

## RUBBER BODY SEALS AND GASKETS

Some original Triumph seals are impossible to duplicate exactly, as many were made by an obsolete process which placed a soft sponge section inside a harder outer shell. Having said this, The Roadster Factory has produced a full range of seals which include correct cross-sections and rubbers of the right hardness for each seal application. In times gone by, repro seals were often too hard, and they did not compress when doors and lids were closed. TRF started having seals made for us in the mid-1980s, and they have been further improved as time has passed. Our seals fit and function well, doors close, and water and wind stay out. If you have experienced problems with seals from other sources, please try the ones listed in this section. We believe you will be delighted...



Bill Lynn and Bob Colaric in Bill's TR2 at the Triumph National Covention, Boulder Colorado, at the TDS Rallye Start Line on Friday, August 2, 1990.

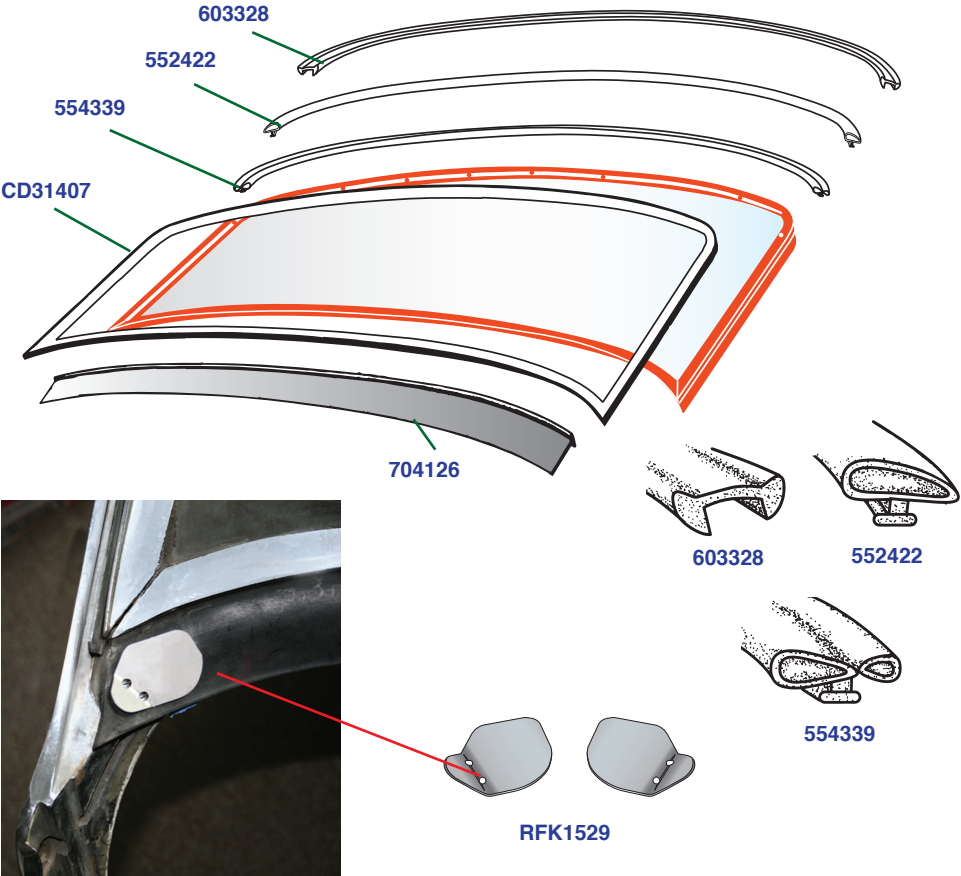


A few years ago, Ed Major sent us this photo of his TR3 on the beach at Daytona, Florida. This TR3 was the inspiration for several of TRF Christmas catalogue covers and a coffee mug and hoodie design.

RUBBER BODY SEALS AND GASKETS

RUBBER WINDSCREEN SEALS, TR2, TR3

A new top seal was fitted at the end of TR2 production, but otherwise all of the seals apply to all TR2, TR3, TR3A, and TR3B model variations.

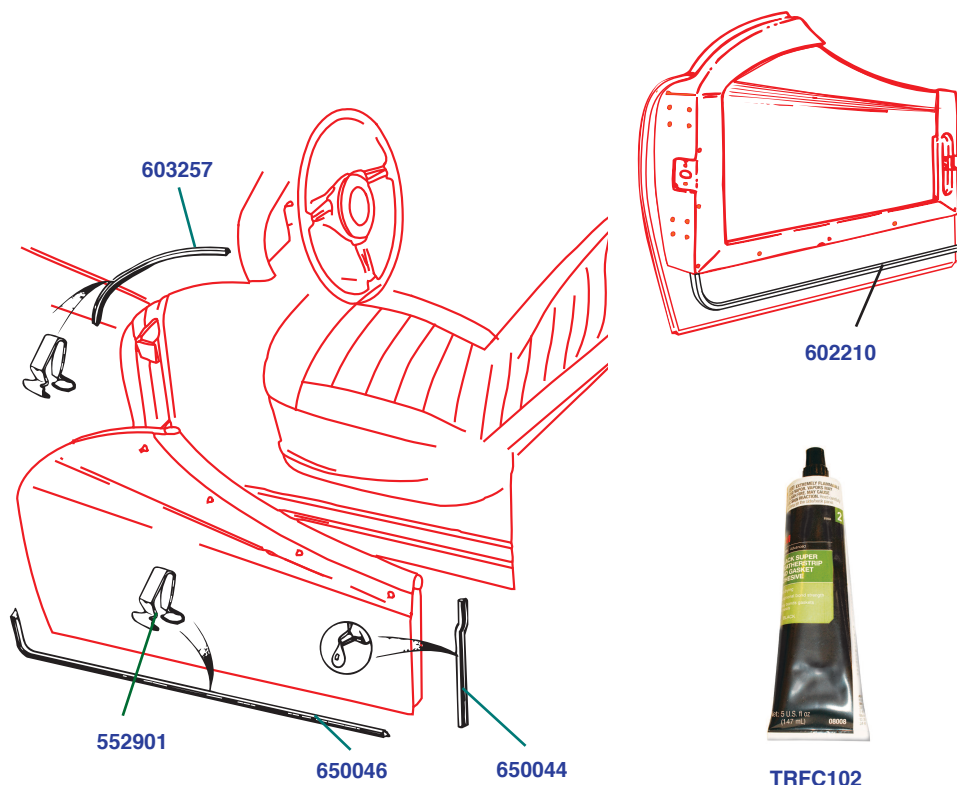


Part No.	Description	No.Off	List Price	Your Price
603328	<b>Rubber Seal</b> , front of hard top to top of windscreen frame, fitted to the hard top, TR2, TR3, TR3A, TR3B	1		
552422	<b>Rubber Seal</b> , windscreen top, TR2	1		
554339	<b>Rubber Seal</b> , windscreen top, TR3, TR3A, TR3B	1		
CD31407	<b>Glazing Seal</b> , between glass and windscreen frame, all TR2, TR3, TR3A, TR3B	1		
704126	<b>Rubber Seal</b> , windscreen bottom, all TR2, TR3, TR3A, TR3B — Install the seal so that it is leaning to the rear so that it forms a good seal to the scuttle	1		
RFK1529	<b>Plate Kit</b> , securing lower rubber seal to stanchions; includes two plates and four screws; missing on most cars	1		

## RUBBER BODY SEALS AND GASKETS

### RUBBER DOOR SEALS, TR2, TR3 MODELS

Early TR2 models with “long doors” had lower door seals cemented onto the doors as illustrated. The other seals listed were added over time. In fact, the factory workshop manual provides instructions for retro-fitting part no. 603257 to the scuttle edge in front of the door to models for which it was not originally fitted. Later short door models had seals which attached under the door with spring clips.

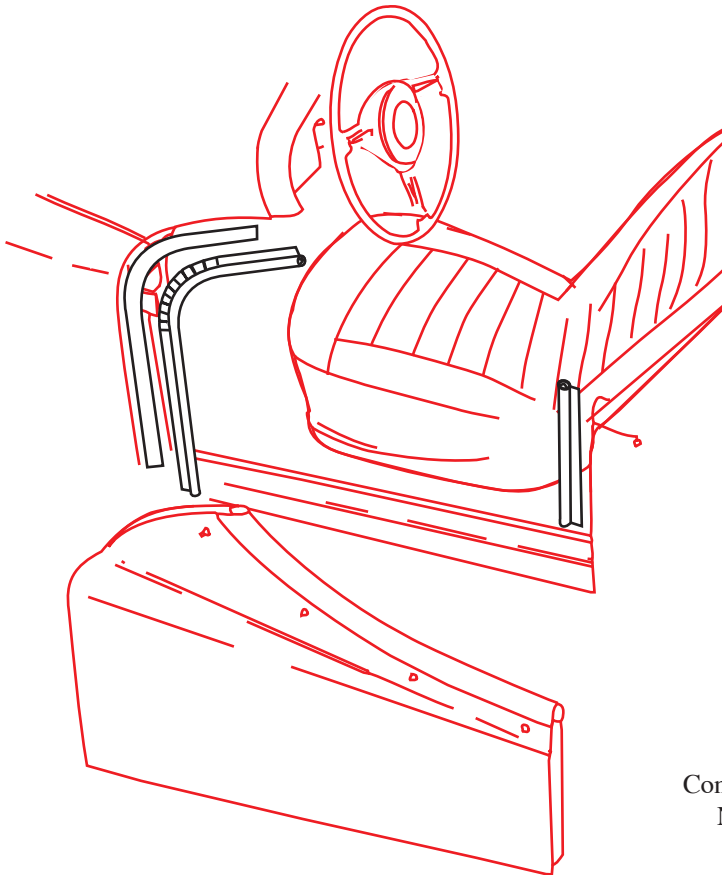


Part No.	Description	No.Off	List Price	Your Price
602210	<b>Rubber Seal</b> , long door to sill, cemented onto the lower portion of each door with weatherstrip adhesive as shown in the drawing	2		
	<b>RUBBER SEALS</b> , fitted to short door models, 1955-63			
650046	<b>Rubber Seal</b> , door, lower, secured to each door with twelve spring clips and a little weatherstrip adhesive at each end	2		
603257	<b>Rubber Seal</b> , in front of each door mounted on the curve of the scuttle edge, secured with eight spring clips	2		
650044	<b>Rubber Seal</b> , vertical, up rear edge of each door, secured to the doors with weatherstrip adhesive	2		
552901	<b>Clip</b> , spring, securing seals as indicated above	40		
TRFC102	<b>Weatherstrip Adhesive</b> , black, 3M brand —One tube will do a car	A/R		

**RUBBER BODY SEALS AND GASKETS****VINYL-COVERED DOOR SEALS (DRAUGHT EXCLUDERS), TR2, TR3, 1954-57**

I have been a TR enthusiast for forty years, and I am only just now getting these parts sorted out. Most vendors list and most enthusiasts use the fuzzy door seals on these models, but this is not original. Where the fuzzy seal is a rubber tube covered with wool moquette material, earlier models actually used rubber tubes covered with vinyl material to match the vinyl used to trim the car's interior. In front of the door opening, this seal was cemented onto the curve of the scuttle end panel to seal air coming into the car through the crack in front of the door. The carpet was then installed over the raw edge of the seal, and a curved vinyl-covered wooden fillet was installed over the raw edge of the carpet to provide a finished look. At the rear of the door, a similar seal was installed on a tacking strip, and the raw edge was hidden by the quarter trim panel. The rubber tube inside the rear draught excluder was smaller diameter than the tube inside the front door seal. The original seals I used to match for this project came from a long door TR2, and I have compared with those on an original 1957 TR3.

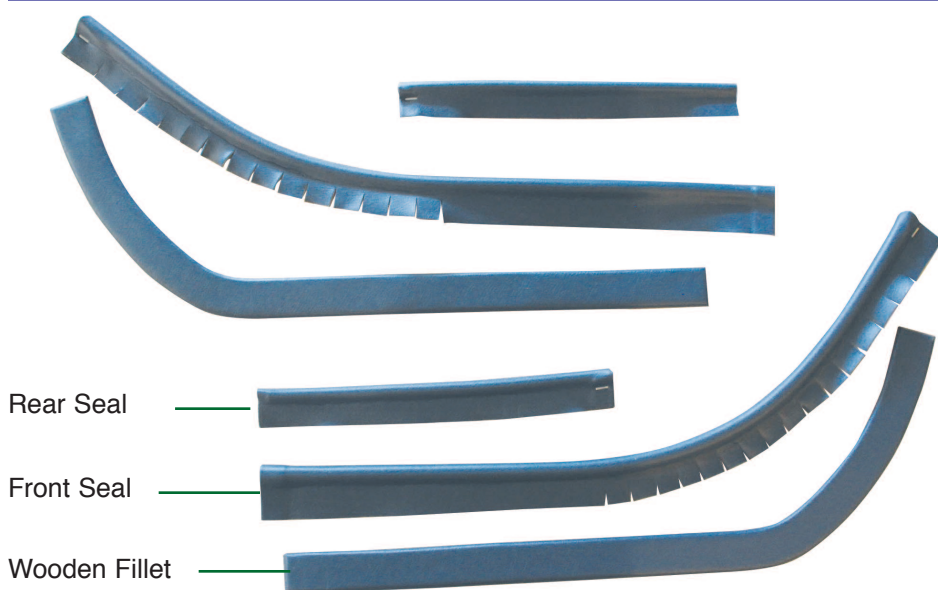
We are now making all of these parts at The Magic Carpet Factory, and we will supply kits which include all four draught excluders with the upper ends finished as shown in the illustration. They will be a little longer than required, allowing customers to cut them to length upon installation. We will also include a pair of vinyl-covered wooden fillets, as installed in front of the doors, trimmed to match the draught excluders. We can match any of our own interior colours, and we will supply parts for those who wish to cover them in another material.



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Next Page

## RUBBER BODY SEALS AND GASKETS

### VINYL-COVERED DOOR SEALS (DRAUGHT EXCLUDERS), TR2, TR3, 1954-57 — Continued



552877/VMBL



CLOSE-UP VIEW OF 552877/VRED SHOWING THE FOLDED AND FINISHED ENDS

Part No.	Description	No.Off	List Price	Your Price
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#### DRAUGHT EXCLUDER KITS, TR2, TR3,

1954-57; each kit includes four vinyl-covered draught excluders with finished ends, one pair of vinyl-covered wooden fillets, and trim screws with cup washers

552877/VBLK	<b>Excluder Kit</b> , black vinyl	1		
552877/VRED	<b>Excluder Kit</b> , red vinyl	1		
552877/VMTR	<b>Excluder Kit</b> , matador red vinyl	1		
552877/VMBL	<b>Excluder Kit</b> , midnight blue vinyl	1		
552877/VTAN	<b>Excluder Kit</b> , tan vinyl	1		
552877/VSTN	<b>Excluder Kit</b> , stone vinyl	1		

#### INDIVIDUAL PARTS, for recovering at home

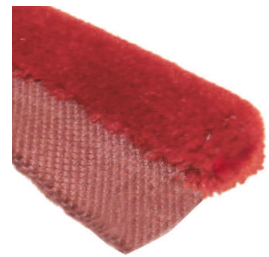
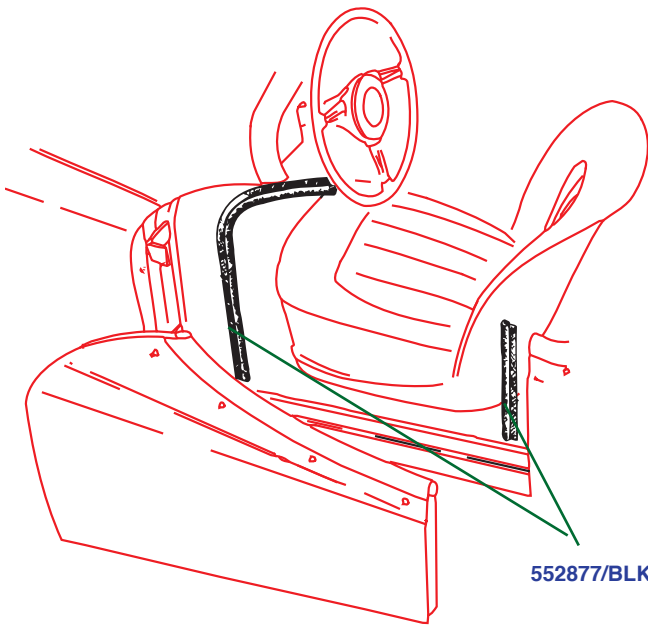
CD31405	<b>Fillet</b> , plywood, LH	1		
CD31406	<b>Fillet</b> , plywood, RH	1		
552877/RUB	<b>Core</b> , rubber, inside front excluder	2		
552878/RUB	<b>Core</b> , rubber, inside rear excluder	2		
YA165/CP	<b>Screw</b> , trim	12		
SP132B/CP	<b>Washer</b> , cup on trim screws	12		



RUBBER BODY SEALS AND GASKETS

FUZZY DOOR SEALS (DRAUGHT EXCLUDERS),  
TR3A, TR3B, 1958-63

This seal is made from a strip of wool moquette wrapped around a rubber tube. TRF has traditionally supplied a length of seal which is long enough to make the four seals for one car. This leaves the customer to cut the piece supplied into the four pieces required for in front of each door and behind each door. To make a finished end, strip a bit of the moquette material back and cut off a short end of the tube. Then fold the material to cover the end of the tube and make a finished end. The front-of-door seals are cemented to the sheet metal along the curve of the scuttle end panels in front of the doors with the fuzzy part sealing draughts from entering the cockpit in front of the doors. The finished edge of the scuttle end carpet is then installed to hide the raw edge of the seal. The rear-of-door seals are installed similarly to seal draughts from entering at the rear of the door. The rear seals are secured with tacks to a strip found under the front edge of the rear quarter-trim panel. If the old tacking strip is gone, I usually whittle a new one from soft wood with my packet knife. Upon installation, the front edge of the quarter trim panel will hide the raw edge of the seal and the tacking strip.



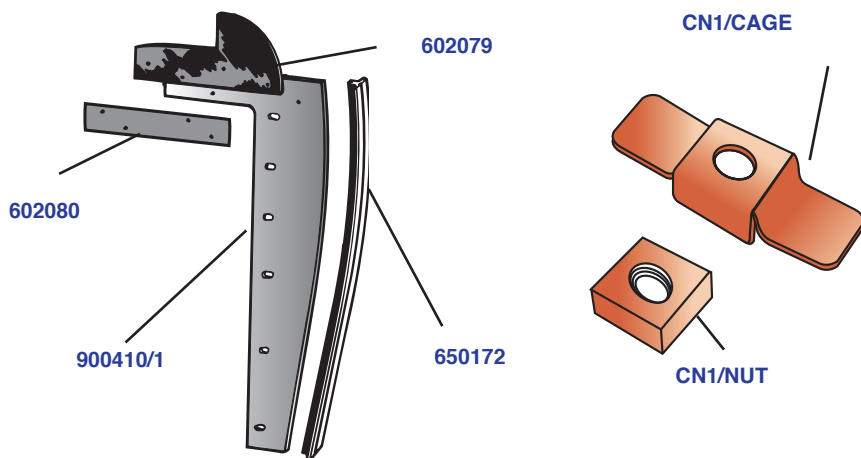
Close-up detail of the end of 552877/RED Furflex seal showing how it should be tucked in to give it a finished look.

Part No.	Description	No.Off	List Price	Your Price
<b>FURFLEX (FUZZY DOOR SEALS);</b>				
	length supplied is sufficient for one car			
552877/BLK	<b>Fuzzy Seal</b> , black	1		
552877/RED	<b>Fuzzy Seal</b> , red	1		
552877/BLU	<b>Fuzzy Seal</b> , blue	1		
552877/TAN	<b>Fuzzy Seal</b> , tan (caramel)	1		
552877/BGE	<b>Fuzzy Seal</b> , beige (khaki, stone)	1		

## RUBBER BODY SEALS AND GASKETS

### BULKHEAD SEALER PLATES, ALL TR2, TR3 MODELS

Triumph called these splash plates behind the front wheels “Bulkhead Sealer Plates.” They include vertical seals along the contact edge inside the fender and a seal at the top secured in place with a strip of steel riveted to the main plates. The plates bolt onto flanges on the bulkhead, and in the worst cases rust damage may be severe. Listed here you will find all of the parts required for repair.

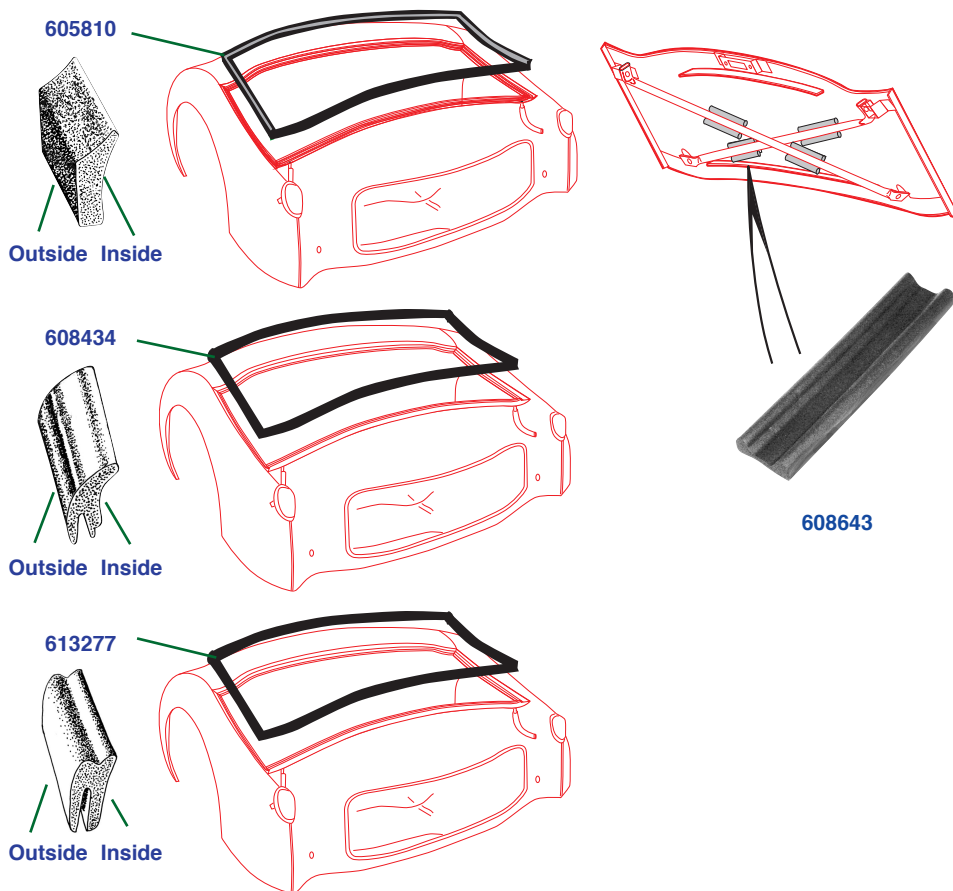


Part No.	Description	No.Off	List Price	Your Price
RFK757	<b>BULKHEAD SEALER PLATE KIT</b> , fits all TR2, TR3 models	2		
900410/1	<b>Splash Plate</b> , steel	2		
650172	<b>Seal</b> , rubber, side, between splash plates and front fenders	2		
602079	<b>Seal</b> , rubber, tops of plates	2		
602080	<b>Strip</b> , steel, with rivet holes, securing rubber seals to tops of plates	2		
554407	<b>Pop Rivet</b> , securing strips and seals to splash plates	8		
	<b>HARDWARE</b> , included in kit			
HU706P	<b>Screw</b> , set, pointed, securing splash plates to bulkhead flanges	12		
WM57	<b>Washer</b> , plain,	12		
	<b>HARDWARE</b> , not included in kit, for use in repairing badly rusted bulkhead flanges			
CN1/NUT	<b>Nut</b> , square, in cage	10		
CN1/CAGE	<b>Cage</b> , for captive nuts	10		

## RUBBER BODY SEALS AND GASKETS

### TRUNK LID SEALS, TR2, TR3 MODELS

Three different trunk lid seals may have been used over the production run on TR2 and TR3 models. The earliest two seals are mutually exclusive and not interchangeable. The latest two seals are more-or-less interchangeable, but we suggest replacing what was original on your car if possible. The design of the gutter around the trunk lid changed at commission number TS60000 in a way that required a new seal at the same time. TRF's seals are carefully made to fit and to seal.



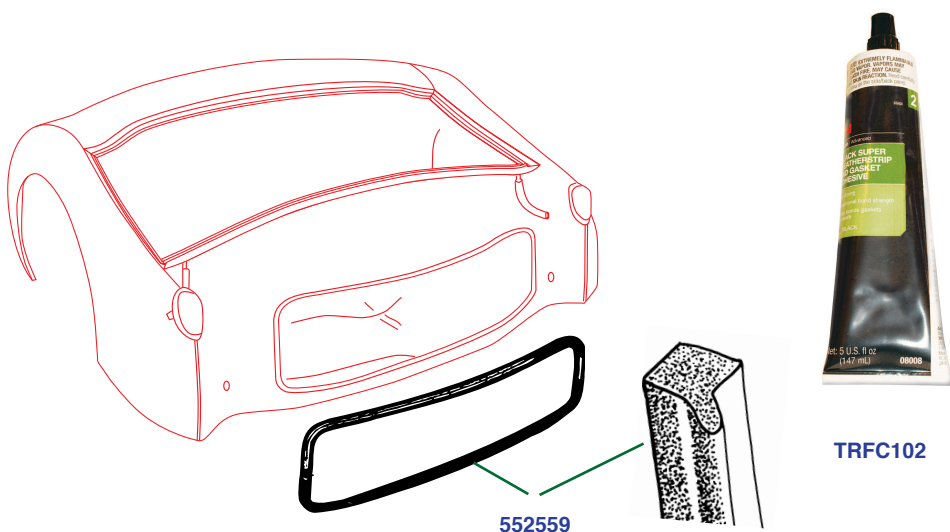
Part No.	Description	No.Off	List Price	Your Price
<b>TRUNK LID SEALS, TR2, TR3 Models</b>				
605810	<b>Trunk Lid Seal</b> , fitted up to comm. no. TS60000	1		
608434	<b>Trunk Lid Seal</b> , fitted after comm. no. TS60000	1		
608643	<b>Packing</b> , rubber, between support tubes and trunk lid, fitted after comm. no. TS60000	4		
613277	<b>Trunk Lid Seal</b> , TR4; seems to have been used on some TR3B models; interchangeable with the previous listing	1		

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## RUBBER BODY SEALS AND GASKETS

### TRUNK LID SEALS, TR2, TR3 MODELS—Continued



Part No.	Description	No. Off	List Price	Your Price
	<b>SPARE TIRE LID SEALS</b> , all TR2, TR3 models			
552559	<b>Spare Tire Lid Seal</b>	1		
TRFC102	<b>Weatherstrip Adhesive</b> , black, 3M brand—One tube will do a car	A/R		

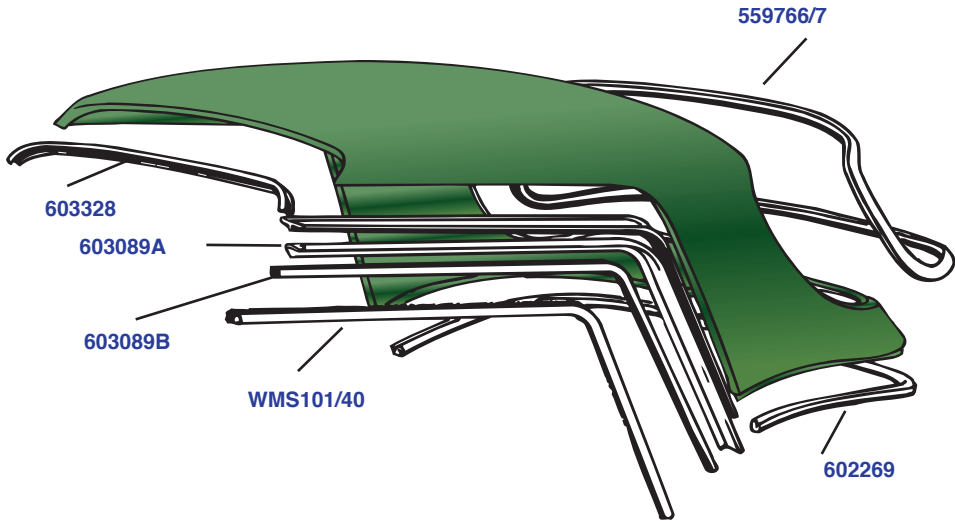


This green TR3 belongs to Pat Kessler.

RUBBER BODY SEALS AND GASKETS

HARD TOP RUBBER SEALS, TR2, TR3 MODELS

TRF supports customers who wish to use the factory hard top on their cars. In fact, we own a car that was only a hard top. It was registered as a coupe, and it never had a soft top frame. We have all of the rubber parts required, and it is our plan to produce the one-piece drip channel seal as time goes on...



Part No.	Description	No.Off	List Price	Your Price
603328	<b>Seal</b> , rubber, front of hard top to top of windscreen; seals to existing windscreen seal	1		
602269	<b>Waist Seal</b> , rubber, sealing hard top around rear of cockpit	1		
559766/7	<b>Rubber Seal Kit</b> , hard top rear window; includes seal around window and separate locking strip	1		
	<b>ONE-PIECE DRIP CHANNEL SEAL</b>			
603089	<b>Seal</b> , rubber, one-piece drip seal and door aperture seal	2		
	<b>TWO-PIECE DRIP CHANNEL SEAL;</b> can include wool moquette seals for door aperture in trim colours			
603089A	<b>Seal</b> , rubber, drip channel	2		
	<b>DOOR APERTURE SEALS</b> , use these with 603089A			
603089B	<b>Seal</b> , plain rubber	2		
609450	<b>Seal</b> , rubber with fuzzy trim, black	2		
609451	<b>Seal</b> , rubber with fuzzy trim, red	2		
609452	<b>Seal</b> , rubber with fuzzy trim, blue	2		
606891	<b>Seal</b> , rubber with fuzzy trim, tan	2		

## RUBBER BODY SEALS AND GASKETS

### MOULDED RUBBER BOOTS AND SEALS, TR2, TR3 MODELS

TRF has good moulds, and we use appropriate rubber compounds to produce moulded boots and seals to concours standards. All of these products have been in continual production for many years, and we virtually never have a complaint. We think you will also be pleased with these moulded components.



Part No.	Description	No.Off	List Price	Your Price
600597	<b>Seal</b> , rubber, scuttle vent lid, later TR2 and all TR3, TR3A, and TR3B variations	1		
701106	<b>Boot</b> , rubber, steering column to bulkhead, all TR2, TR3 models	1		
CS4024	<b>Clip</b> , hose, securing boot to steering column	1		
603065	<b>Boot</b> , rubber, gearshift lever, all TR2, TR3 models	1		
RFK435	<b>RUBBER BOOT KIT</b> , handbrake lever; includes boot, attachment plates, and correct hardware	1		
700922	<b>Boot</b> , moulded rubber, handbrake	1		
602137	<b>Plate</b> , securing boot to floor panel	1		
602138	<b>Plate</b> , securing boot to gearbox cover	1		

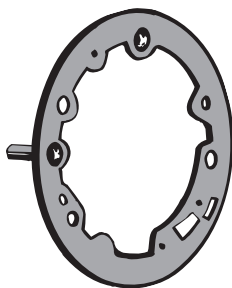
## RUBBER BODY SEALS AND GASKETS

### RUBBER BOOTS AND GASKETS FOR LAMPS AND LENSES, TR2, TR3 MODELS

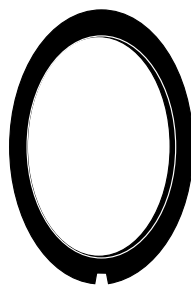
Most of the components listed in this section are manufactured for TRF, aside from the rubber boots for signal lamps and parking lamps which we purchase in England.



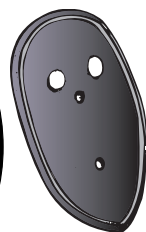
LU554280



LU54520919



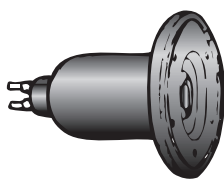
LU552906



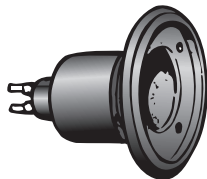
TRF574637



TRF574634



LU575003



LU576105



LU54571498

Part No.	Description	No.Off	List Price	Your Price
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#### HEADLAMP RUBBER SEALS

LU554280	<b>Rubber Gasket</b> , headlamp to body, TR2, TR3, TR3A, 1954-58	2		
LU54520919	<b>Gasket</b> , rubber, headlamps assemblies to car body, includes tubes for adjuster screws, TR3A, TR3B, 1959-62	2		
LU552906	<b>Seal</b> , dust, fitted inside headlamp outer rim	2		

#### TAIL LAMP RUBBER SEALS, later TR2, TR3, TR3A, TR3B

TRF574634	<b>Gasket</b> , rubber, tail lamp lens to lamp body	2		
TRF574637	<b>Gasket</b> , tail lamp base to car body	2		

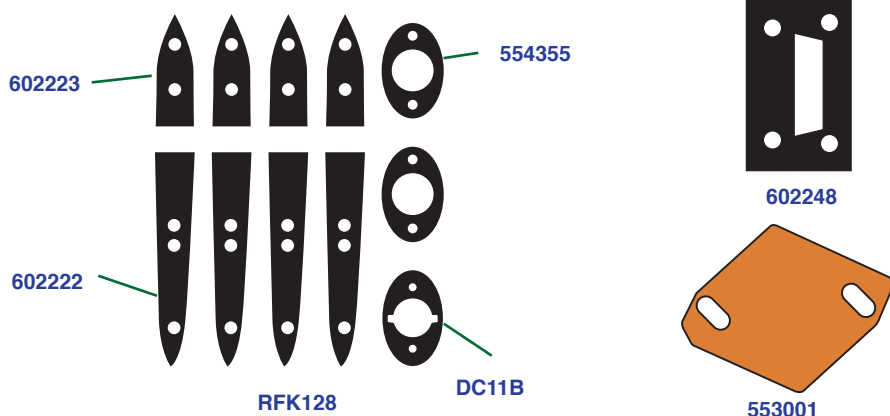
#### SIGNAL/PARKING LAMP RUBBER BODIES

LU575003	<b>Body</b> , rubber, front signal/parking lamps, TR2, TR3, 1954-57, up to comm. TS22013	2		
LU576105	<b>Body</b> , rubber, front and rear signal/parking lamps, TR3A, TR3B, after comm. no. TS22013	4		
LU54571498	<b>Seal</b> , rubber, number plate lamp to body, 1958-62	1		

## RUBBER BODY SEALS AND GASKETS

### BODY GASKETS FOR HINGES, HANDLES, ETC., TR2, TR3

In some cases, it is advantageous to use gaskets as shims to help with body alignment.



Part No.	Description	No.Off	List Price	Your Price
RFK128	<b>HINGE AND HANDLE GASKET KIT;</b> use as applicable on later models	1		
602222	<b>Hinge Gasket,</b> long end, bonnet and trunk lid hinges	A/R		
602223	<b>Hinge Gasket,</b> short end, bonnet and trunk lid hinges	A/R		
554355	<b>Handle Gasket,</b> door handles	2		
DC11B	<b>Handle Gasket,</b> trunk lid handle	1		
602248	<b>Gasket,</b> door lock striker plate	A/R		
553001	<b>Gasket,</b> shim. orange, fitted under Dzús bonnet fastener brackets	A/R		





## RUBBER BODY SEALS AND GASKETS

## RUBBER GROMMETS, PLUGS, AND BODY DRAIN TUBES, TR2, TR3

Correct grommets and plugs make a world of difference on a finished restoration. Be sure to install grommets as you fit the components to which they apply, or you will have to cut them later.



Part No.	Description	No. Off	List Price	Your Price
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## RUBBER GROMMETS

61917	<b>Grommet</b> , 1/2-inch hole, choke cable, "Vent Pull" cable, etc.	A/R
600395	<b>Grommet</b> , 1-inch hole, speedo and tach cables, temperature gauge tube, oil pressure pipe, etc.	A/R
SLP221	<b>Grommet</b> , nipple type, windscreen wiper drive tube	1
RG1	<b>Grommet</b> , large, wiring harness	2
CD23720	<b>Grommet</b> , fitted to chassis frame for passage of fuel lines and hydraulic pipes	A/R

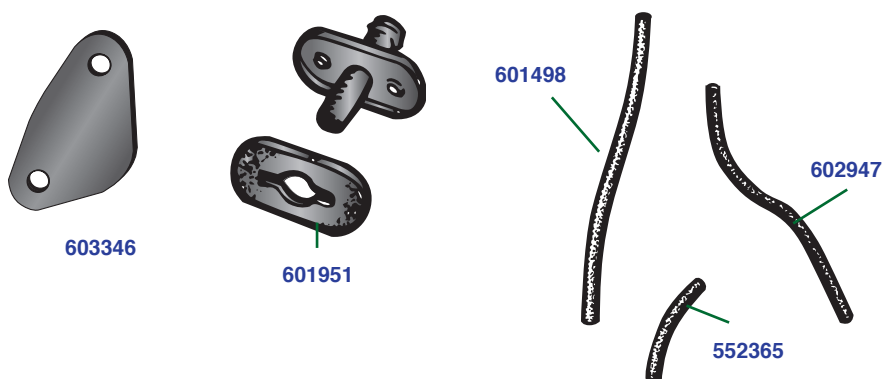
## RUBBER PLUGS

CD27769	<b>Plug</b> , rubber, 3/8-inch hole, bulkhead	A/R
600398	<b>Plug</b> , rubber, 1/2-inch hole, bulkhead	A/R
609186	<b>Plug</b> , rubber, 5/8-inch hole; old part no. was CD25672	A/R
600421	<b>Plug</b> , rubber, 13/16-inch hole, master cylinder hole, etc.	A/R
600399	<b>Plug</b> , rubber, 1-inch hole, bulkhead, rear floor, etc.	A/R
600400	<b>Plug</b> , rubber, 1-1/2-inch hole, bulkhead end panels, etc.	A/R
605602	<b>Plug</b> , rubber, access to oil dipstick in gearbox, fitted in gearbox cover; dipstick deleted at comm. no. TS50000	1
605602	<b>Plug</b> , domed, access to front universal joint, fitted in gearbox cover	1
603384	<b>Plug</b> , blanking jacking holes in main floor panels	2
607517	<b>Plug</b> , plastic, blanking paint drain holes in body, fitted after comm. no. TS39084	16

Continued on Next Page

## RUBBER BODY SEALS AND GASKETS

### RUBBER GROMMETS, PLUGS, AND BODY DRAIN TUBES, TR2, TR3—Continued



Part No.	Description	No.Off	List Price	Your Price
<b>BLANKING SEALS, bulkhead</b>				
603346	<b>Gasket</b> , rubber, sealing steering column blanking plate,fitted up to comm. no. TS60000	1		
601951	<b>Gasket</b> , rubber, sealing heater hose connection to bulkhead	2		
RFK2209	<b>Grommet and Plug Kit</b> , a selection of fifty grommets and plugs as listed in this section, not including the plastic paint drain plugs; this kit will provide most anything you need, but it is not guaranteed to be 100% complete because of model variations	A/R		
<b>RUBBER BODY DRAIN TUBES</b>				
601498	<b>Tube</b> , drain, battery box, from metal tube in battery box through hole in gearbox cover	1		
602947	<b>Tube</b> , drain, scuttle vent tray through hole in RH side of bulkhead	1		
552365	<b>Tube</b> , drain, trunk lid gutters through holes in trunk sides	2		