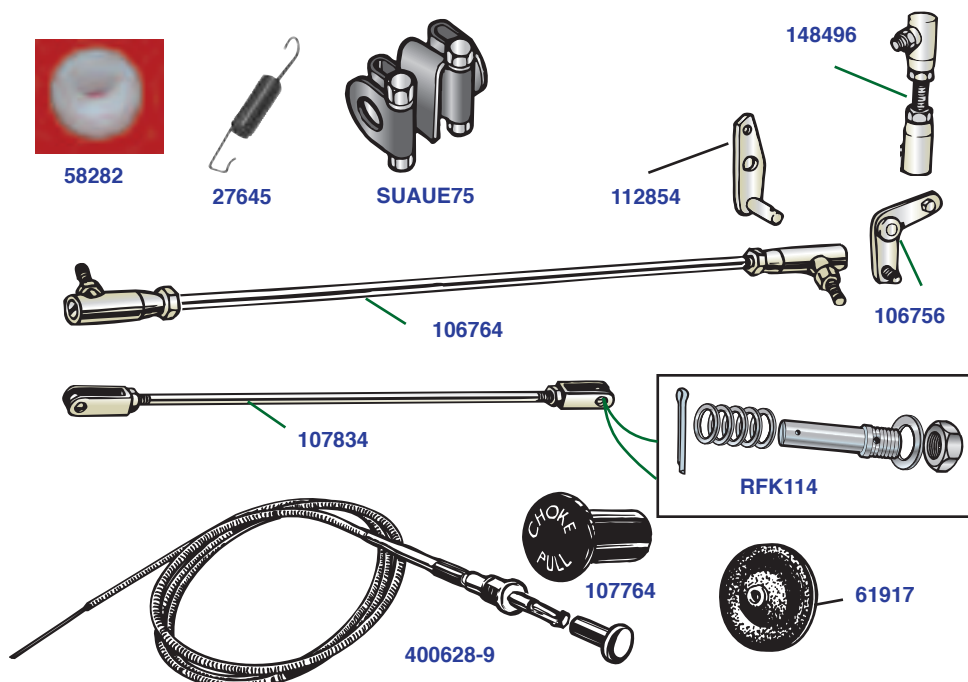
Part No.	Description	No.Off	List Price	Your Price
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HP188	Heat Shield , TR3, TR3A, TR3B with SU H6 carbs	1
HP192	Heat Shield , fits Weber side-draught carbs; one req. per carb	2

FUEL SYSTEM

FUEL SYSTEM—CARBURETTOR LINKAGE AND CHOKE CABLE, TR2, TR3

You can use selections from this list of components manufactured by TRF to keep your throttle linkage tight and responsive.



Part No.	Description	No. Off	List Price	Your Price
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THROTTLE LINKAGE

58282	Bush , nylon, accelerator cross-shaft; bushes are located in housings on the bulkhead	2
27645	Spring , return, accelerator shaft lever	1
106764	Link Rod , long, horizontal, with end joints	1
106756	Lever , bell crank	1
112854	Bracket , pivot, bell crank lever, on intake manifold	1
148496	Link Rod , short, vertical, with end joints	1
SUAUE75	Folded Coupling , connecting front and rear carb throttles	2

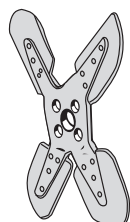
CHOKE CABLE AND LINKAGE

400628-9	Choke Cable Assembly , with knob	1
107764	Knob , choke cable	1
61917	Grommet , rubber, choke cable to hole in bulkhead	1
107834	Link Rod , with clevis ends, connecting carburettor jet levers	1
RFK114	Pin Kit , securing link rod and choke cable to jet lever on front carb; includes special joint pin, washers, lock nut, and cotter pin	1
PJ8506	Pin , joint, securing link rod to jet lever on rear carb	1
PC8	Pin , cotter, securing joint pin	1

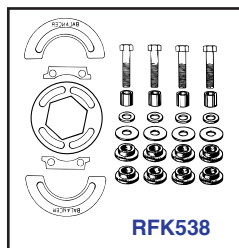
COOLING SYSTEM

COOLING SYSTEM—COOLING FANS, TR2, TR3

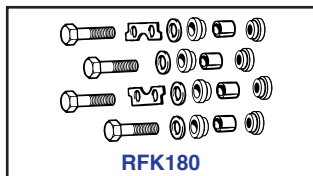
The original metal fan is still available for concours enthusiasts, but the yellow plastic fan from TR250, early TR6 is better for cooling. The yellow fan may be fitted to the original fan hub by turning it backward, or a new specially-designed hub can be fitted. Once installed, it is not noticeable that the fan is turned backwards or forwards.



202025



RFK538



RFK180



308353



108496/U



RFK1597

Part No.	Description	No. Off	List Price	Your Price
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ORIGINAL METAL FAN

202025	Fan , metal, four blades, as original	1		
RFK538	FITTING KIT , original fan	1		
108496	Bush , rubber	8		
108499	Sleeve , steel, inside rubber bushes	4		
108495	Washer , plain, over outside bushes	4		
108497	Washer , lock, securing crankshaft center bolt	1		
107858	Balance Piece , fan	A/R		
HB811	Bolt , securing fan to hub extension	4		
WP34	Washer , plain, under heads of bolts	4		
107857	Locking Plate , securing bolts	2		

YELLOW PLASTIC FAN

308353	Fan , yellow plastic	1		
RFK180	FITTING KIT , yellow fan, for use with original TR2, TR3 fan hub extension	1		
108496	Bush , rubber	8		
108499	Sleeve , steel, fitted in rubber bushes	4		
108495	Washer , plain, fitted on outsides of rubber bushes	4		
HB811	Bolt , securing fan to hub	4		
107857	Locking Plate , securing bolts	2		
RFK1597	ADAPTOR KIT , plastic fan; shorter extension replaces original TR2, TR3 fan hub; includes mounting hardware	1		

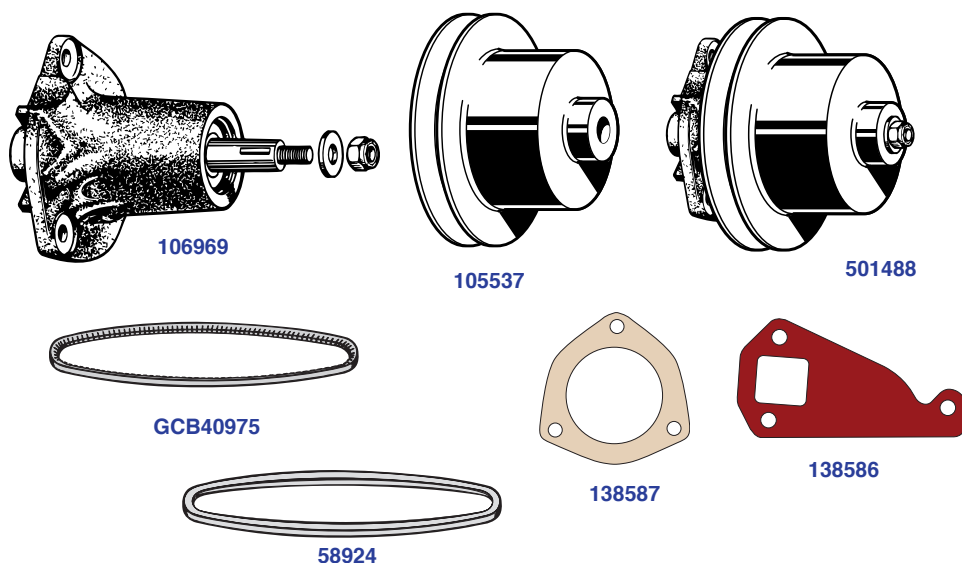
ALTERNATIVE FITMENT

108496/U	Bush , urethane, can be substituted for 108496 rubber bushes in any of the assemblies listed above	8		
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COOLING SYSTEM

COOLING SYSTEM—WATER PUMPS AND FAN BELTS,
TR2, TR3

Several water pump configurations are described below. The five-vane pump is an attempt to provide more water circulation to improve cooling.

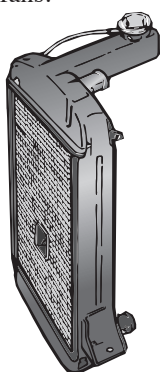


Part No.	Description	No.Of	List Price	Your Price
501488	Water Pump Assembly , with pulley	1		
106969	Water Pump Assembly , without pulley, four vane pump	1		
HP106969	Water Pump Assembly , without pulley, five vane pump	1		
105537	Pulley , water pump	1		
	HARDWARE , securing pulley to pump			
KW420	Key , locating pulley on pump shaft	1		
WP181	Washer , securing pulley to shaft	1		
TN3208	Nut , nyloc, securing pulley to shaft	1		
RFK1836	HARDWARE KIT , securing water pump housing to engine block; includes three bolts and three lock washers	1		
RFK1837	HARDWARE KIT , securing water pump to water pump housing; includes two studs, one bolt, three lock washers, and two nuts	1		
	GASKETS			
138586	Gasket , water pump housing to engine block	1		
138587	Gasket , water pump to water pump housing	1		
	FAN BELTS			
58924	Fan Belt , original type, high quality	1		
GCB40975	Fan Belt , cogged type	1		

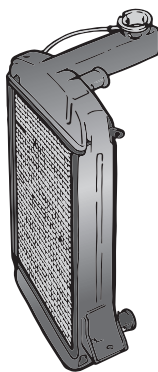
COOLING SYSTEM

COOLING SYSTEM—RADIATORS, TR2, TR3

Original style radiators are still available for most TR2 and TR3 applications. In addition, TRF offers high-performance alloy radiators with and without electric cooling fans.



400412



400412/WO



HP651



HP651/FAN

Part No.	Description	No.Off	List Price	Your Price
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ORIGINAL STYLE RADIATORS

400311	Radiator , cooling, TR2 up to TS1201	1		
400412	Radiator , cooling, TR2, TR3 models after comm. no. TS1201; with hole for starting crank as original	1		
400412/WO	Radiator , cooling, TR2, TR3 models after comm. no. TS1201; without hole for starting crank	1		

MODERN ALLOY RADIATORS; without hole for starting crank, all TR2, TR3, TR3A, TR3B

HP651	Radiator , cooling, alloy	1		
HP651/FAN	Radiator , cooling, alloy, with electric fan, wiring harness, temperature sensor, relay, and instructions	1		

COOLING SYSTEM—DRAIN TAPS, TR2, TR3

The brass taps are still available and they are worth updating, as they are part of the character of the TR2 and TR3 models which has been lost on modern vehicles

61478



61864



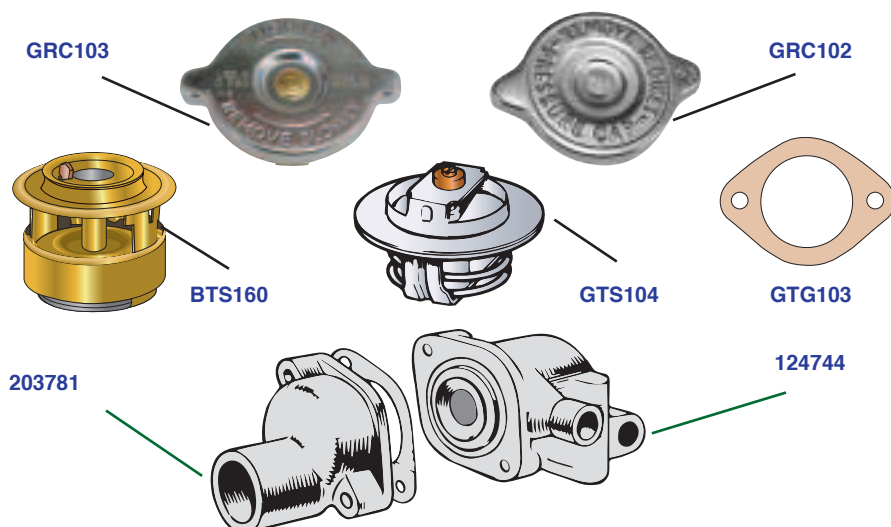
Part No.	Description	No.Off	List Price	Your Price
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61478	Brass Tap , water drain, engine block	1		
WF511	Washer , fibre, sealing tap to engine block	1		
61864	Brass Tap , water drain, original radiators; may not be applicable to replacement radiators	1		

COOLING SYSTEM

RADIATOR CAPS AND THERMOSTATS, TR2, TR3

Make sure these components are in good working condition, as failure of these minor parts can create cooling problems.

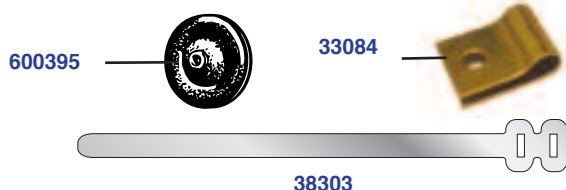


Part No.	Description	No.Off	List Price	Your Price
RADIATOR CAPS, TR2, TR3 models				
GRC103	Cap , radiator, four pounds pressure, one-inch reach, TR2, TR3, TR3A	1		
GRC102	Cap , radiator, seven pounds pressure, one-inch reach, TR3B	1		
THERMOSTATS				
BTS160	Thermostat , original bellows type, 160 degrees F.	1		
BTS185	Thermostat , original bellows type, 185 degrees F.	1		
GTG103	Gasket , thermostat	1		
THERMOSTATS, modern type; can be used on TR2, TR3 if bypass hose to radiator is blocked				
GTS102	Thermostat , 165 degrees F.	1		
GTS104	Thermostat , 180 degrees F.	1		
GTG103	Gasket , thermostat	1		
THERMOSTAT HOUSING, fits TR3, TR3A, TR3B				
203781	Housing , thermostat	1		
124744	Cover , outlet, thermostat housing	1		
RFK1871	Hardware Kit , thermostat housing to cylinder head; includes gasket	1		
RFK1872	Hardware Kit , outlet cover to thermostat housing; includes gasket	1		
GTG103	Gasket , thermostat housing to cylinder head and outlet cover to housing	2		

COOLING SYSTEM

COOLING SYSTEM—WATER TEMPERATURE GAUGE FITTINGS, TR2, TR3

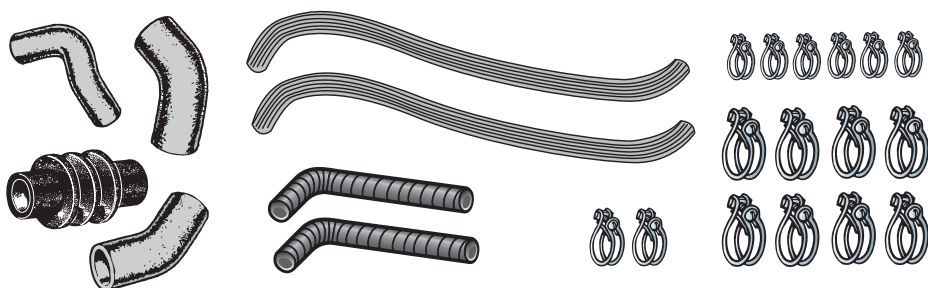
TRF has kept the fittings listed here available over the years to the delight of TR2, TR3 concours enthusiasts.



Part No.	Description	No.Off	List Price	Your Price
600395	Grommet , rubber, capillary tube to hole in bulkhead	1		
33084	Clip , folded, brass, securing capillary tube to bulkhead stays	2		
38303	Clip , aluminium strap, securing capillary tube to fuel pipe along LH side of engine; install and cut to length	A/R		
RFP1033	Drawing , showing correct run of the capillary tube with fittings	1		

COOLING SYSTEM—DELUXE WATER HOSE KIT, TR2, TR3

This kit, manufactured exclusively for The Roadster Factory contains four radiator hoses, (upper, lower, and bypass) and four heater hoses (two on bulkhead and two under dash), along with a complete set of sixteen Supergrip hose clips.

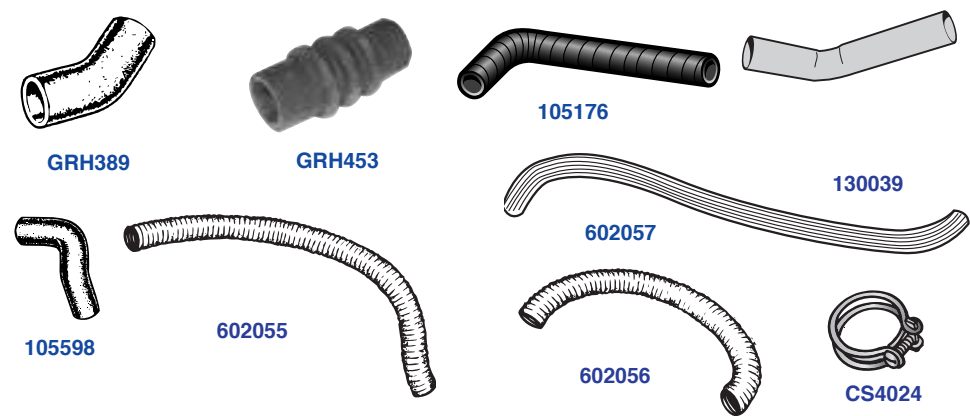


Part No.	Description	No.Off	List Price	Your Price
WHS46	Deluxe Water Hose Kit ; includes all four radiator hoses and all four heater water hoses, plus sixteen hose clips	1		

COOLING SYSTEM

COOLING SYSTEM—INDIVIDUAL RADIATOR AND HEATER HOSES, TR2, TR3

All of TRF's hoses for these models are made to match factory originals as closely as possible. They are high-quality hoses, and they do not generally let anyone down on the road.

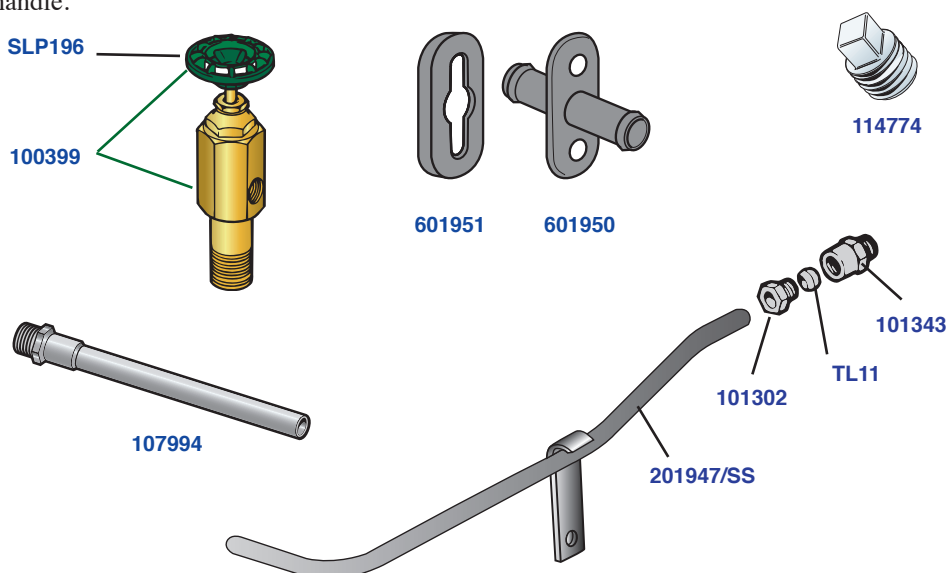


Part No.	Description	No.Off	List Price	Your Price
RADIATOR HOSES				
GRH453	Hose , cloth covered, radiator top, from thermostat housing to radiator inlet	1		
105598	Hose , cloth covered, radiator bypass, from thermostat housing to water pump housing	1		
GRH389	Hose , rubber, radiator bottom, from radiator outlet to connector pipe and from connector pipe to water pump housing	2		
130039	Pipe , connector, metal	1		
HEATER HOSES				
105176	Hose , L-formed, bulkhead pipes to water valve and to return pipe under bonnet	2		
602057	Hose , striated, bulkhead pipes to heater, under dash	2		
HOSE CLIPS				
CS4027	Clip , Supergrip type, radiator top hose and radiator bottom hoses	6		
CS4017	Clip , Supergrip type, radiator bypass hose	2		
CS4012	Clip , Supergrip type, heater hoses	8		
DEMISTER HOSES , from heater to demisters behind dash				
602056	Hose , air, heater to LH demister	1		
602055	Hose , air, heater to RH demister	1		

COOLING SYSTEM

COOLING SYSTEM—HEATER WATER VALVES AND PIPES, TR2, TR3

The Roadster Factory has manufactured most of the parts listed here, including the brass water valve which is our pride and joy, very beautiful with its green painted twist handle.

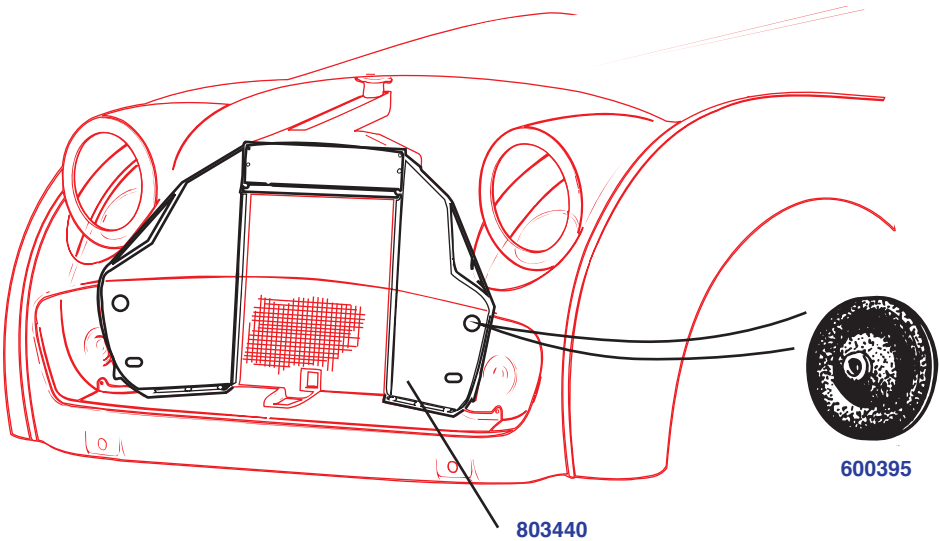


Part No.	Description	No.Off	List Price	Your Price
HEATER WATER VALVE , mounted on cylinder head				
100399	Valve , brass, with green twist handle	1		
SLP196	Handle , twist, painted green	1		
107994	Pipe , extension, screwed into heater valve	1		
RFK742	BULKHEAD HEATER CONNECTION KIT ; comprising two bulkhead connections, rubber gaskets, and attachment hardware	1		
601950	Connection Pipe , bulkhead	2		
601951	Gasket , rubber, connection pipes	2		
YJ2464	Screw , securing bulkhead pipes	4		
FU2585	Fix Nut , securing bulkhead pipes	4		
HEATER RETURN PIPE , on LH side of engine				
201947/SS	Pipe , heater water return, stainless steel	1		
101343	Adaptor , return pipe to water pump housing	1		
101302	Nut , tubing, connecting return pipe to adaptor	1		
TL11	Sleeve , tubing, sealing joint	1		
114774	Plug , blanking hole in water pump housing on models not fitted with heaters	1		

COOLING SYSTEM

RADIATOR AIR DEFLECTOR, TR3A, TR3B MODELS

The air deflector is made of fibreboard, and it must be painted before installation to protect it from water impregnation. I am going to try something different next time I change this, and I will let you know how it comes out. Note that the bumper over-rider support tubes help to secure the air deflector against the inner fenders behind the grille.

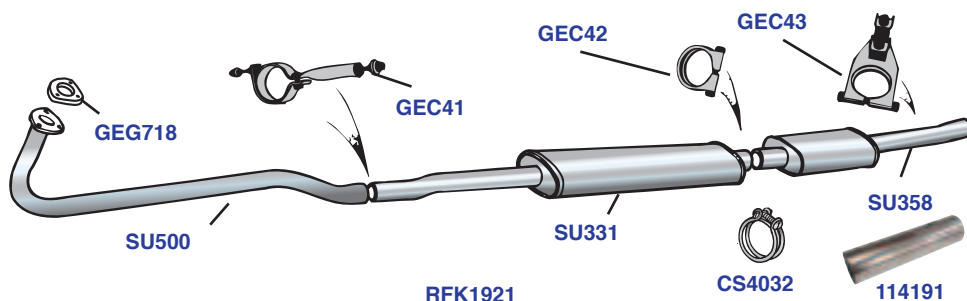


Part No.	Description	No.Off	List Price	Your Price
803440	Radiator Air Deflector , to be painted in body colour	1		
RFK1471	HARDWARE KIT , securing air deflector to flat area inside front apron—the parts catalogue says four screws, but my car had six, and I know it was original, so the kit has six	1		
YA404	Screw , self-tapping	6		
515128	Washer , plain, on screws	6		
600395	Grommet , fitted to holes in air deflector, to seal leads to signal lamps	2		

EXHAUST SYSTEM

EXHAUST SYSTEM—MILD STEEL COMPONENTS, TR2, TR3

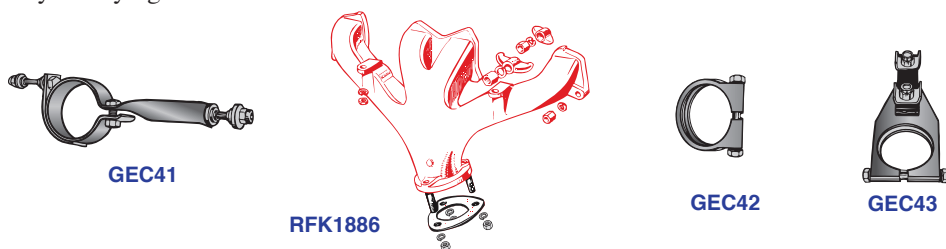
These are not always readily available, but they are in stock from time to time. I will just list them individually rather than in kits. If you prefer mild steel to stainless steel, please ask a salesperson for availability to avoid a long backorder situation. A shiny tail pipe extension seems always to have been fitted, but possibly, the early tail pipe was of smaller diameter than the later ones listed here.



Part No.	Description	No.Off	List Price	Your Price
SU500	Front Exhaust Pipe (Downpipe) , mild steel, all TR2, TR3	1		
SU331	Center Muffler , mild steel, all TR2, TR3	1		
202009	Rear Exhaust Pipe , mild steel, fitted up to comm. no. TS11384	1		
SU358	Rear Muffler , mild steel, fitted after comm. TS11384	1		
114191	Extension , aluminium, tail pipe	1		
CS4032	Clip , Supergrip, securing extension to tail pipe	1		

EXHAUST SYSTEM—HANGERS AND CLAMPS, TR2, TR3

The Roadster Factory has sourced all of the hangers and clamps and related hardware, and they are generally in stock. Actually, the mounting we use for the “cruciform” under the gearbox was not originally used until later, and it might present some questions to anyone trying to use it on a car with a commission number earlier than TS4310

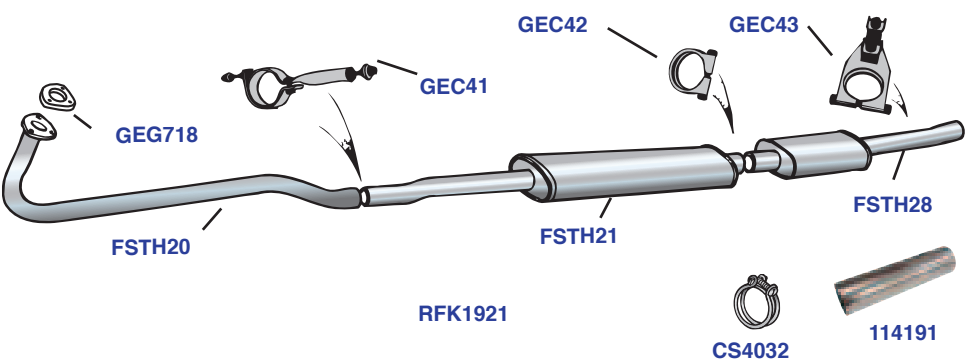


Part No.	Description	No.Off	List Price	Your Price
RFK1886	Hardware Kit , exhaust flange to exhaust manifold	1		
GEC41	Cruciform Mounting Kit , at connection between front pipe and center muffler	1		
GEC42	Clamp Kit , center muffler to rear muffler	1		
GEC43	Hanger Kit , rear muffler; includes flexible hanger, bracket, and correct hardware	1		

EXHAUST SYSTEM

EXHAUST SYSTEM—STAINLESS STEEL COMPONENTS, TR2, TR3

TRF stocks Falcon brand stainless steel exhaust components with which we have had good luck for more than thirty years. For TR2 and TR3, we supply Falcon’s versions of the front pipe, the center muffler, and the rear muffler. A concours enthusiast wanting to use the original style tail pipe extension would have to do some trimming and fitting to get the right look. Most clubs do not take off points for stainless steel exhausts in concours judging. I am not sure if they require the tail pipe extension. The hangers and clamps supplied with the stainless steel systems are those listed in the previous section.

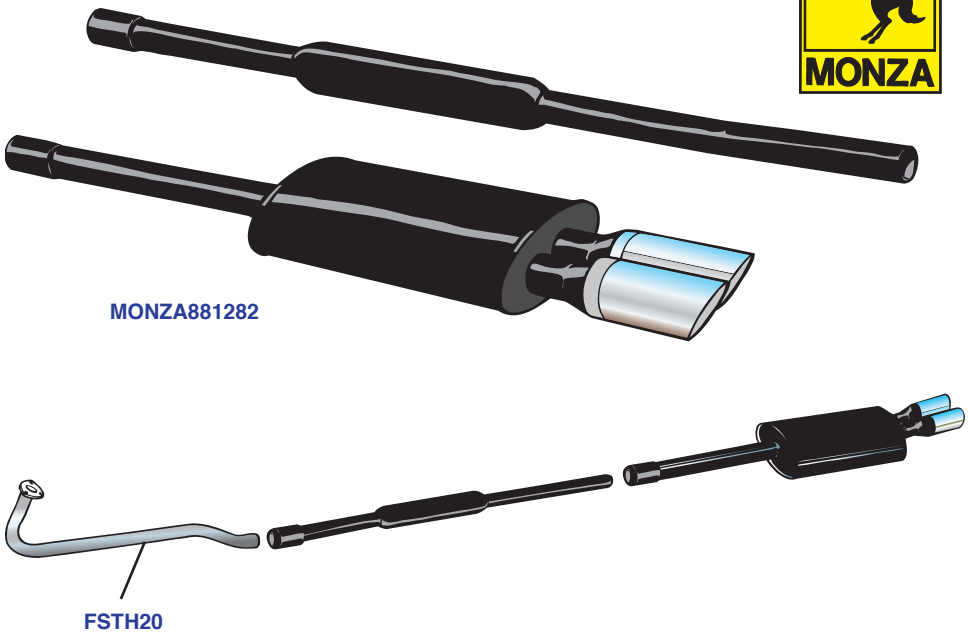


Part No.	Description	No.Off	List Price	Your Price
RFK1921	STAINLESS STEEL EXHAUST KIT, downpipe, center muffler, and rear muffler, complete with flange gasket, manifold studs and nuts, and all hangers and clamps (tail pipe extension not included)	1		
RFK106	STAINLESS STEEL EXHAUST KIT, includes downpipe, center muffler, rear muffler, and flange gasket only	1		
FSTH20	Front Pipe (Downpipe), stainless steel	1		
FSTH21	Center Muffler, stainless steel	1		
FSTH28	Rear Muffler, stainless steel	1		
GEG718	Gasket, exhaust flange	1		
RFK354	TAIL PIPE EXTENSION KIT; not easily usable with stainless steel systems	1		
114191	Extension, tail pipe, aluminium pipe per factory design	1		
CS4032	Clip, securing extension to tail pipe on rear muffler	1		

EXHAUST SYSTEM

EXHAUST SYSTEM—MONZA FREE-FLOW EXHAUST SYSTEM, TR2, TR3

If you've never driven your car with a free flow system, it can be very pleasant. The accelerator pedal is more responsive, and indeed, the horsepower is raised a bit. The sound is deeper and more throaty too. You must have an original front pipe to fit the Monza system, and some hangers and clamps are supplied with the kit. It is pretty easy to produce a workmanlike level of installation.



Part No.	Description	No.Off	List Price	Your Price
MONZA881282	Monza Free-Flow Exhaust System, includes center muffler and rear muffler with twin chromed tail pipes	1		
FSTH20	Front Pipe (Downpipe), stainless steel; required for installation of the Monza free-flow exhaust	1		