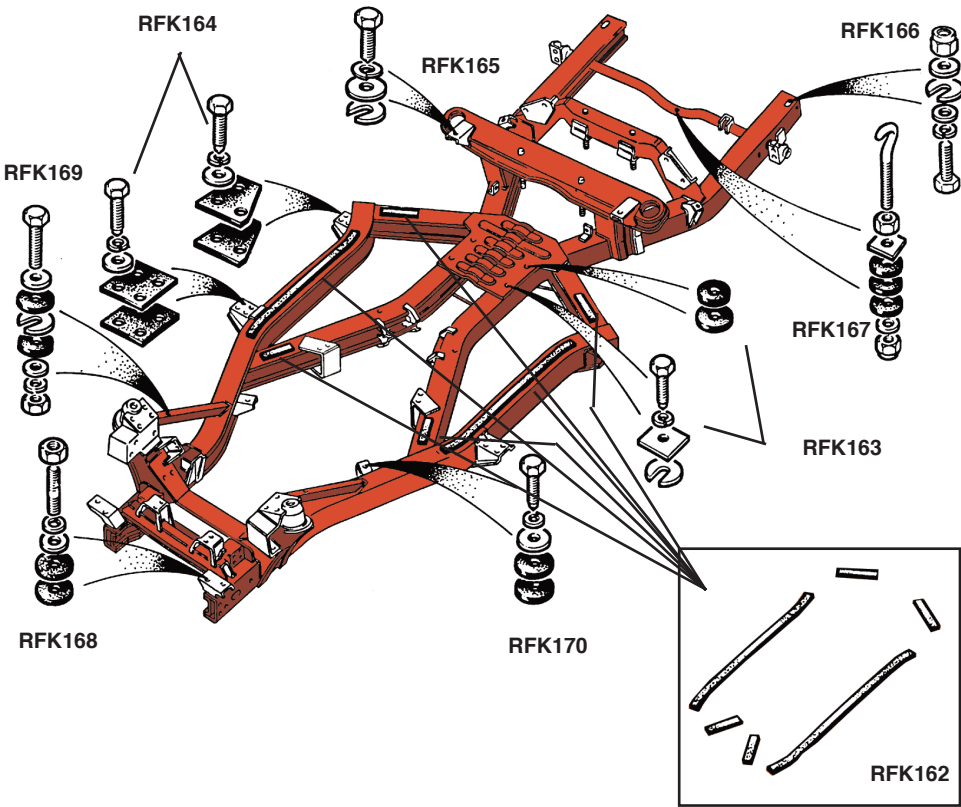


## BODY SHEET METAL

### BODY MOUNTING KITS, TR250, TR6

*“Sub-Kits Are Packaged to Help You with Installation...”*

The Roadster Factory promotes frame-up restorations, and we always have because a good frame-up restoration will give you the equivalent of a new car. The Roadster Factory’s Charles Runyan, John Swauger, Deb Gawlas, Beki Jones, and Dolly LaRock have all completed frame-up restorations on cars that have become concours winners or that have provided outstanding service over long periods. Yes, The Roadster Factory promotes frame-up rebuilds, and we do our best to support customers doing such work by offering complete kits of parts like Body Mounting Kits. In fact, TRF lists more than one-thousand kits of hardware and other components to make ordering easy and to give customers everything they need for a specific job in one box. Making up kits and providing lists of parts or instructions is a lot of extra work for our staff, but most of our kits are very good sellers, and selling a hundred or more Body Mounting Kits every year is a nice reward for our work.



Part No.	Description	No. Off	List Price	Your Price
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574244	<b>Body Mounting Kit;</b> including all pads, mounts, strips, bolts, screws, nuts, washers, and lock washers; everything bagged in sub-kits to make your work easier	1		
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P.S. To simplify the above drawing, only one-half of some kits is illustrated. If you are confused, please see the sub-kit photos at the top of page 179

*Section Continues ►►*

## BODY SHEET METAL

## BODY MOUNTING KITS, TR250, TR6—Continued



RFK168



RFK169



RFK170



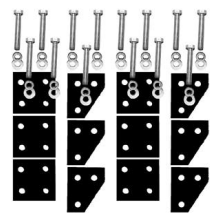
RFK165



RFK166



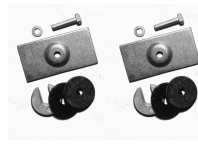
RFK167



RFK164



RFK162



RFK163

Part No.	Description	No. Off	List Price	Your Price
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**SUB-KITS;** TRF body mounting kits are

packaged in sub-kits as illustrated above

RFK168 **Front Kit**, body to brackets at front of chassis frame 1

RFK169 **Side Brace Kit**, body to struts on chassis frame behind front fenders 1

RFK170 **Sidemember Kit**, body floor to brackets on insides of front sidemembers 1

RFK164 **Sill Bracket Kit**, four brackets on insides of sills to corresponding brackets on sides of chassis frame 1

RFK162 **Protection Strip Kit**; includes six rubber protection strips that go on chassis members under floors 1

RFK163 **Cruciform Plate Kit**; includes the two steel plates behind the seats holding the body floors to the "breast" plate area of the chassis frame 1

RFK165 **Rear Suspension Crossmember Kit**; mounts the rear shelf area of the body to the brackets on the crossmember which holds the upper ends of the rear road springs 1

RFK166 **Rear Body Mounting Kit**; mounts the brackets on the rear inner fenders to the ends of the rear sidemembers of the chassis frame 1

RFK167 **Spare Wheel Pan Kit**; mounts the spare wheel pan to the rear chassis cross tube 1

**POPULAR COMPONENTS**

601994 **Pad**, body mounting, round, thin, rubber A/R

608836 **Pad**, body mounting, round, thick, rubber A/R

CD26326 **Pad**, body mounting, round, aluminium A/R

611732 **Pad**, body mounting, square, rubber A/R

619395 **Shim**, square, steel; used on front sill mountings to adjust body alignment A/R

616613 **Pad**, body mounting, trapezoidal, rubber A/R

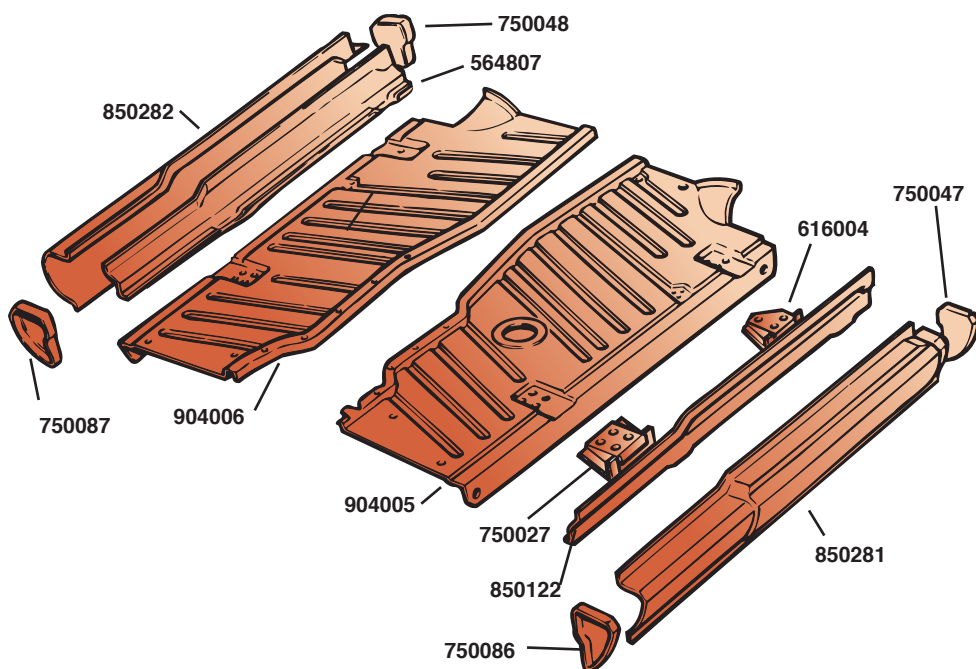
619396 **Shim**, trapezoidal, steel; used on rear sill mountings to adjust body alignment A/R

## BODY SHEET METAL

### BASIC BODY STRUCTURE—FLOORS, SILLS, TR250, TR6

*“Most of These Listings Manufactured by British Motor Heritage”*

All of these parts, except the rear door posts and the sills, are made by British Motor Heritage on original factory tooling for a perfect fit. At Triumph, sills and floors were assembled as units on jigs to form the basis of a new body shell. All of the items in this section fit both TR250 and TR6.



Part No.	Description	No. Off	List Price	Your Price
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#### MAIN FLOOR PANELS

904005	Floor Panel, L.H	1		
904006	Floor Panel, R.H	1		

#### BUILDING SILL ASSEMBLIES (ROCKERS)

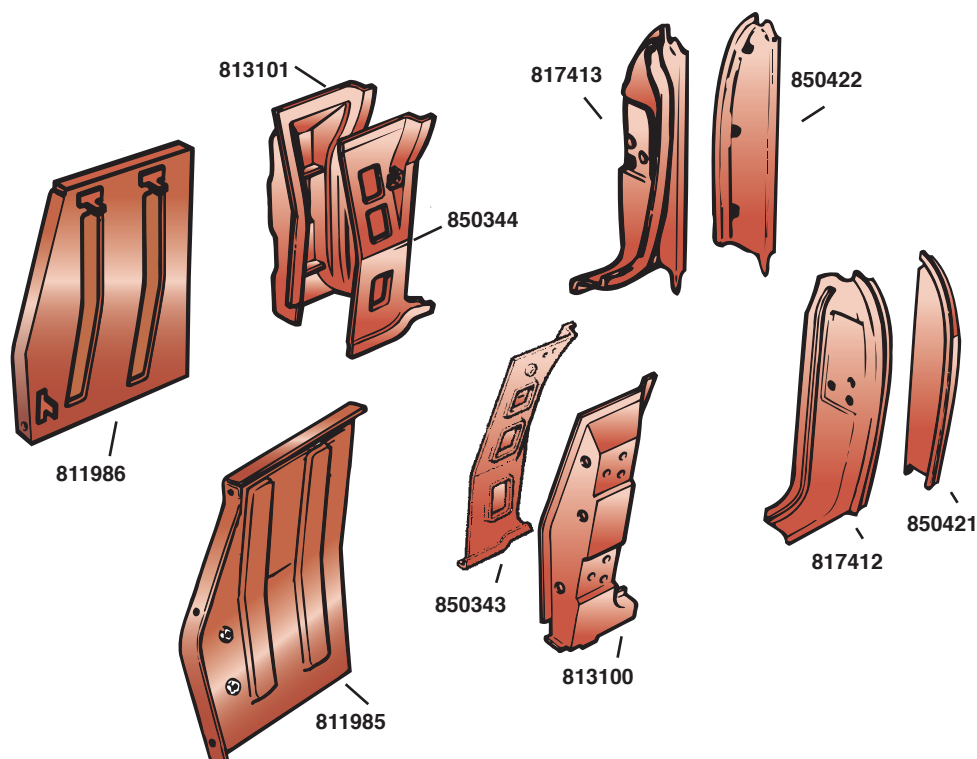
850281	Outer Sill Panel, L.H	1		
850282	Outer Sill Panel, R.H	1		
850122	Inner Sill Panel, L.H	1		
564807	Inner Sill Panel, R.H	1		
750086	Cap, sill end, front, L.H	1		
750087	Cap, sill end, front, R.H	1		
750047	Cap, sill end, rear, L.H	1		
750048	Cap, sill end, rear, R.H	1		

#### BODY MOUNTING BRACKETS; welded to inner sills

750027	Bracket, sill mounting, front, LH or RH	2		
616004	Bracket, sill mounting, rear, LH	1		
616005	Bracket, sill mounting, rear, RH	1		

## BODY SHEET METAL

## BASIC BODY STRUCTURE—DOOR POSTS, All TR250, TR6



Part No.	Description	No. Off	List Price	Your Price
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**REAR DOOR POSTS**

817412	<b>DOOR POST</b> , rear, LH	1		
850421	<b>Repair Section</b> ; rear half of rear door post, LH	1		
817413	<b>DOOR POST</b> , rear, RH	1		
850422	<b>Repair Section</b> ; rear half of rear door post, RH	1		

**FRONT DOOR POSTS**

813100	<b>Front Door Post</b> , outer part, LH	1		
813101	<b>Front Door Post</b> , outer part, RH	1		
850343	<b>Front Door Post</b> , inner part, LH	1		
850344	<b>Front Door Post</b> , inner part, RH	1		

**FILLER PANELS**, bulkhead ends; these go just in front of the front door posts, above the sills

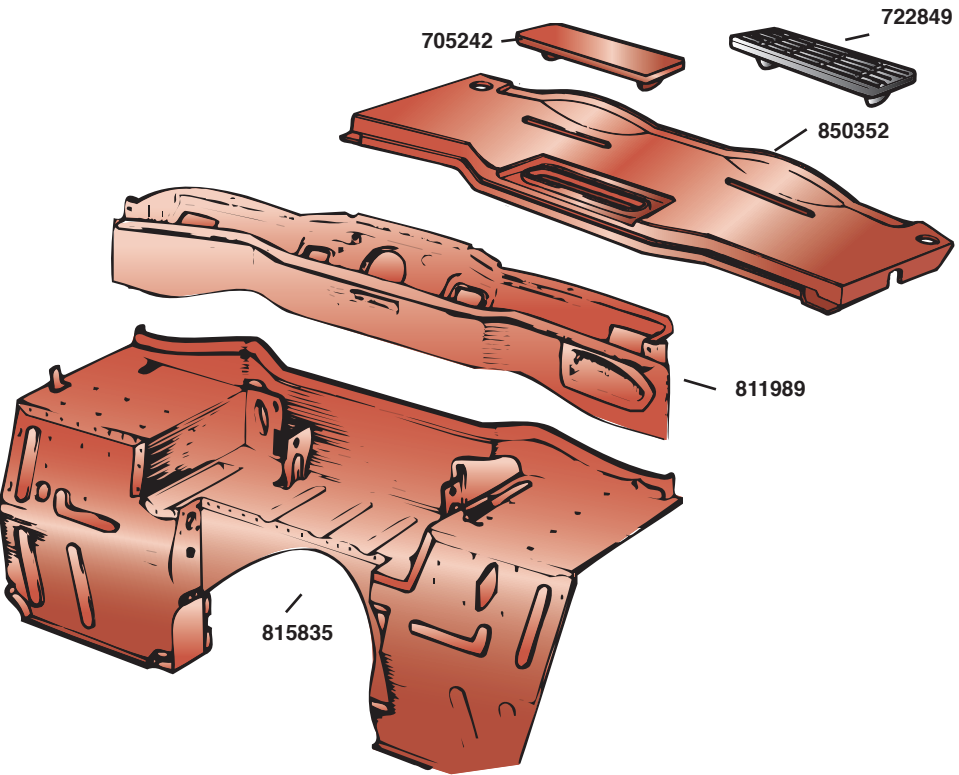
811985	<b>Bulkhead End Panel</b> , L.H	1		
811986	<b>Bulkhead End Panel</b> , R.H	1		

BODY SHEET METAL

BULKHEADS, PLENUMS, AND SCUTTLES, TR250, TR6

*“We Wish That Plenums and Bulkheads Were Still Available...”*

Some of these parts were made over again for the TR6 body shell project back in the 1990’s on soft tooling which has worn out again in the mean time. The parts are currently unavailable, and the likelihood of the body shell project resuming is doubtful. Fixing what you have is the only option for the foreseeable future. Sorry...



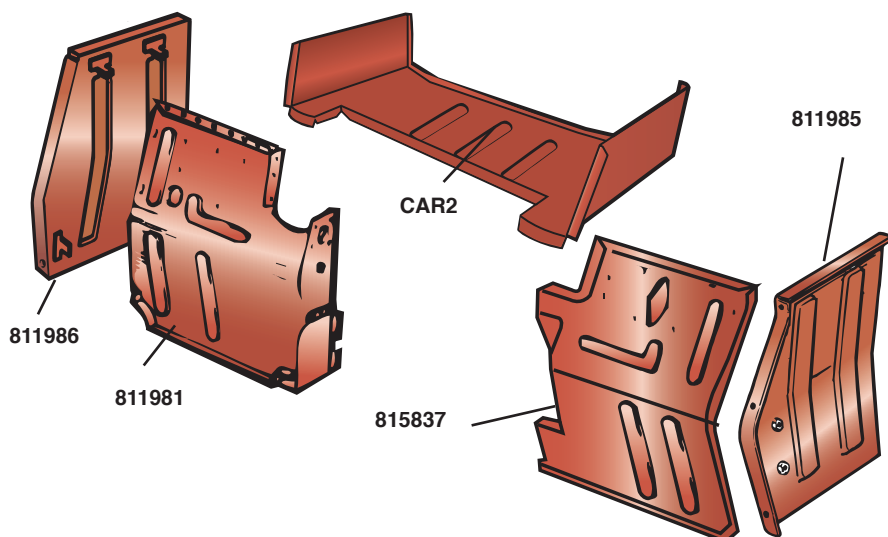
Part No.	Description	No. Off	List Price	Your Price
<b>BULKHEAD, PLENUM, AND SCUTTLE</b>				
<b>ASSEMBLY, TR250, TR6, 1968-72</b>				
821044	Bulkhead Assembly	1		
811989	Plenum Assembly	1		
850352	Scuttle Assembly; in stock again	1		
705242	Lid Assembly, scuttle vent	1		
<b>BULKHEAD, PLENUM, AND SCUTTLE</b>				
<b>ASSEMBLY, TR6, 1973-76</b>				
815835	Bulkhead Assembly, TR6, 1973-76	1		
811989	Plenum Assembly	1		
820499	Scuttle Assembly	1		
722849	Plastic Grille, scuttle vent	1		

## BODY SHEET METAL

### BULKHEAD REPAIR SECTIONS, TR250, TR6

#### *“Repair Your Rusted Bulkhead!”*

Regrettably, that is your only option if your bulkhead is badly rusted. Both toe-boards were available until recently, and I am not sure as I write if we will have the LH ones again. If British Motor Heritage cannot supply them, perhaps they can be done elsewhere. The battery box panel, for instance, is made by hand in a family-run shop in rural England, where AC Cobra bodies are also manufactured, also by hand.



Part No.	Description	No. Off	List Price	Your Price
815837	<b>Toe-Board Panel, LH</b>	1		
811981	<b>Toe-Board Panel, RH</b>	1		
CAR2	<b>Battery Box Panel;</b> center bulkhead section from gutter to gutter	1		
811985	<b>Side Panel, bulkhead, LH</b>	1		
811986	<b>Side Panel, bulkhead, RH</b>	1		



**Painting a TR6 Body Shell, Section-by-Section**

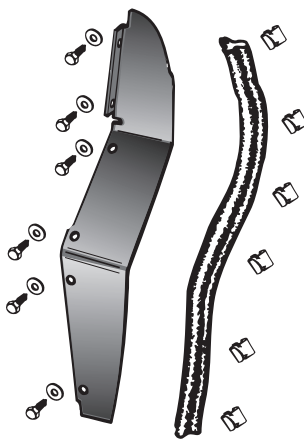


## BODY SHEET METAL

### TRF'S OWN SPLASH PANEL KITS, TR250, TR6

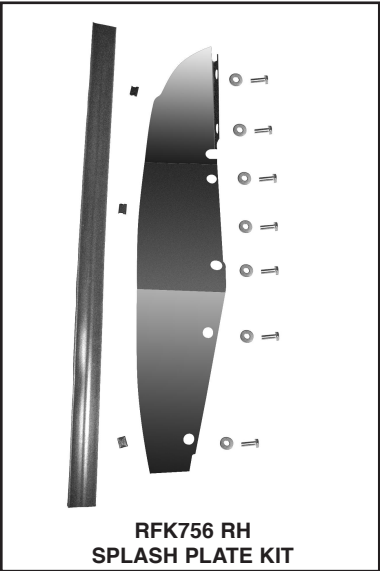
*“These Better Parts Come Powder Coated and Ready to Install”*

Our competitors have continually lowered the price on splash plates until no one can afford to sell anything but rubbish. Some time ago, TRF decided to improve this situation, and we had our own splash plates made by a company here in Western Pennsylvania. In the end, we decided to spend even more money to have our splash plates powder coated. As the plates were painted black originally and fitted after the body was painted, this seems like a good option for our customers. Our splash plates are extremely beautiful, and our kits come complete with rubber seals and correct hardware. In the final analysis, our splash plates cost a couple of dollars more, but the quality is truly excellent, and they are completely finished and ready to install when you take them out of the box. The good news for us is that our customers seem to like our decision to make better splash plates, as we sell more than ever before

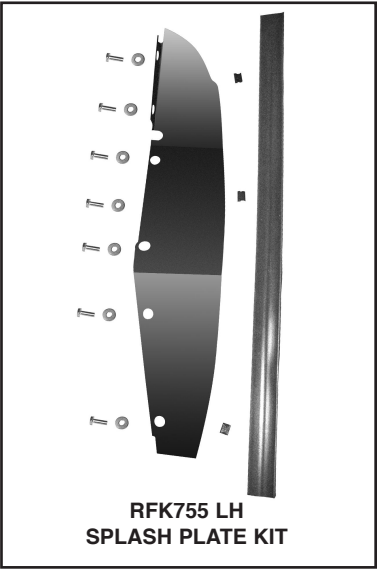


RFK755

Part No.	Description	No. Off	List Price	Your Price
	<b>SPLASH PANEL KITS;</b> include everything listed below, plus correct mounting hardware			
RFK755	<b>SPLASH PANEL KIT, LH side</b>	1		
RFK756	<b>SPLASH PANEL KIT, RH side</b>	1		
750150	<b>Splash Panel,</b> behind front wheel, LH, powder-coated in black	1		
750151	<b>Splash Panel,</b> behind front wheel, RH, powder-coated in black	1		
650172	<b>Rubber Seal,</b> between splash panels and front fenders	2		
606389	<b>Clip,</b> securing rubber seals to splash panels	6		



RFK756 RH  
SPLASH PLATE KIT



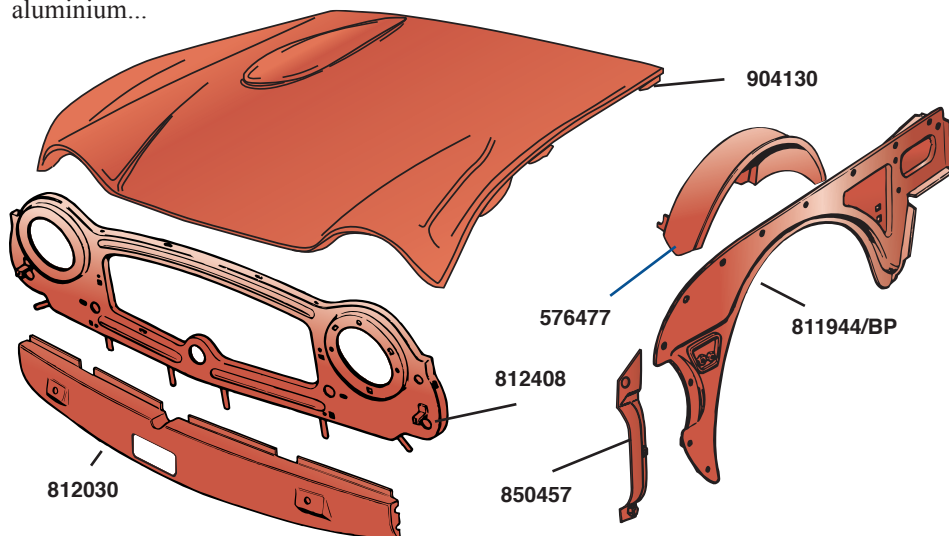
RFK755 LH  
SPLASH PLATE KIT

## BODY SHEET METAL

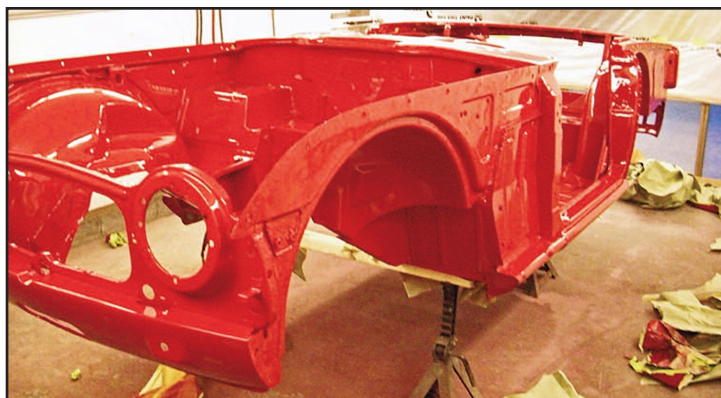
## INNER FRONT FENDERS, FRONT VALANCE, BONNET, TR250

***“Replica Inner Fenders Are Now Made to OEM Standards”***

The wheel arches and valance panels are still made by British Motor Heritage. The inner fenders are manufactured by a German company on new tooling meant to replicate original Triumph quality. Bonnets will soon be available as well, and a price will be provided here when that time comes. Front fenders are also available in aluminium...



Part No.	Description	No. Off	List Price	Your Price
811944/BP	<b>Inner Front Fender, LH; flat part only</b>	1		
811945/BP	<b>Inner Front Fender, RH; flat part only</b>	1		
850457	<b>Filler Panel, front fender, LH</b>	1		
850458	<b>Filler Panel, front fender, RH</b>	1		
576477	<b>Wheel Arch Assembly, LH, original</b>	1		
576478	<b>Wheel Arch Assembly, RH, original</b>	1		
812408	<b>Front Valance Panel, upper</b>	1		
812030	<b>Front Valance Panel, lower, with hole for air intake to oil cooler</b>	1		
904130	<b>Bonnet Assembly, steel, replica</b>	1		



**TR5 Body Shell in New Signal Red Paint**

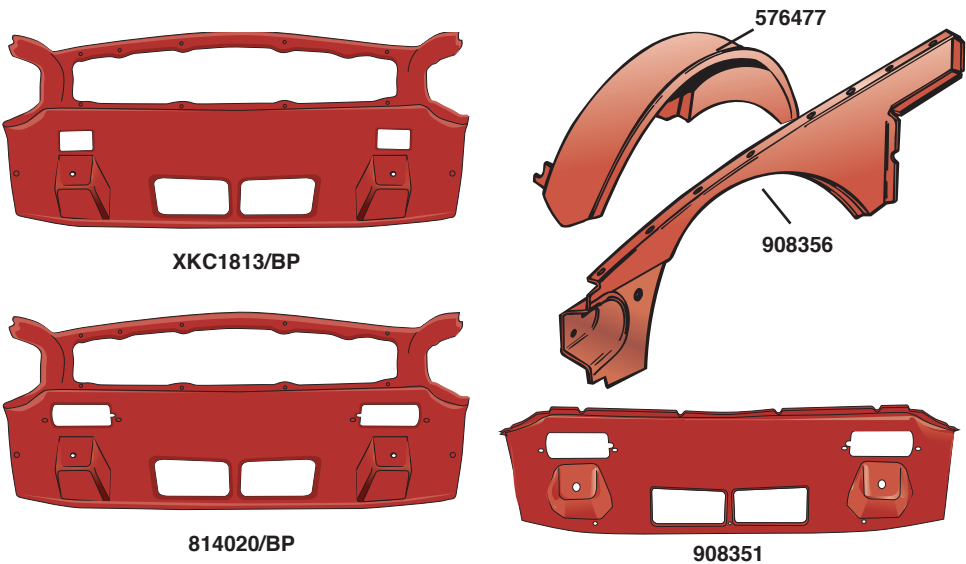


BODY SHEET METAL

INNER FRONT FENDERS, FRONT VALANCES, TR6

“Read About These Panels Before Purchasing”

Actually, the news is quite good. British Motor Heritage had been struggling for years to produce good front valances, and recently some key tooling has broken and found to be irreplaceable. Fortunately, a European company is now supplying front valance panels which look and fit like originals, and TRF customers have very successfully fitted these new components to their cars. The panels themselves are more expensive, but immense savings will be available from the ease of installing a panel which fits. The inner front fenders are still handmade, and they have some issues, but they can be used, while the wheel arches are still manufactured by British Motor Heritage on original Triumph tooling, and they present no difficulties beyond the cost. In short, the front body section of nearly any car can be restored to a high standard in spite of rust or accidental damage.



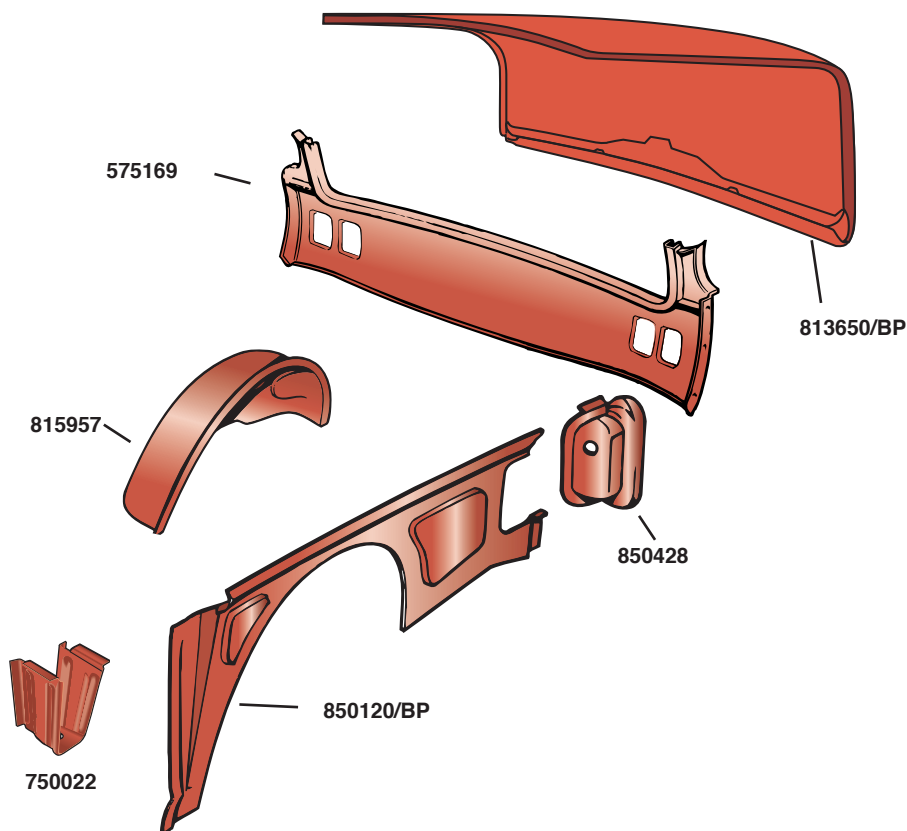
Part No.	Description	No. Off	List Price	Your Price
908356	<b>Inner Front Fender, LH;</b> flat part only	1		
908357	<b>Inner Front Fender, RH;</b> flat part only	1		
576477	<b>Wheel Arch Assembly, LH,</b> original	1		
576478	<b>Wheel Arch Assembly, RH,</b> original	1		
814020	<b>Front Valance Panel,</b> 1969-74, made by British Motor Heritage on soft tooling; fitting problems	1		<b>Use 814020/BP</b>
814020/BP	<b>Front Valance Panel,</b> 1969-74, made on better tooling	1		
XKC1813	<b>Front Valance Panel,</b> 1975-76, made by British Motor Heritage on soft tooling; fitting problems	1		<b>Use XKC1813/BP</b>
XKC1813/BP	<b>Front Valance Panel,</b> 1975-76, made on better tooling	1		
908351	<b>Front Valance Panel,</b> lower section only, 1969-74 configuration; may be modified for use on 1975-76	1		

## BODY SHEET METAL

### REAR BODY SECTION—INNER REAR FENDERS, REAR VALANCE, TRUNK LID, TR250

*“Some New High-Quality Replicas Now Available”*

Inner rear fenders are now available in a high-quality replica that duplicates factory original components. The same is true of tail lamp housings, and rear valance panels are of acceptable quality, and we would expect even better components as time goes by.



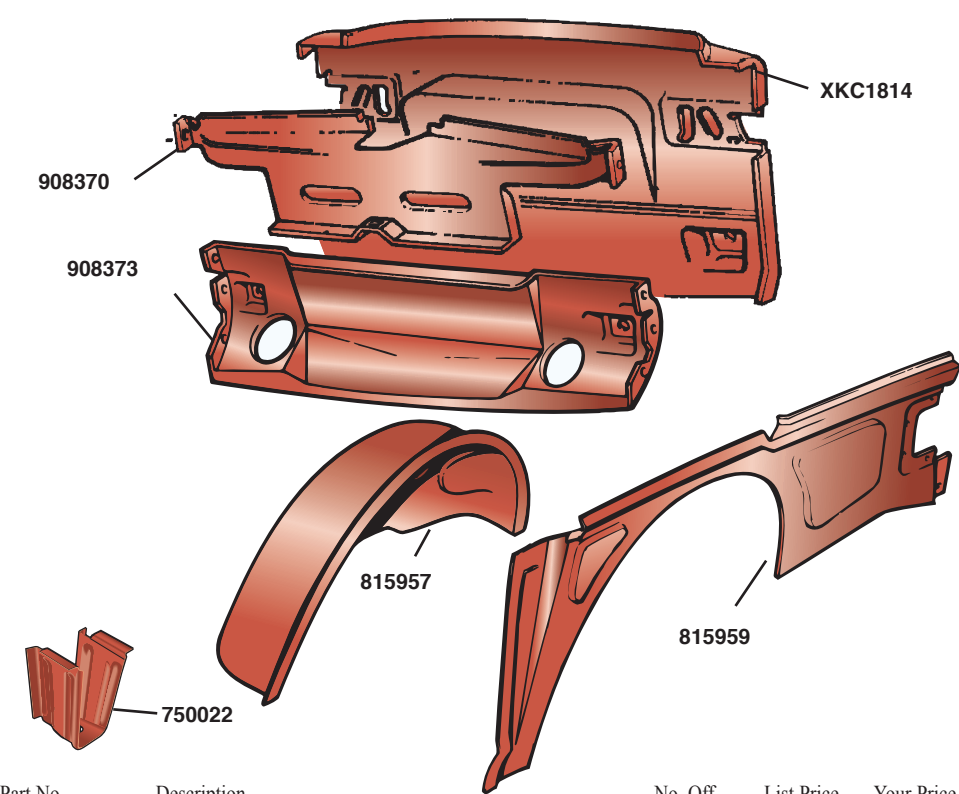
Part No.	Description	No. Off	List Price	Your Price
850120/BP	<b>Inner Rear Fender, LH;</b> flat part only	1		
850121/BP	<b>Inner Rear Fender, RH;</b> flat part only	1		
850428	<b>Tail Lamp Housing, LH;</b> welds to inner fender	1		
850429	<b>Tail Lamp Housing, RH;</b> welds to inner fender	1		
815957	<b>Wheel Arch Assembly, LH,</b> with bump bracket	1		
815958	<b>Wheel Arch Assembly, RH,</b> with bump bracket	1		
575169	<b>Rear Valance Panel,</b> new and better replica part	1		
750022	<b>Bracket,</b> body mounting, rear	2		
813650/BP	<b>Trunk Lid Assembly,</b> high-quality steel replica	1		

## BODY SHEET METAL

### REAR BODY STRUCTURE—INNER FENDERS, REAR VALANCE, TR6

*“All of the Most Important Parts Come Off Triumph Factory Tooling”*

All of these parts are original, except for the upper inner valance and possibly the wheel arches. Note that the factory tooling was modified for the RH rear inner fender, and all parts now come with an indentation for holding an emission tank used on 1970-71 models. In the final analysis, most of these parts are a joy, particularly the outer rear valance which is the only part that actually shows on the outside of the car. This panel is still made on the Triumph factory tooling made by Karmann in 1968.



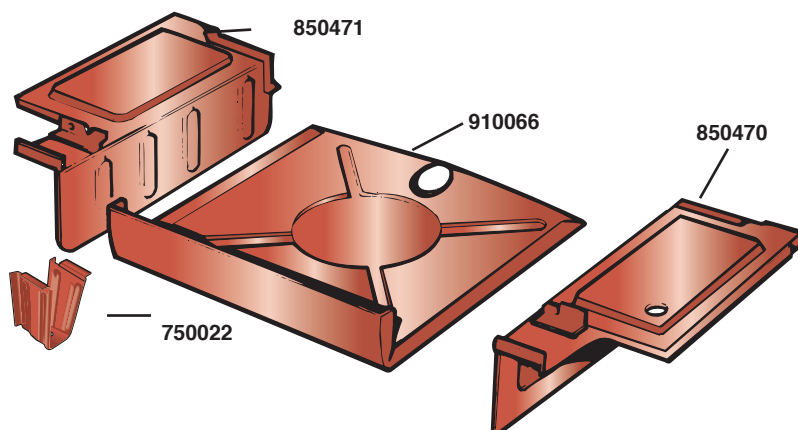
Part No.	Description	No. Off	List Price	Your Price
815959	<b>Inner Rear Fender, LH; flat part only, original</b>	1		
817564	<b>Inner Rear Fender, RH; flat part only, original</b>	1		
815957	<b>Wheel Arch Assembly, LH, with bump bracket</b>	1		
815958	<b>Wheel Arch Assembly, RH, with bump bracket</b>	1		
908373	<b>Inner Rear Valance, lower</b>	1		
908370	<b>Inner Rear Valance, upper</b>	1		
813980	<b>Outer Rear Valance, 1969-72 models with license lamp on bumper</b>	1		
XKC1814	<b>Outer Rear Valance, 1973-76 models with license lamps on valance</b>	1		
750022	<b>Bracket, body mounting, rear</b>	2		

## BODY SHEET METAL

### TRUNK FLOORS, TR250

#### *“If You Want to Repair Your Trunk Floors...”*

The TR250 and TR6 trunk floors were very much alike. In fact, the center panel is the same in both cases. These panels are readily available, and they fit well too. If you really want to repair your trunk floors, the parts will not be a problem.

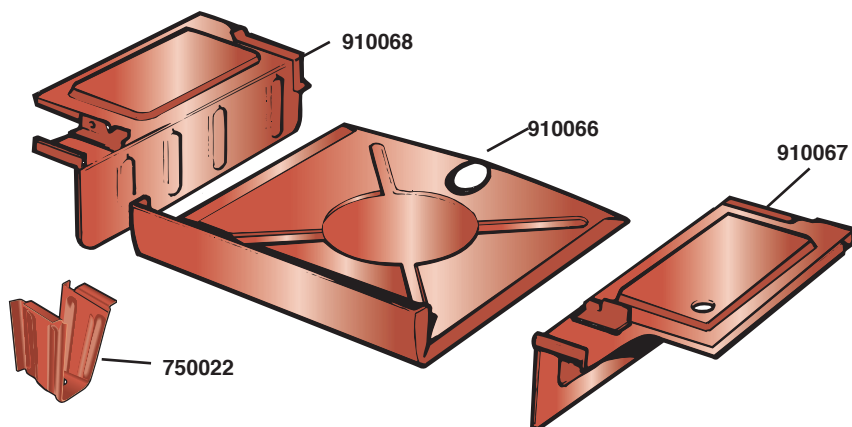


Part No.	Description	No. Off	List Price	Your Price
850470	<b>Trunk Floor</b> , LH side	1		
910066	<b>Trunk Floor</b> , center	1		
850471	<b>Trunk Floor</b> , RH side	1		
750022	<b>Bracket</b> , body mounting	2		

### TRUNK FLOORS, TR6

#### *“Parts Are Available to Repair a Badly Rusted Body Shell...”*

All of these parts are made on factory tooling by British Motor Heritage, and you should be successful in making perfect repairs if you undertake this job.



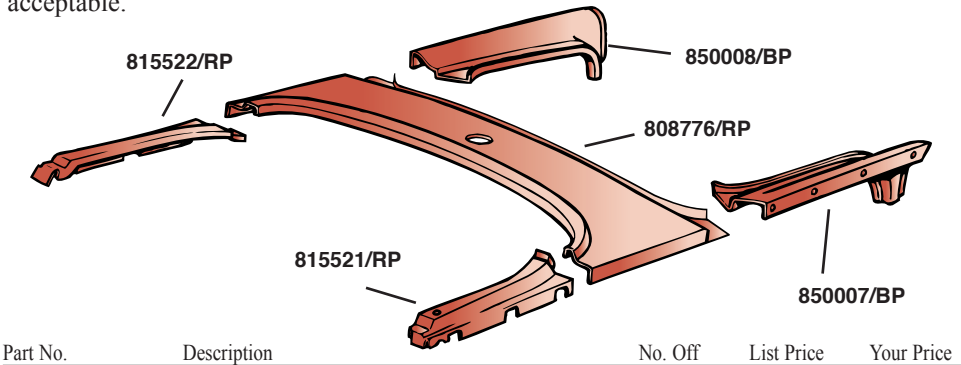
Part No.	Description	No. Off	List Price	Your Price
910067	<b>Trunk Floor</b> , LH side	1		
910066	<b>Trunk Floor</b> , center	1		
910068	<b>Trunk Floor</b> , RH side	1		
750022	<b>Bracket</b> , body mounting	2		

BODY SHEET METAL

REAR DECK DETAILS, TR250

“Replica Panels Available for Complete Re-Skinning”

The first three listings are now made on new tooling, and the quality should approach the factory standard. Note that the “fuel filler panel” is only the outer skin, and you will want to preserve the inner reinforcements. The “cockpit sides” may be replaced eventually as well, but for now the ones off the old tooling are quite acceptable.

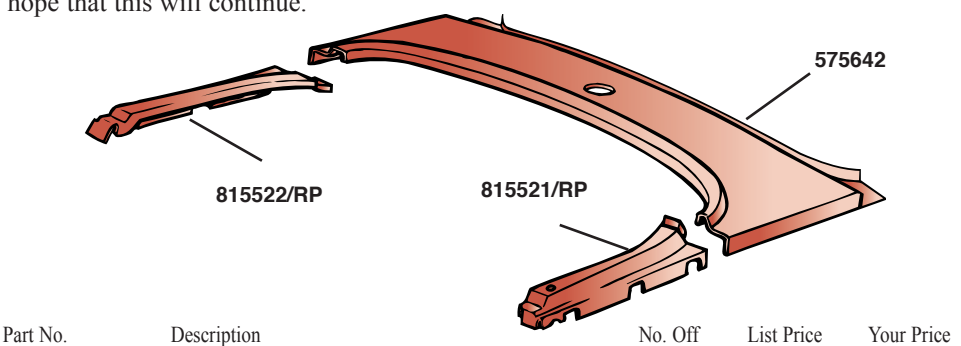


Part No.	Description	No. Off	List Price	Your Price
808776/RP	<b>Rear Deck Panel</b> , center section with fuel filler hole; outer skin only	1		
850007/BP	<b>Rear Section</b> , LH; beside trunk lid	1		
850008/BP	<b>Rear Section</b> , RH; beside trunk lid	1		
815521/RP	<b>Front Section</b> , LH; cockpit side	1		
815522/RP	<b>Front Section</b> , RH; cockpit side	1		

REAR DECK DETAILS, TR6

“Buy Complete Assembly or Any Component”

The “fuel cap panel” is still made on Triumph factory tooling by British Motor Heritage, but the forward sections are replicas. All of these components have been used on many cars. At the time of writing, we can still get the complete deck assemblies. I hope that this will continue.



Part No.	Description	No. Off	List Price	Your Price
813959	<b>REAR DECK ASSEMBLY</b> ; includes everything listed below, plus inner reinforcements, all assembled and ready to weld to your car	1		
575642	<b>Rear Deck Panel</b> , center section with fuel filler hole; outer skin only	1		
815521/RP	<b>Front Section</b> , LH; cockpit side	1		
815522/RP	<b>Front Section</b> , RH; cockpit side	1		

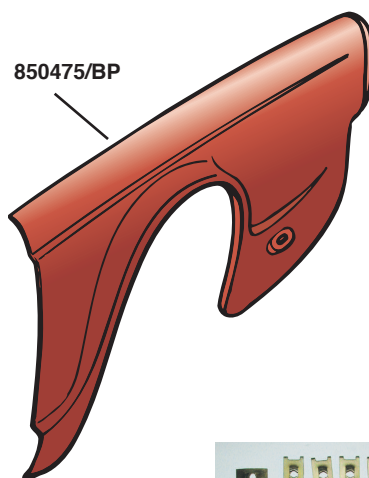
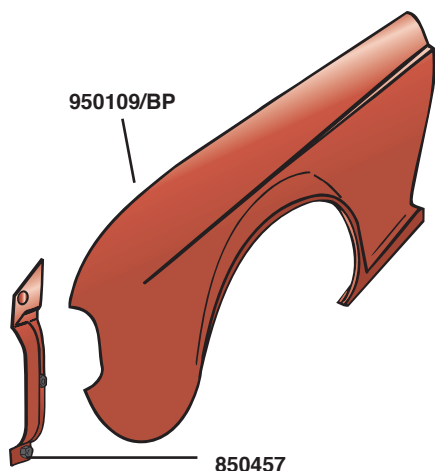


## BODY SHEET METAL

## REPLICA FENDERS AND FENDER MOUNTING KITS, TR250

*“New Replica Fenders Fit Like Factory Originals”*

The parts listed here are manufactured by a German company, and they have no connection to the cruder versions listed in the past. These fenders are made and finished on tools like original Triumph parts, and their higher cost should be repaid by savings at the body shop. All four fenders are available now in steel, and front fenders are also available in a very strong and light aluminium alloy. Note that these parts may not be discounted, due to high cost prices.



RFK160



RFK150

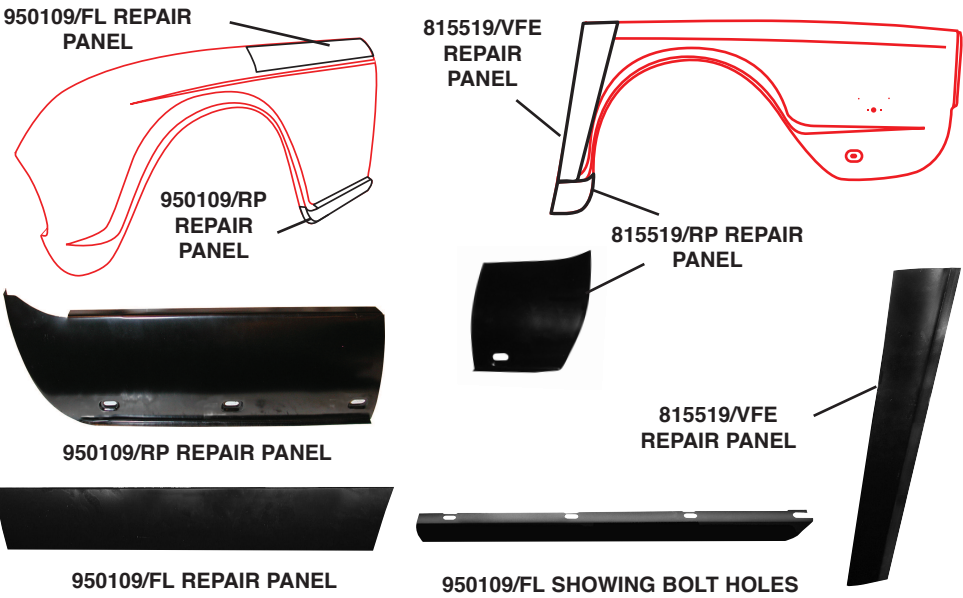
Part No.	Description	No. Off	List Price	Your Price
950109/BP	<b>Front Fender</b> , LH; steel reproduction	1		
950109/AL	<b>Fender</b> , front, LH, aluminium; very light and strong alloy	1		
950110/BP	<b>Front Fender</b> , RH; steel reproduction	1		
950110/AL	<b>Fender</b> , front, RH, aluminium; very light and strong alloy	1		
850457	<b>Filler Panel</b> , front fender, LH	1		
850458	<b>Filler Panel</b> , front fender, RH	1		
850475/BP	<b>Fender</b> , rear, LH, primed steel	1		
850475/AL	<b>Fender</b> , rear, LH, aluminium	1		
850476/BP	<b>Fender</b> , rear, RH, primed steel	1		
850476/AL	<b>Fender</b> , rear, RH, aluminium	1		
RFK150	<b>Hardware Kit</b> , deluxe, front fender mounting; 44 pieces	2		
RFK160	<b>Hardware Kit</b> , deluxe, rear fender mounting; 62 pieces	2		

BODY SHEET METAL

FENDER REPAIR PANELS, TR250

*“Maybe You Can Save That Old Fender After All with Really Good Repair Panels”*

Some new repair panels for Triumph fenders have shown up on the market recently. These are actually manufactured by a small company in the U.S. heartland, and the quality is better than anything I have ever seen in the line of repair panels. These are not bolt-on components, but a skilled body man can cut out rusted sections and weld in repair panels with excellent results. I am listing all of the panels available now. Please check the web version of this catalogue for listings of new components as they are introduced.



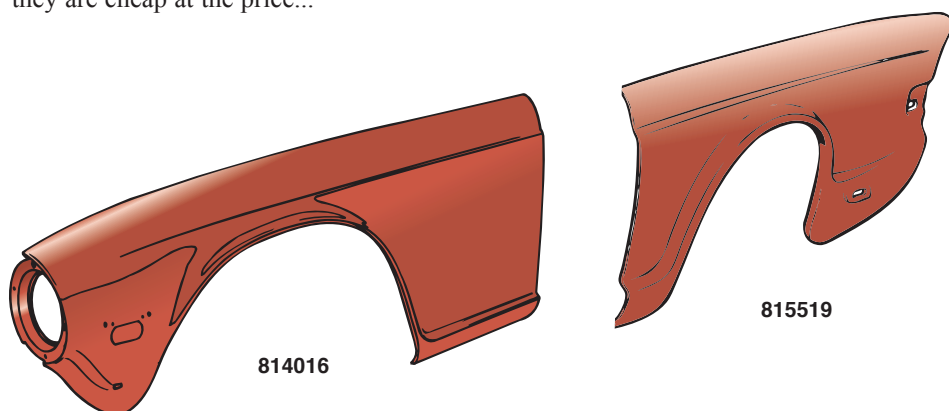
Part No.	Description	No.Off	List Price	Your Price
REPAIR PANELS, front fenders, TR250				
950109/RP	Repair Panel, LH front fender, lower rear section, includes bolt holes	1		
950109/FL	Repair Panel, LH front fender, upper rear flange in front of door; includes bolt holes	1		
950110/RP	Repair Panel, RH front fender, lower rear section, includes bolt holes	1		
950110/FL	Repair Panel, RH front fender, upper rear flange in front of door; includes bolt holes	1		
REPAIR PANELS, rear fenders, TR250				
815519/RP	Repair Panel, LH rear fender, lower front section; includes bolt hole	1		
815519/VFE	Repair Panel, LH rear fender, vertical front edge	1		
815520/RP	Repair Panel, RH rear fender, lower front section; includes bolt hole	1		
815520/VFE	Repair Panel, RH rear fender, vertical front edge	1		

## BODY SHEET METAL

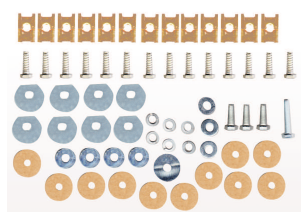
## FENDERS AND FENDER MOUNTING KITS, TR6

*“British Motor Heritage Is Still Pressing New Fenders on the Triumph Factory Tooling”*

People say the fenders aren't quite as nice as they used to be. No doubt, the tooling is worn after more than forty years of use. Certainly, it has been refurbished from time to time to make it as good as it can be. If the fenders aren't quite as crisp as they were twenty or thirty years ago, they are still a lot better than the repro fenders available for other models, and they still bolt right onto the cars as they should. TRF's 1976 TR6 has two new fenders fitted three or four years ago, and they look perfect. The price creeps up on Heritage fenders as the years pass, but it is still very reasonable. Compare it, for instance, to the price of a TR250 fender which is a repro! In the end, it is easy to conclude that the fenders listed here are an important asset to the TR6 enthusiast, and they are cheap at the price...



RFK134



RFK133

Part No.	Description	No. Off	List Price	Your Price
814016	<b>Front Fender</b> , LH, 1969-74	1		
814017	<b>Front Fender</b> , RH, 1969-74	1		
XKC1811	<b>Front Fender</b> , LH, 1975-76	1		
XKC1812	<b>Front Fender</b> , RH, 1975-76	1		
815519	<b>Rear Fender</b> , LH	1		
815520	<b>Rear Fender</b> , RH	1		
RFK133	<b>Hardware Kit</b> , deluxe, front fender mounting; 67 pieces	2		
RFK134	<b>Hardware Kit</b> , deluxe, rear fender mounting; 88 pieces	2		

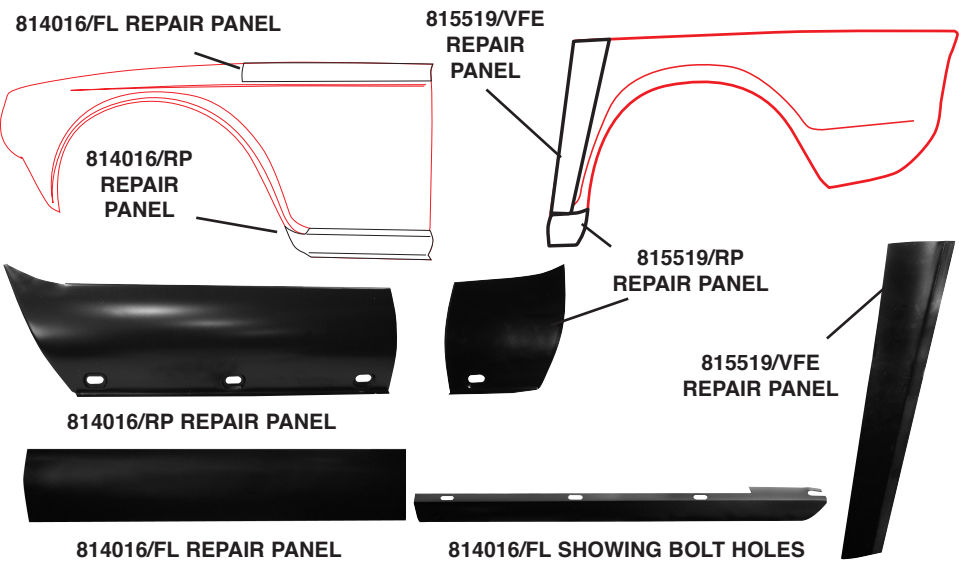
P.S. Request a free hardware kit when you purchase a TR6 fender.

BODY SHEET METAL

FENDER REPAIR PANELS, TR6

*“Useful Repair Panels Might Save a Rusted Fender—You Will Want to Compare the Cost Including Bodywork to That of New Fenders”*

These panels are made by a small manufacturing company in America’s heartland. They are very professionally made and finished. In fact, they are the most nicely presented repair panels I have seen anywhere. Realize that these are not parts to bolt on or to attach with pop rivets. They need to be welded into place by an accomplished body man. If done properly, the finished job can reach a very high standard. Note that additional repair panels may become available in time. Check out the online version of this catalogue for new listings.



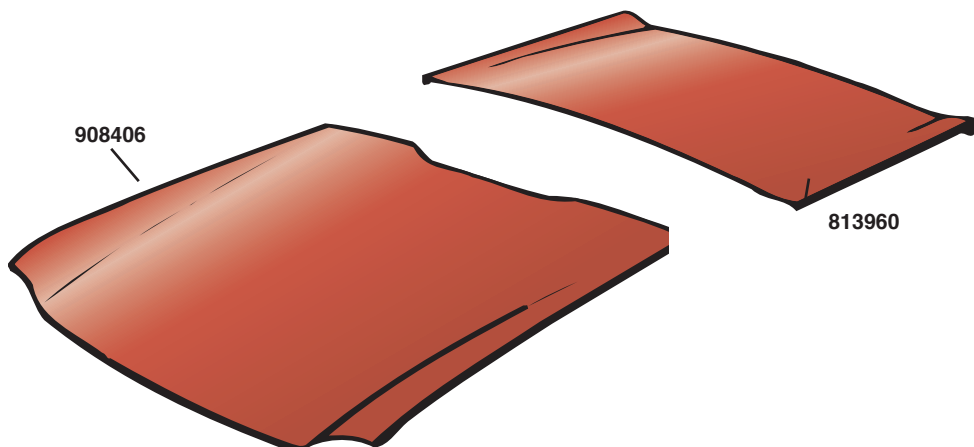
Part No.	Description	No.Off	List Price	Your Price
REPAIR PANELS, front fenders, TR6				
814016/RP	Repair Panel, LH front fender, lower rear section, includes bolt holes	1		
814016/FL	Repair Panel, LH front fender, upper rear flange in front of door; includes bolt holes	1		
814017/RP	Repair Panel, RH front fender, lower rear section, includes bolt holes	1		
814017/FL	Repair Panel, RH front fender, upper rear flange in front of door; includes bolt holes	1		
REPAIR PANELS, rear fenders, TR6				
815519/RP	Repair Panel, LH rear fender, lower front section; includes bolt hole	1		
815519/VFE	Repair Panel, LH rear fender, vertical front edge	1		
815520/RP	Repair Panel, RH rear fender, lower front section; includes bolt hole	1		
815520/VFE	Repair Panel, RH rear fender, vertical front edge	1		

## BODY SHEET METAL

## BONNETS AND TRUNK LIDS, TR6

*“Made on Original Triumph Tooling by British Motor Heritage”*

Straight, original-equipment bonnets and trunk lids can make the difference between a good body restoration and a mediocre one on a car like the TR6 which has such crisp body lines. Dings and dents don't work on these parts...



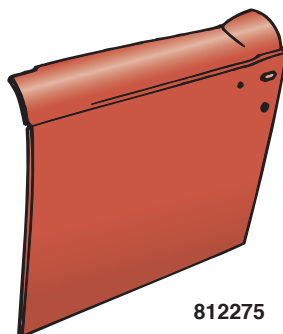
Part No.	Description	No. Off	List Price	Your Price
908406	<b>Bonnet Assembly</b> , factory original; price does not include a reasonable crating charge	1		
813960	<b>Trunk Lid Assembly</b> , factory original; price does not include a reasonable crating charge	1		

## DOOR SKINS AND DOOR SHELLS, TR250, TR6

*“You Can Restore Your Old Doors or Purchase Brand New Ones”*

Replacing door skins is common work in body shops, and you can rebuild your old doors for a fraction of the price of new ones. Note that there is a good article on door skin installation in Roger Williams book titled “How to Restore Triumph TR5/TR250 & TR6.” The doors and how they fit are keys to a good body restoration...

812776/BE



812275

Part No.	Description	No. Off	List Price	Your Price
812775	<b>Door Skin, LH</b>	1		
812775/BE	<b>Repair Panel</b> , bottom edge of door, LH	1		
812776/BE	<b>Repair Panel</b> , bottom edge of door, RH	1		
812776	<b>Door Skin, RH</b>	1		
634829	<b>Door Shell Assembly, LH</b>	1		
634830	<b>Door Shell Assembly, RH</b>	1		
RFP600	<b>Book: “How to Restore, Triumph TR5, TR250, and TR6,”</b> by Roger Williams	A/R		



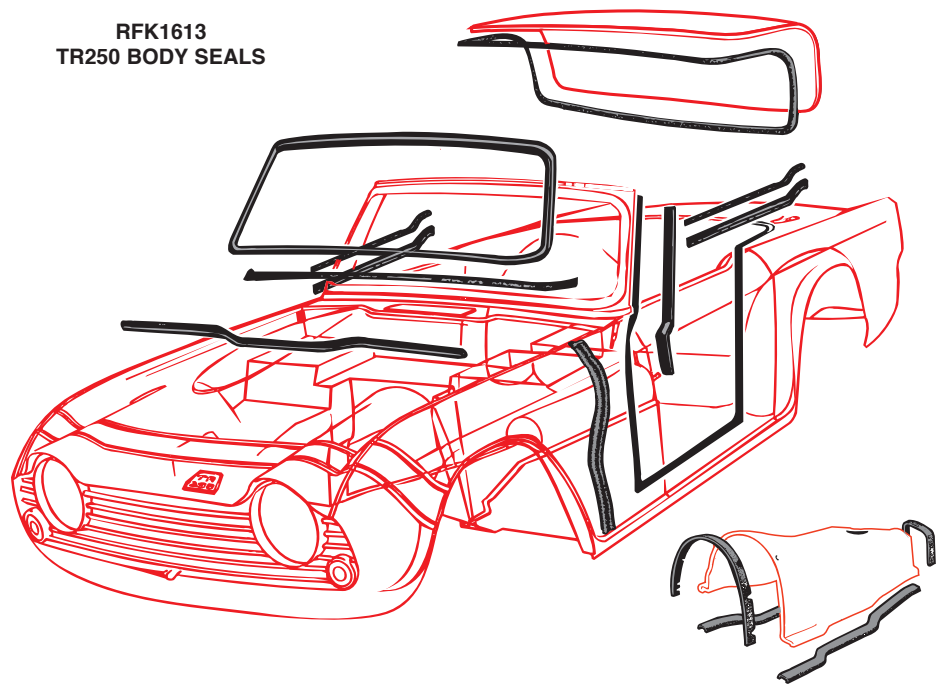
RUBBER BODY SEALS

RUBBER BODY SEALING KITS, TR250

“Good Rubber Makes a Lot of Difference”

The kits listed in this section include rear bonnet seals, windscreen seals, bulkhead plate seals, fuzzy door seals, all six door window seals, gearbox cover seals, and trunk lid seals. If you are doing a paint job or a complete body restoration, you might as well save a few dollars and buy the kit.

RFK1613  
TR250 BODY SEALS



Part No.	Description	No. Off	List Price	Your Price
BODY SEALING KITS, TR250				
RFK1613	Body Seal Kit, including black fuzzy door seals, plus other components described above	1		
RFK1614	Body Seal Kit, including red fuzzy door seals, plus other components described above	1		
RFK2017	Body Seal Kit, including dark tan fuzzy door seals, plus other components described above	1		
RFK1615	Body Seal Kit, including light tan fuzzy door seals, plus other components described above	1		
RFK1616	Body Seal Kit, including blue fuzzy door seals, plus other components described above	1		

Section Continues ►►

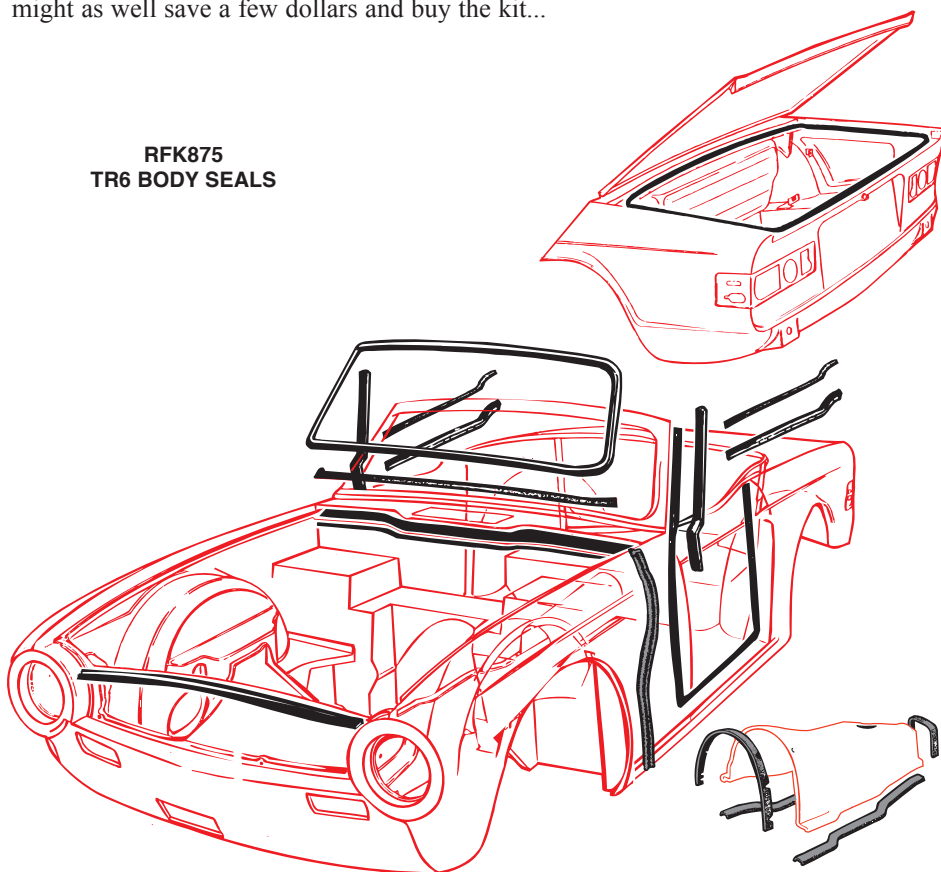
## RUBBER BODY SEALS

### RUBBER BODY SEALING KITS, TR6

*“Freshen Up with All New Rubber Seals...”*

The kits listed in this section include front and rear bonnet seals, windscreen seals, bulkhead plate seals, fuzzy door seals, all six door window seals, gearbox cover seals, and trunk lid seals. If you are doing a paint job or a complete body restoration, you might as well save a few dollars and buy the kit...

RFK875  
TR6 BODY SEALS



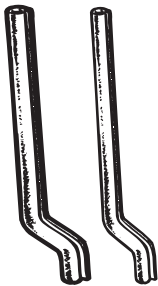
Part No.	Description	No. Off	List Price	Your Price
<b>BODY SEALING KITS, TR6</b>				
RFK875	<b>Body Seal Kit</b> , including black fuzzy door seals, plus other components described above	1		
RFK876	<b>Body Seal Kit</b> , including red fuzzy door seals, plus other components described above	1		
RFK877	<b>Body Seal Kit</b> , including dark tan fuzzy door seals, plus other components described above	1		
RFK1043	<b>Body Seal Kit</b> , including light tan fuzzy door seals, plus other components described above	1		
RFK878	<b>Body Seal Kit</b> , including shadow blue fuzzy door seals, plus other components described above	1		

RUBBER BODY SEALS

RUBBER SEALS—DOOR WINDOW TO WINDSCREEN  
FRAME, TR250, TR6

*“Do You Need the Thicker Seal or the Thinner One”*

Triumph used two different seals for this application. A thicker seal if the gap between the door window and the windscreen is larger and a thinner seal if the gap is smaller. You can do the same thing with your car to use the parts to the best possible effect.



620403

620913



Part No.	Description	No.Off	List Price	Your Price
620913	Rubber Seal, thicker type; 5/8-inch	2		
620403	Rubber Seal, thinner type; 5/16-inch	2		

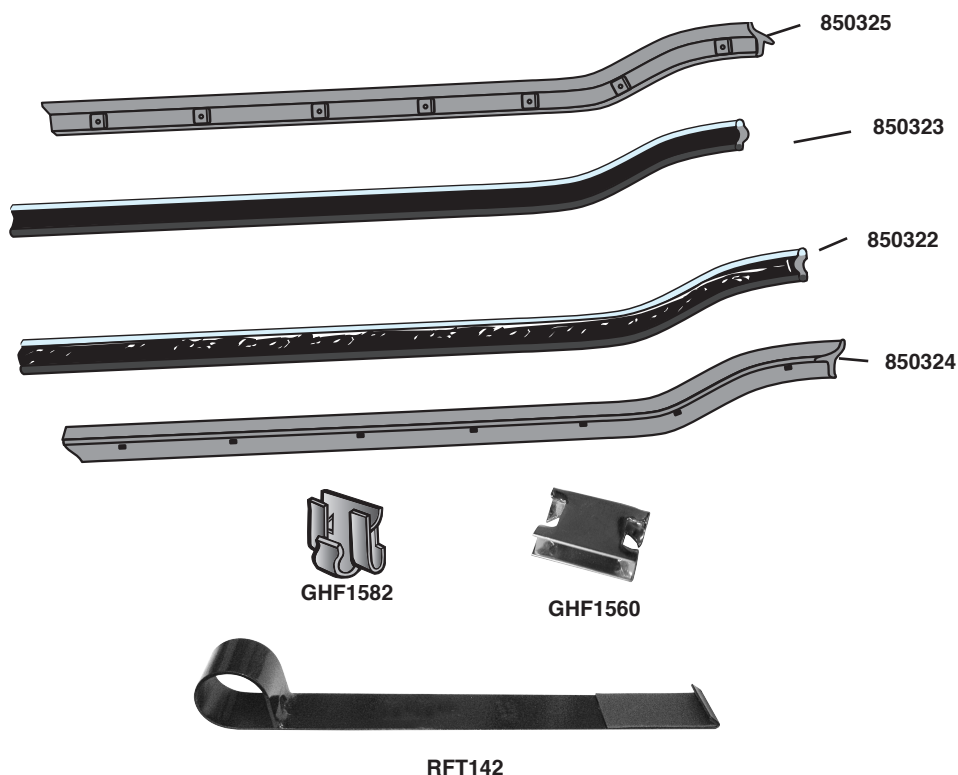


## RUBBER BODY SEALS

### DOOR WINDOW SCRAPER SEALS, TR250, TR6

*“TRF Seals Are Engineered to Be Better”*

TRF has never sold anyone else's repro seals. We had originals for a long, long time, as we had purchased five-thousand sets from Unipart when they were still available. Original outer door waist seals, as they were called, were a little too short, and they tended to kink a little. Our new outer seals are longer so they can be trimmed to the perfect length for your doors, they are made of slightly harder rubber too to keep them from kinking, and they are flocked where they touch the glass to keep them from sticking. Our inner seals are better too. Original seals had a shiny silver upper edge bead. Ours do too, but others are black. We know that the door waist seals are critical to the appearance of your car, and we have tried our best to engineer them well.



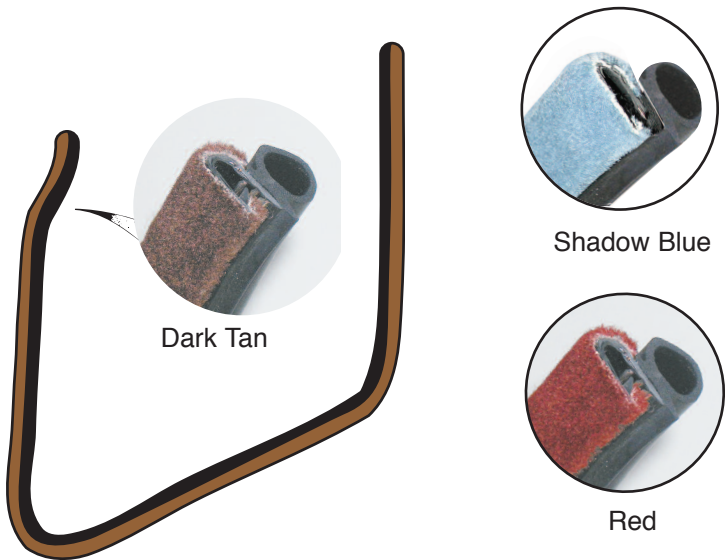
Part No.	Description	No. Off	List Price	Your Price
RFK1228	<b>SEAL KIT</b> , inner and outer door waist seals and clips	1		
850322	<b>Seal</b> , inner door waist, LH	1		
850323	<b>Seal</b> , inner door waist, RH	1		
GHF1582	<b>Clip</b> , securing inner seals to doors	14		
850324	<b>Seal</b> , outer door waist, LH	1		
850325	<b>Seal</b> , outer door waist, RH	1		
GHF1560	<b>Clip</b> , securing outer seals to doors	14		
RFT142	<b>Tool</b> , for use in installing window scraper seals	1		
RFP331	<b>Instruction Sheet</b> , shows how to install inner and outer scraper seals	1		

RUBBER BODY SEALS

WOOL MOQUETTE FUZZY DOOR SEALS, TR250, TR6

*“Luxurious Cloth-Covered Seals from England”*

These wool moquette seals are made of the same wool material used on the door seals of most British cars of the 1950’s, 1960’s, and 1970’s. The cross-section is a teeny bit large, but the rubber edge seal is pliable, and we do not see any problem with doors closing, etc. In fact, I have tried them on TR250 doors, TR6 doors, and MGB doors, as well as on other applications. These seals may be a little more difficult to install than the Bristleflex seals listed in the following section, but wool moquette has a more luxurious look. The wool moquette seals have been my own choice on the last three cars that I have restored.



Part No.	Description	No.Off	List Price	Your Price
<b>FUZZY DOOR SEALS, “wool moquette type,”</b>				
	TR250, TR6; 91-inches			
WMS101/91	<b>Fuzzy Door Seal, black</b>	2		
WMS102/91	<b>Fuzzy Door Seal, bright red</b>	2		
WMS107/91	<b>Fuzzy Door Seal, shadow blue</b>	2		
WMS103/91	<b>Fuzzy Door Seal, dark tan</b>	2		
WMS1031/91	<b>Fuzzy Door Seal, light tan</b>	2		

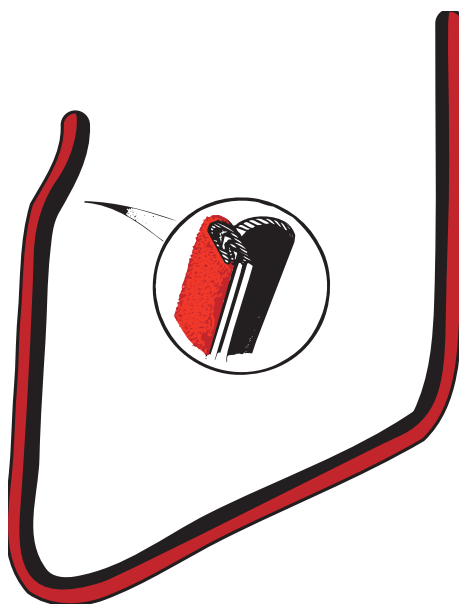


## RUBBER BODY SEALS

### “BRISTLEFLEX” FUZZY DOOR SEALS, TR250, TR6

#### *“These Modern Seals Have Several Advantages”*

Advantages of the Bristleflex seals include the fact that the cross-section is a perfect match for original Triumph seals. In addition, I prefer the woven wire base of the Bristleflex seals to the type of base used on the wool moquette seals. The colour of the Bristleflex seals looks like cloth, but it is actually moulded onto the seal. This looks wonderful when the seals are new, but it tends to rub off on locations which make contact when someone is getting in and out of the car. Weigh the advantages and disadvantages of the seals available before you make your choice.



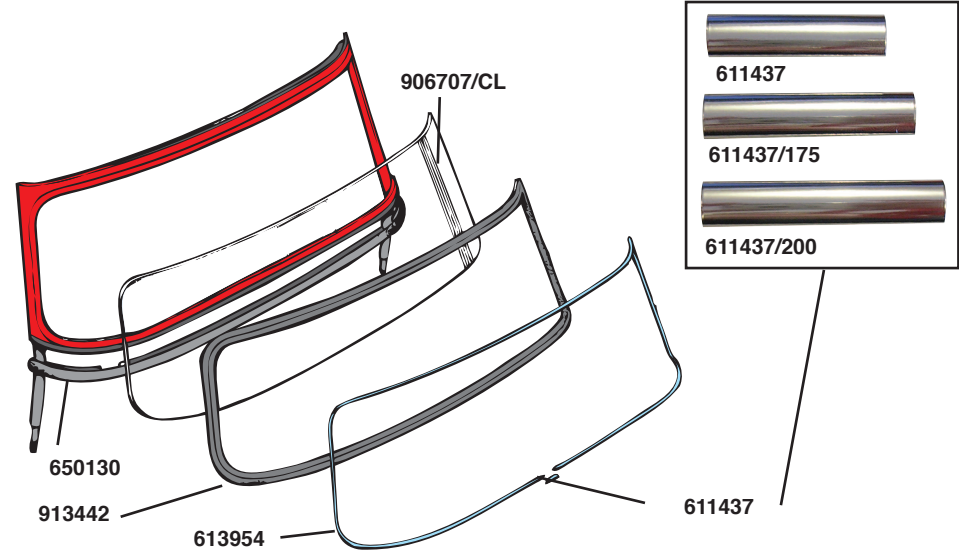
Part No.	Description	No.Off	List Price	Your Price
<b>FUZZY DOOR SEALS, “Bristleflex type,”</b>				
	TR250, TR6; 91-inches			
BF101/91	<b>Fuzzy Door Seal, black</b>	2		
BF102/91	<b>Fuzzy Door Seal, bright red</b>	2		
BF1025/91	<b>Fuzzy Door Seal, dark red</b>	2		
BF107/91	<b>Fuzzy Door Seal, shadow blue</b>	2		
BF103/91	<b>Fuzzy Door Seal, dark tan</b>	2		
BF1031/91	<b>Fuzzy Door Seal, light tan</b>	2		

RUBBER BODY SEALS

WINDSCREEN SEALS, GLASS, AND RELATED PARTS,  
TR250, TR6

“Chromed Metal Trim Clips Available Again in Three Sizes”

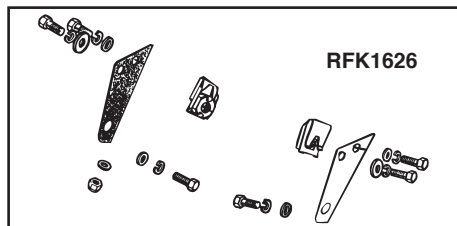
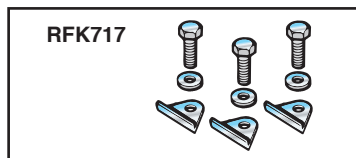
Replacing the windscreen is tedious but not too hard. If you doubt your ability, it is best to take it to a glass shop for actual removal or installation of the glass. You can remove the frame from the car yourself, have the glass removed, restore and paint the frame, and then take it back to the glass shop for installation of the glass, finally putting the assembly back on the car at home. Good rubber makes your car look better, and it keeps your interior dry. It is a good idea to caulk around the glass seal, both between the seal and the glass and between the seal and the windscreen frame. Glass shops stock the correct caulk. The crating charge on windscreens is \$35.00, but they almost never get broken...



Part No.	Description	No. Off	List Price	Your Price
<b>WINDSCREEN GLASS; add crating charge</b>				
906707/CL	<b>Windscreen Glass</b> , clear	1		
906707/TI	<b>Windscreen Glass</b> , lightly tinted	1		
CRATE35	Crating Charge on the above	1		
<b>RUBBER SEALS AND TRIM STRIP</b>				
913442	<b>Rubber Seal</b> , around glass	1		
613954	<b>Trim Strip</b> , chromed plastic, fitted to rubber seal	1		
611437	<b>Joint Clip</b> , chromed metal, for trim strip 1-1/2 inch length, original size	1		
611437/175	<b>Joint Clip</b> , chromed metal, for trim strip 1-3/4 inch length	1		
611437/200	<b>Joint Clip</b> , chromed metal, for trim strip 2-inch length	1		
650130	<b>Rubber Seal</b> , bottom, between windscreen frame and body shell	1		
616187	<b>Rubber Seal</b> , soft top frame to top of windscreen frame	1		
806144	<b>Rubber Seal</b> , moulded, between hard top and top of windscreen frame	1		

## RUBBER BODY SEALS

### WINDSCREEN SEALS, GLASS, AND RELATED PARTS, TR250, TR6—Continued



Part No.	Description	No. Off	List Price	Your Price
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#### INSTALLATION COMPONENTS

RFK1626	<b>HARDWARE KIT</b> , securing windscreen frame to side brackets and side brackets to front door posts; includes gaskets; 26 pieces	1		
RFK717	<b>HARDWARE KIT</b> , securing windscreen to dash; includes chromed cover plates, domed bolts, and washers, TR250; 9 pieces	1		
RFK658	<b>HARDWARE KIT</b> , securing windscreen to dash; includes black cover plates, domed bolts, and washers, TR6 and possibly some TR250; 9 pieces	1		

#### MOULDED PLASTIC TRIMS, inside windscreen frame

RFK1501	<b>TRIM KIT</b> ; includes four moulded plastic trims for inside of windscreen frame	1		
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### BONNET SEALS, TR250, TR6

We list a rear bonnet seal for TR250 and TR6 and a front bonnet seal for TR6. It appears that Triumph wanted to give the TR6 a more solid feel by reducing bonnet shake and vibration...



Part No.	Description	No. Off	List Price	Your Price
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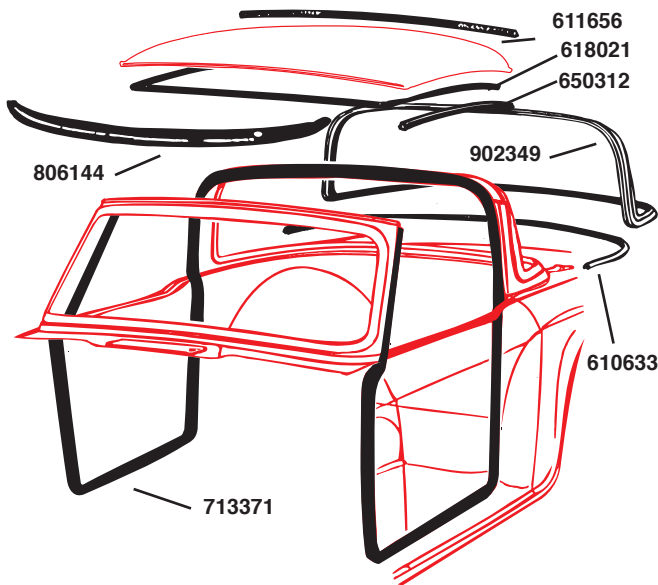
610675	<b>Rubber Seal</b> , rear of bonnet; mounted along scuttle flange above battery, all TR250, TR6	1		
627075	<b>Rubber Seal</b> , front of bonnet; mounted on top of front valance above radiator air deflector, TR6 only	1		

RUBBER BODY SEALS

HARD TOP RUBBER SEALS, TR250

*“The Hard Top Is Commonly Called a Surrey Top, Although This Is Not Correct”*

Originally, the name “Surrey Top” applied only to the soft top section which could be used instead of the hard top center section. Whatever you call it, however, TRF can supply virtually any seal you might require for your TR250 hard top.



Part No.	Description	No. Off	List Price	Your Price
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SEALS ON REAR WINDOW FRAME

610633	Seal, rubber, rear window frame to rear deck	1		
902349	Seal, rubber, around rear window glass	1		
613958	Trim Strip, chromed plastic, fitted around rear window glass	1		
	JOINT CLIPS, chromed metal, fitted to trim strip; your choice of size			
611437	Joint Clip, 1-1/2 inch length	1		
611437/175	Joint Clip, 1-3/4 inch length	1		
611437/200	Joint Clip, 2-inch length	1		

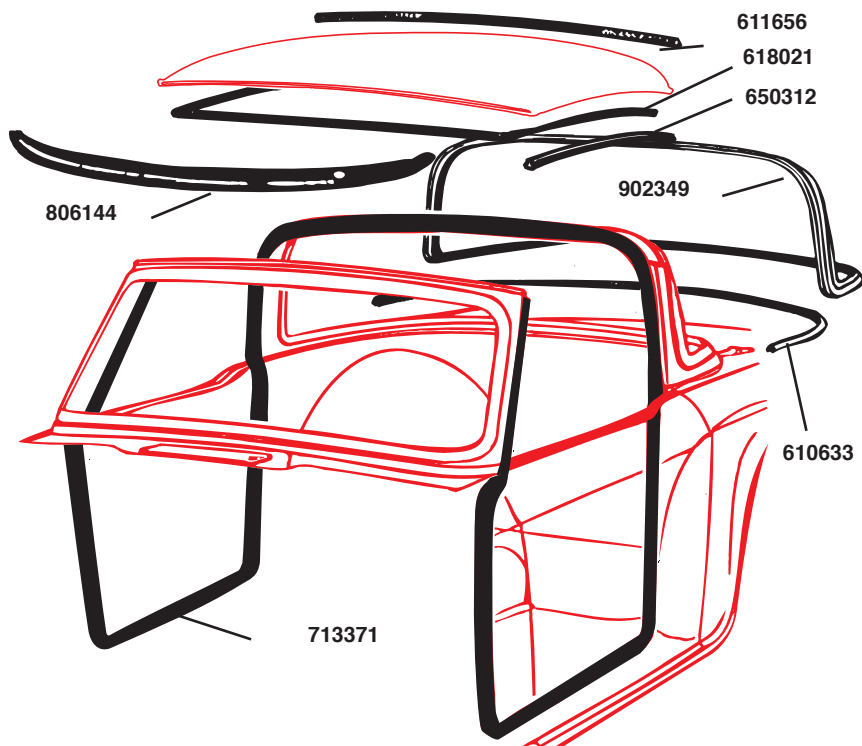
SEALS AROUND DOOR OPENINGS; these seals are made of three pieces; two pieces are like standard door seals but longer; they run from the top of the windscreen to the top of the rear edge of the door glass; the third section crosses the top of the rear window hoop; it is a fuzzy snap-on seal without rubber.

713371	Door Seal Kit, black	1		
713372	Door Seal Kit, red	1		
713377	Door Seal Kit, blue	1		
713373	Door Seal Kit, tan	1		

Section Continues ►►

## RUBBER BODY SEALS

### HARD TOP RUBBER SEALS, TR250—Continued



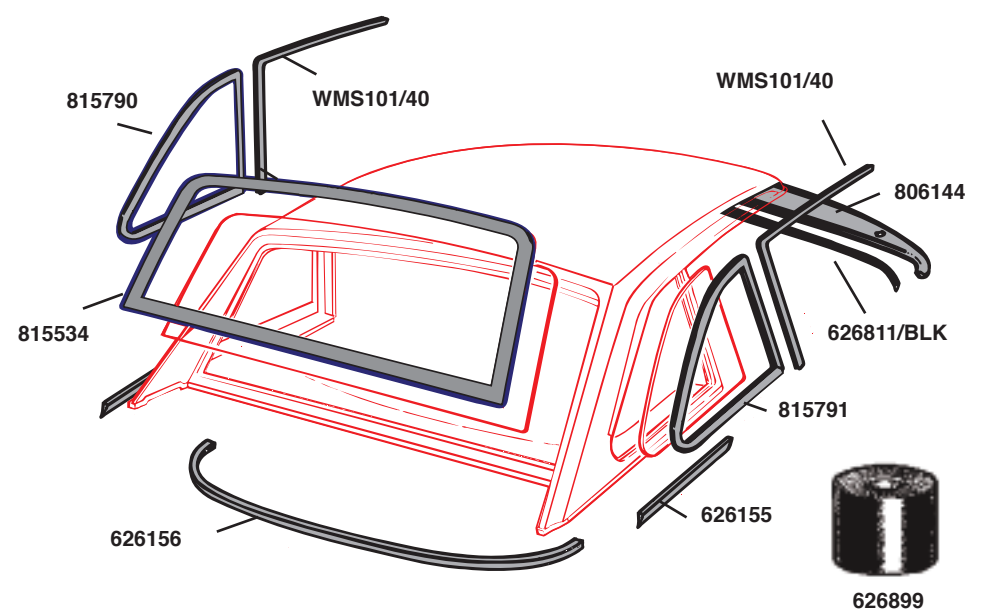
Part No.	Description	No. Off	List Price	Your Price
<b>SEALS ON HARD TOP SECTION</b>				
806144	<b>Seal</b> , moulded, front of hard top to top of windscreen; black was standard	1		
	<b>FUZZY SEAL</b> , around sides and front of hard top section, 87-inches			
618021	<b>Fuzzy Seal</b> , black	1		
618022	<b>Fuzzy Seal</b> , red	1		
618027	<b>Fuzzy Seal</b> , blue	1		
618023	<b>Fuzzy Seal</b> , tan	1		
650312	<b>Seal</b> , sides of hard top section to tops of door windows	2		
611656	<b>Seal</b> , rear of hard top section to rear window frame; mounted on hard top section	1		

RUBBER BODY SEALS

HARD TOP RUBBER SEALS, TR6

*“Every Seal Is Kept in Stock at TRF”*

We at The Roadster Factory have always loved the TR6 hard top, as it completely transforms a TR6 roadster into a TR6 coupe, making it an entirely different car for cold-weather use. John Swauger, a TRF’s employee of thirty-three years, now retired, owns a lovely Ferrari red TR6 on which he installs a hard top every autumn. This allows him to enjoy his car on nice days all through the winter, and he has often remarked that is car has a much more rigid feel when the hard top is bolted into position. As stated above, TRF has all of the seals available for hard top restoration, and we have most other parts as well...



Part No.	Description	No. Off	List Price	Your Price
806144	<b>Moulded Rubber Seal</b> , front of hard top to top of windscreen, also fits TR250	1		
815534	<b>Rubber Seal</b> , around rear window glass	1		
815790	<b>Rubber Seal</b> , quarter window, LH	1		
815791	<b>Rubber Seal</b> , quarter window, RH	1		
626155	<b>Rubber Seal</b> , hard top to body, rear side	2		
626156	<b>Rubber Seal</b> , hard top to body, rear	1		
626899	<b>Rubber Buffer</b> , hard top rear corner to body	2		
WMS101/40	<b>Fuzzy Seal</b> , around door window aperture, black	2		
626811/BLK	<b>Fuzzy Seal</b> , header rail, black	1		

Note: If you want to match fuzzy hard top seals to other interior colours, this may be possible. Please call The Roadster Factory sales department for help.

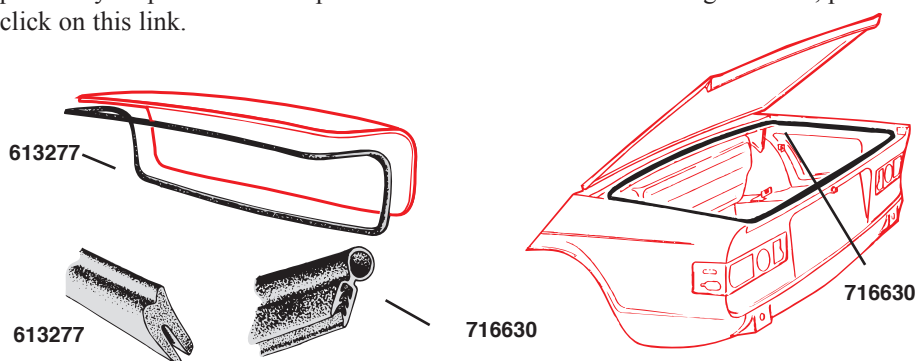


## RUBBER BODY SEALS

### TRUNK LID SEALS, TR250, TR6

#### *“Read About TR250 Trunk Lid Seals”*

The Roadster Factory has manufactured its own TR250 trunk lid seal. I had always thought that this seal had been taken from another Triumph application for use on the TR250 model and that it just couldn't be made to work. Then I saw an original car with an original seal, and I decided that TRF needed to manufacture its own seal. Our new seal is made to just the right rubber hardness, and it does work well. If you had trouble with TR250 trunk lid seals in the past, please give ours a try. You will be pleasantly surprised... To see photos of the TR250 trunk seal being installed, please click on this link.

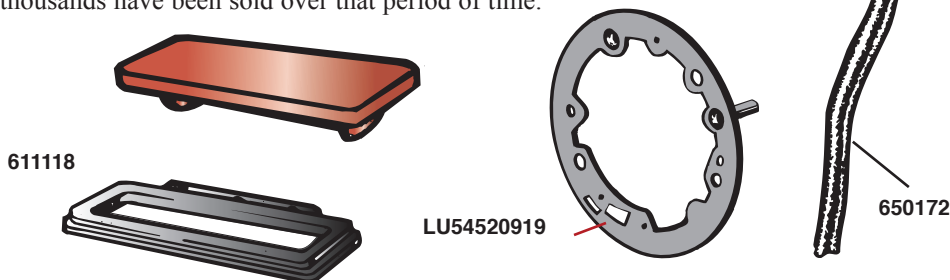


Part No.	Description	No. Off	List Price	Your Price
716630	<b>Trunk Lid Seal, TR6</b>	1		
613277	<b>Trunk Lid Seal, TR250; original cross section</b>	1		
TRFC102	<b>Weatherstrip Adhesive; 3M black adhesive is the best product for installing trunk lid seals</b>	A/R		

### MISCELLANEOUS RUBBER SEALS, TR250, TR6

#### *“Even the Smallest Parts Make a Big Difference”*

These popular parts were some of the first rubber mouldings manufactured by The Roadster Factory more than thirty years ago, and thousands have been sold over that period of time.



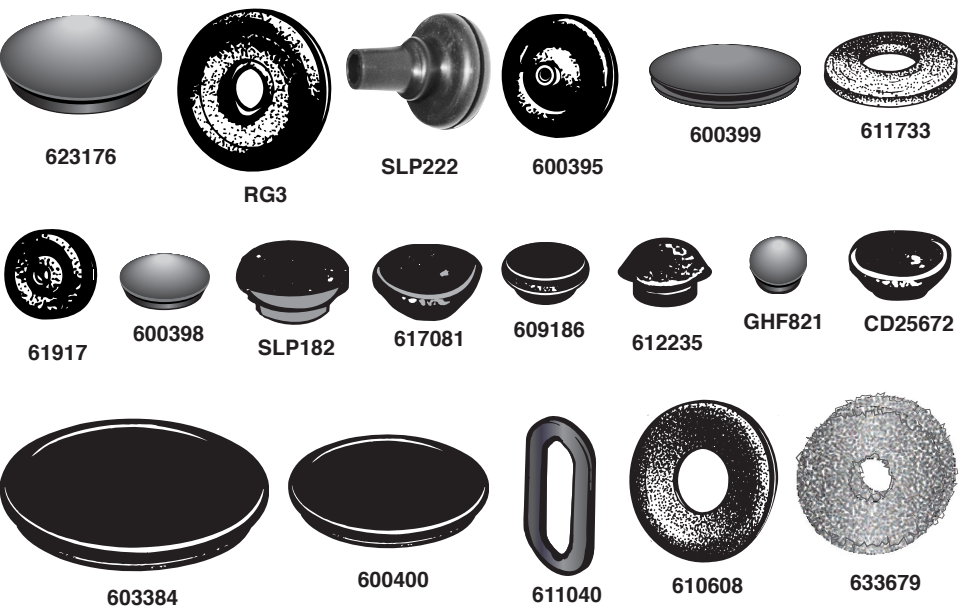
Part No.	Description	No. Off	List Price	Your Price
611118	<b>Rubber Seal, scuttle vent lid, 1968-72</b>	1		
LU54520919	<b>Rubber Seal, headlamps to fenders</b>	2		
650172	<b>Rubber Seal, between splash plates and front fenders</b>	2		

## RUBBER BODY SEALS

### RUBBER GROMMETS AND PLUGS, TR6

*“Buy Grommets and Plugs Individually or in Handy Kits”*

An illustration locating most grommets and plugs may be found in TRF’s “Triumph TR6 Sports Car Spare Parts Catalogue,” Volume 2 (Green), PLATE GS. This catalogue is posted on our web site at <http://trf.zeni.net/TR6greenbook/>. All of the TR6 grommets and plugs were researched and sourced when that publication was written in 1993.

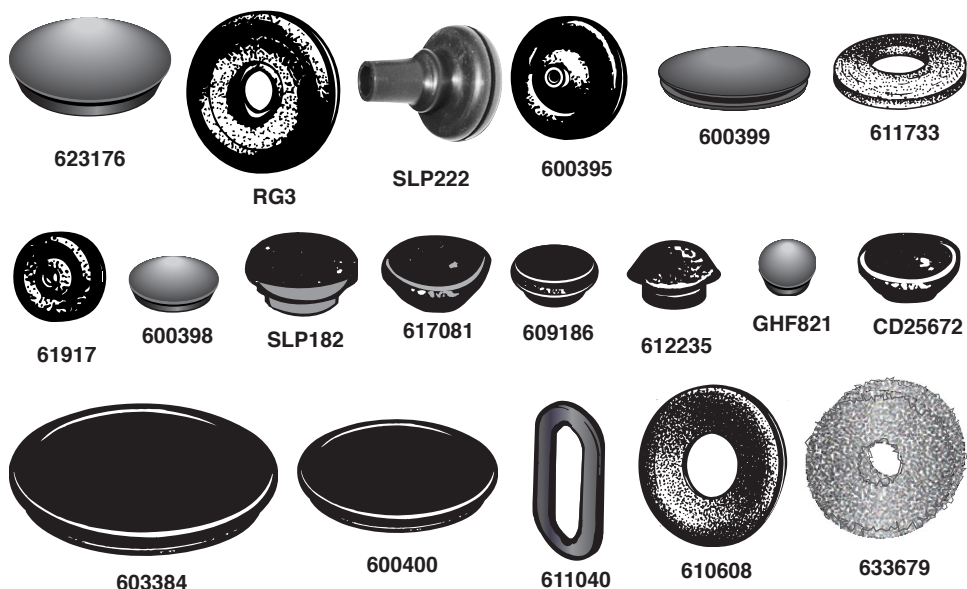


Part No.	Description	No. Off	List Price	Your Price
RFK868	<b>COMPLETE GROMMET AND PLUG KIT,</b> TR6; complete car set for U.S. models; will provide 99% of all needs...	1		
RFK869	<b>SUB KIT—Bulkhead, Engine Bay, and Front of Car</b>	1		
610608	<b>Grommet,</b> rubber, steering column tube, 1969-72	1		
633679	<b>Seal,</b> foam, sealing steering column tube, 1973-76	2		
RG3	<b>Grommet,</b> rubber, main wiring harness, larger grommet on LH side	1		
SLP222	<b>Grommet,</b> windscreen wiper drive tube	1		
600395	<b>Grommet,</b> rubber, 1-inch holes in bulkhead, inner fenders, and bulkhead ends	9		
61917	<b>Grommet,</b> rubber, 1/2-inch holes in bulkhead and plenum	5		
611040	<b>Pad,</b> rubber, heater connection in bulkhead	1		
SLP182	<b>Plug,</b> rubber, holes in bulkhead	2		
GHF821	<b>Plug,</b> rubber, small hole in bulkhead shelf above accelerator cable on U.S. models	1		

Section Continues ►►

## RUBBER BODY SEALS

## RUBBER GROMMETS AND PLUGS, TR6—Continued



Part No.	Description	No. Off	List Price	Your Price
RFK870	<b>SUB-KIT—Cockpit Area</b>		1	
603384	<b>Plug</b> , rubber, large, blanking vestigial jack holes in floors		2	
600399	<b>Plug</b> , rubber, 1-inch holes in main floors behind seats		2	
609186	<b>Plug</b> , rubber, 5/8-inch holes in main floors behind seats		2	
600395	<b>Grommet</b> , 1-inch holes in heelboard for handbrake cables		2	
600395	<b>Grommet</b> , 1-inch holes in gearbox cover for leads to gearbox switches		1	
612235	<b>Plug</b> , extra holes in windscreen capping		2	
RFK871	<b>SUB-KIT—Trunk Area and Rear of Car</b>		1	
611733	<b>Seal</b> , sponge, fuel tank drain hole and fuel outlet hole in floor		2	
623176	<b>Plug</b> , rubber, blanking fuel tank drain hole, later models without fuel tank drain		1	
600399	<b>Plug</b> , rubber, 1-inch holes in trunk floor, spare wheel pan, and inner rear valance		5	
61917	<b>Grommet</b> , rubber, 1/2-inch, wiring lead to license plate lamp		1	
600395	<b>Grommet</b> , fuel vapor tube, hold on LH side of fuel tank		1	

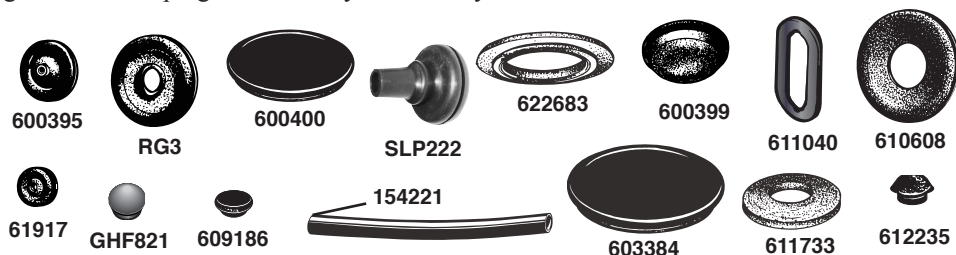
**TR250 Grommets and Plugs Listed in Following Section...**

## RUBBER BODY SEALS

### RUBBER GROMMETS AND PLUGS, TR250

*“Having the Right Parts Makes the Job a Lot Easier...”*

The Roadster Factory manufactures every part listed here to original standards. By grommets and plugs individually or in handy kits.



Part No.	Description	No. Off	List Price	Your Price
RFK1987	<b>BULKHEAD RUBBER GROMMET KIT</b>	1		
610608	<b>Grommet</b> , rubber, steering column tube	1		
RG3	<b>Grommet</b> , rubber, main wiring harness; larger grommet on LH side	1		
SLP222	<b>Grommet</b> , rubber, wiper drive tube	1		
600395	<b>Grommet</b> , rubber main wiring harness; smaller grommet on RH side	1		
600395	<b>Grommet</b> , oil pressure pipe	1		
600395	<b>Grommet</b> , rubber, speedometer cable	2		
600395	<b>Grommet</b> , rubber, tachometer cable	1		
600395	<b>Grommet</b> , rubber, heater valve control cable and choke cable	1		
61917	<b>Grommet</b> , rubber, windscreen washer delivery tube	2		
61917	<b>Grommet</b> , rubber, windscreen washer wiring lead	1		
61917	<b>Grommet</b> , rubber, bonnet release cable	1		
61917	<b>Grommet</b> , rubber, scuttle vent control rod	1		
611040	<b>Sealing pad</b> , heater water connection	1		
RFK1988	<b>RUBBER BODY PLUG KIT</b>	1		
603384	<b>Plug</b> , rubber 3.72-inch, main floor panel	2		
600399	<b>Plug</b> , rubber, 1-inch, main floor	4		
600399	<b>Plug</b> , rubber, 1-inch, rear shelf, behind bulkhead trim supports	2		
600399	<b>Plug</b> , rubber, 1-inch, spare wheel pan	2		
609186	<b>Plug</b> , rubber, 5/8-inch, main floor	2		
GHF821	<b>Plug</b> , rubber, 5/16-inch, bulkhead shelf	1		
600400	<b>Plug</b> , rubber, 1.75-inch	A/R		
	<b>MISCELLANEOUS SMALL RUBBER</b>			
154221	<b>Tube</b> , draining scuttle vent	2		
622683	<b>Grommet</b> , rubber, fuel cap to rear deck	1		
611733	<b>Grommet</b> , under fuel tank, seals outlet holes	2		
600395	<b>Grommet</b> , rubber, handbrake cables to rear heelboard	2		
612235	<b>Plug</b> , rubber, extra holes in windscreen capping	2		