### **INTERIOR COMPONENTS**

#### PLASTIC GEARBOX COVERS, TR250, TR6

### "Popular and Well-Made Components Developed for TRF by Bill Lynn and Bill Colaric at Canley Spares a Long Time Ago..."

These components were made originally of moulded fibreboard which did not hold up well. Triumph probably used it because it was cheap, but making moulded components from fibreboard is not cheap today. In fact, it is a lost art. Therefore, The Roadster Factory has reproduced these components in moulded plastic. They fit well, and they last a long time.

	FGP10	GCS6		
GO	Super Weatherstrip Chestre * **********************************			ØØ
Part No.	Description	No. Off	List Price	Your Price
RFK779	<b>COMPLETE KIT;</b> includes gearbox cover, seal kit, and hardware kit	1		
FGP10	Gearbox Cover, space-age plastic; precisio	on fit 1		
GCS6	<b>Rubber Seal Kit;</b> four seals to cement to	1		
RFK157	<ul><li>the flanges of your gearbox cover with weatherstrip adhesive</li><li>Hardware Kit, securing gearbox cover to floors and bulkhead; forty-one pieces of</li></ul>	. 1		
TRFC102	original hardware Weatherstrip Adhesive, black	A/R		

### DRIVE SHAFT TUNNEL COVERS, TR250, TR6

#### "Made of Same Plastic as Industrial Hard Hats—These Will Never Crush or Crack"

These also were fibreboard originally, and they crushed and cracked if you had someone sitting on the tunnel, as we all did when we were younger. Probably still do... TRF's space-age plastic tunnel covers won't crack or crush under your carpet.



# WILTON WOOL AND TUFTED NYLON CARPET SETS, TR250, TR6

"Manufactured by The Magic Carpet Factory Exclusively for TRF—Simply the Best!"

#### **CARPET MATERIALS**

The Roadster Factory offers carpet sets for TR250 and TR6 in materials to match those in which Triumph manufactured the carpet sets when the cars were new. TR250 and early TR6 models were originally carpeted in Wilton wool, the same carpet used in Jaguar, Aston Martin, and other fine British cars of the



period. Later TR6 models were originally carpeted in tufted nylon material, a lessexpensive material than Wilton wool. Aside from the material, both carpet sets are identical in pattern and workmanship. This means that either Wilton wool or tufted nylon carpet sets could be fitted to any TR250 or TR6, giving an enthusiast two material choices and therefore two price levels of carpet sets from which to choose when buying a new carpet set for his or her classic British sports car.

#### **WORKMANSHIP**

Many interior shops across the country have commented about how much they like carpet sets from The Magic Carpet Factory and how easy they are to fit to cars. There are good reasons for this. Patterns were carefully developed from original carpet pieces taken from original cars. Care was taken to insure that every detail, indeed every stitch, of the original carpet sets was accounted for in the patterns. New carpet sets were then manufactured and refitted to the original cars, and the pieces were adapted to insure that the fit was perfect. Fibreboard backing boards were manufactured for kick panel carpets, as were half-moon rubber protection pads and rubber heel mats. Handbrake boots and handbrake boot grommets were duplicated, and they are hand-tailored into every carpet set manufactured. In the final analysis, carpet sets from The Magic Carpet Factory include more original details than you can get at virtually any interior shop.

#### **COLOUR CHOICES**

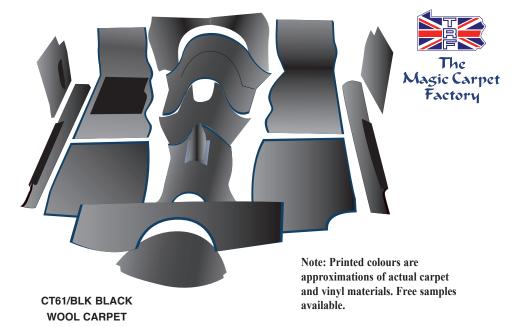
Custom colour choices are available to match any original interior colour scheme, and because every carpet set is made especially for every order within a week or two of the time the order is received, virtually any binding colour can be used on any carpet colour. We have several colour choices for many interior vinyl colours, and customers have specified colour choices of their own, such as red binding on black carpet, black binding on red carpet, light grey binding on charcoal grey carpet, and many more. Carpet sets manufactured by The Magic Carpet Factory offer customers the choices they would have at a fine custom trim shop at off-the-shelf prices.

### **INTERIOR COMPONENTS**

#### WILTON WOOL CARPET LISTINGS, TR250, TR6

#### "Carpet Materials Made in England in Colours to Match Upholstery Vinyls"

Wilton wool is a plushy, tightly woven carpet material still manufactured by a small company in England, and we are still able to find colours to match all TR250 and TR6 interiors. Wilton wool carpets were originally fitted to Triumph TR250 and early TR6, 1968-72, but TRF carpet sets will fit perfectly any TR6 model. Note the various tan and brown choices which you can match to your interior colour. Samples of carpet materials and bindings are available for free upon request. When contacting TRF Sales for material samples, please specify the colour or colours which you wish to consider.



Part No.	Description	No. Off	List Price	Your Price
CT61/BLK	Carpet Set, Wilton wool, black	1		
CT61/BRD	Carpet Set, Wilton wool, bright red with	1		
	bright red binding, original for TR250			
CT61/MRD	Carpet Set, Wilton wool, darker red with	1		
	matador red binding			
CT61/MBL	Carpet Set, Wilton wool, blue with midnight	1		
	blue binding to match original dark greenish	1		
	blue interior colour, TR250			
CT61/SBL	Carpet Set, Wilton wool, blue with shadow	1		
	blue binding, TR250, TR6			
CT61/GRY	Carpet Set, Wilton wool, grey; not an original	. 1		
	colour; please specify binding colour desired	b		
CT61/NVY	Carpet Set, Wilton wool, navy blue; not an	1		
	original colour; please specify binding colou	ır		
	desired			

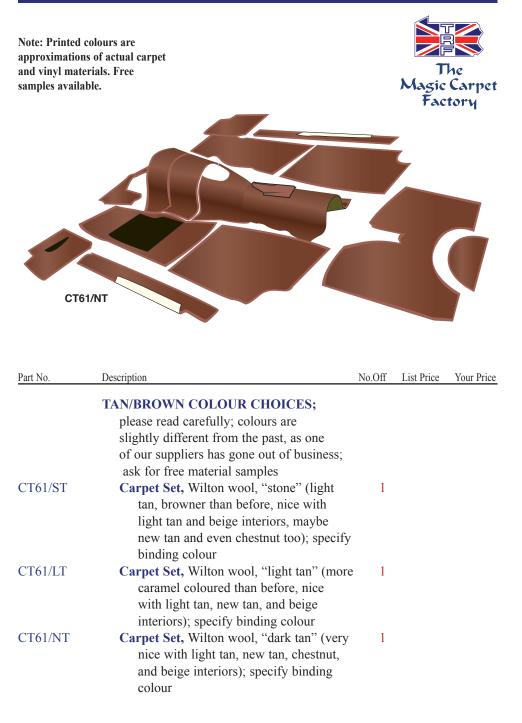
P.S. Binding choices offered on interior carpets include perfect matches to vinyls used in TRF interior kits.

Level 1 Sales 1 (800) 678-8764 • Level 2 Sales 1 (800) 234-1104

### TR250 and TR6 Glove Box Companion 245

### **INTERIOR COMPONENTS**

### WILTON WOOL CARPET SETS, TR250, TR6—Continued



### **INTERIOR COMPONENTS**

#### **TUFTED NYLON CARPET KITS, ORIGINAL FOR TR6, 1973-76**

#### "Comes in Original Colours and Fits Any TR250 or TR6"

Tufted nylon carpets were originally fitted to later TR6 models, 1973-76, but tufted nylon carpet sets from The Magic Carpet Factory will fit perfectly any TR250 or TR6 model. Triumph went to tufted nylon carpet material, no doubt, because it is less expensive than Wilton wool. Nevertheless, it still makes a nice carpet set, and it will not look out of place in any TR250 or TR6 sports car. Samples of carpet and binding materials are available for free upon request. Please specify the colours desired when requesting samples...

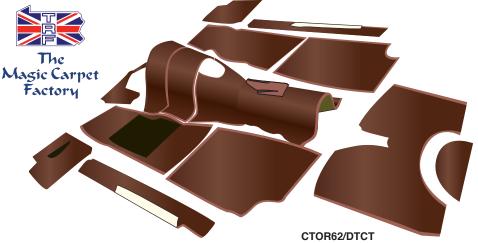
The Massic Carp Factory	oct			
Part No.	Description	No. Off	List Price	Your Price
CT62/BLK CT62/BRD	<b>Carpet Set,</b> tufted nylon, black <b>Carpet Set,</b> tufted nylon, bright red, with bright red, matador red, or other binding	1 1		
CT62/MRD CT62/MBL	<b>Carpet Set</b> , tufted nylon, matador red <b>Carpet Set</b> , tufted nylon, blue with midnight blue binding to match the original dark greenish blue interior colour, TR250	1 1		
CT62/SBL	<b>Carpet Set</b> , tufted nylon, blue with shadow blue binding, TR250, TR6	1		
CT62/NVY	<b>Carpet Set,</b> tufted nylon, navy blue; not an original colour; please specify binding colour desired	1		
CT62/GRY	<b>Carpet Set,</b> tufted nylon, grey; not an original colour; please specify binding colour desired	1		
CT62/LT	TAN COLOUR CHOICES Carpet Set, tufted nylon, light tan; please specify binding colour desired, n tan, light tan, chestnut, beige, or other	1 ew		
CT62/MT	<b>Carpet Set,</b> tufted nylon, medium tan; please specify binding colour desired, n tan, light tan, chestnut, beige, or other	1 ew		
CT62/DT	<b>Carpet Set,</b> tufted nylon, dark tan; please specify binding colour desired, n tan, light tan, chestnut, beige, or other	1 ew		
CT62/DTCTB0		1		

247

### ORIGINAL FACTORY CARPET MATERIALS (NOS), TR250, TR6

# *"Very Limited Quantities of Blue Wilton Wool and Dark Tan Tufted Nylon Materials"*

Do you have a special late TR6 concours car with a new tan, chestnut, or beige interior? If so, you may be interested in a carpet set in original tufted nylon material. One large roll of material was found in the Bolivian warehouse, and we will use it until it is gone to make carpet sets for late TR6 models, 1973-76. Sorry, this material was expensive. No discounts on this item during sales. Free material and binding samples available. Please specify binding colour. Also, found in England was one small roll of original shadow blue carpet in Wilton wool. Such carpet would have been original on TR250 with shadow blue or midnight blue interiors and on TR6 with shadow blue interiors up to 1972. This is your chance to get as close as possible to an original carpet set for your very special sports car...



Note: Printed colours are approximations of actual carpet and vinyl materials. Free samples available. CTOR62/DTCT DARK TAN WITH CHESTNUT BINDING

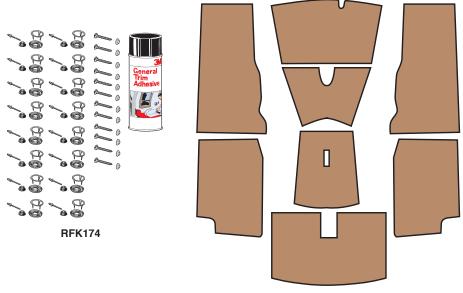
Part No.	Description	No. Off	List Price	Your Price		
DARK TAN CARPET COMBINATIONS						
CTOR62/DTNT	Carpet Set, original tufted nylon	1				
	material, dark tan with new tan					
	binding					
CTOR62/DTCT	Carpet Set, original tufted nylon	1				
	material, dark tan with chestnut					
	binding					
CTOR62/DTCTBC	G Carpet Set, original tufted nylon	1				
	material, dark tan with chestnut					
	binding and beige brake boot; ori	ginal				
	combination for beige interiors,					
	TR6, 1975-76					
<b>BLUE WOOL CARPET COMBINATIONS</b>						
CTOR61/MBL	Carpet Set, original Wilton wool,	1				
	midnight blue, TR4A, TR250					
CTOR61/SBL	Carpet Set, original Wilton wool,	1				
	shadow blue, TR250, TR6, 1968-	72				

### **INTERIOR COMPONENTS**

# CARPET UNDERFELT AND CARPET INSTALLATION KITS, TR250, TR6

#### "Original Components to Fit Your New Carpet Set Just as Carpets Were Fitted at the Factory"

The items listed in this section fulfill the needs of most enthusiasts fitting carpet sets from The Magic Carpet Factory to their TR250 or TR6 sports cars. Note that we now offer a choice of real jute underfelt or synthetic jute material. This writer prefers the real jute on principal and because I consider that it might be an important element in that famous British car smell. Certainly, all of my restored cars acquire it after a very short time. Free underfelt samples available upon request...



CUF6/J

Part No.	Description	No. Off	List Price	Your Price
CUF6/J	<b>Underfelt Kit,</b> cut to original patterns; real jute underfelt	1		
CUF6/S	Underfelt Kit, cut to original patterns; synthetic underfelt	1		
RFK174	<b>Installation Kit;</b> includes trim adhesive, original snaps, rivets, etc., and instructions sheet; cannot be shipped to California or to Canada (See following listing)	1		
RFK1108	<b>Installation Kit;</b> same as previous but without trim adhesive; may be shipped to California and to Canada	1		

TR250 and TR6 Glove Box Companion

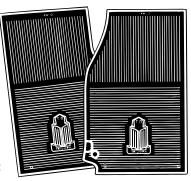
### **INTERIOR COMPONENTS**

#### ACCESSORY RUBBER FLOOR MATS, TR250, TR6

#### "These Amco-Style Rubber Mats with Moulded Triumph Logos Were Offered by Triumph Dealers Way Back When..."

I don't think that AMCO is still making floor mats, but TRF mats are styled after the black rubber mats with moulded Triumph logos sold by Triumph dealers during the years of TR250 and TR6 production. It is hard to believe how many of these we have sold over the years, as the quality is good, and one would think that one or two sets of mats would be enough to last for a lifetime!

TRF6819-2



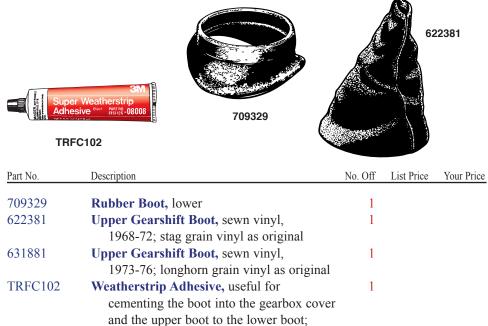
249

Part No.	Description	No. Off	List Price	Your Price
TRF6819-2	Rubber Floor Mat Set, one pair of black rubber mats with Triumph "shield" logos	1		

#### **GEARSHIFT BOOTS, TR250, TR6**

### "Choose Early or Late Vinyl Grain to Match Your Original Part"

TR250 and TR6 models have a lower rubber boot that is cemented into a hole in the gearbox cover. An upper rubber boot with a sewn vinyl cover then snaps into the lower boot. TRF is the only company which makes the correct boot in both early and late vinyl grains...



Website: www.the-roadster-factory.com • Email: trfmail@aol.com

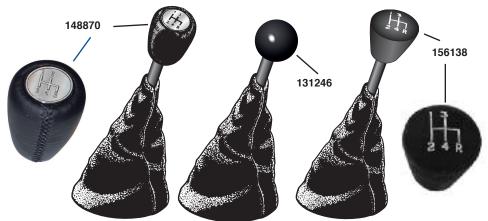
many other uses too

### **INTERIOR COMPONENTS**

#### **ORIGINAL GEARSHIFT KNOBS, TR250, TR6**

#### "TRF Manufactures the Leather Covered Knob Specified for U.S. Models"

The black leather gearshift knobs have been important parts at The Roadster Factory for many years, although they were discontinued by Unipart in the 1970's. The Roadster Factory located the original English supplier, and it made thousands of knobs for us over a fifteen year period. But technologies changed, and the original knob was no longer produced at the original manufacturing company. We showed the knob to our rep from Taiwan when he visited us. No problem he said. Since that time, thousands more have been sold!



Part No.	Description	No. Off	List Price	Your Price
148870	<b>Gearshift Knob</b> , black leather, with shift pattern emblem; original for all TR250 and TR6 models sold in the U.S.	1		
	ALTERNATIVE PART NUMBERS			
131246	Gearshift Knob, spherical, black, TR5,	1		
	TR6 models, not sold in the U.S., 1968-	72		
156138	<b>Gearshift Knob</b> , black with white gearshift pattern, TR6 models, not sold in the U.S., 1973-76	1		

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### ACCESSORY GEARSHIFT KNOBS, TR250, TR6

#### "These Are a Current Project at TRF"

I'm showing illustrations of two accessory gearshift knobs for TR250, TR6. The wooden one was walnut, and it was produced by AMCO. The black knob was vinyl covered, and it includes the emblem produced for years by E & E Enterprises, although AMCO had also produced a black vinyl knob earlier, and E & E also did a wooden one. TRF is working on components right now, and our knobs will be manufactured in our dash shop. For more information watch my newsletters and this section of the internet catalogue. When the parts are available, a price will appear. The emblem is likely to be more like the AMCO, and we may be able to do custom woods. Certainly, we can match the wood dashes...

14887	O/WBW		48870/W	RB
Part No.	Description	No.Off	List Price	Your Price
148870/WBW	<b>Knob,</b> gearshift lever, walnut, with Triumph shield emblem in blue and	1 white		39.00
148870/WRB	<b>Knob,</b> gearshift lever, walnut, with Triumph shield emblem in red and b	1		NYA

# REPLACEMENT RUBBER SEALS—GAUGES TO DASH PANEL, TR250, TR6

### "You'll Want to Replace These If You Remove Your Gauges for Any Reason..."

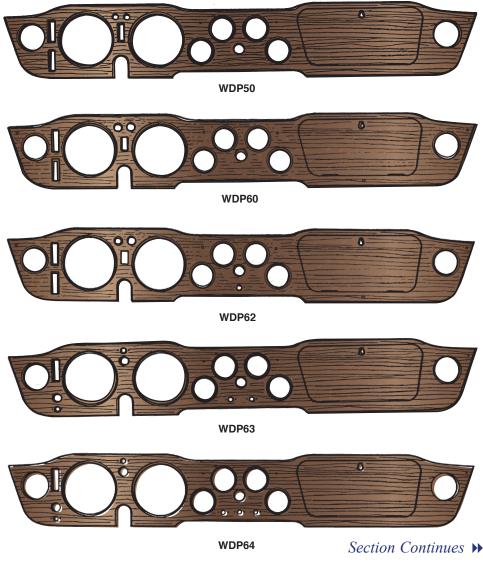
TRF's replacement gauge gaskets are made of a modern material which will last a long time and keep its elasticity. Original gaskets are often missing, or they may just fall into pieces when a gauge is removed. If they were never replaced, they have been in there for more than thirty years which is pretty good service.

50 00 40, 7 1 30, 10 10 10 10 10 10 10 10 10 10 10 10 10 1	PRESSU	ASKET ED ON OIL RE GAUGE		RFK632	
Part No.	Description		No.Off	List Price	Your Price
RFK632	<b>GASKET KIT,</b> for dash g large and four small gas temp gauge, fuel gauge, and ammeter or voltmet	skets for speedo, tach oil pressure gauge,	,		
SLP170 SLP171	Gasket, large, for speec Gasket, small, for temp oil pressure gauge, an	gauge, fuel gauge,	2 4 eter		

### WOOD DASH PANELS, TR250, TR6

#### "Don't Be Fooled By Our Low Price—TRF Dashes Are Loaded with Quality"

The Roadster Factory has had its own wood dash shop for many years. We founded our shop to make better dashes than any found in the market place in the 1980's. We were successful in achieving this goal then, and we are still achieving it today. TRF's dashes are loaded with hand-made quality, and they appear more like original than any other dashes available today. You will note many details, such as high-density plywood backing which is sealed with brown paint to match that used on factory dashes. French walnut veneer is carefully selected to provide an original appearance and a beautiful wood grain. All shapes are cut with precision, using master templates made from Triumph factory drawings. All switch and lamp labels are screened on TRF dashes as original, and glove box doors are installed and aligned using chrome or black hinges that are replicas of those used on original factory dashes. All of this work is done at The Roadster Factory in Armagh by Wood Chuck Findley, our master wood craftsman.



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TR250 and TR6 Glove Box Companion 253

### **INTERIOR COMPONENTS**

#### WOOD DASH PANELS, TR250, TR6—Continued

Part No.	Description	No. Off	List Price	Your Price
WDP50	Wood Dash Panel, TR250, with chromed hinges	1		
WDP60	Wood Dash Panel, TR6 1969-71; same as previous but with black hinges	1		
WDP61	Wood Dash Panel, TR6 early 1972; same as previous but with wider hole for hazard switch	1		
WDP62	<b>Wood Dash Panel,</b> TR6 later 1972; one hole for seat belt warning lamp under center gauge cluster	1		
WDP63	Wood Dash Panel, TR6 1973-75; two holes for warning lamps under center gauge cluster	1		
WDP64	Wood Dash Panel, TR6 1975-76; three holes for warning lamps under center gauge cluster	1		
	HARDWARE KITS, securing wood dash par include five special screws and five cup wa			
RFK227	Hardware Kit, chromed screws and cup washers, TR250, very early TR6	1		
RFK228	Hardware Kit, black screws and cup washers, TR6, 1970-76	1		



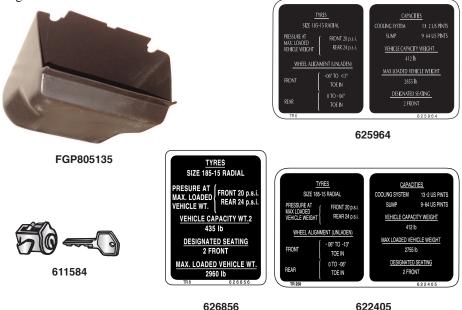
TRF Wood Dash Panel Fitted to Charles Runyan's TR5. Note Original TR5/TR250 Steering Wheel.

### **INTERIOR COMPONENTS**

### PLASTIC GLOVE BOXES, TR250, TR6

### "Made from the Same Material as Industrial Hard Hats for Security and Cleanliness"

The moulded cardboard glove boxes that came in the cars were cute, but they crumbled the first time they came out of the car, they were dusty inside, and they were not very secure in spite of the lock on the glove box door. TRF's glove boxes were invented by Bill Lynn and Bill Colaric a long time ago, and they are manufactured from a durable plastic which lasts the life of your car. The Roadster Factory's glove boxes fit, they are easy to keep clean inside, and they are much more secure than cardboard originals...

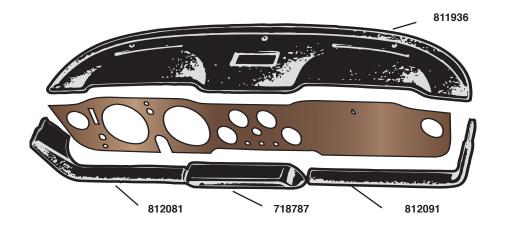


Part No.	Description	No. Off	List Price	Your Price
FGP805135	<b>Glove Box Assembly,</b> unbreakable plastic; fits all TR250, TR6 with LH steering	1		
RFK430	Hardware Kit, securing glove box to dash; includes six screws and six fix nuts	1		
611584	<b>Lock,</b> glove box lid, silver finish; comes with keys, 1968-71	1		
631404	<b>Lock,</b> glove box lid, black finish; comes with keys, 1972-76	1		
622405	<b>Information Label,</b> tire pressures, etc., TR250; mounted on glove box lid	1		
625964	<b>Information Label,</b> tire pressures, etc., TR6, 1969 only; mounted on glove box lid	1		
626856	<b>Information Label</b> , tire pressures, etc, TR6, TR6, 1970-76; mounted on glove box lid	1		

### DASH CRASH PADS, TR250, TR6

### "Very Thankfully, Excellent Components Remain Available, Although They Are Products of an Obsolete Technology"

One small company makes these crash pads for TRF very well, using an oldfashioned technology. There have been attempts to make the pads by modern methods, but these attempts have been dismal failures. Several years ago, I supplied a pair of door tops to an English friend for a TR5, as he was at a loss of how to install the ones he had purchased from a company in London. All of TRF's pads are made by one company in one material which looks just like original. The grain in ours is a little deeper, and the colour is a little blacker than pads from other vendors. Our pads really set off your interior, and you don't want to settle for anything less on something that is so important to the success of your restoration.



Part No.	Description	No. Off	List Price	Your Price
811936	Crash Pad, dash top	1		
812081	Crash Pad, under dash, LH, TR250, TR6,	1		
	1968-69			
818401	Crash Pad, under dash, LH, TR6 with locking	g 1		
	steering, 1970-76			
812091	Crash Pad, under dash, RH	1		
574723	Center Switch Pad, five holes, TR250, TR6,	1		
	1968-69			
718787	Center Switch Pad, four holes, TR6, 1970-76	1		

### **INTERIOR COMPONENTS**

### DOOR TOP CRASH PADS, TR250, TR6

### "Better Than Original Parts—Read This Story"

Everyone believes that Triumph changed the door tops in 1974, because they had so many problems with the "finger-grips" on the earlier style pads. I have been using TRF's Finger-Grip Door Top Pads for about thirty years, ever since I restored my TR250 the first time. I have driven some of the cars I restored for five years or more, hundreds of thousands of miles, and I never babied my finger-grips. If Triumph had trouble with its finger-grips, which I know it did, it was because the quality of the vinyl was not as good as what The Roadster Factory sells today. TRF also stocks the later door top trims which are made of the same high-quality vinyl as the earlier style. Door top pads match all of the other crash pads sold at The Roadster Factory.





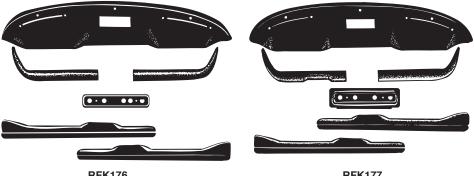
TRF's "Finger-Grip" Door-Top Crash Pads Last a Long Time

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### **CRASH PAD KITS, TR250, TR6**

#### "Order One Part Number, and Receive All of the Crash Pads for Your Car"

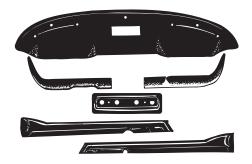
Actually, kits do not include the dash supports which are listed in a later section since we supply dash supports in two forms, and including them would complicate our kit listings. All of the other pads are included, however, and every component is what we describe in the sections above. Ordering a kit allows you to get everything under one part number, and we cut you a little break on the price.



**RFK176** 

**RFK177** 

257



**RFK178** 

Part No.	Description	No. Off	List Price	Your Price
RFK176	Crash Pad Kit, complete; includes all four dash pads and fingergrip door tops; fits	1		
RFK177	all TR250 and 1969 TR6 Crash Pad Kit, complete; includes all four	1		
	dash pads and fingergrip door tops; fits 1970-73 TR6 with locking steering column	1		
RFK178	Crash Pad Kit, complete; includes all four dash pads and unpadded door tops; fits 1974-76 TR6	1		

### **INTERIOR COMPONENTS**

### ASH TRAYS, TR250, TR6

#### "A Nice Clean Ash Tray Provides a Good Place to Keep Change for Parking and Tolls..."

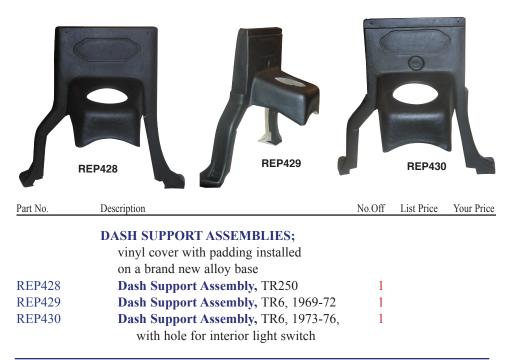
This is the reason that I have always changed out the ash trays in the used sports cars that I have purchased. In my younger days they were always dirty and rusty inside. The Roadster Factory supplies nice clean ash trays that are just like factory originals.



### DASH SUPPORT ASSEMBLIES, TR250, TR6

### "Ready to Install for Those Without the Time to Do-it-yourself"

You may lack time or inclination to remove your old dash support, to scrape off the old cover and padding, and to recover it with a new padding kit. Anyway you look at it, you will be working for hours on a messy job, and because you don't do this work every day, you may not be completely satisfied with the result. The Roadster Factory has manufactured the alloy dash supports that you find when you remove the cover and padding from your old unit, and The Magic Carpet Factory now offers the recovering service for us. That means you are now able to purchase a brand new dash support, ready to bolt into your car. If your time is limited, and the extra cost is not a factor, this is a very good way to satisfy your need for a new dash support...

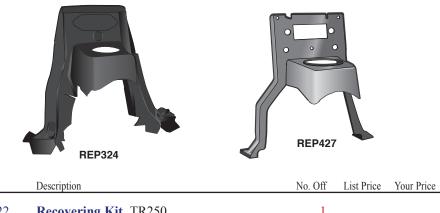


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#### DASH SUPPORT RECOVERING KITS, TR250, TR6

### "If You Prefer to Do the Work Yourself..."

You can save money by recovering your old dash support. Just strip off all of the old covering and foam padding right down to the bare aluminium. Then install the new covering with contact cement or trim adhesive. The new covering is moulded to shape and filled with moulded foam padding...



r art r to.	2 eben publi	110.011	Ellot I IItee	104111100
REP322	Recovering Kit, TR250	1		
REP323	Recovering Kit, TR6 1969-72	1		
REP324	Recovering Kit, TR6 1973-76, with hole	1		
	for interior light switch			
<b>REP427</b>	Base Unit, alloy, dash support; brand new	1		
	unit; if you buy one of these, you can			
	avoid the job of removing the cover and			
	foam from your old unit			



**TR5 Getting a New Interior** 

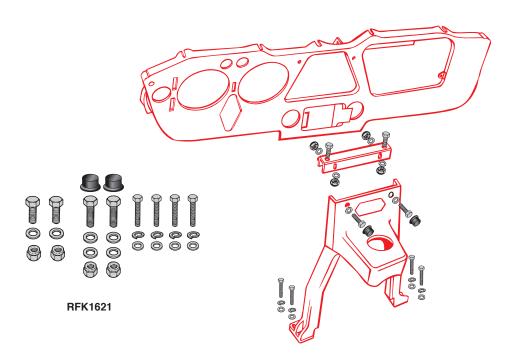
Part No.

### **INTERIOR COMPONENTS**

### DASH SUPPORT INSTALLATION HARDWARE, TR250, TR6

#### "Having the Right Hardware Makes the Job Much Easier..."

Order all of the hardware for your dash support installation under one part number, and receive twenty-eight pieces of hardware, all divided into three sub-kits to make it easy to find the hardware required for each segment of the job.



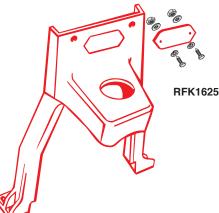
Part No.	Description	No.Off	List Price	Your Price
RFK1621	HARDWARE KIT, mounting dash support; includes three sub-kits	1		
RFK1622	Hardware Sub-Kit, securing filler bracket to metal dash panel; six pieces	1		
RFK1623	HARDWARE SUB-KIT, securing dash support to filler bracket; ten pieces	1		
623201	<b>Cap</b> , black plastic, hiding screw heads	2		
RFK1624	Hardware Sub-Kit, securing feet of dash support through floors to chassis frame; twelve pieces	1		

### **RADIO BLANKING PLATES, TR250, TR6**

### "Choose Correct Vinyl Grain to Match Your Car's Interior"

TRF's dash support assemblies and dash support recovering kits are made with a moulded shape that you would cut out if you were going to install a radio. On original parts, the radio aperture was cut out, and a blanking plate was fitted if a radio was not included. If you are really into originality, you may want to fit a blanking plate, even if the aperture has not been cut out. The Roadster Factory keeps these parts in stock for you.





Part No.	Description	No.Off	List Price	Your Price
617069	<b>Plate,</b> radio blanking, covered with stag- grained vinyl, 1968-72	1		
633891	Plate, radio blanking, covered with	1		
	longhorn-grained vinyl, 1973-76			
RFK1625	Hardware Kit, securing blanking plate;	1		
	eight pieces			

### INTERIOR COMPONENTS

#### SUN VISORS, TR250, TR6

### "New TRF Kits Are Supplied in Both Early and Late Vinyl Grains"

The Roadster Factory's own sun visors are available in both early "Stag Grain" vinyl and later "Longhorn Grain" vinyl. Visors are available individually or in kits which include a complete set of mounting components with all hardware, some of which is not listed here. Mounting components are also available individually, and these are also manufactured by The Roadster Factory to an excellent standard, as all components are powder coated for long-lasting beauty.



#### STAG GRAIN VINYL LONGHORN GRAIN ACTUAL VINYLS ARE VINYL NOT BLACK AND WHITE OF COURSE ... Description No. Off List Price Your Price Part No. **RFK406/E** SUN VISOR KIT, TR250, TR6, 1968-72, 1 including one pair of visors in early "Stag Grain" vinyl, plus all mounting

1

RFK406/L	SUN VISOR KIT, TR6, 1973-76, including	
	one pair of visors in later "Longhorn Grain"	
	vinyl, plus all mounting components,	
	including new hardware	

components, including new hardware

#### INDIVIDUAL SUN VISORS

812711	Sun Visor, early Stag Grain vinyl,	1
	driver's side, 1968-72	
812751	Sun Visor, early Stag Grain vinyl,	1
	passenger's side, 1968-72	
823421	Sun Visor, later Longhorn Grain vinyl,	1
	driver's side, 1973-76	
823471	Sun Visor, later Longhorn Grain vinyl,	1
	passenger's side, 1973-76	
	<b>MOUNTING COMPONENTS</b>	
812761	Mounting bar, outer, LH	1
812762	Mounting bar, outer, RH	1
812760	Mounting bar, inner	2
622431	Rubber Retainer, center bars; original	2
	Triumph part looks a hit crude	

	I flumph part looks a bit crude	
622431Z	Rubber Retainer, center bars; replacement	2
	part is more neatly made, but not quite	
	the same design	
812684	Mounting Bracket, LH, secures to	1
	windscreen frame	
812685	Mounting Bracket, RH, secures to	1
	windscreen frame	

263

### **INTERIOR COMPONENTS**

### **INTERIOR MIRRORS, TR250, TR6**

### "Complete Assemblies or Mirror Heads Available"

TR250 and TR6 interior mirrors were very nice day/night mirrors mounted on breakaway brackets to keep you from being injured by the mirror if you try to exit the car through the windscreen...





Interior Mirror and Sun Visors Fitted to Triumph TR5

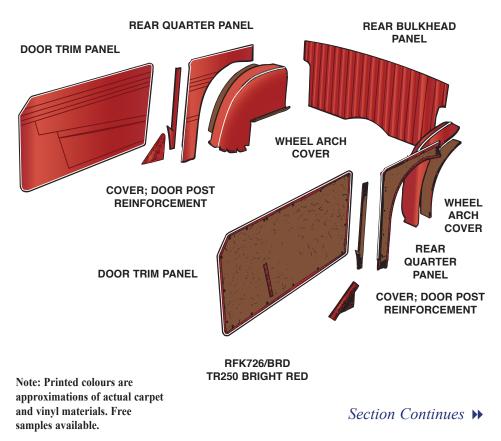
#### **INTERIOR PANEL KITS, TR250, TR6**

#### "We Can Truly Say That TRF Trim Panel Kits Are the Best on the Market..."

The contents of Trim Panel Kits are listed below. TRF's panel kits are made in England to original patterns. **TR250 panels have white piping, unless something else is specified. Note that it appears that light tan panels for TR250 originally had light tan piping.** TR6 panels have matching piping, unless something else is specified. Panel board is as original, early and late vinyl grains are duplicated, and all original colours are offered. All heat-formed seams are duplicated as original. TRF was deeply involved with patterning these components from original parts, and we can truly say that they are the best on the market. Material samples are available for free upon request; please specify colours desired...

#### Trim Panel Kits Include the Following:

- Door Panels (one pair)
- Rear Quarter Panels; doglegs (one pair)
- Rear Wheel Arch Covers, with foam underpads (one pair)
- Rear Door Post Reinforcement Covers; small triangles with backing boards (one pair)
- Matching Vinyl Strips, for front edges of rear door posts (one pair)
- Bulkhead Board, aka Rear Seat Back



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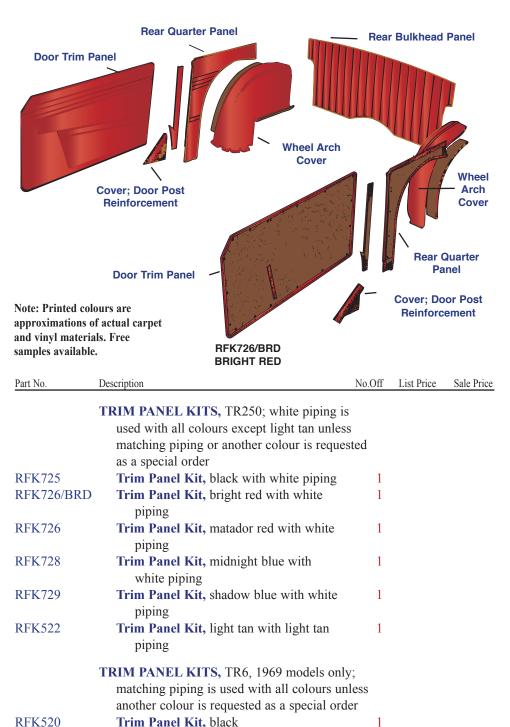
### TR250 and TR6 Glove Box Companion

265

### **INTERIOR COMPONENTS**

INTERIOR PANEL KITS, TR250, TR6, 1968-69

"Early Panel Design with Stag Grain Vinyl"



1

1

1

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Trim Panel Kit, bright red

Trim Panel Kit, light tan

Trim Panel Kit, matador red

Trim Panel Kit, shadow blue

RFK521/BRD

RFK521

**RFK523** 

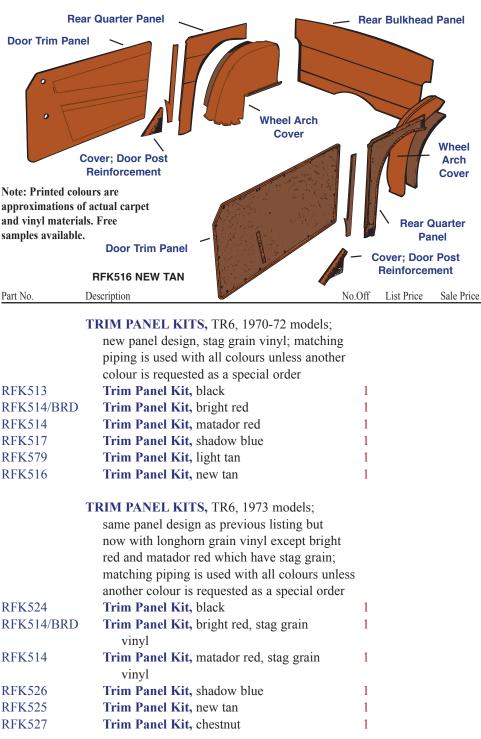
**RFK522** 

### **INTERIOR COMPONENTS**

### **INTERIOR PANEL KITS, TR6, 1970-73**

### "Late Panel Design, But Look for a Vinyl Grain Change in 1973"

A new panel design appeared in 1970, determined by the heat welded seams in the vinyl on the panels. Most British manufacturers stopped using stag grain vinyl in 1972, and they began using longhorn grain in 1973. Note that some colours have a choice of only one vinyl grain. Please read descriptions carefully. A popular new colour, "New Tan," was introduced in 1970, and "Chestnut" appeared in 1973.



**RFK532** 

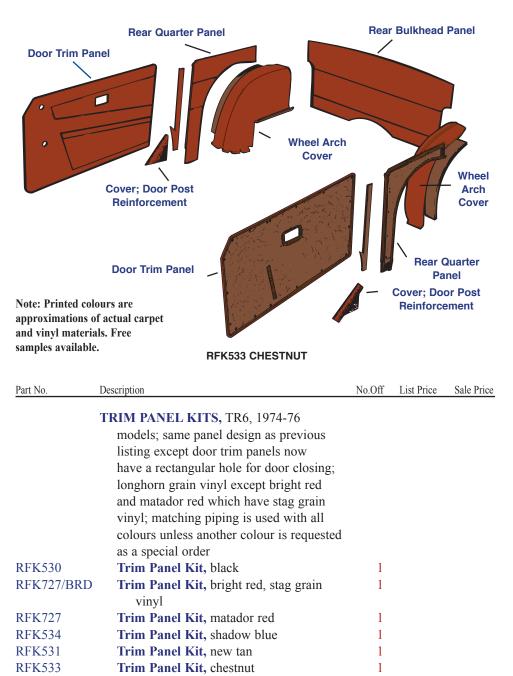
Trim Panel Kit, beige

#### **INTERIOR PANEL KITS, TR6, 1974-76**

## *"Finger-Grip Door Tops Disappeared, and a Hole Appeared in the Door Panel for Pulling the Door Closed"*

267

Actually Bright Red, and Matador Red had disappeared by 1974, but TRF can provide late TR6 panels in these colours. In 1975, a new colour, "Beige" was added. It is a mottled light tan with darker highlights, a difficult colour to reproduce well. Please ask for material samples. specifying colours desired. For 1975 and 1976, the TR6 was originally offered only with black and beige interiors.



1

### **INTERIOR COMPONENTS**

TRIM PANEL INSTALLATION HARDWARE, TR250, TR6

### "All Components Available as Originally Installed by the Triumph Factory"

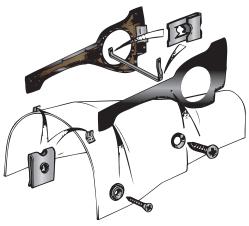
The Roadster Factory's John Swauger, our resident interior trim expert, got tired of making up individual lists of trim panel installation hardware for dozens and dozens of individual customers each year. Instead, he made up a kit which includes trim screws, cup washers, clips, etc. for installing a full set of trim panels to the car. The only things not included in his kit which is listed here are the coloured buttons which hide the screw heads on the door panel pockets. These are listed separately for your convenience...



### UNDER-DASH PANELS, AKA SPEAKER PANELS, TR6

### "May Be Retrofitted to TR250 Models"

Under-dash panels were fitted to all TR6 models, and you can retrofit them to TR250 if you also retrofit a TR6 dash support. This writer has done this with his TR5 which is just like a TR250. The result is very neat looking and satisfactory. If a radio was fitted, the under-dash panels were made with holes for mounting speakers. If no radio was fitted the car came with solid under-dash panels. The speaker panels or under dash panels on earlier TR6 models, 1969-72, were covered with stag-grain vinyl, and longhorn grain



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vinyl was used on later models. All speaker panels and under-dash panels were black to match the dash supports. The Roadster Factory supplies correct replacement speaker panels and under-dash panels for all TR6 models. We also supply all hardware for mounting the panels correctly.

Part No.	Description	No. Off	List Price	Your Price
	COMPLETE PANEL KITS; including panels and	l all		
	hardware and fittings for correctly mounting the			
RFK518	Speaker Panel Kit, stag grain, 1969-72	1		
RFK519	<b>Under-Dash Panel Kit,</b> stag grain, no speaker holes, 1969-72	1		
RFK528	Speaker Panel Kit, longhorn grain, 1973-76	1		
RFK529	<b>Under-Dash Kit,</b> longhorn grain, no speaker holes, 1973-76	1		
	INDIVIDUAL COMPONENTS			
	SPEAKER PANELS, with holes			
XKC371/S	Speaker Panel, LH, stag grain, 1969-72	1		
XKC351/S	Speaker Panel, RH, stag grain, 1969-72	1		
XKC371/I	Speaker Panel, LH, longhorn grain, 1973-76	1		
XKC351/I	Speaker Panel, RH, longhorn grain, 1973-76	1		
	UNDER-DASH PANELS, no holes			
822251/S	Under-Dash Panel, LH, stag grain, 1969-72	1		
822261/S	Under-Dash Panel, RH, stag grain, 1969-72	1		
822251/L	Under-Dash Panel, LH, longhorn grain, 1973-76	1		
822261/L	Under-Dash Panel, RH, longhorn grain, 1973-76	1		
RFK512	<b>INSTALLATION KIT,</b> for speaker panels and under-dash panels; complete with everything required to fit the panels to the car; included in the complete kits listed above; 20 pieces	1		

### **INTERIOR COMPONENTS**

### **TRUNK TRIM BOARDS, TR250**

### "Only a Bulkhead Board Was Fitted to Hide the Fuel Tank"

TR250 models included a spartan trunk with only the fuel tank bulkhead and the spare tire cover listed on page 271. No trunk carpet was fitted.

81	3513			
Part No.	Description	No.Off	List Price	Your Price
813513	Trim Panel, black fibreboard, covering fuel tank	1		
RFK1132	HARDWARE KIT, securing trim panel	1		
511696	Screw, self-tapping	8		
515128	Washer, plain	8		
FU2544	Nut, spire	4		
FJ2464	Nut, spire	4		

#### **TRUNK TRIM BOARDS, TR6**

625561

YX5363

Switch, trunk lamp

Screw, securing switch for trunk lamp

#### "TRF's Kits Include Steel Reinforcement on Bulkhead Board"

The Roadster Factory supplies all of the trunk trim boards in the original fibreboard material. If you prefer plastic that you have seen advertised, we list it as well, but the result is really less satisfactory than the original panels.

			15135	53
Part No.	Description	No. Off	List Price	Your Price
TTK1	TRUNK BOARD KIT; includes all five panels	1		
815894	Trunk Board, rear of fuel tank	1		
815717	Trunk Board, LH side	1		
815718	Trunk Board, RH side	1		
716980	Trunk Board, LH rear	1		
716981	Trunk Board, RH rear	1		
RFK1446	<b>TRUNK BOARD KIT;</b> includes black plastic replacements for original fibreboard panels	1		
RFK136	Hardware Kit, securing trunk boards; includes correct black hardware; 60 pieces	1		
151353	Trunk Lamp Assembly; includes base, lens, bulb	1		
RFK1455	Hardware Kit, mounting trunk lamp	1		

1

1

#### TRUNK FLOOR PANELS, AKA SPARE TIRE COVERS, **TR250, TR6**

#### "Made to Original Designs with Powder-Coated Metal Parts"

Trunk floor panels are made by The Magic Carpet Factory from die-cut boards and correctly manufactured metal components which are powder-coated for a durable finish. Literally every rivet, felt strip, and fitting of the originals is included in these replica components. Note that the boards are actually black as original. Grey is used in the illustration for a better graphic representation of the components.



#### SPARE WHEEL CLAMPING, TR250, TR6

### "Original Clamping Components Remain Available"

It's not like your spare tire has room to slide around in its space, but the cars came with securing components, including a hook bolt that hooks to the one coming through the center of the trunk floor, which is actually a part of the body mounting system...



Part No.	Description	No. Off	List Price	Your Price
DEV 469	TIDE CLAMDINC VIT. induding	1		
KFK408		1		
650017	J-hook	1		
650016	Disc, clamping wheel	1		
650019	Wing Nut, large	1		
650016	Disc, clamping wheel	1 1 1		

### **INTERIOR COMPONENTS**

#### LIFTING JACKS, TR250, TR6

### "Replicas of OEM Jack Manufactured by TRF"

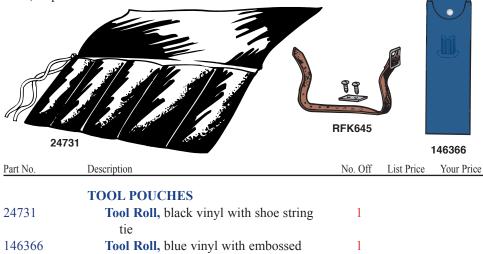
TR250 and TR6 models may have been supplied with jacks from several different manufacturers over the years. TRF's replica is the latest of these, and it was painted black as far as we know. However, we realize that some jacks were painted green or metallic blue, possibly some other colour. You can order ours in black, or you can have it unpainted if you wish for finishing in the colour of your choice upon receipt. Our jack handles are black and powder-coated for durability. Note that you must put grease on your jack screw, or it will wear out very quickly.



### **TOOL POUCHES, TR250, TR6**

### "One or the Other of These May Have Been Supplied"

The black tool roll was supplied up through TR4A and may have appeared in some TR250 or early TR6 models in some markets. The blue vinyl pouch appeared about this time, and it may have been supplied with TR250 and some TR6 models. Our experience with very late TR6's tells us that very little was included in the way of tools, rolls, or pouches.



1

	Triumph shield emblem and snap	
	enclosure	
RFK645	Belt Kit, securing tool roll or pouch	
	to trunk floor	

### TR250 and TR6 Companion



#### TOOL STOWAGE STRAPS, TR250, TR6

#### "Real Leather Belts Supplied to All But the Latest TR6 Models"

These were eliminated from very late TR6 models, but the installation holes remained as vestiges of the original design on the left-hand side of the trunk floor for easy retrofitment. TRF's new belts are made exactly to the original Triumph design.

Part No.	Description	No. Off	List Price	Your Price
RFK645	Belt Kit, securing tool kit to trunk floor;	1		
	includes belt with buckle and mounting	1		

#### **TRUNK CARPETS, TR6**

hardware

#### "Now Available in Black or Colours, Wool or Tufted Nylon"

All TR6 models came with black trunk carpets originally. Wilton wool was listed up to 1972 and tufted nylon after 1972. Actually, our least-expensive trunk carpet in black tufted nylon material is fine for most trunks and probably acceptable even for concours. But, we are happy to accommodate your taste for upgrades. If you go with something other than basic black, I assume that you will want to match the carpet and binding of your interior carpet. Carpet and binding samples available upon request; please specify colours desired...

	924921/NBL	575427/MTR
The Masic Carpet Factory		

	J24J2 I/NDE			
Part No.	Description	No.Off	List Price	Your Price
	TRUNK CARPETS IN BASIC BLACK;			
	tufted nylon acceptable for most trunks			
575427/BLK	Trunk Carpet, Wilton wool, black with	1		
	black binding, TR6, 1969-72			
924921/BLK	Trunk Carpet, tufted nylon, black with	1		
	black binding, TR6, 1973-76			
	TRUNK CARPETS IN INTERIOR COLO	U <b>RS;</b>		
	please specify carpet colour and binding co	lour		
	desired; all interior colours may be matched	ł		
575427	Trunk Carpet, Wilton wool, colours	1		
	available are bright red, matador red,			
	light blue, navy blue, stone, light tan,			
	dark tan, and grey			
924921	Trunk Carpet, tufted nylon, colours	1		
	available are matador red, shadow blue,			
	light tan, medium tan, dark tan, and gre	у		

### **INTERIOR COMPONENTS**

#### SEAT REUPHOLSTERY KITS, TR250, TR6

#### "Original Materials, Colours, and Heat-Formed Diamond Patterns Are Duplicated"

TRF's vinyl seat kits are made in England. Original materials, colours, and heatformed diamond patterns are duplicated to concours standards. Most seat kits are made to order, and delivery is usually four to six weeks after receipt of an order. If you order early, you can spend the lead time in preparing to do the upholstery work. You will want to strip, clean, repair, and paint the seat frames. If you are going to reupholster your own seats, rather than trusting this work to a shop, take careful notes and photographs. Carefully, remove and catalogue all components to be sure that you understand how your seats were assembled originally. You will want to duplicate this exactly to give your seats their original factory appearance when the project is completed. Very likely, you will want to replace the rubber diaphragms in the seat bottoms and the sculptured foams found under the outer coverings. When you purchase a TR250 or TR6 seat kit from The Roadster Factory, you should know that you are buying the best available. Otherwise, we would be selling something else! Free material and colour samples are available upon request—please specify colours desired when requesting samples.

Part No.	Description	No. Off	List Price	Your Price
SRK50	Seat Reupholstery Kit, TR250; includes one pair of seat back covers and one pair of seat bottom covers; please specify colour desired, black, bright red, matador red, midnight blue, shadow blue, or light tan; white piping will b used except for light tan, unless another colou is specified	e		
	SRK50			

Note: Printed colours are approximations of actual carpet and vinyl materials. Free samples available.

Section Continues >>

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SEAT REUPHOLSTERY KITS, TR250, TR6—Continued

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SRK61	Seat Reupholstery Kit, TR6, 1969 models with folding head rests; includes one pair of seat bottom covers, one pair of seat back covers, and one pair of head rest covers; please specify colour desired, black, bright red, matador red, shadow blue, or light tan; matching piping will be used as original, unless another colour is specified.	1
SRK62	Seat Reupholstery Kit, TR6, 1970-72 models with high-back seats; includes seat bottom covers, and all sections required to cover seat backs; please specify colour desired, black, bright red, matador red, shadow blue, light tan, or new tan; matching piping will be used as original, unless another colour is specified	1
SRK63	<b>Seat Reupholstery Kit,</b> TR6, 1973-76 models with small, adjustable head rests; includes seat bottom covers, seat back covers, and head rest	1

covers; please specify colour desired, black, bright red, matador red, shadow blue, new tan, chestnut, or beige; matching piping will be used as original, unless another colour is specified

### **INTERIOR COMPONENTS**

#### SEAT FOAM KITS, DIAPHRAGMS, STRAPS, TR250, TR6

#### "Sculptured Foams Are Not Inexpensive, But They Are Essential"

The Roadster Factory pioneered seat foam kits in the U.S. back in the 1980's, and our kits are still the best. Our foam kits are designed specifically for each separate seat design, and they includes all original foams and some related parts. TRF's seat diaphragms are also first class with metal reinforcements embedded in the rubber mouldings for longer life. Seat back strap kits are new listings, each of which includes a full set of straps for one seat.



Description	No.Off	List Price	Your Price
Seat Foam Kit, both seats, TR250 models	1		
Strap Kit, seat back, TR250	2		
Seat Foam Kit, both seats, TR6, 1969	1		
models with folding head rests			
Strap Kit, seat back, TR6, 1969	2		
Seat Foam Kit, both seats, TR6, 1970-72	1		
models with high-back seats			
Strap Kit, seat back, TR6, 1970-72	2		
Seat Foam Kit, both seats, TR6, 1973-76	1		
models with small head rests			
Strap Kit, seat back, TR6, 1973-76	2		
Rubber Diaphragm, seat bottom; comes	2		
with hooks; fits all TR250, TR6			
	<ul> <li>Seat Foam Kit, both seats, TR250 models</li> <li>Strap Kit, seat back, TR250</li> <li>Seat Foam Kit, both seats, TR6, 1969</li> <li>models with folding head rests</li> <li>Strap Kit, seat back, TR6, 1969</li> <li>Seat Foam Kit, both seats, TR6, 1970-72</li> <li>models with high-back seats</li> <li>Strap Kit, seat back, TR6, 1970-72</li> <li>Seat Foam Kit, both seats, TR6, 1973-76</li> <li>models with small head rests</li> <li>Strap Kit, seat back, TR6, 1973-76</li> <li>Rubber Diaphragm, seat bottom; comes</li> </ul>	Seat Foam Kit, both seats, TR250 models1Strap Kit, seat back, TR2502Seat Foam Kit, both seats, TR6, 19691models with folding head rests2Strap Kit, seat back, TR6, 19692Seat Foam Kit, both seats, TR6, 1970-721models with high-back seats2Strap Kit, seat back, TR6, 1970-722Seat Foam Kit, both seats, TR6, 1970-722Seat Foam Kit, both seats, TR6, 1973-761models with small head rests3Strap Kit, seat back, TR6, 1973-762Rubber Diaphragm, seat bottom; comes2	Seat Foam Kit, both seats, TR250 models1Strap Kit, seat back, TR2502Seat Foam Kit, both seats, TR6, 19691models with folding head restsStrap Kit, seat back, TR6, 19692Seat Foam Kit, both seats, TR6, 1970-721models with high-back seatsStrap Kit, seat back, TR6, 1970-722Seat Foam Kit, both seats, TR6, 1970-722Seat Foam Kit, both seats, TR6, 1973-761models with small head restsStrap Kit, seat back, TR6, 1973-762Rubber Diaphragm, seat bottom; comes2

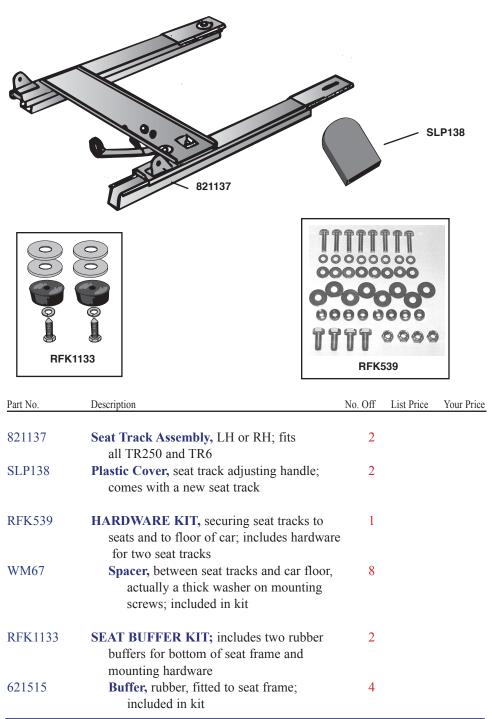
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### **INTERIOR COMPONENTS**

### SEAT TRACKS, AKA SEAT SLIDES, TR250, TR6

#### "Why Bother With Rusty Originals?—Brand New Available at Reasonable Prices"

We at The Roadster Factory remember that seat tracks were good sellers back when they were still available from Triumph in the late 1980's. We sourced our own seat tracks and increased the quality to make them last longer. Our replica tracks have sold well for a long time now, and they are always in stock and ready to ship...



### **INTERIOR COMPONENTS**

#### SEAT BELT REPLACEMENTS, TR250, TR6

#### "Three Types Available, Including Inertia Reel Type with Stalk Latching—Interior Colours Available at No Extra Charge..."

The Roadster Factory has found a U.S. source for seat belt replacements that fulfills the need for new seat belts in TR250 and TR6 models whose original belts are no longer safe to use. We are now listing brand new inertia reel belts with stalk latching for TR250 and TR6 models. We also offer less expensive but less convenient static belts and lap belts. Note that static belts are three-point type with an over-the-shoulder belt, but they do not rewind on their own. Inertia reel belts function in a similar fashion to late TR6 factory belts, but they do not look exactly the same. TRF has been listing these belts for several years, and customers have been satisfied with their purchases.

Colours Ava Colour No. 1000 2006 2007 3004 3005 3008 3000 4002 4004	ilable: Trim Colour Black Bright Red Matador Red New Tan, Autumn Leaf Chestnut Beige, Champagne Light Tan Shadow Blue Navy Blue
TRFSB Lap B Part No.	
TRFSB303	INERTIA REEL BELTS WITH "STALK"         LATCHING; please state colour desired         from list provided         Seat Belt Kit; comes with mounting       2         hardware and installation instructions
TRFSB201	STATIC BELTS; belts do not retract; please state colour desired from list providedSeat Belt Kit; comes with mounting hardware and installation instructions2
TRFSB102 TRFSB103	LAP BELTS; simple arrangement of belts across the lap with latching buckle; please state colour desired from list provided Seat Belt Kit; comes standard mounting 2 hardware and installation instructions Seat Belt Kit; comes with "hook" 2 mounting to original "eye" bolts and installation instructions