

BODY TRIM AND FITTINGS

RADIATOR GRILLES AND AIR DEFLECTORS, TR250

“New Grilles May Be Available Again in 2015”

TR250 grilles are identical to TR4A grilles, except for the blackened grille bars on TR250 models. Excellent reproduction grilles were available in the past, but nothing is available as I write. Making TR250 grilles available is a current goal at The Roadster Factory, and we are currently looking at several possible sources for this product.



812300



714536

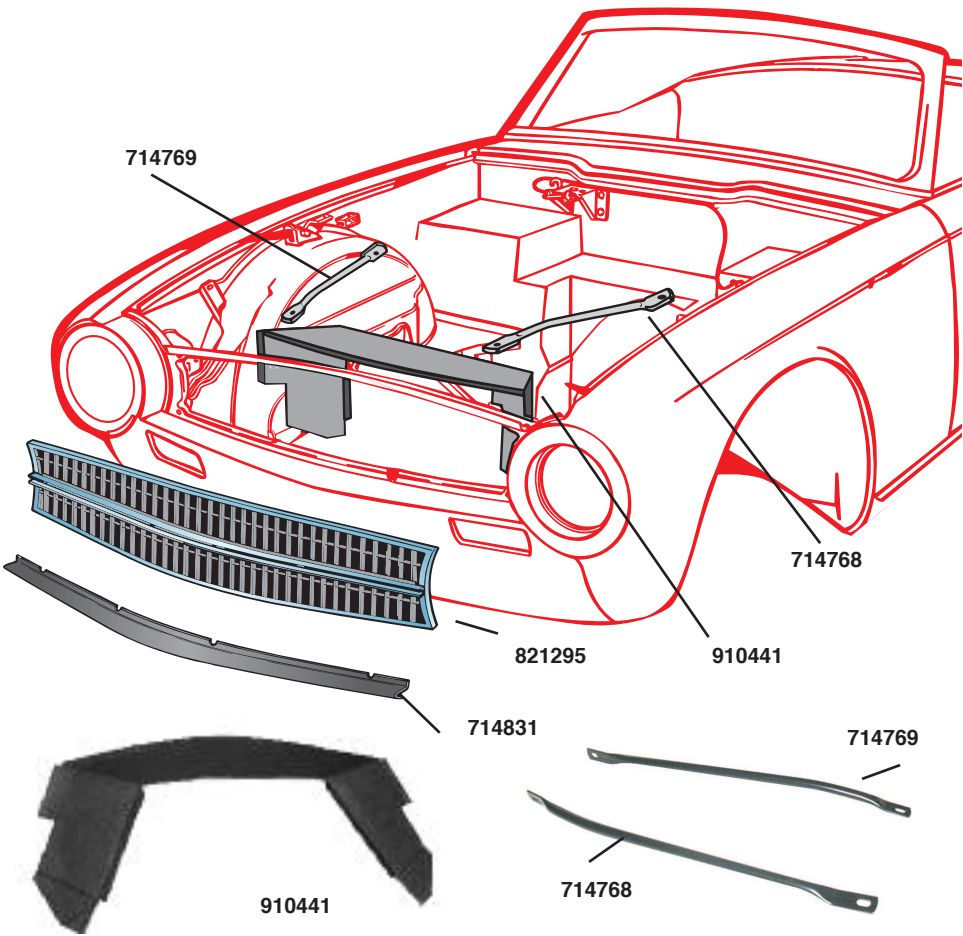
Part No.	Description	No. Off	List Price	Your Price
812300	Grille Assembly , as original with anodized finish and blacked-out details, as correct for TR250	1		
RFK1366	Hardware Kit , securing grille to valance panel; eighteen pieces	1		
RELATED ITEM				
714536	Air Deflector , radiator, fibreboard	2		
ZKC1942	Clip , securing air deflectors to radiator sides	8		

BODY TRIM AND FITTINGS

RADIATOR GRILLES AND RELATED PARTS, TR6

“TRF Stocks Grilles and All Related Components”

The available grille is the later version with stainless steel trim pieces. These may be removed if desired for application to an earlier model. Listed here are various related parts including original air deflectors, apron finishers, and valance support rods, along with applicable hardware.



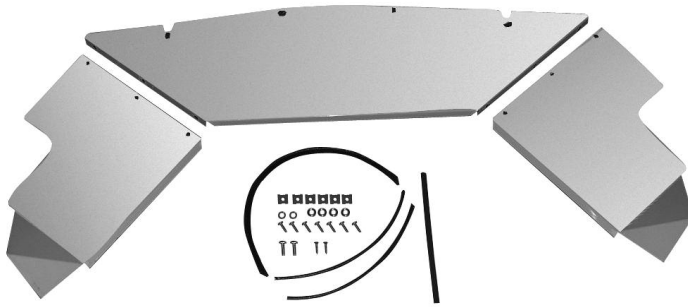
Part No.	Description	No.Off	List Price	Your Price
821295	Radiator Grille , with chromed mouldings	1		
RFK1387	Hardware Kit , securing grille; includes twenty-four pieces	1		
910441	Air Deflector , radiator, original fibreboard type	1		
714768	Rod , support, front valance, LH, finished in black powder-coat	1		
714769	Rod , support, front valance, RH, finished in black powder-coat	1		
RFK1134	Hardware Kit , securing air deflector and stay rods to front valance and to front wheel arches; includes eighteen pieces	1		
714831	Finisher , front apron	1		

P.S. Note that you will find grille badges listed on page 232.

BODY TRIM AND FITTINGS**AFTERMARKET RADIATOR AIR DEFLECTORS, TR6**

“Look at These If You Do Not Like Your Fibreboard Original”

Note that the polished stainless steel air deflector will stay shiny longer than the aluminium version.



HP298 UNPOLISHED ALUMINIUM



910441/SS STAINLESS STEEL

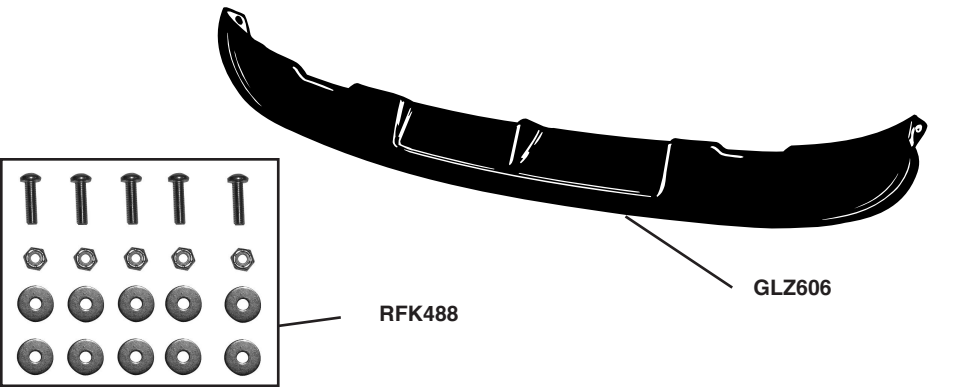
Part No.	Description	No.Off	List Price	Your Price
HP298	Air Deflector , radiator, unpolished aluminium	1		
910441/SS	Air Deflector , radiator, polished stainless steel	1		

BODY TRIM AND FITTINGS

FRONT SPOILERS, TR6, 1973-76

“Not as Inexpensive But Still Available”

TRF has sold thousands of spoilers over the years, many of them original for about \$29.95! Regrettably, that price is gone for all time. More recently, a friend was manufacturing them for us one-hundred at a time, and we were selling them for about \$100.00. Regrettably, the tool wore out, and now we are buying them from a more expensive source. Quality is pretty good, however. I don’t think it makes sense to tool up again right now. Maybe later. Anyway, they are available...

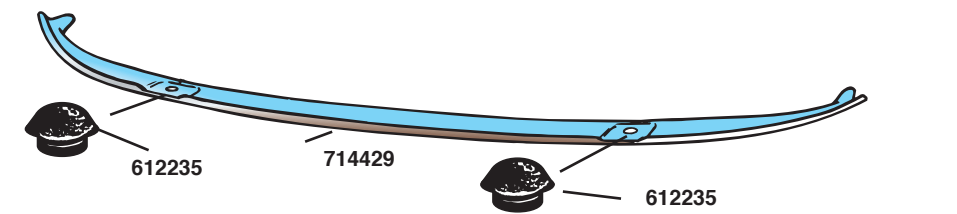


Part No.	Description	No. Off	List Price	Your Price
GLZ606	Spoiler , front, as original, TR6, 1973-76	1		
RFK488	Hardware Kit , securing spoiler to front apron; includes five screws, five nyloc nuts, and ten plain washers	1		

CHROMED WINDSCREEN CAPPINGS, TR250, TR6

“Shiny New Parts to Replace Your Hammered Original”

Thankfully, all of the required types have been manufactured by an English colleague, good parts at reasonable prices.



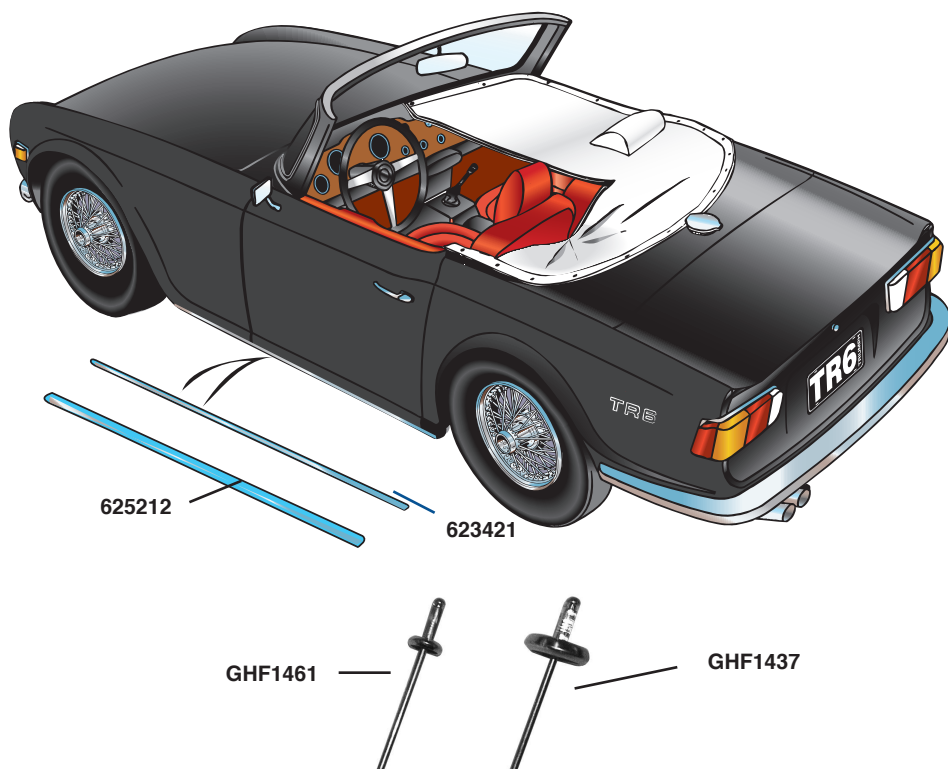
Part No.	Description	No. Off	List Price	Your Price
812400	Capping , chromed, windscreen top, TR250 models with standard soft tops	1		
806189	Capping , chromed, windscreen top, TR250 models with Surrey tops	1		
714429	Capping , chromed, windscreen top, all TR6	1		
554407	Pop Rivet , securing chromed capping to top of windscreen frame	9		
612235	Rubber Plug , blanking extra holes in windscreen capping	2		

BODY TRIM AND FITTINGS

ROCKER PANEL TRIM STRIPS, TR250, TR6

“High-Quality Components Now Available from a Less-Expensive Source”

Narrow trim strips were used on TR250 and earlier TR6 up to 1972. Wider strips were fitted thereafter. We found a new source for the trim strips some time ago, and we have manufactured our own rivet clips.



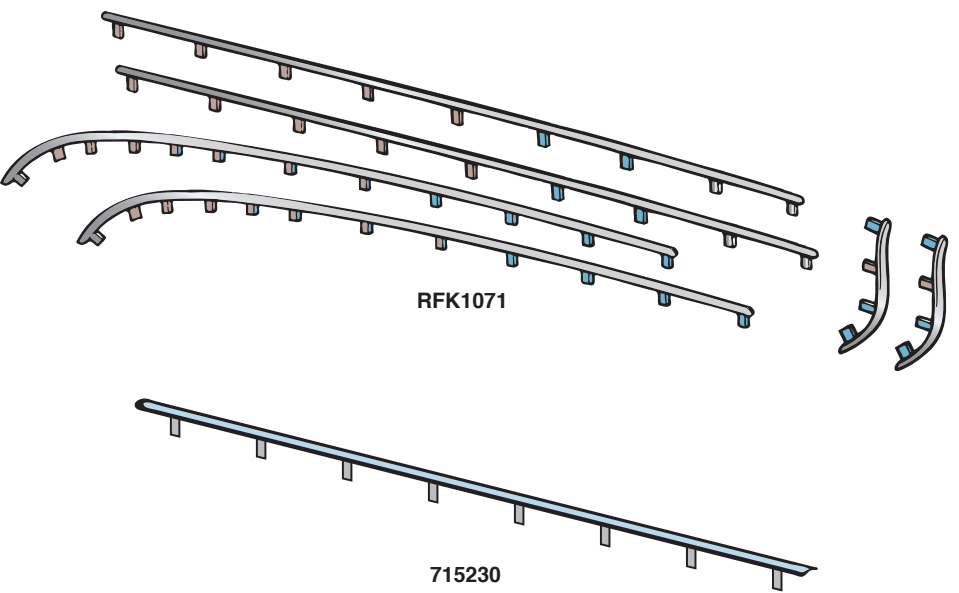
Part No.	Description	No. Off	List Price	Your Price
623421	Chromed Strip , rocker panel, 1968-72; narrow strip	2		
625212	Chromed Strip , rocker panel, 1973-76; wider strip	2		
GHF1461	Rivet Clip , securing narrow strip	12		
GHF1437	Rivet Clip , securing wider strip	12		

BODY TRIM AND FITTINGS

FENDER BEAD STRIPS, TR250, VERY EARLY TR6

“Original Stainless Steel Beads Still Available, Pre-Bent to Proper Curves”

TR250 beads are identical to the ones fitted to TR4 and TR4A models, but they were painted in body colour on the TR250 and TR5 models. This was just a part of Triumph’s attempt to modernize the look of the interim model offered in 1968 while the TR6 body tools were manufactured. A vestige of the fender beads remained on the tops of the rear fenders during early TR6 production, but they were soon dropped.



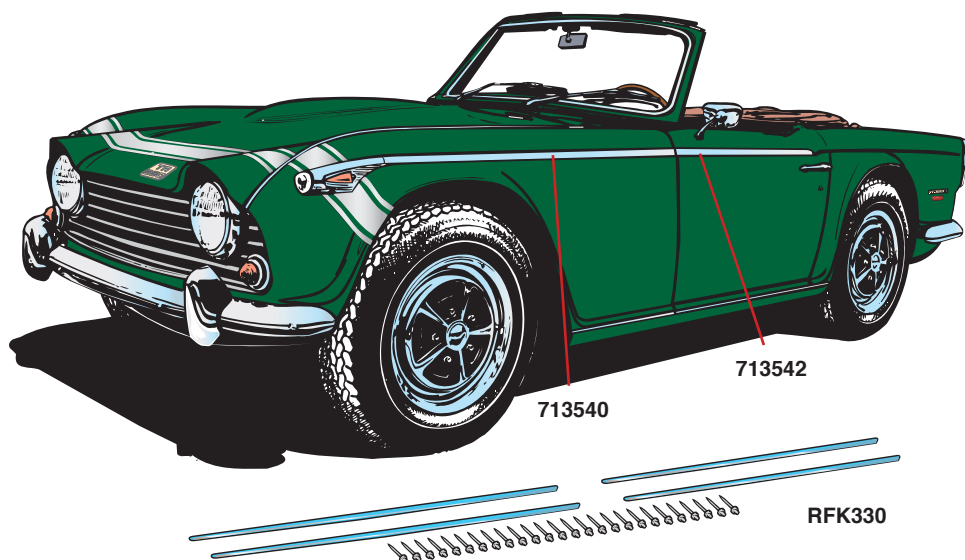
Part No.	Description	No. Off	List Price	Your Price
RFK1071	FENDER BEAD KIT , includes all six pieces, pre-bent to shape and fitted with fixing tabs, TR250	1		
850479	Fender Bead , front, with clips, TR250	2		
750126	Fender Bead , rear, top, with clips, TR250	2		
750187	Fender Bead , rear, short, LH, with clips, TR250	1		
750188	Fender Bead , rear, short, RH, with clips, TR250	1		
	FENDER BEADS , very early TR6			
715230	Fender Bead , rear fender to rear deck, includes fixing tabs	2		

BODY TRIM AND FITTINGS

BODY SIDE MOULDINGS, TR250

“TRF Has Shiny New Parts in Stock”

A run of original components was made years ago, but we lost part of a shipment during a customs check somehow. Regrettably, the original parts went out of production, and we were never able to replace them until we found a way to manufacture all four components ourselves. The new ones are indistinguishable from the originals, except that they sell for a little less...

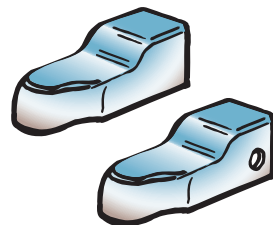


Part No.	Description	No. Off	List Price	Your Price
RFK330	BODY SIDE MOULDING KIT; includes four mouldings and twenty-six rivet clips	1		
713540	Moulding, front fender side, LH	1		
713541	Moulding, front fender side, RH	1		
713542	Moulding, door side, LH	1		
713543	Moulding, door side, RH	1		
GHF1437	Rivet Clip, securing mouldings	26		

CHROMED CAPPINGS FOR REAR DOOR POSTS, TR250, TR6

“Actually These Are Anodized Aluminium, But They Look Like Chrome...”

These are more small parts that add a finishing touch to your restoration.



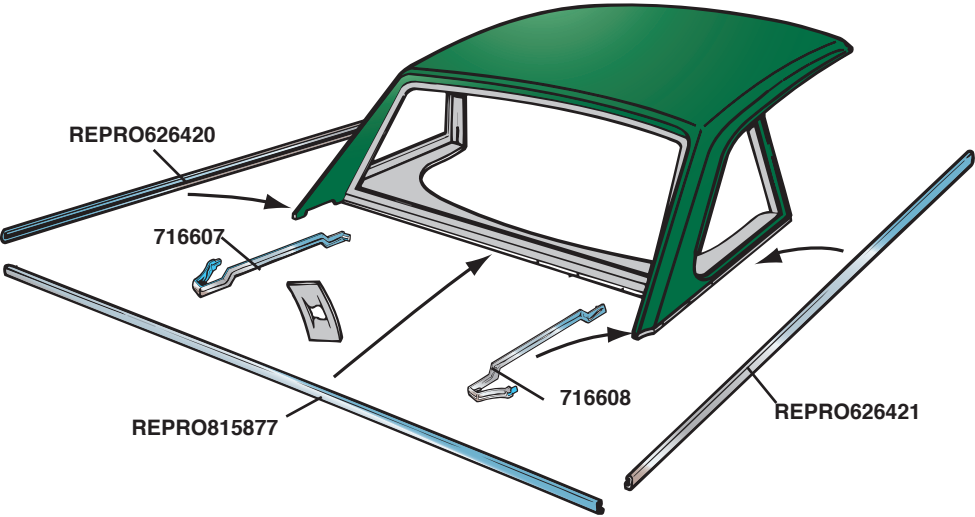
Part No.	Description	No. Off	List Price	Your Price
622747	Capping, chromed, rear door post, LH	1		
622748	Capping, chromed, rear door post, RH	1		

BODY TRIM AND FITTINGS

HARD TOP TRIM STRIPS, TR6

“TRF Has Made These from Sill Trim Strips for Many Years”

These stainless trim strips are often missing from used hard tops, and the long one across the back has not been available since the late 1970’s. The cross-section is a little more square on original hard top mouldings, but we make these by cutting sill trim strips to length, and hundreds of customers have used them on factory hard tops over the years.

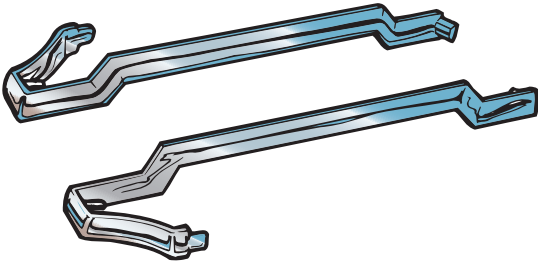


Part No.	Description	No. Off	List Price	Your Price
REPRO626420	Trim Strip, hard top, LH side	1		
REPRO626421	Trim Strip, hard top, RH side	1		
REPRO815877	Trim Strip, hardtop, under rear window	1		
GHF1461	Rivet Clip, securing trim strips	14		

HARD TOP CORNER MOULDINGS, TR6

“Often Damaged or Missing from Original Hard Tops”

New runs of these components were received toward the end of 2014, and with one-thousand of each in stock, it is unlikely that we shall every run out again. Parts in stock are perfect replicas of Triumph factory parts...



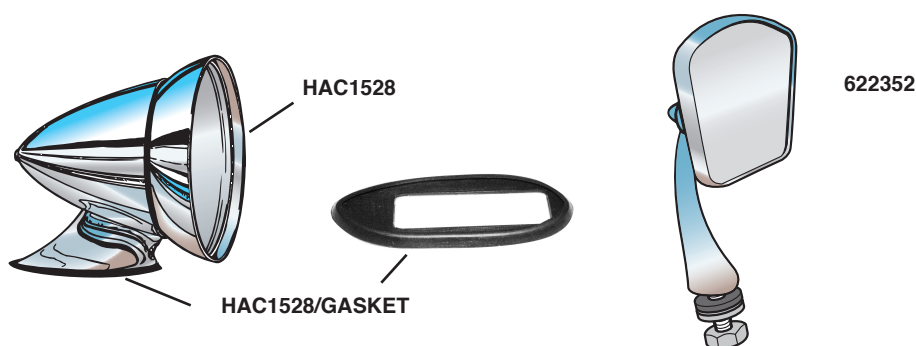
Part No.	Description	No. Off	List Price	Your Price
716607	Hard Top Rear Corner Finisher, LH	1		
716608	Hard Top Rear Corner Finisher, RH	1		
BHA4553	Fix Nut, securing finishers	2		

BODY TRIM AND FITTINGS

DOOR MIRRORS, TR250, TR6

“Choice of Two Original Mirrors for the Driver’s Side”

Most U.S. models were fitted with the bullet racing mirror by the dealers before sale in the U.S. In fact, the bullet mirror was manufactured here by British Leyland. The trapezoidal mirror was original on many TR250's and early TR6 models, and it was manufactured in England. Both mirrors provide a good view of the road behind and to the side of the car, and I expect that the bullet mirror became the mirror of choice for U.S. distribution because it fit Bruce McWilliams' market image for the cars better than the earlier mirror. Both mirrors are high-quality reproductions of original mirrors. By the way, either mirror is effective on the driver's side of the car, but neither provides a good view for the driver if it is mounted on the passenger's side, although some customers like to fit two mirrors for the sake of symmetry...



Part No.	Description	No. Off	List Price	Your Price
HAC1528	Door Mirror; replica of bullet door mirror provided by U.S. dealers; comes with gasket	1		
HAC1528/GASKET	Gasket, rubber, bullet door mirror; comes with mirror	1		
622352	Door Mirror, early trapezoidal style; requires one large hole in door	1		



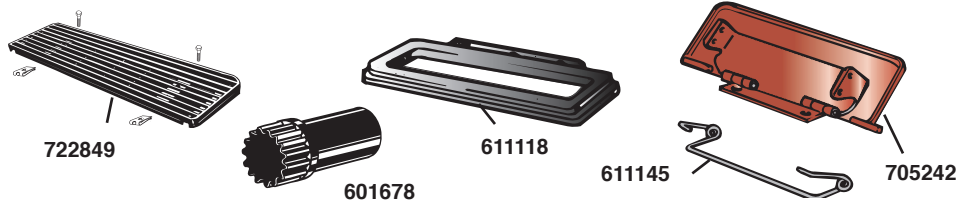
HAC1528 Door Mirror Looks Great on TR250 and TR6, While the Large Lens Gives a Good View of the Road Behind

BODY TRIM AND FITTINGS

SCUTTLE VENTS, TR250, TR6

“Both Early and Late Types Available”

I love the early scuttle vent with a lid that pops up. It reminds me of something you would find on a Spitfire or another World War II fighter plane. Both types are effective, however, and parts for both types are always available at TRF.



Part No.	Description	No.Off	List Price	Your Price
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SCUTTLE VENT DETAILS, TR250,
TR6, 1968-72

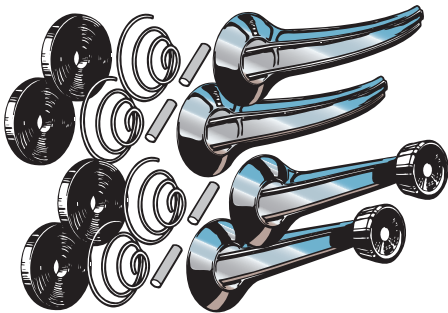
705242	Vent Lid Assembly	1		
611145	Spring, scuttle vent lid	1		
611118	Seal, rubber, scuttle vent lid	1		
601678	Knob, vent control, under dash	1		
722849	Plastic Grille, scuttle vent, TR6, 1973-76	1		

INSIDE DOOR HANDLES AND WINDOW CRANKS, TR250, TR6

“All Parts Listed Are Now Manufactured by TRF”

When we set out to make door handles and window cranks, we knew that we wanted to make the best ones on the market. We had been purchasing them from the original manufacturer, but that company had gone out of business. Several other repros had become available in the meantime, but the knobs on the window cranks looked different, and the overall quality was less that we had been used to purchasing from the original

manufacturer. Therefore, we knew what we didn’t want, and we gave our manufacturer our specifications. Crisper castings, better chrome, and correct knobs on the window cranks. Suffice it to say that we have not been disappointed with the products we received in response to our order. They are price competitive with parts available from other vendors, and they are better products all around.



Part No.	Description	No. Off	List Price	Your Price
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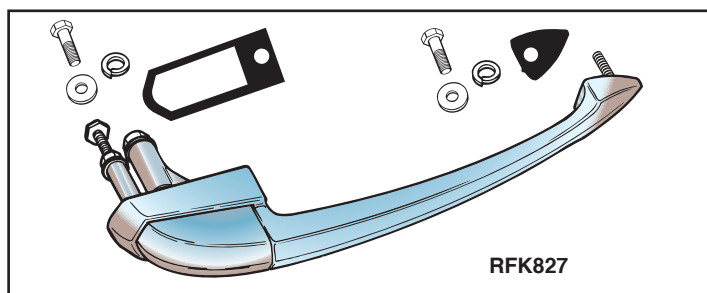
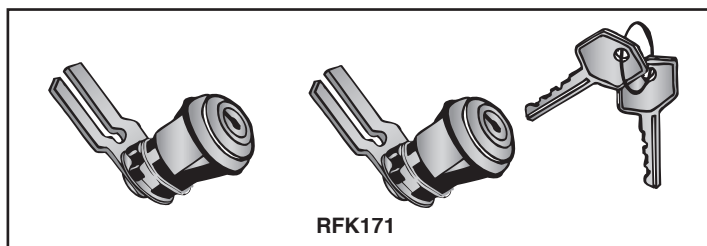
DHS56	INSIDE DOOR HANDLE KIT; includes door handles and window cranks for both doors plus all mounting components, black plastic discs, pins, and springs	1		
621770	Inside Door Handle	2		
621811	Window Crank Handle	2		
621221	Disc, black plastic, behind handles	4		
603382	Spring, behind door panels	4		
600832	Pin, retaining handles to handle shafts	4		

BODY TRIM AND FITTINGS

OUTSIDE DOOR HANDLES AND DOOR LOCKS, TR250, TR6

“Choice of Individual Components or Kits”

These parts are still made in England on the original Wilmot Breedon tools used for Triumph production. They fit perfectly and provide exact replacements for original components which may no longer function well or look nice. TRF supplies these components individually or in handy kits.



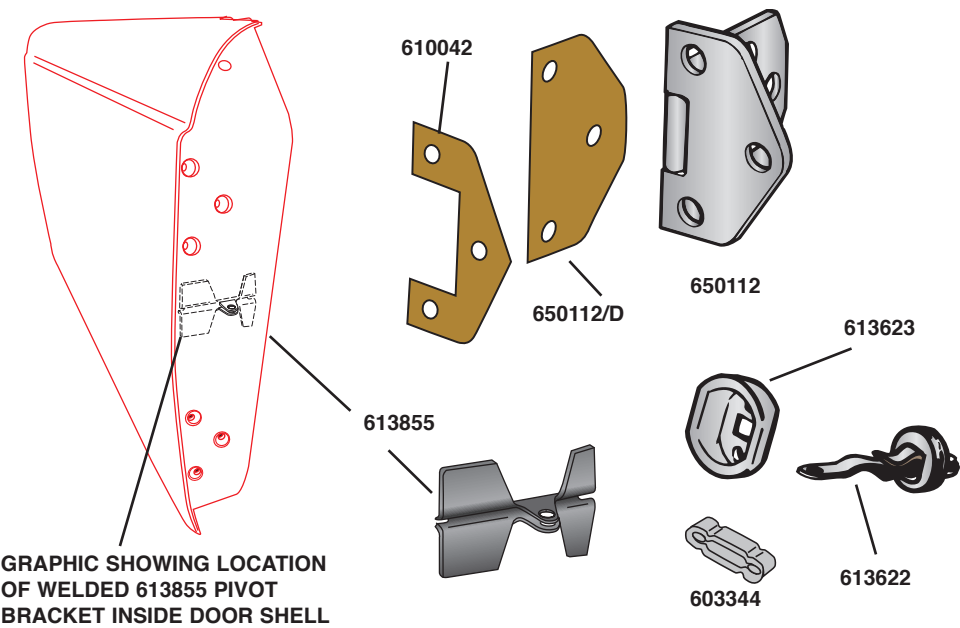
Part No.	Description	No. Off	List Price	Your Price
RFK827	DOOR HANDLE KIT; includes handle, gaskets, and correct hardware	2		
712837	Handle, door, outside	2		
RFK171	DOOR LOCK KIT; includes two door locks, gaskets, mounting clips, and matching keys	1		
621773	Lock, door; includes lock, gasket, mounting clip, and two keys	2		
	REMOTE CONTROL ASSEMBLIES, door latches			
XKC91	Remote Control Mechanism and Link Assembly, LH, fitted to TR6, after comm. no. CF1	1		
XKC92	Remote Control Mechanism and Link Assembly, RH, fitted to TR6, after comm. no. CF1	1		

BODY TRIM AND FITTINGS

DOOR HINGES AND DOOR CHECK STRAPS, TR250, TR6

“Sagging Doors Are Easy to Fix with New Hinges...”

Everything listed in this section is manufactured especially for TRF to TRF standards, indistinguishable from factory original parts.



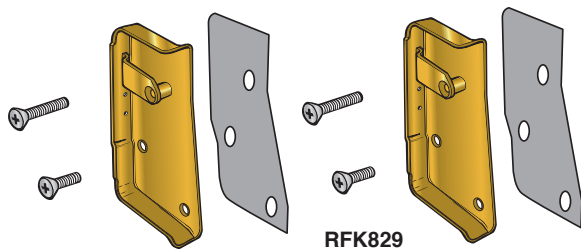
Part No.	Description	No.Off	List Price	Your Price
DOOR HINGES				
650112	Hinge Assembly, door	4		
RFK744	Hardware Kit, door hinge; includes everything required to fit one door hinge; fifteen pieces	4		
DOOR HINGE GASKETS; use these to facilitate alignment and to adjust door gaps				
650112/D	Gasket, shim, between hinge and door	A/R		
610042	Gasket, shim, between hinge and front door post	A/R		
DOOR CHECK STRAPS				
613622	Check Strap Assembly	2		
613855	Bracket, pivot, welded to door	2		
610707	Rivet, securing check straps to doors	2		
603344	Guide Spring, door check strap, fitted to front door posts	2		
556141	Rivet, securing guide springs to front door posts	4		
613623	Rubber Seal, door check strap	2		
YA303	Screw, securing rubber seals	4		
WP5	Washer, plain, securing rubber seals	4		

BODY TRIM AND FITTINGS

DOOR LATCH DOVETAILS, TR250, TR6

“Even the Correct Screws Are Available for Early and Late Applications”

Buy individual dovetails or dovetail kits which include a pair of dovetails and correct hardware for early and late applications. Individual hardware components are listed in TRF’s complete spare parts catalogues. Dovetails are still made on original tooling in England.



Part No.	Description	No. Off	List Price	Your Price
RFK828	Dovetail Kit , with one pair of dovetails, and slotted mounting screws, as fitted to TR250 and TR6, 1968-72	1		
RFK829	Dovetail Kit , with one pair of dovetails, and Phillips mounting screws, as fitted to TR6, 1973-76	1		
INDIVIDUAL DOVETAILS				
CZA3311	Dovetail , door latch, LH	1		
CZA3310	Dovetail , door latch, RH	1		
621714	Gasket , shim, door latch dovetails to door posts; use as required to fit doors.	A/R		
RFK2055	Hardware Kit , dovetails, six slotted countersunk screws, as fitted, 1968-72;	1		
RFK2056	Hardware Kit , dovetails, six Phillips countersunk screws, as fitted 1973-76	1		



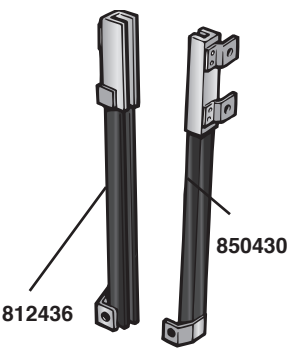
TR6, Showing Rear Door Post with Dovetail Fitted

BODY TRIM AND FITTINGS

DOOR WINDOW CHANNELS, TR250, TR6

“TRF Channels Come with All Mounting Brackets Installed”

The Roadster Factory is the manufacturer of these glass channels, and replacing them is a fairly easy job that should not occupy more than one Saturday afternoon. By the way, you can also replace your window lift mechanisms at the same time without adding very much work. If you do, your windows will be in good working order again. TRF sells individual window channels or kits of window channels for each door which come with all new hardware. Fix those rattling door windows next Saturday...

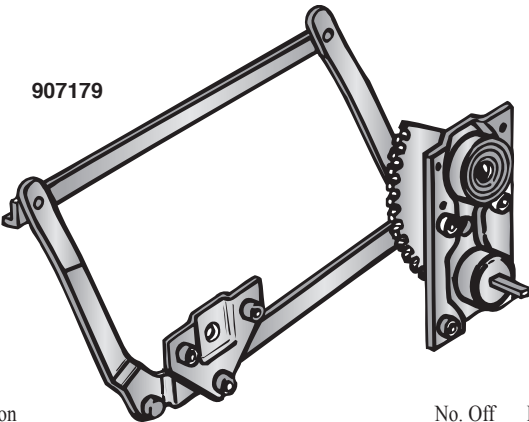


Part No.	Description	No. Off	List Price	Your Price
RFK733	GLASS CHANNEL KIT , LH door; includes both channels and new hardware	1		
850430	Glass Channel , front, LH door	1		
812436	Glass Channel , rear, LH door	1		
RFK734	GLASS CHANNEL KIT , RH door; includes both channels and new hardware	1		
850431	Glass Channel , front, RH door	1		
812437	Glass Channel , rear, RH door	1		

WINDOW LIFT MECHANISMS, TR250, TR6

“Triumph Called These Parts Window Regulators”

TRF manufactured these parts years ago, and we have sold several thousand with not a single return. These are inexpensive parts that make a real difference in how you enjoy your car.



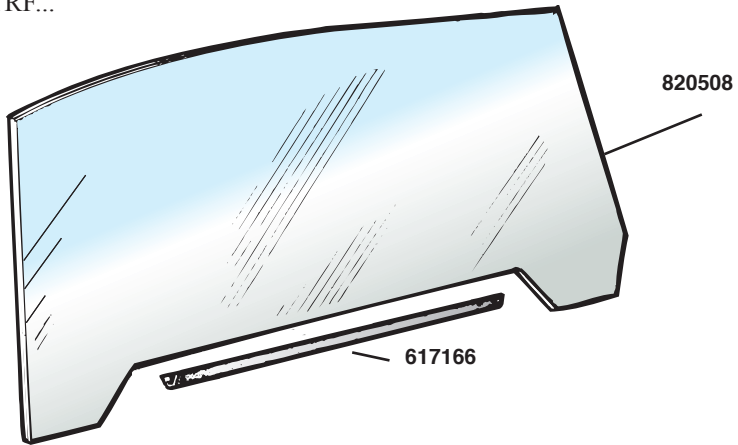
Part No.	Description	No. Off	List Price	Your Price
907179	Window Mechanism , LH door	1		
907180	Window Mechanism , RH door	1		
RFK1070	Hardware Kit , mounting window mechanisms to door shells	2		

BODY TRIM AND FITTINGS

DOOR GLASS, TR250, TR6

“Replace Scratched and Damaged Glass with Brand New”

Nice new glass is available for your TR250 or TR6. Made in England and in stock every day at TRF...

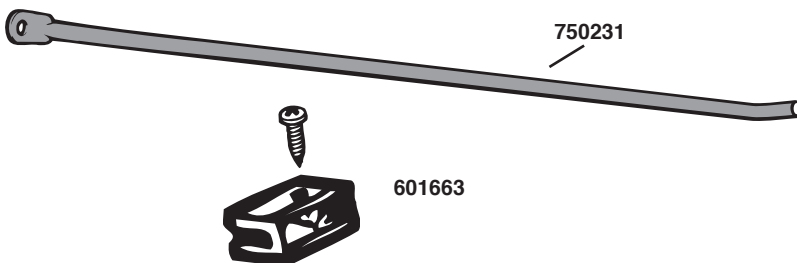


Part No.	Description	No. Off	List Price	Your Price
820508	Door Glass , all TR250, TR6	2		
617166	Strip , rubber, between glass and lower glass channel	2		

BONNET PROP RODS, TR250, TR6

“Replace Your Battered Prop Rod with a New One”

TRF has perfectly-made prop rods in stock manufactured to original factory drawings. The little rubber buffer is mounted on the prop rod bracket to keep it from rattling.



Part No.	Description	No. Off	List Price	Your Price
RFK835	PROP ROD KIT ; includes prop rod, buffer, and new hardware	1		
750231	Bonnet Prop Rod	1		
601663	Buffer , rubber, prop rod; screwed to bracket	1		

BODY TRIM AND FITTINGS

BONNET SIDE BUFFERS AND BONNET LOCATING CONES, TR250, TR6

“TRF Locating Cones Don’t Break, and Side Buffers Come with Mounting Holes”

These components were among the first ones that TRF manufactured years ago, and they remain among our best selling parts today. The last time we checked, other vendors were still selling side buffers without mounting holes. Are they still? We don’t know, but our own parts are made to original Triumph factory standards. If cones break within two years, we will replace them for free.



RFK748

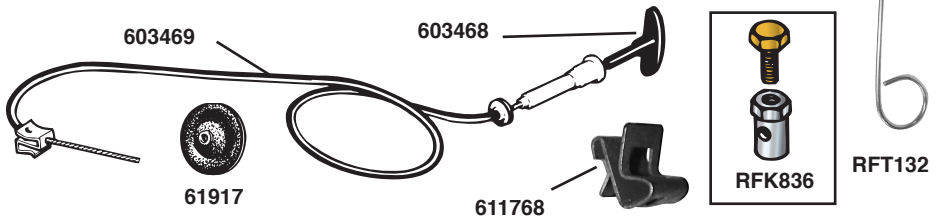
Part No.	Description	No. Off	List Price	Your Price
RFK748	BONNET BUFFER KIT; includes cones, wedges, prop rod buffer, and all new hardware, TR250, TR6 1968-72	1		
RFK749	BONNET BUFFER KIT; includes cones, wedges, prop rod buffer, and all new hardware, TR6 1973-76	1		
612962	Locating Cone and Bolt Assembly	2		
611842	Side Buffer Wedge, rubber, TR250, TR6, 1968-72	4		
626152	Side Buffer Wedge, rubber, TR6 1973-76	4		
601663	Rubber Buffer, prop rod; keeps rod from rattling; screwed to bracket on inner fender	1		

BODY TRIM AND FITTINGS

BONNET RELEASE CABLES, TR250, TR6

“Back-up Bonnet Release Kits Are Popular Too...”

Don't wait till a frayed cable breaks as some have done... The next step after the cable breaks is to take a can opener to the bonnet to get it open! Actually, it is not necessary to damage the bonnet to get it open, but getting it open again after a cable breaks can be difficult. Fitting the little trunnion to the end of the cable is one insurance policy. Another is to fit the back-up bonnet release kit, which is a very popular solution, as TRF sells several hundred of these kits every year.

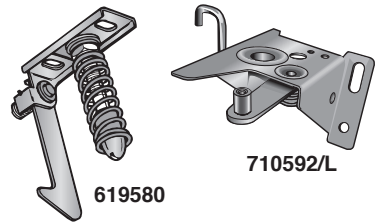


Part No.	Description	No. Off	List Price	Your Price
603468	Bonnet Release Cable , inner, with handle	1		
603469	Bonnet Release Cable , outer, with bezel	1		
61917	Grommet , rubber, sealing bonnet release cable	1		
RFK836	Trunnion Fitting , with clamp screw, for securing cable	1		
611768	Clip , bonnet cable to bonnet catch	1		
RFT132	Back-up Bonnet Release Kit , if the worst thing happens	1		

BONNET LATCHES, TR250, TR6

“TRF Manufactures Both the Latch and the Catch Plate”

The Roadster Factory has manufactured its own bonnet latches which have a reinforced safety hook designed to last longer than original components. We also manufacture the catch plate as well, and we supply little kits which contain the correct hardware for installation. These parts are always in stock, as we make one-thousand each time.



Part No.	Description	No. Off	List Price	Your Price
619580	Bonnet Latch Assembly , with safety hook; this is the part on the bonnet	1		
710592/L	Catch Plate , bonnet latch; this is the part on the bulkhead	1		
RFK1411	HARDWARE KIT , securing latch to bonnet	1		
HU706	Screw , set	2		
WL207	Washer , lock	2		
WP167	Washer , plain	2		
RFK1412	HARDWARE KIT , securing catch plate to bulkhead	1		
HU704	Screw , set	4		
WL207	Washer , lock	4		
WP7	Washer , plain	4		

BODY TRIM AND FITTINGS

TRUNK LID PROP RODS, TR250, TR6

“TR250 and TR6 Use the Same Components”

Although the trunk lids are quite different, both models use the same sliding stay prop rod. Even the hardware is nearly the same, although the TR250 requires a longer shouldered bolt to go through one of the reinforcement tubes on the trunk lid. This bolt was unavailable when we published the last edition of this catalogue, but it is now in stock.

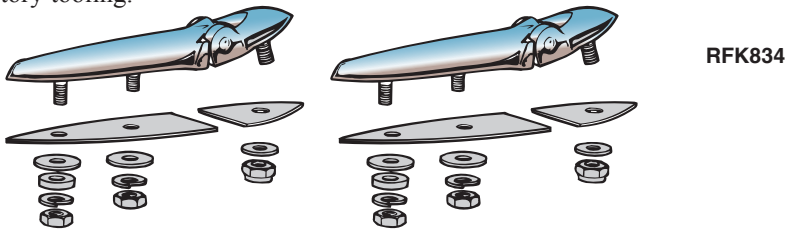


Part No.	Description	No.Off	List Price	Your Price
612473	Prop Rod , sliding stay type, trunk lid, correct for both TR250 and TR6	1		
RFK2057	HARDWARE KIT , securing prop rod to car, TR250	1		
RFK1410	HARDWARE KIT , securing prop rod to car, TR6	1		
612474	Bolt , shouldered, TR250	1		
612475	Bolt , shouldered, TR250	1		
612475	Bolt , shouldered, TR6	2		
WD159	Washer , double coil	2		
WP20	Washer , plain	2		
WP7	Washer , plain	2		
YN2907	Nut , nyloc, TR250	1		

CHROMED TRUNK LID HINGES, TR250

“New Chrome Makes a Lot of Difference”

These hinges are still made in England by a body hardware company on the original factory tooling.



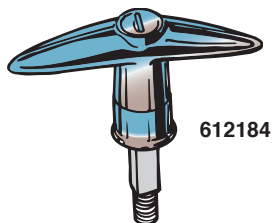
Part No.	Description	No. Off	List Price	Your Price
TRUNK LID HINGES, TR250				
RFK834	TRUNK HINGE KIT ; includes one pair of chromed hinges, shim gaskets, studs, washers, and nuts	1		
604917/8	Hinge , trunk lid, chromed; one pair	1		
603212	Gasket , shim, long end	A/R		
603213	Gasket , shim, short end	A/R		

BODY TRIM AND FITTINGS

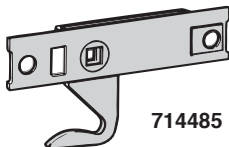
TRUNK LID LOCKING HANDLES AND LATCHES, TR250

“All Parts Remain Available from Various Sources”

I expanded this section for the new edition of the catalogue by adding the hardware, as I know that TRF customers like to purchase our hardware kits. All parts are original or as original.



612184



714485



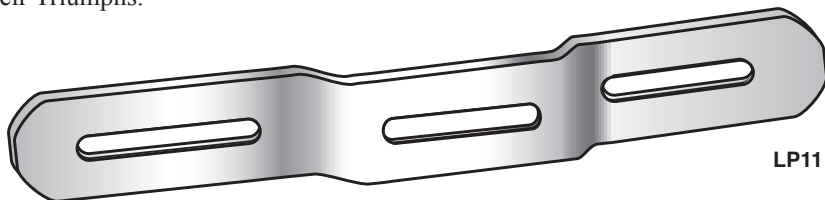
611135

Part No.	Description	No.Off	List Price	Your Price
612184	Locking Handle Assembly , with keys, trunk lid	1		
600949	Gasket , handle to trunk lid	1		
714485	Latch and Hook Assembly , inside trunk lid	1		
611135	Catch Plate , mounted to inside of rear valance	1		
RFK2058	HARDWARE KIT , latch and hook to trunk lid, catch plate to rear valance, and handle to latch and hook	1		
PMZ308	Screw	4		
WP5	Washer , plain	4		
WL205	Washer , lock	4		
HN2005	Nut , hex	2		
TN3207	Nut , nyloc	1		

REAR LICENSE PLATE BRACKETS, TR250, TR6

“Not Listed as a Factory Part, But Found on Many Cars”

This may have been supplied by British Leyland to its dealers here, but it does not show up in the Triumph factory parts catalogues, which do sometimes list brackets for English number plates. These are definitely made for U.S. style plates, and we have taken them off of many cars. We couldn't find a source for it, and we tooled up to have it made as a service to our customers who want a specific way to fit license plates to their Triumphs.



LP11

Part No.	Description	No.Off	List Price	Your Price
LP11	Bracket , rear license plate, bright zinc plating	1		

BADGES AND EMBLEMS

BADGES, TR250

“TRF Offers the Best Badges Available for Your Triumph TR250 Sports Car”

The Roadster Factory shows its continuing devotion to the TR250 by stocking genuine cloisonne badges made to the Triumph factory drawings by the original manufacturer in Birmingham. We would be ashamed to sell some of the badges offered by other vendors, and we once recalled some of them which had been ordered by mistake and shipped to customers. In addition to the cloisonne badges, we have also tooled up to make the rear fender badges and the overdrive badge to matching standards. Your TR250 deserves correct badges, and TRF is the only source. Note that we are offering a complete set of badges under one part number for the first time in this catalogue.



Part No.	Description	No.Off	List Price	Your Price
RFK908	BADGE SET , with overdrive badge and a choice of fix nuts	1		
RFK907	BADGE SET , without overdrive badge but with a choice of fix nuts	1		
622278	Badge , bonnet, “TR250,” cloisonne	1		
622260	Badge , trunk lid, “TRIUMPH,” cloisonne	1		
622262	Badge , trunk lid, “TR250,” cloisonne	1		
621866	Badge , rear fenders, “TR250,” as original	2		
622152/CRM	Badge , “OVERDRIVE,” trunk lid, as original; mounts with TRIUMPH badge	1		
FP1012/9	Nut , spire, securing all badges	11		
GHF1532	Bush , friction, nylon, securing all badges	11		

P.S. The spire nuts will hold your badges in place. Friction bushes may have been original on some or all cars, but you need to know how to use them. They are placed in the holes from the outside, and the badges are pressed into them. Putting them on from behind like spire nuts is not a secure method of fitting these valuable badges.

BADGES AND EMBLEMS

BONNET STRIPE MEASUREMENTS, TR250

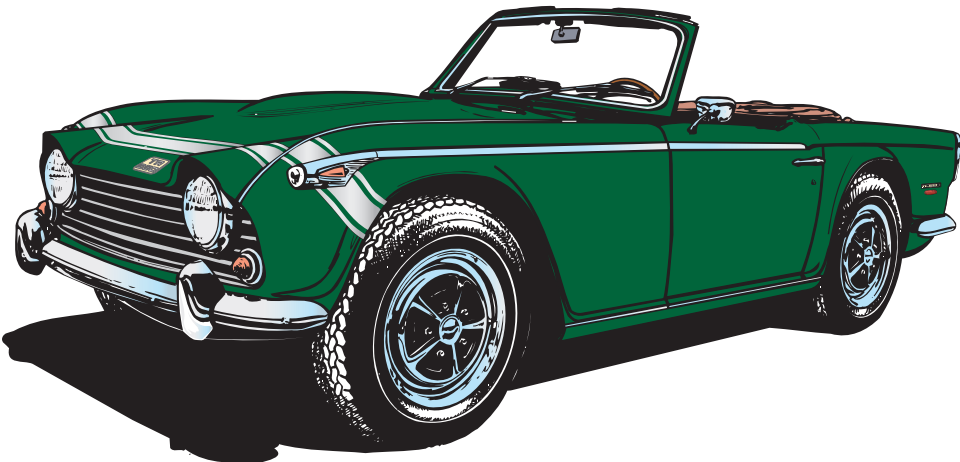
“These Measurements Taken Years Ago from Original Cars”

These measurements were taken years ago by TRF’s artist of the time, Rob Brownlee. Rob also painted the orange bonnet stripe and other graphics on my TR250 rallye car with which we ran the One Lap of America rallye in 1986, 1987, and 1988. Dave Hagenbuch of TRF’s Tech Department has provided these measurements to many other enthusiasts over the years. For listing here, we have redesigned the information sheet, but we have kept the tried-and-true measurements.



TR250 IN THE PAINT BOOTH—CAR OWNED BY DOUG BOHS OF FORT WAYNE, INDIANA

Part No.	Description	No.Off	List Price	Your Price
RFP356	TRF Tech Bulletin—TR250 Bonnet Stripe; Measurements Taken from Original Cars	A/R		



BADGES AND EMBLEMS

GRILLE BADGES, TR6

“TRF Manufactures Both the Cloisonne Badge and the Label Badge”

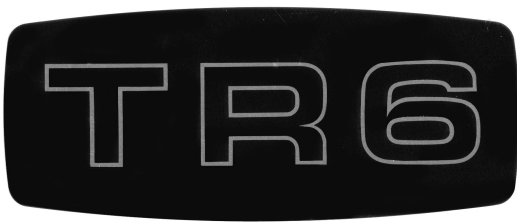
The Roadster Factory manufactures both the early and the late TR6 grille badges to original specifications. There can be little doubt for Triumph’s decision to change from the cloisonne badge after 1974. They saved a number of English pounds on every car they made. Nevertheless, the cloisonne badge is much more beautiful, and I have fitted it to TRF’s restored 1976 TR6. The Roadster Factory also manufactures the chromed base used on both badges, and we are able to offer a very attractive price on the late badge with the label emblem. Like Triumph, however, we have to pay a large amount for the handmade cloisonne badge originally fitted to all TR6’s up to 1974.



717060



ZKC1224



ZKC1223

Part No.	Description	No.Off	List Price	Your Price
717060	Front Badge Assembly , early style cloisonne badge and base assembly, TR6, 1969-74	1		
ZKC1224	Front Badge Assembly , later style badge with stick-on emblem, TR6, 1975-76	1		
ZKC1223	Emblem ,stick-on type, TR6, 1975-76	1		

BADGES AND EMBLEMS

REAR APRON BADGES, TR6

“Very Early Cloisonne Badge Is Now Available Along with Better-Quality Late Badges”

A cloisonne enamel badge was used on very early TR6 models, a badge which would have been a very nice match for the cloisonne front badge fitted up till 1974. However, the cloisonne rear badge seems to have been fitted only up to 1970. We have manufactured the cloisonne badge through our badge source in Birmingham, and it is beautiful. We have also manufactured the later badge which is made with a foil emblem. We made this, as the only available products were rubbish, and we were ashamed to sell them. The Roadster Factory is a successful company because of our commitment to maintaining original quality in all of the parts we provide.



625430



627563



624236



GHF1532

Part No.	Description	No. Off	List Price	Your Price
625430	Rear Apron Badge , “TRIUMPH,” with cloisonne emblem, fitted up to comm. no. CC51615 in 1970	1		
627563	Rear Apron Badge , “TRIUMPH,” later type with stick on emblem, fitted after comm. no. CC51615	1		
624236	Badge , “OVERDRIVE,” fitted with rear apron badge	1		
GHF1532	Bush , friction, nylon, securing all badges	2		

BADGES AND EMBLEMS

REAR BUMPER NAME PLATES, TR6, 1975-76

“Now Available Because Charles Was Rear-Ended in 1979...”

In 1979, this writer purchased his first TR6, a nearly new 1976 model. Three days after I purchased it, I was hit from behind at a red light, and the rear bumper name plate was broken. Even at that early date, this item had been discontinued at Triumph in England, and I searched the U.S. dealers to find one. Actually, I found two, and I put one away to use later as a tooling sample if it were ever required. We got it out again in 1999 and we started the process of retooling to produce the item for sale. The Roadster Factory now has perfect replica badge assemblies in stock. Thanks to being rear-ended in 1979!



YKC1668



626861

Part No.	Description	No. Off	List Price	Your Price
YKC1668	Rear Bumper Name Plate , with self-adhesive emblem	1		
626861	Emblem , self-adhesive, TRIUMPH; included with nameplate assembly	1		



BADGES AND EMBLEMS

WHEEL BADGES, TR6, 1970-76

“Both Chromed Base and Stick-on Emblem Manufactured by TRF”

TR6 wheel badges are very simple and attractive. In fact, it was a long time before I realized that the wheel badge has a stick-on emblem. TRF now manufactures both the self-adhesive emblem and the chromed badge to very nice standards to maintain availability and to control prices.

627502



627501

Part No.	Description	No. Off	List Price	Your Price
627502	Wheel Badge , with emblem, 1970-76	4		
627501	Emblem , self-adhesive, for wheel badge	4		
	HARDWARE , securing badges to hub caps			
WL205	Washer , lock	4		
HN2005	Nut , hex	4		

BRITISH LEYLAND “HOUSE” BADGES, TR6

“Some Were Metal and Some Plastic—Ours Are Metal...”

These are the little blue and silver badges which appeared on the front fenders of all British Leyland cars during the 1970's. There are several versions of this badge available, and several different ones were used on the cars during the years of production. In fact, this writer has seen three or more different original badges including plastic ones. TRF has its own version which I believe to be the most beautiful. The blue is very dark on our badge, which has a chromed metal base. It is really very nice...



725525

Part No.	Description	No. Off	List Price	Your Price
725525	Badge , BRITISH LEYLAND; fitted on rear lower portion of front fender; most cars seem to have had badges on both front fenders but some seem to have had a badge only on one side	2		

BADGES AND EMBLEMS

REAR FENDER TRANSFERS, TR6, 1969-72

“All Three Colours in Stock, White, Red, Black...”

The clean look of the TR6 grille badge lettering has a crisp appearance on the rear fenders of early TR6 models. The Roadster Factory insures quality and continued availability by ordering these from the original-equipment supplier.



625666



625667



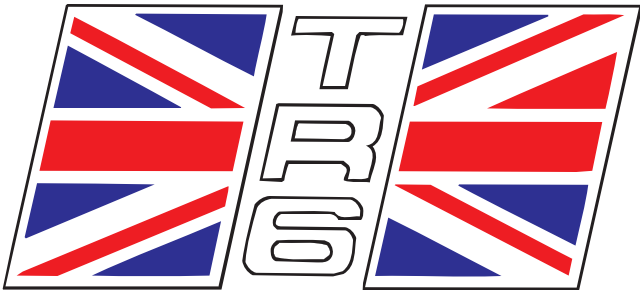
625668

Part No.	Description	No. Off	List Price	Your Price
REAR FENDER TRANSFERS, 1969-72				
625667	Transfer Emblem, “TR6,” white as used on most paint colours	2		
625666	Transfer Emblem, “TR6,” red as used on white paint	2		
625668	Transfer Emblem, “TR6,” black as used on yellow paint	2		

UNION JACK REAR FENDER TRANSFERS, TR6, 1973-76

“Original Parts Still Look Best...”

There have been several versions of these transfers on the market over the years, including one really awful one printed on clear vinyl. TRF’s Union Jacks are made exactly as original by the original supplier. Why settle for less, when the item is this important to the image of your car? Ours are original, but they are not overpriced...



726830

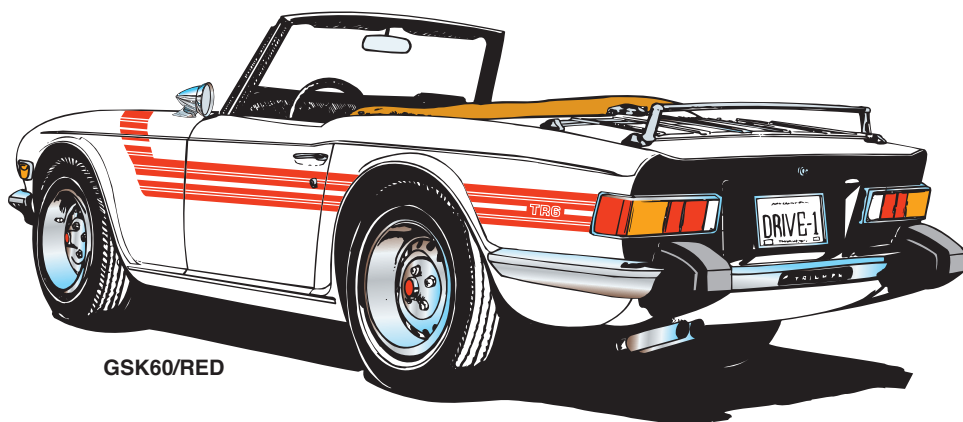
Part No.	Description	No. Off	List Price	Your Price
726830	Transfer, Union Jack, original-equipment, LH	1		
726831	Transfer, Union Jack, original-equipment, RH	1		

BADGES AND EMBLEMS

ORIGINAL BODY STRIPING KITS, TR6

“Authentic British Leyland Designs for TR6...”

These stripes were developed in the U.S. by the British Leyland marketing department under Bruce McWilliams, and many TR6's were supplied new with body stripes. TRF worked with 3-M, the original source, to revive the stripe pattern from one half of an original stripe kit found in an old dealer and from original cars with stripes. TRF kits are manufactured by the original source using original materials, and they make perfect replacements for original stripes when a car body requires repainting. The stripes are also a nice addition to a car not originally fitted with stripes. The Roadster Factory has added red to the list of original colours, and it looks very nice on certain paint colours, notably black and white. Picture red stripes on a car with red interior!



GSK60/RED



GSK60/GLD

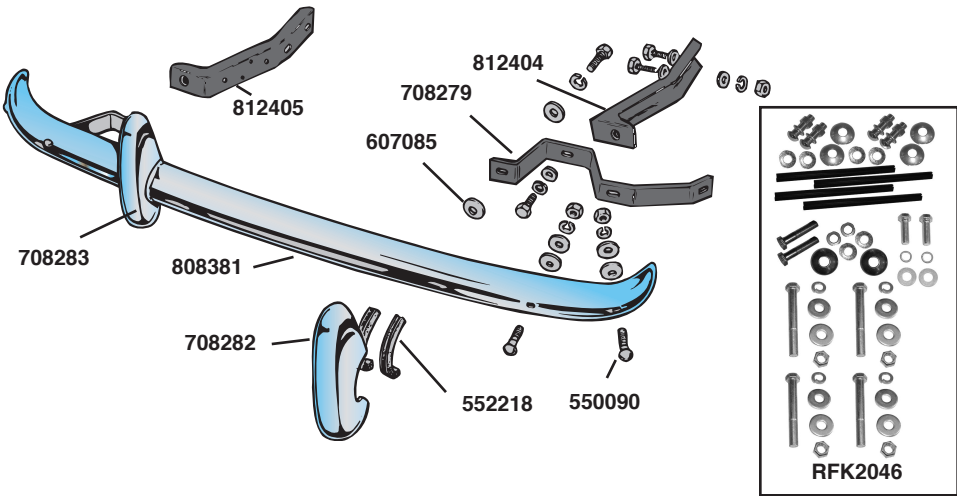
Part No.	Description	No. Off	List Price	Your Price
GSK60/BLK	Body Striping Kit , black	1		
GSK60/SVR	Body Striping Kit , silver	1		
GSK60/GLD	Body Striping Kit , gold	1		
GSK60/RED	Body Striping Kit , red	1		

BUMPER COMPONENTS

FRONT BUMPER COMPONENTS, TR250

“When Bumpers Were Simpler than Today...”

Vintage British bumpers are simple, easy to understand, and quick to replace. Nice looking too, but not as inexpensive as they used to be. Pretty much everything is available, except for the chassis frame brackets. Chromed parts are good with the over-riders being better than the bumper bars, but the bumper bars are acceptable for most purposes. Note that having your old bumper bar rechromed may be the best option if you want a really perfect car. The hardware kit listed at the end of this section includes English hardware where possible, and it is divided into sub-kits identified on a parts list, included to make it easy to find the correct parts for each application.



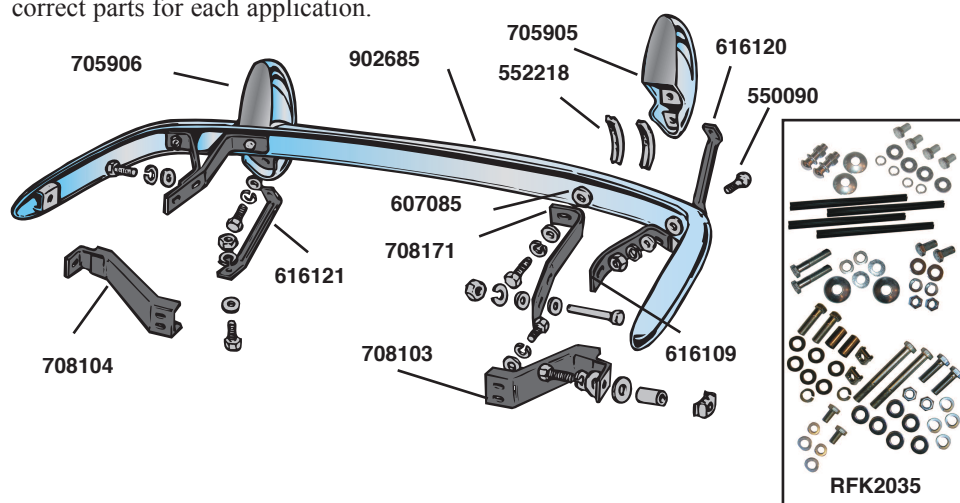
Part No.	Description	No.Off	List Price	Your Price
808381	Front Bumper Bar	1		
708282	Over-rider, front bumper, LH	1		
708283	Over-rider, front bumper, RH	1		
552218	Plastic Moulding, between over-riders and bumper bar; included in complete hardware kit listed below	4		
550090	Bumper Bolt, chromed, with nut and lock washer; included in complete hardware kit listed below	4		
607085	Packing Piece, between bumper bar and support brackets; original domed piece; included in complete hardware kit listed below	6		
708279	Bracket, support, between bumper and front valance	2		
812404	Bracket, LH, securing front bumper to chassis frame	1		
812405	Bracket, RH, securing front bumper to chassis frame	1		
RFK2046	Hardware Kit, complete; includes all hardware components required to fit brackets to frame, support brackets to frame brackets, and bumper bar and over-riders to support brackets; includes fifty pieces of original hardware and a printed parts list, RFP364	1		

BUMPER COMPONENTS

REAR BUMPER COMPONENTS, TR250

“All Parts of Deluxe Quality—Nice Chrome Parts and Powder-Coated Brackets”

The components listed here are the same ones used on the rebuild of my TR5, which has the same bumpers as TR250. Chrome parts are well-made and high-quality. Steel brackets are made to match original samples and powder-coated for lasting beauty. The hardware kit includes original English hardware when possible, and it is divided into sub-kits identified on a parts list included to make it easy to find the correct parts for each application.



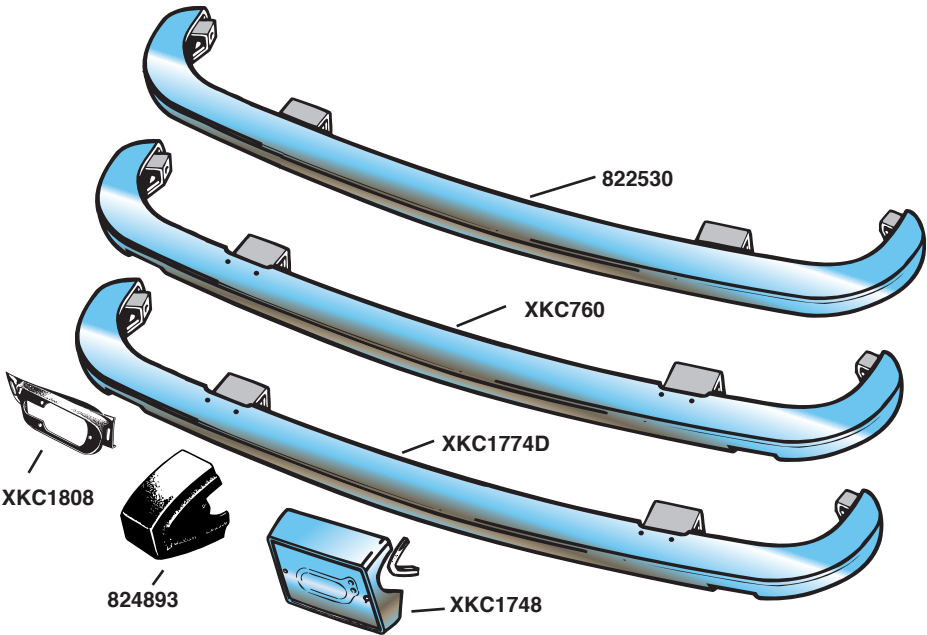
Part No.	Description	No. Off	List Price	Your Price
902685	Rear Bumper Bar	1		
705905	Over-rider , rear bumper, LH	1		
705906	Over-rider , rear bumper, RH	1		
552218	Plastic Moulding , between over-riders and bumper bar; included in complete hardware kit listed below	4		
550090	Bumper Bolt , chromed, with nut and lock washer; included in complete hardware kit listed below	2		
607085	Packing Piece , between bumper bar and mounting brackets	4		
OUTRIGGER BRACKETS				
708103	Outrigger , LH	1		
708104	Outrigger , RH	1		
RFK2036	MOUNTING BRACKET KIT , rear bumper	1		
616109	Bracket , mounting, outer	2		
708171	Bracket , mounting, inner	2		
616120	Stay , over-rider support, LH	1		
616121	Stay , over-rider support, RH	1		
RFK2035	Hardware Kit , complete; includes all hardware components required to fit rear bumper components to the car; includes 76 pieces of hardware	1		

BUMPER COMPONENTS

BUMPER COMPONENTS, TR6

“Some Bumpers and Many Fittings Available...”

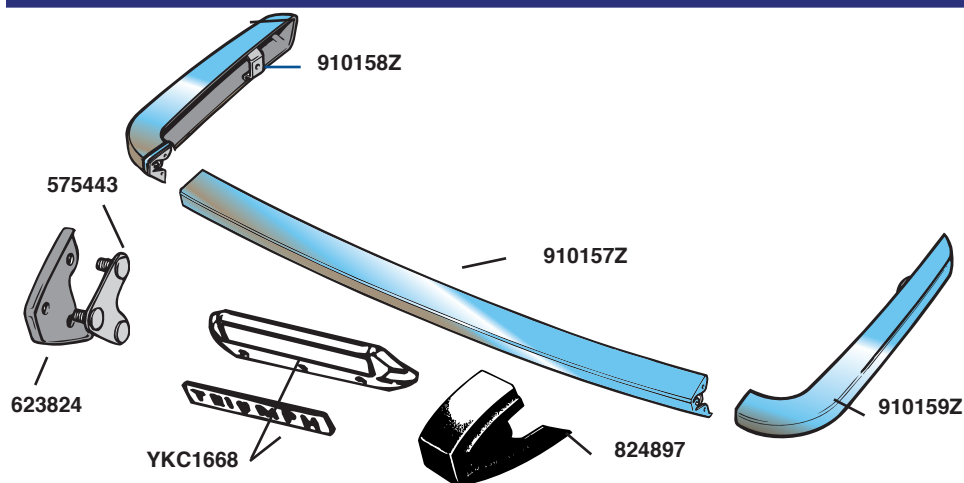
Because of the many production changes regarding bumpers made during the years of production, the TR6 bumper listings are quite complicated, and a full listing is beyond the scope of this Glove Box Catalogue. For complete listings, please see Plates FJ, FK, FL, FM, FN, FP, FQ, and FR in TRF’s TR6 Spare Parts Catalogue, Vol. 2 (Green) posted on the TRF web site.



Part No.	Description	No. Off	List Price	Your Price
FRONT BUMPERS				
822530	Bumper Bar, chrome plated, 1969-72; reproduction of reasonable quality	1		
XKC760	Bumper Bar, chrome plated, 1974 models	1		
XKC1774D	Bumper Bar, 1975-76; new old stock; likely to have scratches and peeling chrome; listed for those who are looking for a good bumper to rechrome	1		
RUBBER OVER-RIDERS, front bumpers, 1974-76; little or no stock available				
824892	Over-rider, rubber, front, LH	1		
824893	Over-rider, rubber, front, RH	1		
LICENSE PLATE BRACKET, front bumpers, 1975-76				
XKC1748	Bracket, license plate, chromed	1		
552218	Plastic Gasket, license plate bracket	2		
TURN SIGNAL BRACKETS, front bumpers, 1975-76				
XKC1807	Bracket, mounting, signal lamp, LH	1		
XKC1808	Bracket, mounting, signal lamp, RH	1		

BUMPER COMPONENTS

BUMPER COMPONENTS, TR6—Continued



Part No.	Description	No. Off	List Price	Your Price
REAR BUMPERS				
910157Z	Bumper Bar , center, 1969-72 models with holes for mounting early license lamp; good quality reproduction	1		
920048Z	Bumper Bar , center, 1973 models with license lamps on rear valance; i.e. no holes for lamps in bumper; reproduction part of good quality	1		
WKC2446	Bumper Bar , center, 1974 models with rubber over-riders	1		
WKC2445	Bumper Bar , center, 1975-76 models with raised bumper	1		
910158	Bumper Corner , LH; new old stock; may not be in perfect condition, 1969-74	1		
910158Z	Bumper Corner , LH; good quality reproduction	1		
910159Z	Bumper Corner , RH; good quality reproduction	1		
WKC2443	Bumper Corner , LH, 1975-76 models with raised bumper	1		
WKC2444	Bumper Corner , RH, 1975-76 models with raised bumper	1		
ASSEMBLY HARDWARE , rear bumpers, all TR6				
575443	Joint Plate , securing corner bars to center bar, 1969-76.	1		
HARDWARE , securing joint plates to bumpers				
WP8	Washer , plain	6		
WL208	Washer , lock	6		
HN2008	Nut , hex	6		
623824	Moulding , plastic, bumper joints, corner bars to center bar, 1969-74; can be used for 1975-76	2		
RUBBER OVER-RIDERS , Rear bumpers, 1974-76				
824896	Over-rider , rubber, rear, LH	1		
824897	Over-rider , rubber, rear, RH	1		
REAR BUMPER NAMEPLATE , 1975-76				
YKC1668	Nameplate Assembly , TRIUMPH	1		