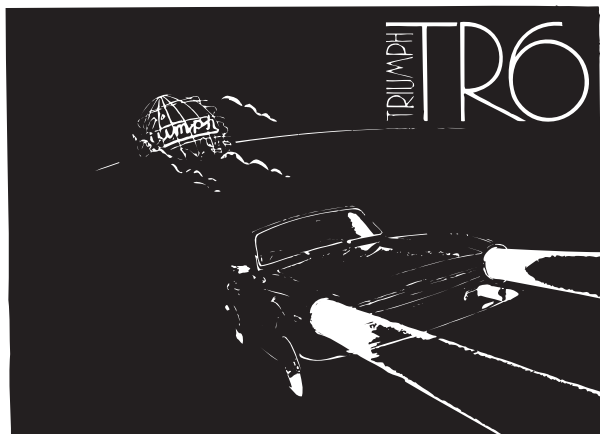


PLATE FAS

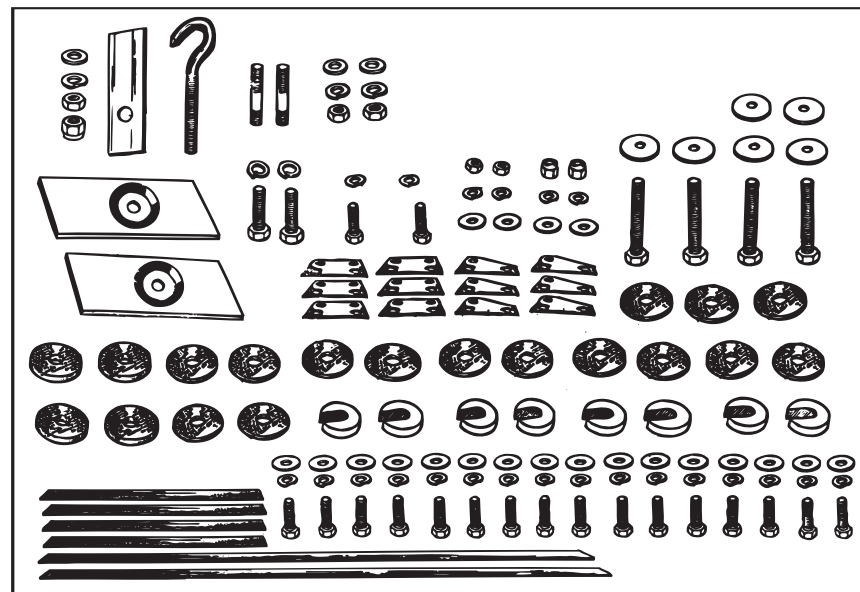
STEEL BODY SHELLS

TRIUMPH TR6

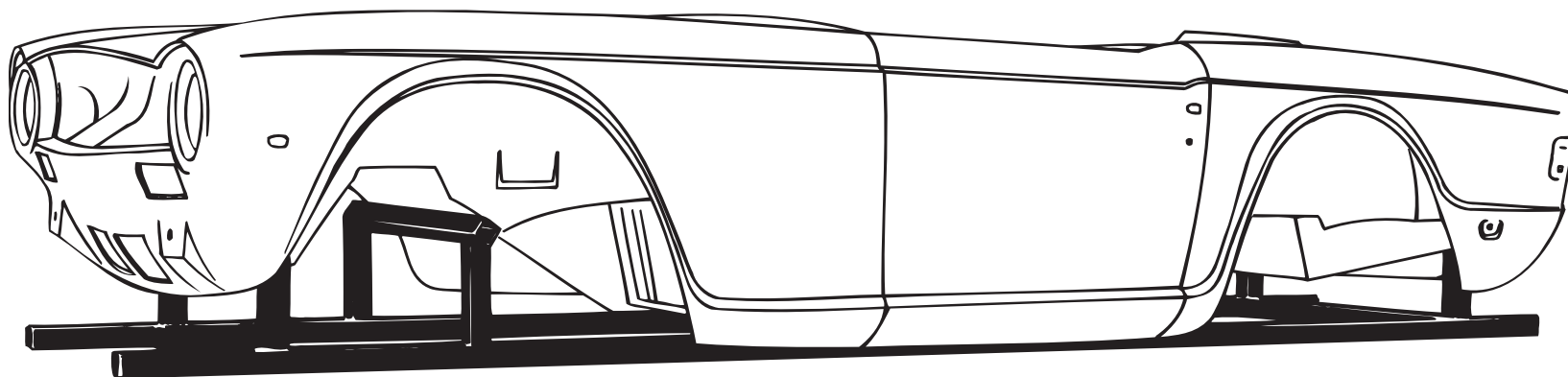
FAS3



FAS2



FAS1



STEEL BODY SHELLS

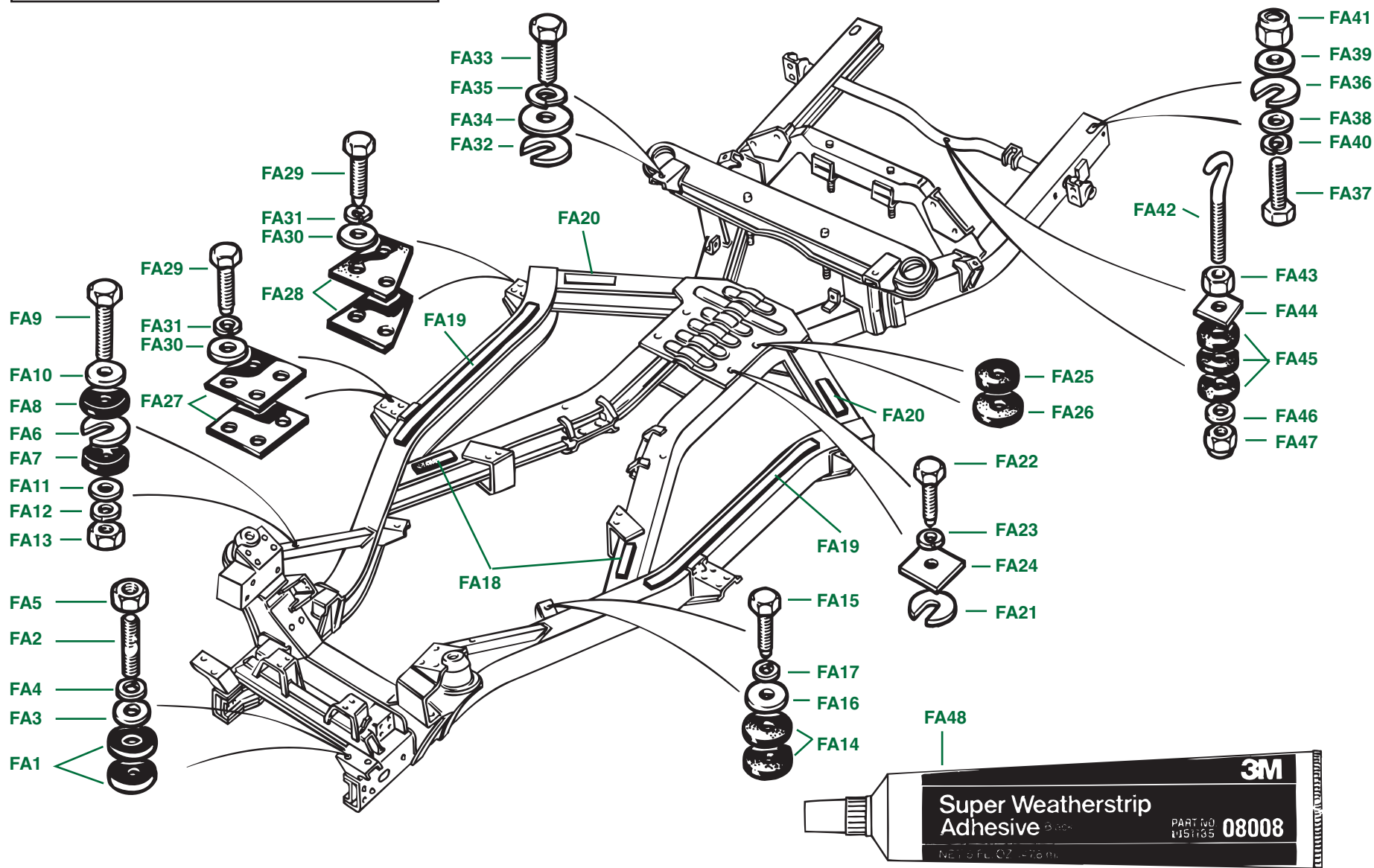
Plate No.	Part No.	Description	No. Off
		Please Note: Body shells, manufactured by British Motor Heritage, include sixty percent original panels. Body shells are supplied on a slave frame to preserve door gaps and other body alignments. Body shells are supplied in rust inhibitive primer which is applied in an electrically charged primer bath. Price quoted in price list does not include deposit on slave frame or crating charge. Telephone for full details.	
FAS1	575676	Body Shell , all steel original panels, fitted to all models with L.H. steering up to comm. no. CF1 and CR1	1
	575808	Body Shell , all steel original panels, fitted to non-U.S. models with L.H. steering, after comm. no. CR1	1
	575808	Body Shell , all steel original panels, fitted to U.S. models from comm. no. CF1 up to CF27000	1
	NKC613	Body Shell , all steel original panels, fitted to U.S. models after comm. no. CF27000	1
	575675	Body Shell , all steel original panels, fitted to all models with R.H. steering, up to comm. no. CR1	1
	575807	Body Shell , all steel original panels, fitted to all models with R.H. steering, after comm. no. CR1	1
FAS2	574244	Body Mounting Kit , complete; supplied for free with every body shell purchased from The Roadster Factory	1
FAS3	RFP297	Brochure , "Triumph Again," published by British Motor Heritage to publicize the body shell; collector's item; supplied for free while supplies last	1

Plate No.	Part No.	Description	No. Off
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PLATE FA

BODY MOUNTING DETAILS

TRIUMPH TR6



BODY MOUNTING DETAILS

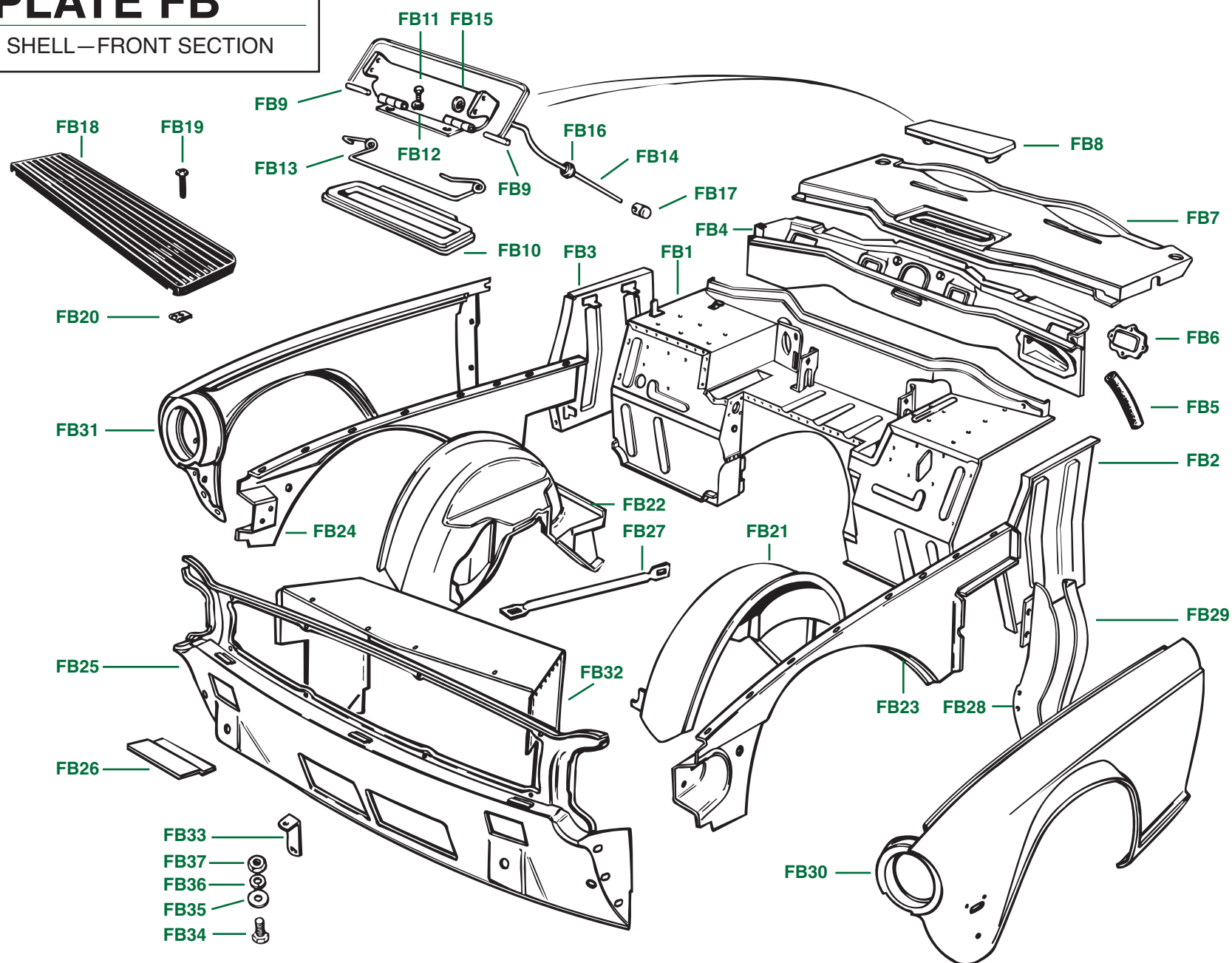
Plate No.	Part No.	Description	No. Off
	574244	BODY MOUNTING KIT , comprising the following details, except as indicated	1
	RFK168	FRONT MOUNTING KIT	1
FA1	601994	Pad , thin, round, rubber/canvas	4
FA2	143472	Stud	2
FA3	WP136	Washer , plain	2
FA4	WL209	Washer , lock	2
FA5	HN2009	Nut	2
	RFK169	SIDE-BRACE MOUNTING KIT	1
FA6	CD26326	Pad , aluminium	2
FA7	608836	Pad , thick, round, rubber/canvas	2
FA8	601994	Pad , thin, round, rubber/canvas	2
FA9	HU920	Screw , set	2
FA10	WM79	Washer , plain	2
FA11	WP9	Washer , plain	2
FA12	WL209	Washer , lock	2
FA13	HN2009	Nut	2
	RFK170	FRONT SIDEMEMBER MOUNTING KIT	1
FA14	601994	Pad , thin, round, rubber/canvas	4
FA15	HU811D	Screw , set	2
FA16	WP185	Washer , plain	2
FA17	WL208	Washer , lock	2
	RFK162	PROTECTION STRIP KIT	1
FA18	601995/4	Strip , protection, cruciform front members	2
FA19	601995/3	Strip , protection, sidemembers	2
FA20	601995/4	Strip , protection, trailing arm crossmembers	2
	RFK163	CRUCIFORM PLATE MOUNTING KIT	1
FA21	CD26326	Pad , aluminium	2
FA22	HU811D	Screw , set	2
FA23	WL208	Washer , lock	2
FA24	619585	Plate , reinforcing	2
FA25	601994	Pad , thin, round, rubber/canvas	2
FA26	608836	Pad , thick, round, rubber/canvas	2

Plate No.	Part No.	Description	No. Off
		BODY MOUNTING KIT — Continued	1
	RFK164	SILL BRACKET MOUNTING KIT	
FA27	611732	Pad , square, rubber/canvas, fitted to front brackets (Use as shims to adjust door openings.); 2 to 6 req.	A/R
	619395	Pad , square, steel, fitted to front brackets (Use as shims to adjust door openings.); not included in body mounting kit	A/R
FA28	616613	Pad , trapezoidal, rubber/canvas, fitted to rear brackets (Use as shims to adjust door openings.); 2 to 6 req.	A/R
	619396	Pad , trapezoidal, steel, fitted to rear brackets (Use as shims to adjust door openings.); not included in body mounting kit	A/R
FA29	HU811D	Screw , set	14
FA30	WP185	Washer , plain	14
FA31	WL208	Washer , lock	14
	RFK165	REAR SUSPENSION CROSSMEMBER MOUNTING KIT	1
FA32	CD26326	Pad , aluminium	2
FA33	HU911P	Screw , set	2
FA34	WP164	Washer , plain	2
FA35	WL209	Washer , lock	2
	RFK166	REAR BODY MOUNTING KIT	1
FA36	CD26326	Pad , aluminium	2
FA37	HU810P	Screw , set	2
FA38	WP19	Washer , plain	2
FA39	WP185	Washer , plain	2
FA40	WL208	Washer , lock	2
FA41	YN2908	Nut , nyloc	2
	RFK167	REAR BODY MOUNTING KIT , spare wheel pan to chassis cross tube	1
FA42	650017	Hook Bolt , spare tire fixing	1
FA43	HN2008	Nut , securing hook bolt, upper end	1
FA44	611875	Plate , reinforcing	1
FA45	601994	Pad , thin, round, rubber/canvas, between spare wheel pan and chassis cross tube	3
FA46	WP8	Washer , plain	1
FA47	YN2908	Nut nyloc	1
FA48	TRFC102	Weatherstrip Adhesive , black, 3-M brand; use for cementing rubber pads and strips to chassis frame; not included in body mounting kit	A/R

PLATE FB

BODY SHELL—FRONT SECTION

TRIUMPH TR6



BODY SHELL—FRONT SECTION

Plate No.	Part No.	Description	No. Off
BULKHEAD DETAILS			
FB1	815835	BULKHEAD ASSEMBLY , L.H.S., fitted up to comm. no. CF1 and CR1	1
	821044	BULKHEAD ASSEMBLY , L.H.S., fitted after comm. no. CF1 and CR1	1
	815834	BULKHEAD ASSEMBLY , R.H.S., fitted up to comm. no. CF1 and CR1	1
	821043	BULKHEAD ASSEMBLY , R.H.S., fitted after comm. no. CF1 and CR1	1
	611048	Bracket , battery mounting, L.H.	1
	610796	Bracket , battery mounting, R.H.	1
	REP258	Repair Section , battery box	1
	625533	Bracket , wiper motor mounting	1
	612283	Gusset , bulkhead pocket	1
	706313	Gusset , dash, L.H.	1
	650290	Clip , wiring, welded to bulkhead shelf	1
BULKHEAD END PANELS			
FB2	811985	BULKHEAD END PANEL ASSEMBLY , L.H.	1
	615901	Bracket , mounting, bonnet release control	1
FB3	811986	BULKHEAD END PANEL ASSEMBLY R.H.	1
PLENUM DETAILS			
FB4	811989	PLENUM PANEL ASSEMBLY , fitted up to comm. no. CF1 and CR1	1
	821156	PLENUM PANEL ASSEMBLY , fitted after comm. no. CF1 and CR1	1
	650162	Tube , drain, metal, plenum chamber	2
	750096	Pocket , wiper motor	1
FB5	650308	Tube , drain, rubber, plenum chamber	2
FB6	650159	Plate , cover, access to windscreen wiper drive components	2
	YZ3403	Screw , self-tapping, securing plates to plenum	8
SCUTTLE DETAILS			
FB7	850352	Scuttle Panel Assembly , as fitted up to comm. no. CF1 and CR1	1
	820499	Scuttle Panel Assembly , as fitted after comm. no. CF1 and CR1	1
SCUTTLE VENT DETAILS			
		LID-TYPE VENT , fitted up to comm. no. CF1 and CR1	
		VENT LID ASSEMBLY	1
FB8	705242	Pin , hinge	2
FB9	563040	Seal , rubber, vent lid	1
FB10	611118	HARDWARE , securing vent lid to scuttle panel	
		Screw , set	3
FB11	HU503	Washer , lock	3
FB12	WL205		

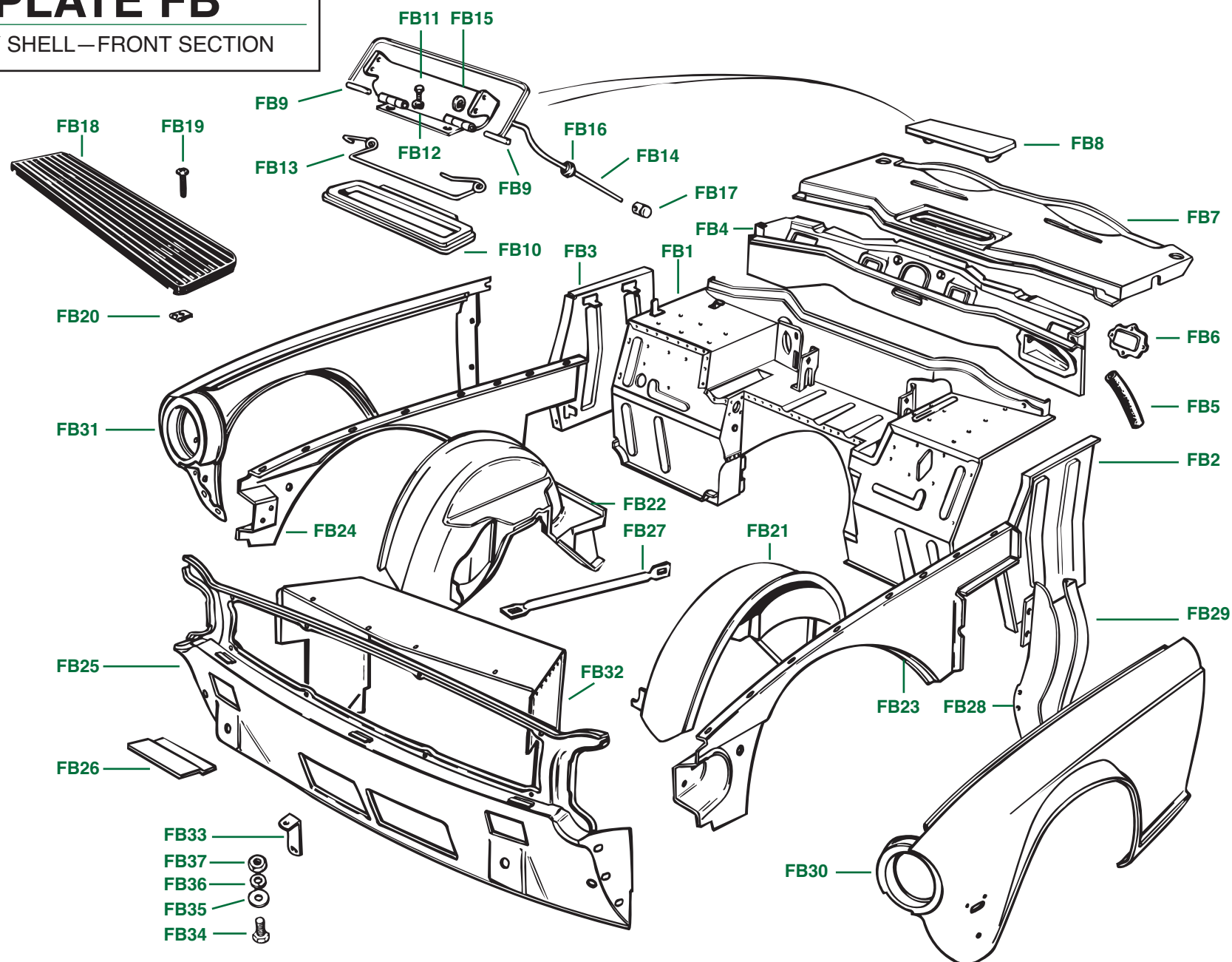
Plate No.	Part No.	Description	No. Off
SCUTTLE DETAILS—Continued			
SCUTTLE VENT DETAILS—Continued			
LID-TYPE VENT—Continued			
SCUTTLE VENT CONTROLS			
FB13	611145	Spring , scuttle vent	1
FB14	611117	Rod , control	1
FB15	FR1202	Nut , fix, securing rod to vent lid	1
FB16	61917	Grommet , bulkhead, rubber, sealing control rod	1
FB17	612219	Clamp , cable, securing control rod to control lever under dash	1
	564832	Screw , securing control rod to cable clamp	1
		Scuttle Vent Control Lever Details (See Section FS.)	
GRILLE-TYPE VENT , fitted after comm. no. CF1 and CR1			
FB18	722849	Grille , air intake, black plastic	1
HARDWARE , securing grille to scuttle panel			
FB19	517544	Screw , black anodized	2
FB20	FU2543/9	Nut , fix	2
FRONT WHEELARCH AND WHEELARCH CLOSING			
PANEL DETAILS			
FRONT WHEELARCH ASSEMBLY , L.H.			
FB21	576477	Front Wheelarch , L.H.	1
	907097	Reinforcement , upper, front wheelarch to bulkhead, L.H.	1
	811485	Reinforcement , lower, front wheelarch to bulkhead, L.H.	1
	811493	Bracket , body mounting, front, L.H.	1
	811703	Reinforcement , bulkhead mounting bracket, L.H.	1
	712397	Clip , wiring harness	8
	603559		
FB22	576478	FRONT WHEELARCH ASSEMBLY , R.H.	1
	907098	Front Wheelarch , R.H.	1
	811480	Reinforcement , upper, front wheelarch to bulkhead, R.H.	1
	811494	Reinforcement , lower, front wheelarch to bulkhead, L.H.	1
	811704	Bracket , body mounting, front, R.H.	1
	712398	Reinforcement , bulkhead mounting bracket, R.H.	1
	603559	Clip , wiring harness	1
FB23	908356	Panel , front wheelarch closing, L.H.	1
FB24	908357	Panel , front wheelarch closing, R.H.	1

(Continued on next page.)

PLATE FB

BODY SHELL—FRONT SECTION

TRIUMPH TR6



BODY SHELL—FRONT SECTION

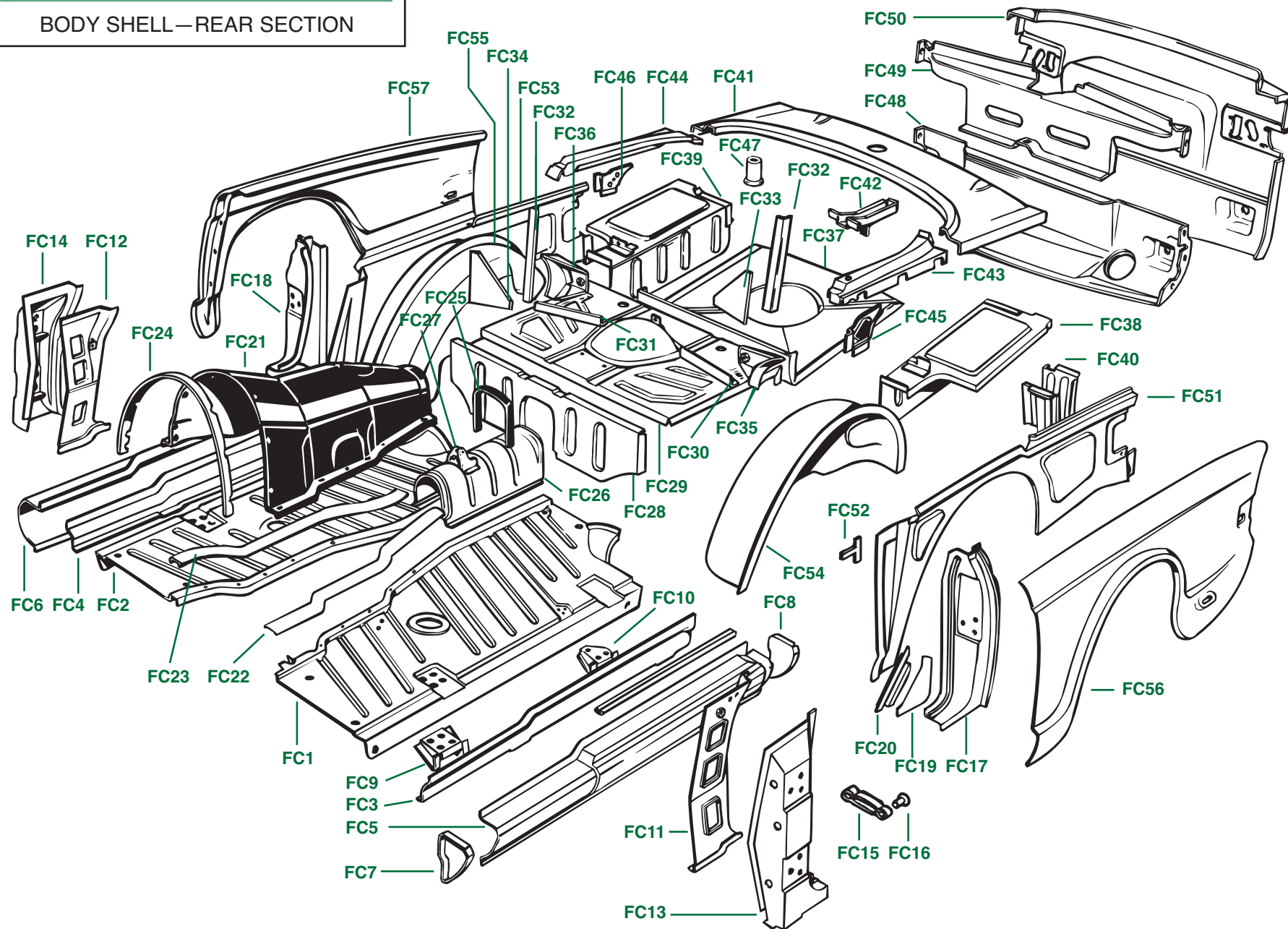
Plate No.	Part No.	Description	No. Off
FRONT WHEELARCH AND WHEELARCH CLOSING			
PANEL DETAILS—Continued			
MISCELLANEOUS ADDITIONAL DETAILS			
	623588	Bracket , body lifting, L.H.	1
	623589	Bracket , body lifting, R.H.	1
	623584	Reinforcement Assembly , bonnet hinge, L.H.	1
	623585	Reinforcement Assembly , bonnet hinge, R.H.	1
	750229	Bracket , bonnet stay	1
	621686	Bracket , mounting, relays	1
	603559	Clip , wiring harness	9
FRONT VALANCE DETAILS			
FB25	814020	FRONT VALANCE AND APRON ASSEMBLY , as fitted up to comm. no. CF1 and CR1	1
	822701	FRONT VALANCE AND APRON ASSEMBLY , as fitted from comm. no. CF1 up to CF27,000 and after CR1	1
	XKC1813	FRONT VALANCE AND APRON ASSEMBLY , as fitted to U.S.A. models after comm. no. CF27,000	1
FB26	623590	Retainer , front apron finisher	3
SUPPORT ROD DETAILS			
FB27	714768	Rod , support, L.H., upper valance to wheelarch	1
	714769	Rod , support, R.H., upper valance to wheelarch	1
		HARDWARE , securing support rods and radiator cowl to front valance, earlier fitment	
	UL2705	Screw , set	2
	WP7	Washer , plain	2
	FJ2407/4	Nut , retainer	2
		HARDWARE , securing support rods and radiator cowl to front valance, later fitment	
	YT3707	Screw , set	2
	501795	Washer , plain	2
	FJ2407/9	Nut , spire	2
		HARDWARE , securing support rods to bolts welded to front wheelarches	
	501795	Washer , plain	2
	510506	Washer , lock	2
	502450	Nut	2
BULKHEAD SEALER PLATES (SPLASH PANELS),			
		behind front wheels	
FB28	750150	Plate , sealing, between bulkhead and front fender, L.H.	1
	750151	Plate , sealing, between bulkhead and front fender, R.H.	1
FB29	650172	Seal , rubber, between sealing plates and front fenders	2
	606389	Clip , edge, securing seals to plates	12
		HARDWARE , sealing plates to car body	
	HU705P	Screw , set	12
	WM57	Washer , plain	12

Plate No.	Part No.	Description	No. Off
FRONT WING (FENDER) DETAILS			
FB30	814016	FRONT WING ASSEMBLY , L.H., except U.S.A. after comm. no. CF27,000	1
	XKC1811	FRONT WING ASSEMBLY , L.H., U.S.A. after comm. no. CF27,000	1
	715393	Nacelle , headlamp, L.H.	1
FB31	814017	FRONT WING ASSEMBLY , R.H., except U.S.A. after comm. no. CF27,000	1
	XKC1812	FRONT WING ASSEMBLY , R.H., U.S.A. after comm. no. CF27,000	1
	715394	Nacelle , headlamp, R.H.	1
	RFK133	HARDWARE KIT , front wing attachment, complete	2
		HARDWARE , securing front wings to front door posts	
	HU706P	Screw , set	6
	WM57	Washer , plain	6
	WQ307	Washer , lock	6
		HARDWARE , securing front wing to sill panel	
	UL2705	Screw , Acme	6
	WP7	Washer , plain	6
	FJ2407/9	Nut , spire	6
		HARDWARE , securing front wing to front wheelarch closing panel	
	UL2705	Screw , Acme	16
	FA3058	Nut , spire	16
	623478	Washer , plain, special, with one flat side	16
	619587	Washer , Everseal	16
		HARDWARE , securing front wing to lower front valance	
	UL2705	Screw , Acme	6
	FA3058	Nut , spire	6
	WM57	Washer , plain	6
	619587	Washer , Everseal	6
RADIATOR AIR DEFLECTOR DETAILS			
FB32	910441	Cowl Assembly , air duct, carburetor models only	1
	910442	Cowl Assembly , air duct, petrol injection models only	1
		HARDWARE , securing radiator cowl to upper front valance	1
		Screw , set	2
	YH6505	Washer , plain	2
	510806	Nut , fix	2
	FU2585/4		2
FRONT NUMBER PLATE BRACKET DETAILS			
FB33	625886	Bracket , front number plate	2
		HARDWARE , securing front number plate brackets	
	FB34	Screw , set	2
	FB35	Washer , plain	2
	FB36	Washer , lock	2
	FB37	Nut	2

PLATE FC

BODY SHELL—REAR SECTION

TRIUMPH TR6



BODY SHELL—REAR SECTION

Plate No.	Part No.	Description	No. Off
FLOORS, SILLS, AND DOOR POSTS			
FC1	904005	Main Floor Panel Assembly, L.H.	1
FC2	904006	Main Floor Panel Assembly, R.H.	1
FC3	850122	Inner Sill Panel, L.H.	1
FC4	564807	Inner Sill Panel, R.H.	1
FC5	850281	Outer Sill Panel, L.H.	1
FC6	850282	Outer Sill Panel, R.H.	1
FC7	750086	Cap, sill end, front, L.H.	1
	750087	Cap, sill end, front, R.H.	1
FC8	750047	Cap, sill end, rear, L.H.	1
	750048	Cap, sill end, rear, R.H.	1
FC9	750027	Bracket, sill mounting, front; fits L.H. or R.H.	2
FC10	616004	Bracket, sill mounting, rear, L.H.	1
	616005	Bracket, sill mounting, rear, R.H.	1
FC11	850343	Front Door Post ("A" Post), inner, L.H.	1
FC12	850344	Front Door Post ("A" Post), inner, R.H.	1
FC13	813100	FRONT DOOR POST ("A" POST), outer, L.H., fitted up to comm. no. CF/CR12500	1
	XKC510	FRONT DOOR POST ("A" POST), outer, L.H., fitted after comm. no. CF/CR12500	1
FC14	813101	FRONT DOOR POST ("A" POST), outer, R.H.	1
FC15	603344	Spring, guide, door check strap	2
FC16	556141	Rivet, securing guide springs to front door posts	4
FC17	817412	REAR DOOR POST ASSEMBLY ("B" POST), L.H.	1
	817412/RP	Rear Panel, L.H. "B" Post	1
FC18	817413	REAR DOOR POST ASSEMBLY ("B" POST), R.H.	1
	817413/RP	Rear Panel, R.H. "B" post	1
FC19	611570	Gusset, "B" posts to sills	2
FC20	611571	Reinforcement, "B" post to sill, L.H.	1
	611572	Reinforcement, "B" post to sill, R.H.	1

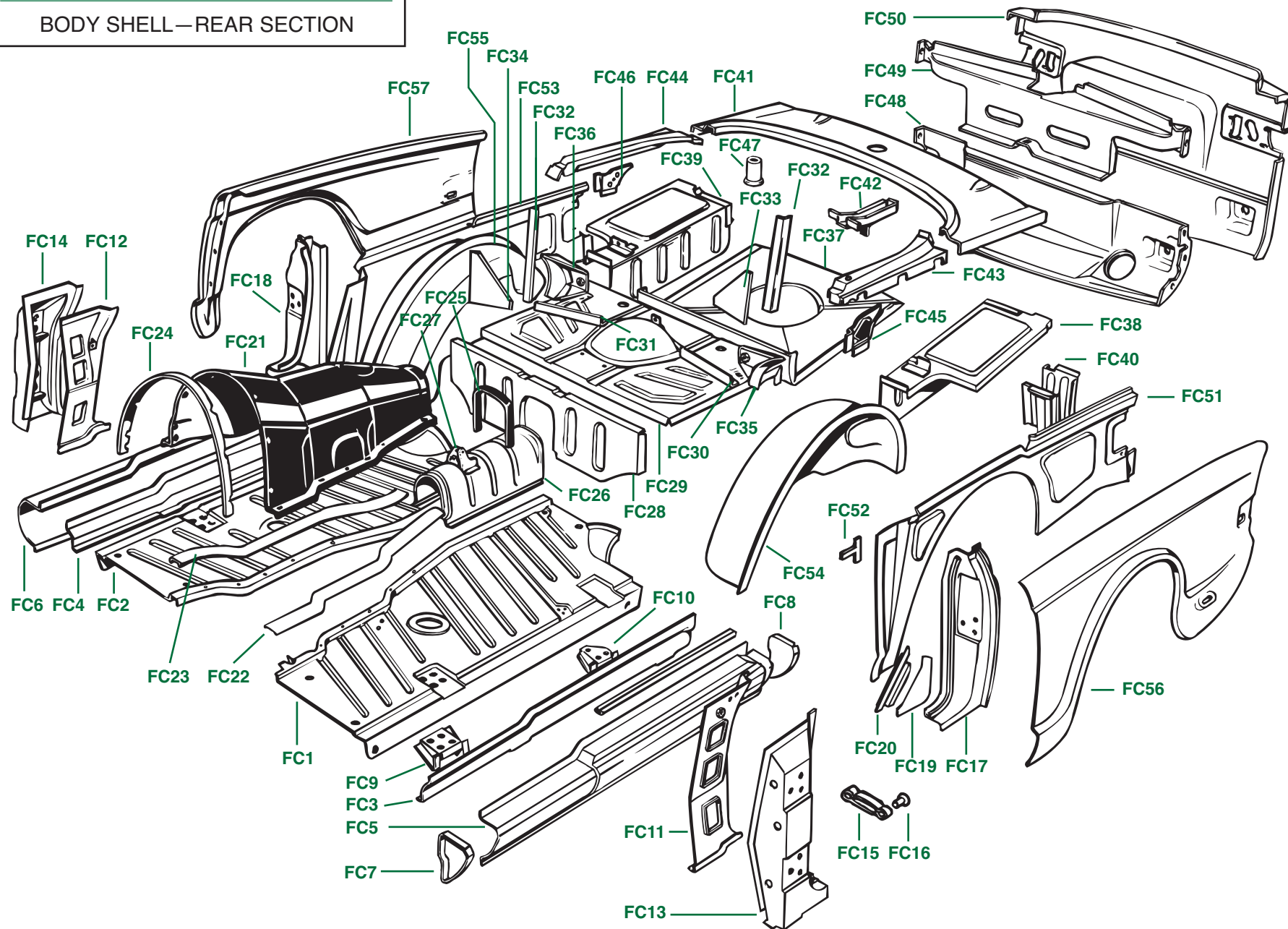
Plate No.	Part No.	Description	No. Off
GEARBOX COVER AND PROPELLOR SHAFT TUNNEL			
FC21	FGP10	Gearbox Cover, space-age plastic, black	1
	GCS6	RUBBER SEAL SET, gearbox cover	1
FC22	805673	Seal, rubber, cover to floor, L.H.	1
FC23	805674	Seal, rubber, cover to floor, R.H.	1
FC24	805684	Seal, rubber, cover to bulkhead	1
FC25	705758	Seal, rubber, cover to prop shaft tunnel	1
	RFK157	HARDWARE KIT, securing gearbox cover to floor panels and to bulkhead	1
	HU706	Screw, set, cover to floor panels	10
	612286	Washer, plate, special, cover to floor	7
	WM57	Washer, plain, cover to floor panels	3
	HU706	Screw, set, cover to bulkhead	7
	WM57	Washer, plain, cover to bulkhead	7
	FQ3405/4	Nut and Retainer Assembly, cover to bulkhead	7
FC26	808230	TUNNEL ASSEMBLY, propeller shaft	1
FC27	142428	Bracket, fulcrum, handbrake lever	1
REAR FLOOR (SHELF AREA)			
FC28	850397	Heelboard Panel	1
FC29	910065	REAR SHELF FLOOR ASSEMBLY	1
	618376	Bracket, support, tunnel cover board	1
FC30	650271	Angle Bracket, L.H., supporting interior rear bulkhead trim panel; welded to rear shelf floor	1
FC31	650272	Angle Bracket, R.H., supporting interior rear bulkhead trim panel; welded to rear shelf floor	1
FC32	750175	Angle Bracket, vertical, L.H. or R.H., supporting interior rear bulkhead trim panel; fitted up to comm. no. CC/CP50000	2
	722694	Angle Bracket, L.H., supporting interior rear bulkhead trim panel; fitted after comm. no. CC/CP50000	1
	722695	Angle Bracket, R.H., supporting interior rear bulkhead trim panel; fitted after comm. no. CC/CP50000	1
FC33	SLP130	Gusset, triangular, L.H.	1
FC34	SLP131	Gusset, triangular, R.H.	1
FC35	650165	Bracket, support, fuel tank, L.H.	1
FC36	650166	Bracket, support, fuel tank, R.H.	1
TRUNK FLOOR			
FC37	910066	Floor, trunk, center (Spare Wheel Pan)	1
FC38	910067	Floor, trunk, L.H.	1
FC39	910068	Floor, trunk, R.H.	1
FC40	750022	Bracket, body mounting, rear	2

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PLATE FC

BODY SHELL—REAR SECTION

TRIUMPH TR6



BODY SHELL—REAR SECTION

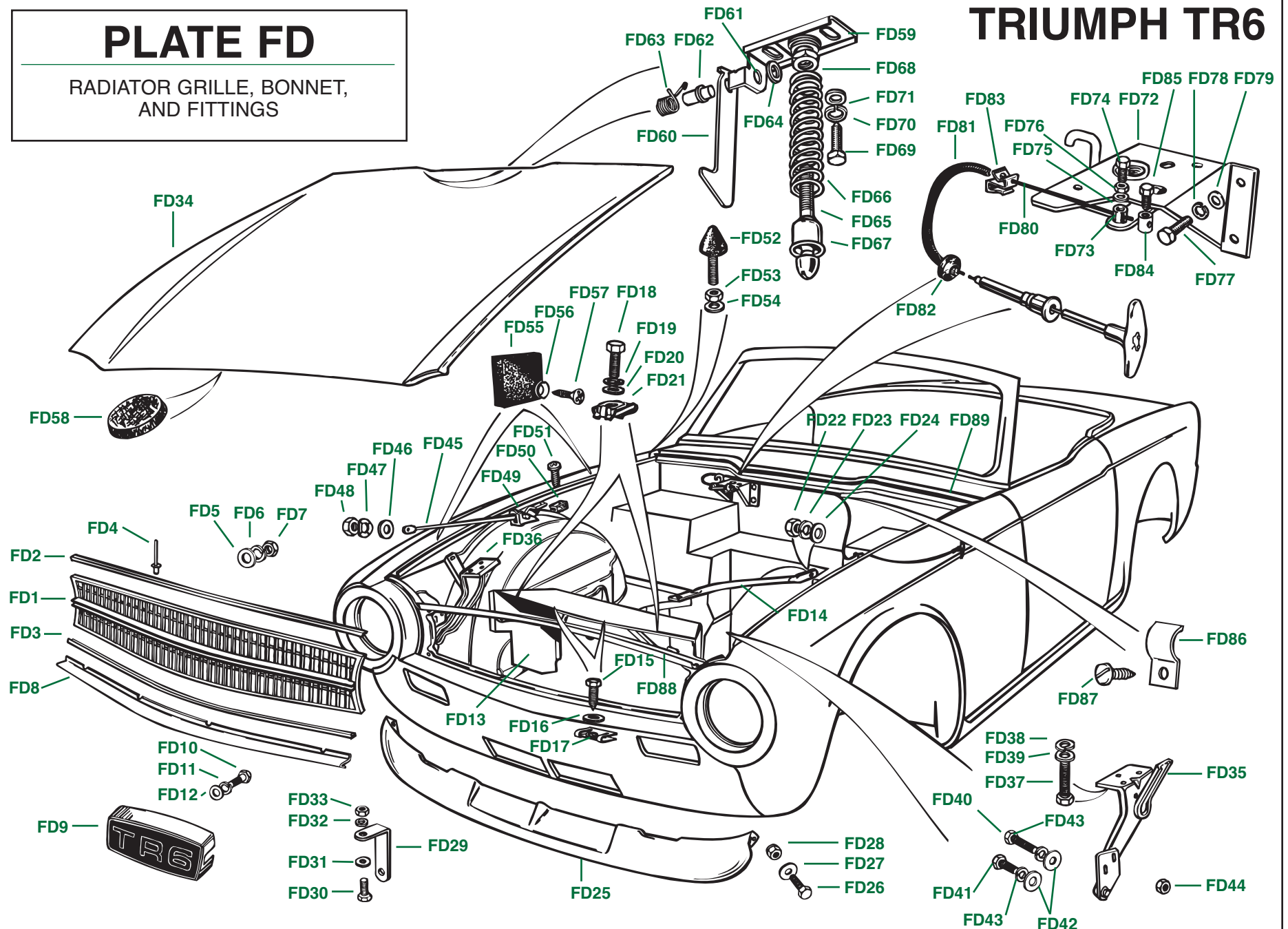
Plate No.	Part No.	Description	No. Off
REAR DECK DETAILS			
	813959	REAR DECK ASSEMBLY	1
FC41	575642	Rear Deck Center Panel	1
FC42	813958	STIFFENER ASSEMBLY , rear deck, with fuel tank support brackets; welded underneath rear deck center panel	1
	650290	Clip , wiring, welded to stiffener	4
FC43	815521/RP	Forward Extension , L.H.	1
FC44	815522/RP	Forward Extension , R.H.	1
FC45	709093	GUSSET , "B" post, top, L.H.	1
FC46	709094	GUSSET , "B" post, top, R.H.	1
	619592	Plate , threaded, convertible top frame attachment	2
	616058	Retainer , for threaded plates	2
FC47	617975	Rivet Nut , convertible top attachment	5
REAR VALANCE DETAILS			
FC48	908373	Valance Panel , inner, lower	1
FC49	908370	Reinforcement , rear valance, inner, upper	1
FC50	813980	Rear Valance Assembly , fitted up to comm. no. CF1	1
	822700	Rear Valance Assembly , fitted from comm. no. CF/CR1 up to CF12500/CR5000; includes provision for number plate lamps above number plate	1
	XKC1814	Rear Valance Assembly , fitted after comm. no. CF12500/CR5000; similar to previous listing	1
REAR WHEELARCHES, INNER FENDERS, AND OUTER FENDERS			
FC51	815959	Inner Fender , rear, L.H.	1
FC52	650290	Clip , wiring, fitted to L.H. rear inner fender	6
FC53	908353	Inner Fender , rear, R.H., fitted up to body no. 50000CC/CP	1
	817564	Inner Fender , rear, R.H., fitted after body no. 50000CC/CP	1
FC54	815957	REAR WHEELARCH ASSEMBLY , L.H.	1
	850393	Rear Wheelarch Panel , L.H.	1
	713042	Bracket , bump stop, L.H.; welded inside rear wheelarch	1
FC55	815958	REAR WHEELARCH ASSEMBLY , R.H.	1
	850394	Rear Wheelarch Panel , R.H.	1
	713043	Bracket , bump stop, R.H.; welded inside rear wheelarch	1
FC56	815519	Rear Wing (Fender) Assembly , L.H., original-equipment steel component	1
FC57	815520	Rear Wing (Fender) Assembly , R.H., original-equipment steel component	1

Plate No.	Part No.	Description	No. Off
REAR WHEELARCHES, INNER FENDERS, AND OUTER FENDERS—Continued			
	RFK134	HARDWARE KIT , rear fender attachment, comprising original-type hardware as follows	
		HARDWARE , securing rear fenders to rear door posts; screw heads are inside rear fender	
	HU706	Screw , set	6
	WQ307	Washer , lock	6
	WP120	Washer , plain	6
	626716	Washer , Everseal	6
		HARDWARE , securing rear fenders to inner fenders, deck, and deck forward pieces; screw heads are inside car	
	UL2705	Screw , set (Acme thread)	18
	WP120	Washer , plain	18
	626716	Washer , Everseal	18
	FJ2407/4	Nut , fix, mounted to fender	18
		HARDWARE , securing rear fender lamp housing flanges to inner fenders; screw heads are inside trunk	
	UL2705	Screw , set (Acme thread)	8
	WP120	Washer , plain	8
	626716	Washer , Everseal	8
	518454	Nut , spire, mounted to lamp housing flanges	8
		HARDWARE , securing rear fenders to inner fenders and rear valance panel; screw heads are toward center of car	
	UL2705	Screw , set (Acme thread); one inside trunk, four under car at bottom of valance on each side	10
	WP120	Washer , plain	10
	626716	Washer , Everseal	10
	FJ2407/4	Nut , spire	10
		HARDWARE , securing rear fenders to rears of sill panels	
	UL2705	Screw , set (Acme thread)	2
	WP120	Washer , plain	2
	626716	Washer , Everseal	2
	FJ2407/4	Nut , spire, mounted to sills	2

PLATE FD

RADIATOR GRILLE, BONNET,
AND FITTINGS

TRIUMPH TR6



RADIATOR GRILLE, BONNET, AND FITTINGS

Plate No.	Part No.	Description	No. Off
RADIATOR GRILLE DETAILS			
FD1	816074	Grille Assembly , fitted up to comm. no. CF1	1
	821295	GRILLE ASSEMBLY , fitted after comm. no. CF1	1
FD2	722933	Surround , grille, top	1
FD3	722934	Surround , grille, bottom	1
FD4	510473	Rivet , securing surrounds to grille	10
	577424	Rivet , alternative to the previous listing	10
	RFK1387	HARDWARE KIT , securing grille to body	1
FD5	WP5	Washer , plain	8
FD6	WL205	Washer , lock	8
FD7	HN2005	Nut	8
FD8	714831	Finisher , front apron	1
FD9	717060	Badge Assembly , "TR6" (Earlier badge with cloisonne emblem.), fitted up to comm. no. CC75000	1
	725400	Badge Assembly , "TR6," fitted from comm. no. CC75000 up to CF12500	1
	ZKC1224	BADGE ASSEMBLY , "TR6" (Later badge with self-adhesive label.), fitted after comm. no. CF12500	1
	ZKC1223	Label , emblem, "TR6" (Replacement self-adhesive emblem label.)	1
		HARDWARE , securing badge assembly to grille	
FD10	575935	Screw , set	1
	HU459	Screw , set, alternative to the previous listing	1
FD11	WL204	Washer , lock	1
FD12	WP4	Washer , plain	1
RADIATOR AIR DEFLECTOR DETAILS			
FD13	910441	Radiator Air Deflector Assembly , carb models	1
	910442	Radiator Air Deflector Assembly , P.I. models	1
FD14	714768	Rod , stay, supporting front valance, L.H.	1
	714769	Rod , stay, supporting front valance, R.H.	1
		HARDWARE AND FITTINGS , securing radiator air deflector to body	
		HARDWARE , securing radiator air deflector to front valance	
FD15	YH6505	Screw , set	2
FD16	510806	Washer , plain	2
FD17	FU2585/4	Nut , fix	2
		HARDWARE , securing stay rods and radiator air deflector to front valance	
FD18	517385	Screw , set	2
FD19	510506	Washer , lock	2
FD20	501795	Washer , plain	2
FD21	FQ3406/4	Nut , retainer	2
		HARDWARE , securing stay rods to studs on wheelarches	
FD22	502450	Nut	2
FD23	510506	Washer , lock	2
FD24	501795	Washer , plain	2

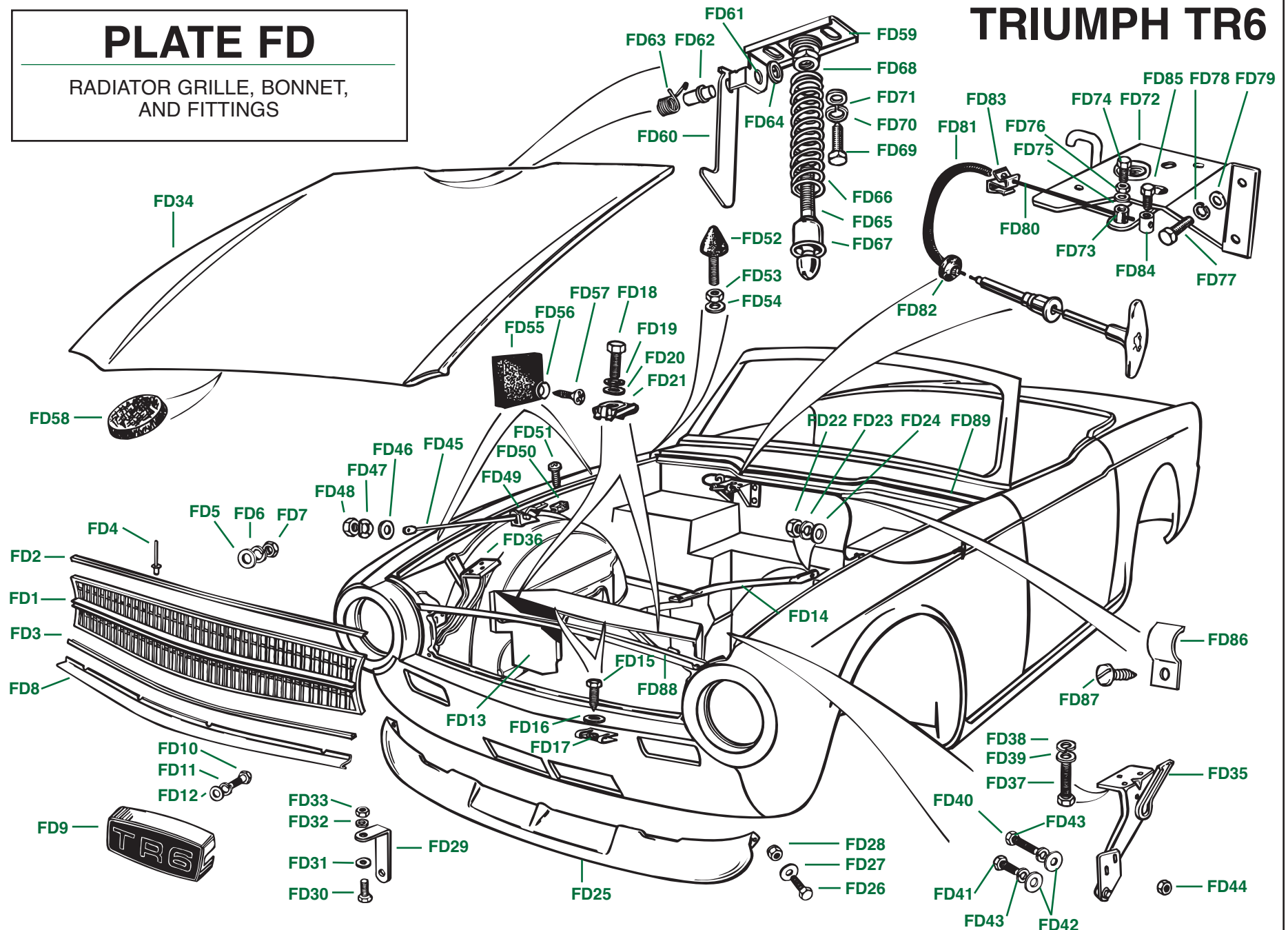
Plate No.	Part No.	Description	No. Off
FRONT SPOILER DETAILS			
FD25	821466	Spoiler , front valance, fitted after comm. no. CF1	1
	RFK488	HARDWARE KIT , securing spoiler	1
FD26	PX506	Screw , set	5
FD27	WP124	Washer , plain	10
FD28	YN2905	Nut , nyloc	5
LICENSE PLATE BRACKET DETAILS			
FD29	625886	Bracket	2
		HARDWARE , securing bracket to front valance	
FD30	503623	Screw , set	2
FD31	503628	Washer , plain	2
FD32	505259	Washer , lock	2
FD33	506155	Nut	2
BONNET DETAILS			
FD34	908406	Bonnet Assembly	1
BONNET HINGE DETAILS			
FD35	714832	Hinge Assembly , bonnet, L.H.	1
FD36	714833	Hinge Assembly , bonnet, R.H.	1
		HARDWARE , securing hinges to bonnet	1
FD37	HU807P	Screw , set	6
FD37	HU805	Screw , set	2
FD38	WL208	Washer , lock	8
FD39	WP8	Washer , plain	8
		HARDWARE , securing hinges to body	1
FD40	HU812	Screw , set	2
FD41	HU808	Screw , set	2
FD42	WM58	Washer , plain	4
FD43	WL208	Washer , lock	4
FD44	HN2008	Nut	2
BONNET STAY ROD DETAILS			
FD45	750231	Bonnet Stay Rod	1
		HARDWARE , securing stay rod to bonnet	
FD46	WP7	Washer , plain	1
FD47	550026	Washer , waved	1
FD48	YN2907	Nut , nyloc	1
FD49	750229	Bracket , bonnet stay rod, mounted on R.H. front wheelarch	1
FD50	601663	Buffer , rubber, fitted to bracket	1
FD51	YA103	Screw , self-tapping, securing buffer	1

(Continued on next page.)

PLATE FD

RADIATOR GRILLE, BONNET,
AND FITTINGS

TRIUMPH TR6



RADIATOR GRILLE, BONNET, AND FITTINGS

Plate No.	Part No.	Description	No. Off
BONNET DETAILS—Continued			
BONNET LOCATING DETAILS			
FD52	616932	Pin , bonnet locating	2
		HARDWARE , securing bonnet locating pins to inner front fenders	
FD53	JN2108	Nut , jam	4
FD54	WP139	Washer , plain	4
FD55	611842	Buffer , rubber, bonnet locating, fitted up to comm. no. CF12500	4
	626152	Buffer , rubber, bonnet locating, fitted after comm. no. CF12500	4
		HARDWARE , securing rubber buffers to body (The factory also used a little cement to keep the buffers flat.)	
FD56	YA365	Screw , self-tapping	8
FD57	CD24152	Washer , cup	8
FD58	617034	Pad , packing, between bonnet and thermostat housing	1
BONNET LATCHING DETAILS			
	619580	BONNET FASTENER ASSEMBLY , with safety hook	1
FD59	611619	Bracket , mounting	1
SAFETY HOOK DETAILS			
FD60	619582	Hook , safety	1
FD61	619581	Bracket , hook (Spot-welded to mounting bracket.)	1
FD62	619584	Rivet , securing hook to hook bracket	1
FD63	619583	Spring , hook return	1
FD64	505764	Washer , on rivet	1
FD65	611622	Pin , striker	1
FD66	611624	Spring	1
FD67	611623	Cup , spring retaining	1
FD68	510488	Nut , lock	1
		HARDWARE , securing bonnet fastener assembly to bonnet	
FD69	HU704P	Screw , set	2
FD70	WL207	Washer , lock	2
FD71	WP167	Washer , plain	2
FD72	710592	BONNET FASTENER CATCH PLATE AND STRIKER BAR ASSEMBLY	1
		CATCH LEVER ASSEMBLY	
FD73	611626	Screw , set, securing bonnet release cable	1
FD74	HU504	Washer , plain	1
FD75	WP5	Nut	1
FD76	HN2005	HARDWARE , securing catch plate and striker assembly to bulkhead	
FD77	HU704	Screw , set	4
FD78	WL207	Washer , lock	4
FD79	WP7	Washer , plain	4

Plate No.	Part No.	Description	No. Off
BONNET DETAILS—Continued			
BONNET LATCHING DETAILS—Continued			
BONNET RELEASE CABLE DETAILS			
FD80	603468	Bonnet Release Cable Assembly , inner, with handle	1
FD81	603469	Bonnet Release Cable Assembly , outer	1
FD82	61917	Grommet , rubber, bulkhead, bonnet release cable	1
FD83	611768	Clip , bonnet release cable	1
		HARDWARE , additional, securing inner bonnet release cable to catch lever	
FD84	612219	Fitting , trunnion	1
FD85	564832	Screw , set	1
		HARDWARE AND FITTINGS , securing bonnet release cable to bulkhead, cars with L.H.S.	
FD86	59380	Clip	2
FD87	YZ3303	Screw , self-tapping	2
		HARDWARE AND FITTINGS , securing bonnet release cable to bulkhead, cars with R.H.S.	
	149059	Clip	2
	YZ3303	Screw , self-tapping	2
BONNET SEALING DETAILS			
FD88	627075	Seal , rubber, bonnet, front	1
FD89	610675	Seal , rubber, bonnet, rear	1
RUBBER PROTECTION MOULDINGS (German market only.)			
	ZKC1282	Moulding , protection, grille center bar	1
	624244	Moulding , protection, bonnet side	2
	632991	Moulding , protection, bonnet rear	1

DOORS AND FITTINGS

DOORS AND FITTINGS

FE23 FE24 FE26 FE49 FE48 FE47 FE11 FE10 FE8 FE7 FE6 FE9 FE5 FE4 FE13 FE12 FE14 FE16 FE15 FE36 FE46 FE50 FE55 FE54 FE51 FE52 FE53 FE54 FE55 FE61 FE39 FE38 FE37 FE43 FE63 FE64 FE62 FE71 FE70 FE69 FE66 FE67 FE65 FE76 FE79 FE78 FE77 FE74 FE75 FE73 FE59 FE58 FE57 FE56 FE60 FE68 FE72 FE68 FE81 FE88 FE87 FE82 FE25 FE30 FE32 FE34 FE33 FE21 FE18 FE17 FE22 FE19 FE20 FE2 FE1 FE3 FE85 FE80 FE86 FE84 FE83 FE40 FE41 FE42

DOORS AND FITTINGS

Plate No.	Part No.	Description	No. Off
FE1	907757	DOOR SHELL ASSEMBLY , L.H., non-U.S.A. models fitted up to comm. no. CR5000	1
	634833	DOOR SHELL ASSEMBLY , L.H., non-U.S.A. models, fitted after comm. no. CR5000	1
	907757	DOOR SHELL ASSEMBLY , L.H., U.S.A models, fitted up to comm. no. CF1	1
	917559	DOOR SHELL ASSEMBLY , L.H., U.S.A. models, fitted from comm. no. CF1 up to CF12500	1
	634829	DOOR SHELL ASSEMBLY , L.H., U.S.A. models, fitted after comm. no. CF12500	1
FE2	812775	Door Skin , L.H. (Outer skin only.)	1
FE3	616888	Pad , sound deadening	1
	707059	Reinforcement Assembly , hinge, L.H.	1
	907758	DOOR SHELL ASSEMBLY , R.H., non-U.S.A. models, fitted up to comm. no. CR5000	1
	634834	DOOR SHELL ASSEMBLY , R.H., non-U.S.A. models, fitted after comm. no. CR5000	1
	907758	DOOR SHELL ASSEMBLY , R.H., U.S.A. models, fitted up to comm. no. CF1	1
	917560	DOOR SHELL ASSEMBLY , R.H., U.S.A. models, fitted from comm. no. CF1 up to CF12500	1
	634830	DOOR SHELL ASSEMBLY , R.H., U.S.A. models, fitted after comm. no. CF12500	1
	812776	Door Skin , R.H. (Outer skin only.)	1
	616888	Pad , sound deadening	1
	707060	Reinforcement Assembly , hinge, R.H.	1
		HINGE DETAILS	
FE4	650112	DOOR HINGE ASSEMBLY	4
	607823	Pin , hinge	4
FE5	650112/D	Gasket , shim, between hinges and doors	A/R
		HARDWARE , securing hinges to doors	
FE6	HU805	Screw , set	12
FE7	WQ308	Washer , lock	12
FE8	610042	Gasket , shim, between hinges and front door posts	A/R
		HARDWARE , securing hinges to front door posts	
FE9	HU806P	Screw , set	12
FE10	WQ308	Washer , lock	12
FE11	WP19	Washer , plain	12
		CHECKSTRAP DETAILS	
FE12	613622	Door Checkstrap Assembly	2
FE13	616122	Rivet , securing checkstraps to doors	2
	603344	Spring , guide, riveted to front door posts	2
	556141	Rivet , securing guide springs to front door posts	4
FE14	613623	Seal , door checkstrap	2
		HARDWARE , securing seals to front door posts	
FE15	YB1383	Screw	4
FE16	WP5	Washer , plain	4

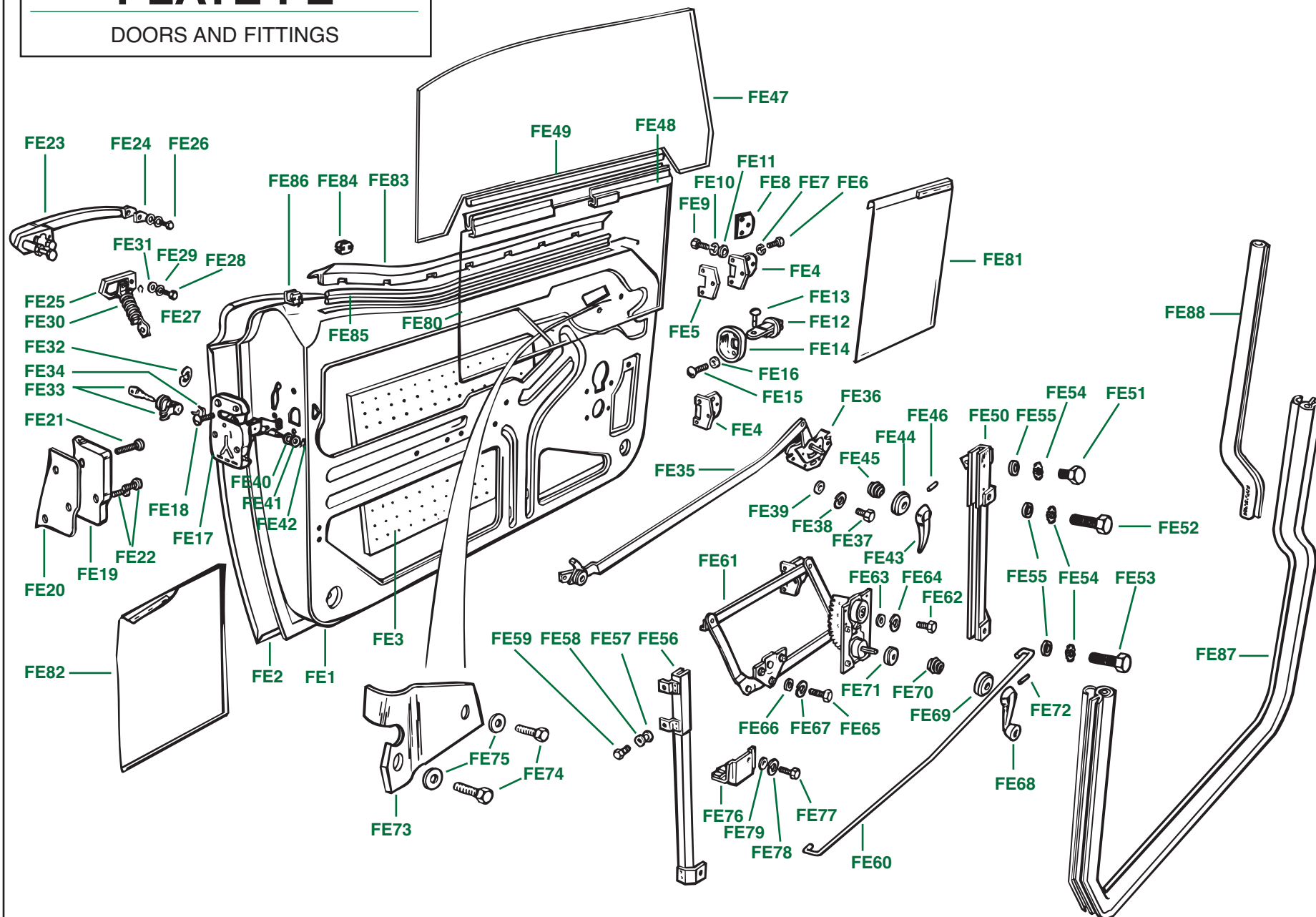
Plate No.	Part No.	Description	No. Off
		DOOR LATCH DETAILS	
FE17	907177	Door Latch Assembly , L.H.	1
	907178	Door Latch Assembly , R.H.	1
FE18	517148	Screw , set, single-slotted head, securing door latches to doors, fitted up to comm. no. CF1	6
	ZKC36	Screw , set, cross-slotted head, securing door latches to doors, fitted after comm. no. CF1	6
FE19	621876	Dovetail , door latch striker, L.H.	1
	621877	Dovetail , door latch striker, R.H.	1
FE20	621714	Gasket , shim, between dovetails and rear door posts	A/R
		HARDWARE , securing, door latch strikers to rear door posts, fitted up to comm. no. CF1	
FE21	517150	Screw , set, single-slotted head	2
FE22	517145	Screw , set, single-slotted head	4
		HARDWARE , securing door latch strikers to rear door posts, fitted after comm. no. CF1	
	ZKC37	Screw , set, cross-slotted head	2
	ZKC38	Screw , set, cross-slotted head	4
		OUTSIDE DOOR HANDLE DETAILS	
FE23	712837	Handle Assembly , door, outside	1
FE24	617403	Gasket , door handle, front (small)	2
FE25	617402	Gasket , door handle, rear (large)	2
		HARDWARE , securing outside door handles to doors	
FE26	HU503	Screw , set	2
FE27	HU504	Screw , set	2
FE28	WL205	Washer , lock	4
FE29	WP5	Washer , plain	4
FE30	650251	Linkage Assembly , transferring motion from outside door handles to latches	2
FE31	604156	Clip , spring, securing linkages to outside door handles	2
FE32	613747	Clip , spring, securing linkages to door latches	2
	RFK171	KEY LOCK DETAILS	
		LOCK AND KEY SET , including two locks and matching keys	1
FE33	621773	KEY LOCK ASSEMBLY , with keys	2
FE34	714559	Clip , spring, retaining locks	2

(Continued on next page.)

PLATE FE

DOORS AND FITTINGS

TRIUMPH TR6



DOORS AND FITTINGS

Plate No.	Part No.	Description	No. Off
DOOR LATCH REMOTE CONTROL DETAILS			
FE35	712838	Remote Control Assembly , L.H., fitted up to comm. no. CF12500/CR5000	1
	XKC91	Remote Control Assembly , L.H., fitted after comm. no. CF12500/CR5000	1
	712839	Remote Control Assembly , R.H., fitted up to comm. no. CF12500/CR5000	1
	XKC92	Remote Control Assembly , R.H., fitted after comm. no. CF12500/CR5000	1
FE36	612236	Pad , felt, anti-rattle, cemented to door shells, fitted up to comm. no. CF1/CR1	2
	633678	Pad , felt, anti-rattle, cemented to door shells, fitted after comm. no. CF1/CR1	2
		HARDWARE , securing remote control assemblies to door shells	
FE37	HU504	Screw , set	6
FE38	WL205	Washer , lock	6
FE39	WP5	Washer , plain	6
		HARDWARE , securing remote control links to door latches	
FE40	550924	Washer , waved	2
FE41	WP161	Washer , plain	2
FE42	608703	Clip , spring	2
FE43	621770	Remote Control Handle (Inside Door Handle)	2
		HARDWARE AND FITTINGS , securing inside door handles to remote control assemblies	
FE44	621221	Escutcheon , black plastic, fitted up to comm. no. CF12500/CR5000	2
	623843	Escutcheon , black plastic, fitted after comm. no. CF12500/CR5000	2
FE45	603382	Spring , behind door panels,	2
FE46	600832	Pin , securing handles	2

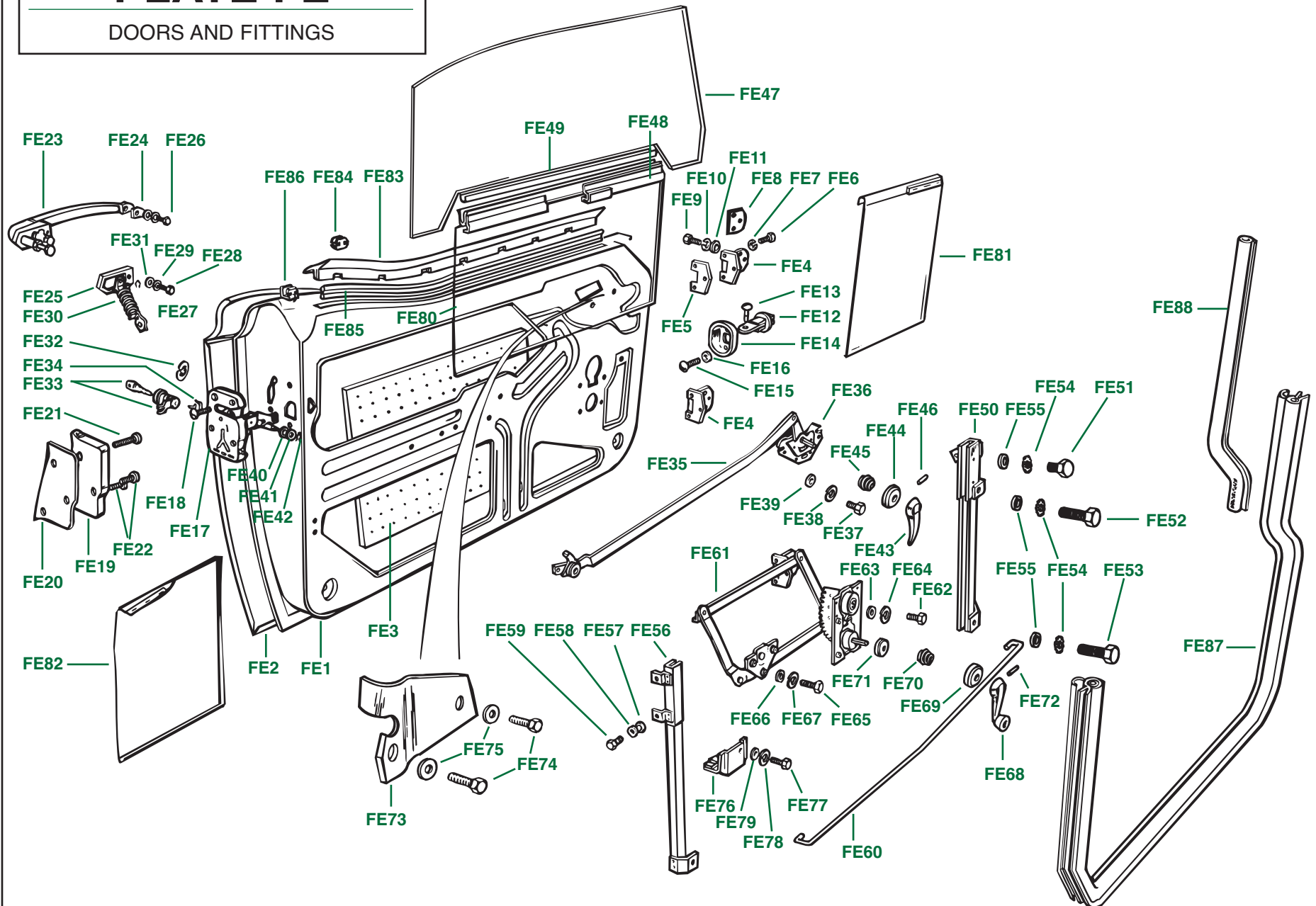
Plate No.	Part No.	Description	No. Off
DOOR GLASS AND CHANNEL DETAILS			
	713352	DOOR GLASS AND LOWER CHANNEL ASSEMBLY , L.H.	1
FE47	750135	Glass , door	1
FE48	712835	Channel Assembly , lower, L.H.	1
FE49	617165	Strip , rubber, between glass and channel	1
	713353	DOOR GLASS AND LOWER CHANNEL ASSEMBLY , R.H.	1
	750135	Glass , door	1
	712836	Channel Assembly , lower, R.H.	1
	617165	Strip , rubber, between glass and channel	1
FE50	850430	Glass Channel Assembly , front, L.H.	1
	850431	Glass Channel Assembly , front, R.H.	1
		HARDWARE , securing front glass channel assemblies to door shells	
FE51	HU704	Screw , set, upper forward bracket	2
FE52	HU705P	Screw , set, upper inside bracket	2
FE53	HU705P	Screw , set, lower inside bracket	2
FE54	WN707	Washer , shakeproof, securing set screws	6
FE55	WM57	Washer , plain, on set screws	6
	WP122	Washer , spacer; seems to have been used or not used between channel mounting brackets and door shell for alignment purposes	A/R
FE56	812436	Glass Channel Assembly , rear, L.H.	1
	812437	Glass Channel Assembly , rear, R.H.	1
		HARDWARE , securing rear glass channel assemblies to door shells	
FE57	HU705P	Screw , set, both upper rear brackets and lower inside bracket	6
FE58	WN707	Washer , shakeproof, securing set screws	6
FE59	WM57	Washer , plain, on set screws	6
	WP122	Washer , spacer; seems to have been used or not used between channel mounting brackets and door shell for alignment purposes	A/R
FE60	750165	Bottom Tie Rod , glass channel, L.H.	1
	750166	Bottom Tie Rod , glass channel, R.H.	1

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PLATE FE

DOORS AND FITTINGS

TRIUMPH TR6



DOORS AND FITTINGS

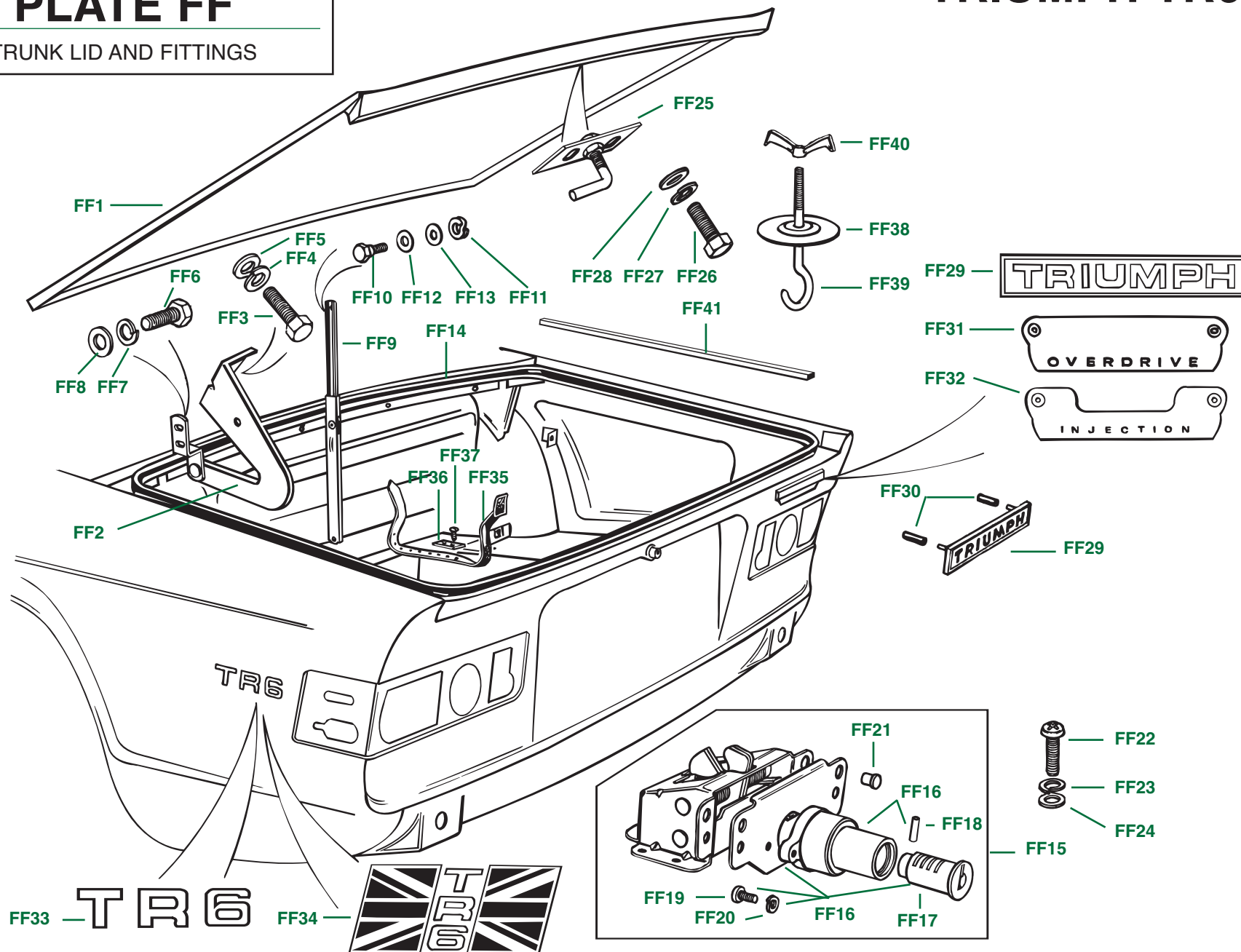
Plate No.	Part No.	Description	No. Off
WINDOW RAISING/LOWERING DETAILS			
FE61	907179	Window Regulator Assembly , L.H.	1
	907180	Window Regulator Assembly , R.H.	1
		HARDWARE , securing window regulator clutch housings to door shells	
FE62	HU704	Screw , set	8
FE63	WP7	Washer , plain	8
FE64	WL207	Washer , lock	8
		HARDWARE , securing window regulator auxiliary plates to door shells	
FE65	HU704	Screw , set	6
FE66	WP7	Washer , plain	6
FE67	WL207	Washer , lock	6
FE68	621811	HANDLE , window winder	2
	621768	Knob , on handle	2
	574581	Circlip , retaining knob	2
		HARDWARE AND FITTINGS , securing window winder handles to window regulators	
FE69	621221	Escutcheon , black plastic	2
FE70	603382	Spring , behind door panels	2
FE71	609649	Washer , sealing	2
FE72	600832	Pin , securing handles	2
FE73	621969	Bracket , door glass stop, upper, L.H.	1
	621970	Bracket , door glass stop, upper, R.H.	1
		HARDWARE , securing upper stop brackets to door shell	
FE74	HU503	Screw , set	4
FE75	WP5	Washer , plain	4
FE76	650242	Bracket Assembly , door glass stop, lower	2
		HARDWARE , securing lower stop brackets to door shell	
FE77	HU504	Screw , set	4
FE78	WL205	Washer , lock	4
FE79	WP5	Washer , plain	4

Plate No.	Part No.	Description	No. Off
WATER SEALING DETAILS			
FE80	611812	Water Curtain Assembly , door glass, fitted up to comm. no. CF1/CR1	2
	634192	Water Curtain Assembly , door glass, fitted after comm. no. CF1/CR1	2
FE81	611818	Water Curtain Assembly , front, fitted up to comm. no. CF1/CR1	2
	634194	Water Curtain Assembly , front, fitted after comm. no. CF1/CR1	2
	502505	Clip , fixing front water curtain	6
FE82	611819	Water Curtain Assembly , rear, fitted up to comm. no. CF1/CR1	2
	634193	Water Curtain Assembly , rear, fitted after comm. no. CF1/CR1	2
	502505	Clip , fixing rear water curtain	2
FE83	850324	Seal , rubber, outer door waist, L.H.	1
	850325	Seal , rubber, outer door waist, R.H.	1
FE84	609742	Clip , securing outer door waist seals	14
FE85	850322	Weatherstrip , inner door waist, L.H.	1
	850323	Weatherstrip , inner door waist, R.H.	1
FE86	608604	Clip , securing inner door waist weatherstrips	14
		DOOR APERTURE SEALS , comprised of rubber and fuzzy material	
FE87	631321	Door Aperture Seal , black	2
	631322	Door Aperture Seal , red	2
	713363	Door Aperture Seal , light tan	2
	631323	Door Aperture Seal , tan; for use with new tan, chestnut, and beige interiors	2
	631327	Door Aperture Seal , shadow blue	2
		FUZZY DOOR SEALS , "Bristleflex type," 91-inches	
	BF101/91	Fuzzy Door Seal , black	2
	BF102/91	Fuzzy Door Seal , bright red	2
	BF107/91	Fuzzy Door Seal , shadow blue	2
	BF103/91	Fuzzy Door Seal , dark tan	2
	BF1031/91	Fuzzy Door Seal , light tan	2
		FUZZY DOOR SEALS , "wool moquette type," 91-inches	
	WMS101/91	Fuzzy Door Seal , black	2
	WMS102/91	Fuzzy Door Seal , bright red	2
	WMS107/91	Fuzzy Door Seal , shadow blue	2
	WMS103/91	Fuzzy Door Seal , dark tan	2
	WMS1031/91	Fuzzy Door Seal , light tan	2
		RUBBER SEALS , door glass to windscreen pillar; it appears as if the type of seal to be used was based upon the size of the gap between the door glass and the windscreen pillar.	
FE88	620913	Seal , rubber, door glass to windscreen pillar; thicker cross-section seal	2
	620403	Seal , rubber, door glass to windscreen pillar, thinner cross-section seal	2

PLATE FF

TRUNK LID AND FITTINGS

TRIUMPH TR6



TRUNK LID AND FITTINGS

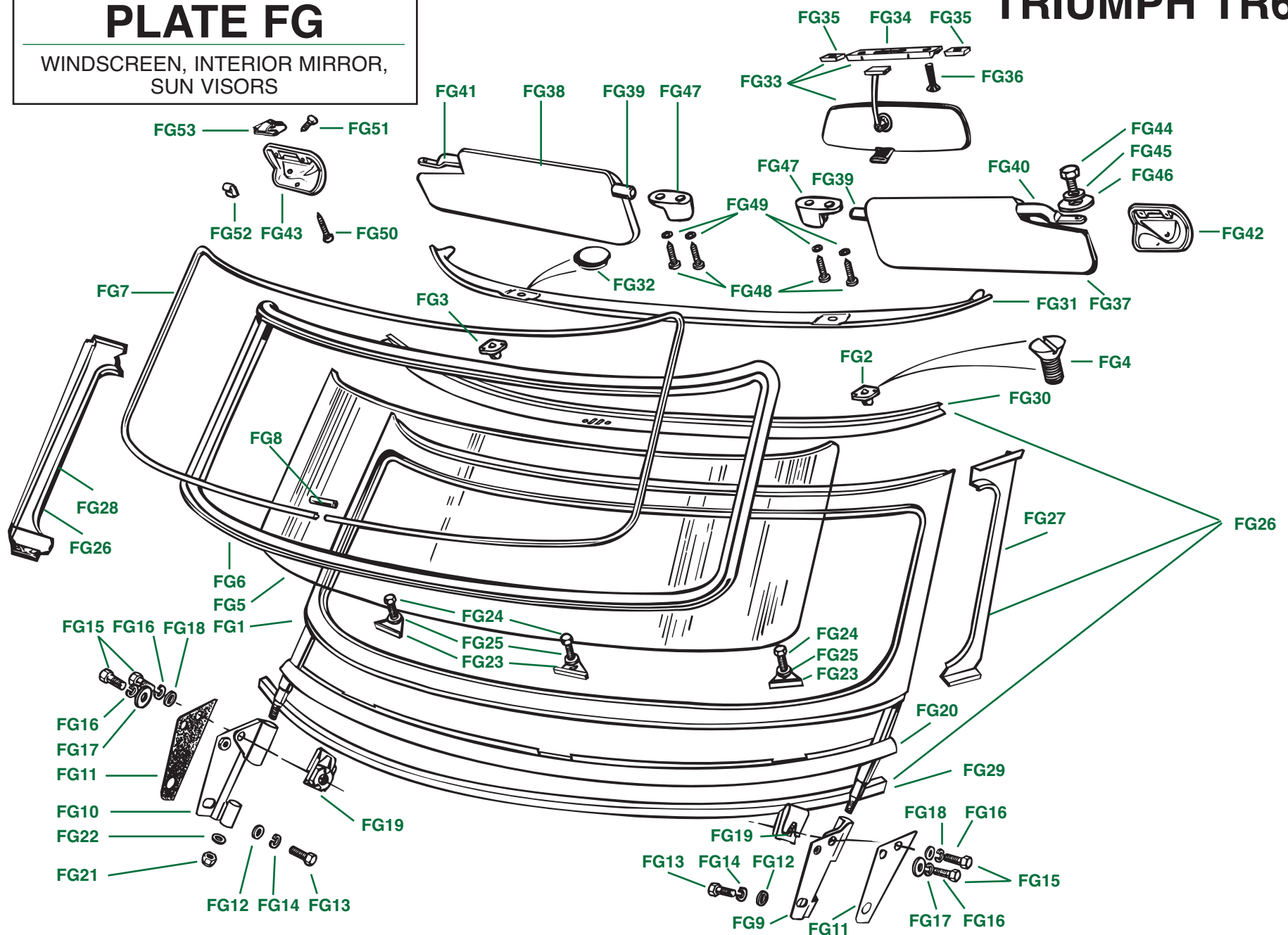
Plate No.	Part No.	Description	No. Off
FF1	813960	Trunk Lid Assembly	1
FF2	715408	Hinge , trunk lid, L.H.	1
	715409	Hinge , trunk lid, R.H.	1
		HARDWARE , securing trunk hinges to trunk lid	
FF3	HU807P	Screw , set	6
FF4	WL208	Washer , lock	6
FF5	WP8	Washer , plain	6
		HARDWARE , securing trunk hinges to car body	
FF6	HU807	Screw , set	4
FF7	WL208	Washer , lock	4
FF8	WM58	Washer , plain	4
FF9	612473	Trunk Lid Stay Assembly , sliding unit	1
		HARDWARE , securing stay to trunk lid and to car body	
FF10	612475	Bolt , shouldered	2
FF11	511195	Washer , lock, double coil	2
FF12	511194	Washer , plain	2
FF13	501795	Washer , plain	2
FF14	716630	Seal , rubber, trunk lid	1
		TRUNK LATCH DETAILS	
FF15	813948	LOCK ASSEMBLY , trunk lid	1
FF16	518115	PUSH-BUTTON SUB-ASSEMBLY	1
FF17	518102	Locking Device	1
FF18	518101	Pin , locking device	1
		HARDWARE , securing push-button to mounting plate	
FF19	518104	Screw , set	2
FF20	518103	Washer , lock	2
FF21	518242	Rivet , securing mounting plate to latch assembly	2
		HARDWARE , securing lock assembly to rear valance	
FF22	509141	Screw , set	2
FF23	505260	Washer , lock	2
FF24	500223	Washer , plain	2
FF25	623270	Lock Striker Assembly	1
		HARDWARE , securing lock striker assembly to trunk lid	
FF26	510503	Screw , set	2
FF27	505260	Washer , lock	2
FF28	500223	Washer , plain	2

Plate No.	Part No.	Description	No. Off
		REAR APRON BADGES AND NAMEPLATES	
FF29	625430	Nameplate , "TRIUMPH" (Cloisonne badge.), fitted up to comm. no. CC51615	1
	627563	NAMEPLATE , "TRIUMPH" (Badge with self-adhesive label.), fitted after comm. no. CC51615; ended at CF27000 for U.S.A. models	1
	627563/L	Transfer Label , "TRIUMPH" (Replacement self-adhesive label.)	
FF30	614006	Bush , friction, securing badge	2
	FP1012/9	Fix , spire, securing badge; alternative to friction bush	2
FF31	622152/BLK	Badge , "OVERDRIVE," fitted to carb models with over-drive, along with "TRIUMPH" nameplate	1
FF32	626717	Badge , "INJECTION," fitted to petrol injection models, along with "TRIUMPH" nameplate	1
		REAR WING TRANSFERS	
		"TR6" TRANSFERS , as fitted up to comm. no. CF1	
FF33	625667	Transfer , "TR6," white, for use on all car colours except white and yellow	2
	625666	Transfer , "TR6," red, for use on cars with white finish	2
	625668	Transfer , "TR6," black, for use on cars with yellow finish	2
		"UNION JACK" TRANSFERS , as fitted after comm. no. CF1	
FF34	726830	Transfer , "Union Jack," L.H.	1
	726831	Transfer , "Union Jack," R.H.	1
		TOOL STOWAGE STRAP DETAILS (Omitted from very latest cars.)	
FF35	611760	Strap , tool stowage	1
FF36	611763	Plate , retaining tool stowage strap	1
FF37	PT504	Screw , self-tapping, securing plate and strap to spare wheel pan	2
	RFK468	SPARE WHEEL MOUNTING KIT , includes disc, bolt and nut	1
FF38	650016	Disc , clamping	1
FF39	650017	Bolt , hook	1
FF40	650019	Nut , wing	1
		RUBBER PROTECTION MOULDINGS (German market only.)	
FF41	632995	Moulding , protection, trunk side	2

PLATE FG

WINDSCREEN, INTERIOR MIRROR,
SUN VISORS

TRIUMPH TR6



WINDSCREEN, INTERIOR MIRROR, SUN VISORS

Plate No.	Part No.	Description	No. Off
WINDSCREEN DETAILS			
FG1	714771	Windscreen Frame Assembly	1
FG2	623434	Plate , catch, soft top latch, L.H.	1
FG3	623435	Plate , catch, soft top latch, R.H.	1
FG4	LX6704	Screw , set, securing catch plates to windscreen frame	4
FG5	906707/XXX	Glass , windscreen, clear, laminated, high impact (Original Triplex brand.)	1
	906707/CL	Glass , windscreen, clear, laminated, high impact (Available aftermarket brand.)	1
	906707/TI	Glass , windscreen, lightly tinted, laminated, high impact (Available aftermarket brand.)	1
FG6	902369	Rubber , glazing, fitted up to commission no. CC52006 and CP50708	1
	913442	Rubber , glazing, fitted after commission no. CC52006 and CP50708	1
FG7	613954	Moulding , finisher, chromed plastic	1
FG8	611437	Clip , finisher, moulding	1
WINDSCREEN MOUNTING DETAILS			
FG9	750157	Mounting Bracket Assembly , L.H., windscreen support	1
FG10	750158	Mounting Bracket Assembly , R.H., windscreen support	1
FG11	650313	Packing , fibre, mounting brackets	2
		HARDWARE , securing mounting brackets to front door posts	
LOWER FITTINGS			
FG12	WP35	Washer , plain	2
FG13	HU705	Screw , set	2
FG14	WQ307	Washer , lock	2
UPPER FIXINGS			
FG15	HU711	Screw , set	4
FG16	WQ307	Washer , lock	4
FG17	WP120	Washer , plain, on forward bolt	2
FG18	WP35	Washer , plain, on rearward bolt	2
FG19	FQ3507/4	Nut , retainer	2
FG20	650130	Rubber Seal , between windscreen frame and scuttle panel (dash)	1
		HARDWARE , securing windscreen assembly to mounting brackets	
FG21	TN3208	Nut , nyloc	2
FG22	WP139	Washer , plain, under nuts; note that it may be possible that more than one washer may be required under each nut.	A/R
	RFK485	COVER PLATES AND ATTACHMENT HARDWARE KIT , securing windscreen to dash	1
FG23	622884	Cover Plate , black	3
FG24	622886	Bolt , domed, black	3
FG25	516815	Washer , plain, black	3

Plate No.	Part No.	Description	No. Off
WINDSCREEN DETAILS—Continued			
FG26	RFK1501	WINDSCREEN FRAME TRIM FINISHER KIT , black, vacuum formed vinyl, includes all four trim pieces listed below	1
FG27	622841	Finisher , trim, L.H. side	NSS
FG28	622851	Finisher , trim, R.H. side	NSS
FG29	622861	Finisher , trim, lower	NSS
FG30	622871	Finisher , trim, upper	NSS
WINDSCREEN CAPPING DETAILS			
FG31	714429	Capping , windscreen	1
FG32	612235	Plug , rubber, windscreen capping, soft top models only, fitted up to comm.no. CF12500/CR5000	2
FG32	612976	Plug , rubber, windscreen capping, soft top models only, fitted after comm. no. CF12500/CR5000	2
INTERIOR MIRROR DETAILS			
FG33	632095	INTERIOR MIRROR ASSEMBLY	1
	RTC1006	BREAKAWAY MIRROR BRACKET ASSEMBLY	1
FG34	630995	Base , breakaway	1
FG35	630094	Retainer , positioning mirror in base	2
FG36	512461	Screw , set, securing mirror assembly to windscreen frame	2
SUN VISOR DETAILS			
	RFK406	SUN VISOR KIT , all models with left-hand steering	1
	RFK486	SUN VISOR KIT , all models with right-hand steering	1
FG37	823381	Sun Visor , driver's side, black	1
FG38	XKC2949PA	Sun Visor , passenger's side, cars with left-hand steering	1
	XKC2948PA	Sun Visor , passenger's side, cars with right-hand steering	1
SUN VISOR MOUNTING DETAILS			
FG39	812760	Bar , mounting, inner	2
FG40	812761	Bar , mounting, outer, L.H.	1
FG41	812762	Bar , mounting, outer, R.H.	1
FG42	812684	Bracket , mounting, L.H.	1
FG43	812685	Bracket , mounting, R.H.	1
		HARDWARE , securing outer mounting bars to brackets	
FG44	575144	Screw , set	2
FG45	WP144	Washer , plain, next to bolt head	2
FG46	WP7	Washer , plain	2
FG47	622431	Retainer , rubber, inner mounting	2
		HARDWARE , securing retainers to windscreen	
FG48	511384	Screw , self-tapping	4
FG49	WP3	Washer , plain	4
		HARDWARE , securing sun visor assemblies (Mounting brackets) to windscreen frame	
FG50	509556	Screw , self-tapping	2
FG51	512156	Screw , self-tapping	4
FG52	570145	Nut , fix	2
FG53	FG2804	Nut , fix	1

PLATE FH

PAINT

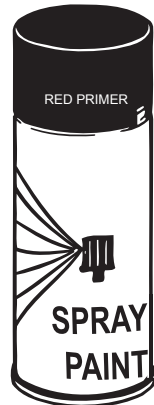
TRIUMPH TR6



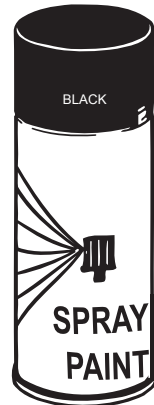
FH1



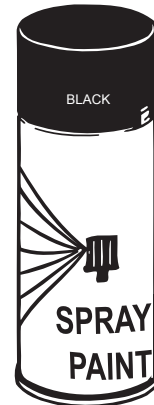
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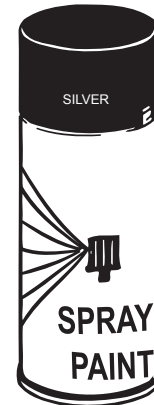
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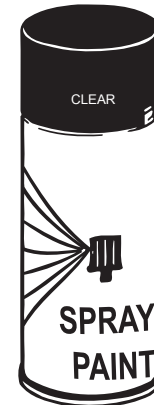
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FH5



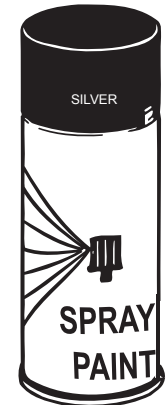
FH6



FH7



FH8



FH9



FH10



FH11



FH12



FH13

PAINT

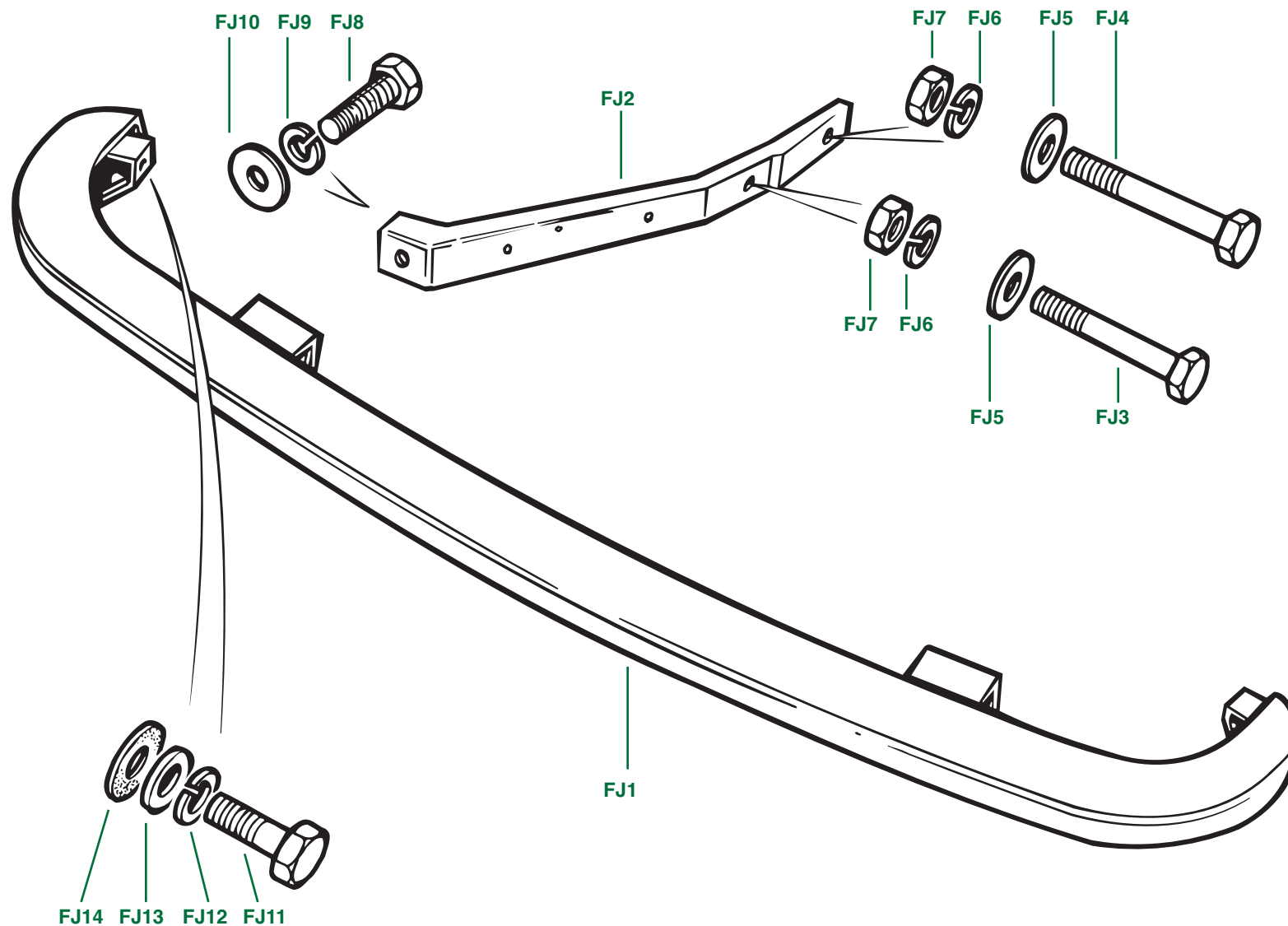
Plate No.	Part No.	Description	No. Off
		TOUCH-UP PAINT; original paint colours only; quarter pint tin with brush in cap	
		SHADES OF RED	
FH1	GTU154	Signal Red , 1969-1971 models	A/R
	GTU277	Pimento , 1972-1976 models	A/R
	GTU302	Carmine , 1973-1976 models	A/R
	GTU303	Magenta , 1973-1974 models	A/R
		SHADES OF BROWN	
	GTU161	Sienna , 1971-1973 models	A/R
	GTU376	Maple , 1974-1975 models	A/R
	GTU402	Russet Brown , 1976 models	A/R
		SHADES OF YELLOW	
	GTU165	Jasmine , 1969-1972 models	A/R
	GTU276	Saffron , 1971-1972 models	A/R
	GTU304	Mimosa , 1973-1975 models	A/R
	GTU403	Inca Yellow , 1976 models	A/R
		SHADES OF GREEN	
	GTU155	Conifer Green , (Triumph Racing Green), 1969-1970 models	A/R
	GTU281	Emerald Green , 1972-1973 models	A/R
	GTU378	British Racing Green , 1975, 1975-1976 models	A/R
	GTU383	Java Green , 1975-1976 models	A/R
		SHADES OF BLUE	
	GTU157	Royal Blue , 1969-1971 models	A/R
	GTU278	Sapphire Blue , 1972-1974 models	A/R
	GTU282	Mallard , 1973-1974 models	A/R
	GTU301	French Blue , 1973-1975 models	A/R
	GTU379	Delft , 1975-1976 models	A/R
	GTU391	Tahiti Blue , 1976 models	A/R
		SHADES OF PURPLE	
	GTU167	Damson , 1969-1972 models	A/R
		SHADES OF WHITE	
	GTU153	White , 1969-1976 models	A/R
		TOUCH-UP PAINT; original paint colours only; aerosol spray cans	
		SHADES OF RED	
FH2	GAP154	Signal Red , 1969-1971 models	A/R
	GAP277	Pimento , 1972-1976 models	A/R
	GAP302	Carmine , 1973-1976 models	A/R
	GAP303	Magenta , 1973-1974 models	A/R
		SHADES OF BROWN	
	GAP161	Sienna , 1971-1973 models	A/R
	GAP376	Maple , 1974-1975 models	A/R
	GAP402	Russet Brown , 1976 models	A/R
		SHADES OF YELLOW	
	GAP165	Jasmine , 1969-1972 models	A/R
	GAP276	Saffron , 1971-1972 models	A/R
	GAP304	Mimosa , 1973-1975 models	A/R
	GAP403	Inca Yellow , 1976 models	A/R

Plate No.	Part No.	Description	No. Off
		TOUCH-UP PAINT; aerosol cans—Continued	
		SHADES OF GREEN	
	GAP155	Conifer Green , (Triumph Racing Green), 1969-1970 models	A/R
	GAP281	Emerald Green , 1972-1973 models	A/R
	GAP378	British Racing Green , 1975, 1975-1976 models	A/R
	GAP383	Java Green , 1975-1976 models	A/R
		SHADES OF BLUE	
	GAP157	Royal Blue , 1969-1971 models	A/R
	GAP278	Sapphire Blue , 1972-1974 models	A/R
	GAP282	Mallard , 1973-1974 models	A/R
	GAP301	French Blue , 1973-1975 models	A/R
	GAP379	Delft , 1975-1976 models	A/R
	GAP391	Tahiti Blue , 1976 models	A/R
		SHADES OF PURPLE	
	GAP167	Damson , 1969-1972 models	A/R
		SHADES OF WHITE	
	GAP153	White , 1969-1976 models	A/R
		MISCELLANEOUS FINISHES	
		Primer , red, 16 oz. aerosol spray can	A/R
FH3	TRFC131	Primer , grey, 16 oz. aerosol spray can	A/R
FH4	TRFC133	Paint , black, 16 oz. aerosol spray can; use for engine castings, suspension parts, etc.	A/R
FH5	TRFC134	Paint , black, wrinkle finish, use on interior parts, i.e. the ash tray, etc.	A/R
		PAINT SYSTEM , for aluminium gearbox housings, trailing arms; looks natural, won't rub off	
	FH6	Base Coat , silver, aerosol spray can	A/R
	FH7	Overcoat , clear, aerosol spray can	A/R
	FH8	Paint , flat black, aerosol spray can; use for black plastic wheel trims, rear aprons, windscreen frames	A/R
	FH9	Paint , silver, aerosol spray can; use for silver plastic wheel trims, wheels, valve covers, air cleaner housings	A/R
		HAMMERITE FINISH PAINT , stops rust and prevents rust, undercoats and finish coats all metal	
	FH10	Hammerite Paint , black, 12 oz. aerosol spray can	A/R
	TRFC121	Hammerite Paint , silver gray, 12 oz. aerosol spray can	A/R
	TRFC122	Hammerite Paint , light blue, 12 oz. aerosol spray can	A/R
		RUST PROOFING KITS BY WAXOYL; Waxoyl is a thick, waxy fluid saturated with a powerful rust-killer; cuts right through light road film; kills existing rust and even creeps into metal joints; no holes to drill; self-healing from scratches; protection that lasts	
	FH11	Waxoyl , 2.5 liter, starter kit with sprayer	A/R
	FH12	Waxoyl , 5.0 liter, deluxe kit with sprayer	A/R
	FH13	Waxoyl , 400 ml, aerosol spray can	A/R
	TRFC116	Waxoyl , 2.5 liter, refill	A/R
	TRFC117	Waxoyl , 5.0 liter, refill	A/R

PLATE FJ

FRONT BUMPER AND FITTINGS
—ALL MARKETS, UP TO 1972
(UP TO COMM. NOS. CF1 AND CR1)

TRIUMPH TR6



FRONT BUMPER AND FITTINGS—ALL MARKETS, UP TO 1972 (UP TO COMM. NOS. CF1 AND CR1)

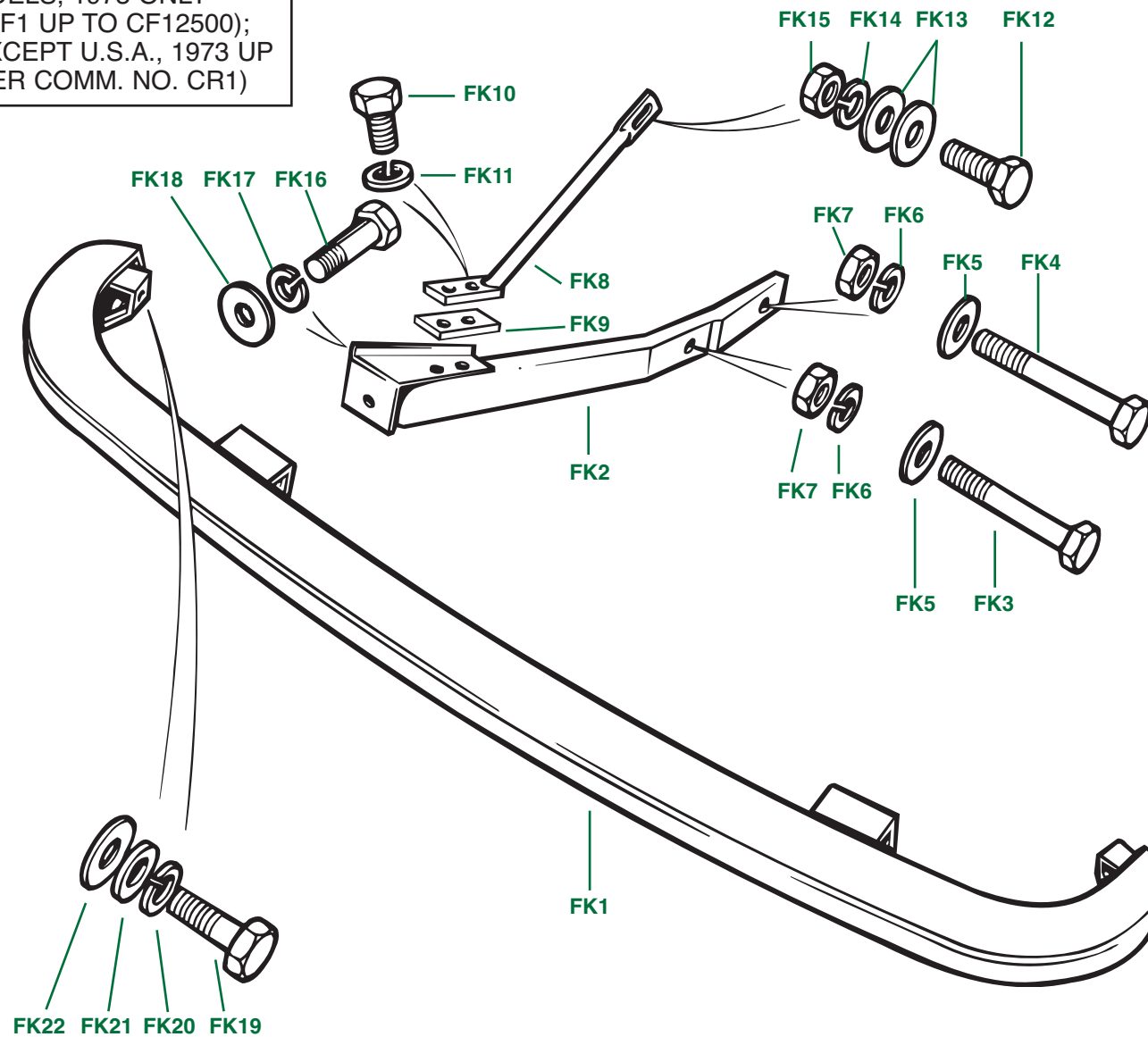
Plate No.	Part No.	Description	No. Off
FJ1	908376	Front Bumper Bar Assembly	1
FJ2	814460	Bracket , front bumper support, R.H.	1
	814459	Bracket , front bumper, L.H.	1
		HARDWARE , securing brackets to chassis frame	
FJ3	HB922	Bolt , shorter	2
FJ4	HB924	Bolt , longer	2
FJ5	WM75	Washer , plain	4
FJ6	WL209	Washer , lock	4
FJ7	HN2009	Nut	4
		HARDWARE , securing front bumper bar to brackets	
FJ8	HB908	Bolt	2
FJ9	WL209	Washer , lock	2
FJ10	WM75	Washer , plain	2
		HARDWARE , securing front bumper to front wings	
FJ11	HB808	Bolt	2
FJ12	WQ308	Washer , lock	2
FJ13	WP8	Washer , plain	2
FJ14	615829	Washer , rubber, between bumper and wings	2

Plate No.	Part No.	Description	No. Off
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PLATE FK

FRONT BUMPER & FITTINGS
—U.S. MODELS, 1973 ONLY
(COMM. NO. CF1 UP TO CF12500);
ALL MODELS EXCEPT U.S.A., 1973 UP
TO 1976 (AFTER COMM. NO. CR1)

TRIUMPH TR6



FRONT BUMPER & FITTINGS—U.S. MODELS, 1973 ONLY (COMM. NO. CF1 UP TO CF12500); ALL MODELS EXCEPT U.S.A., 1973 UP TO 1976 (AFTER COMM. NO. CR1)

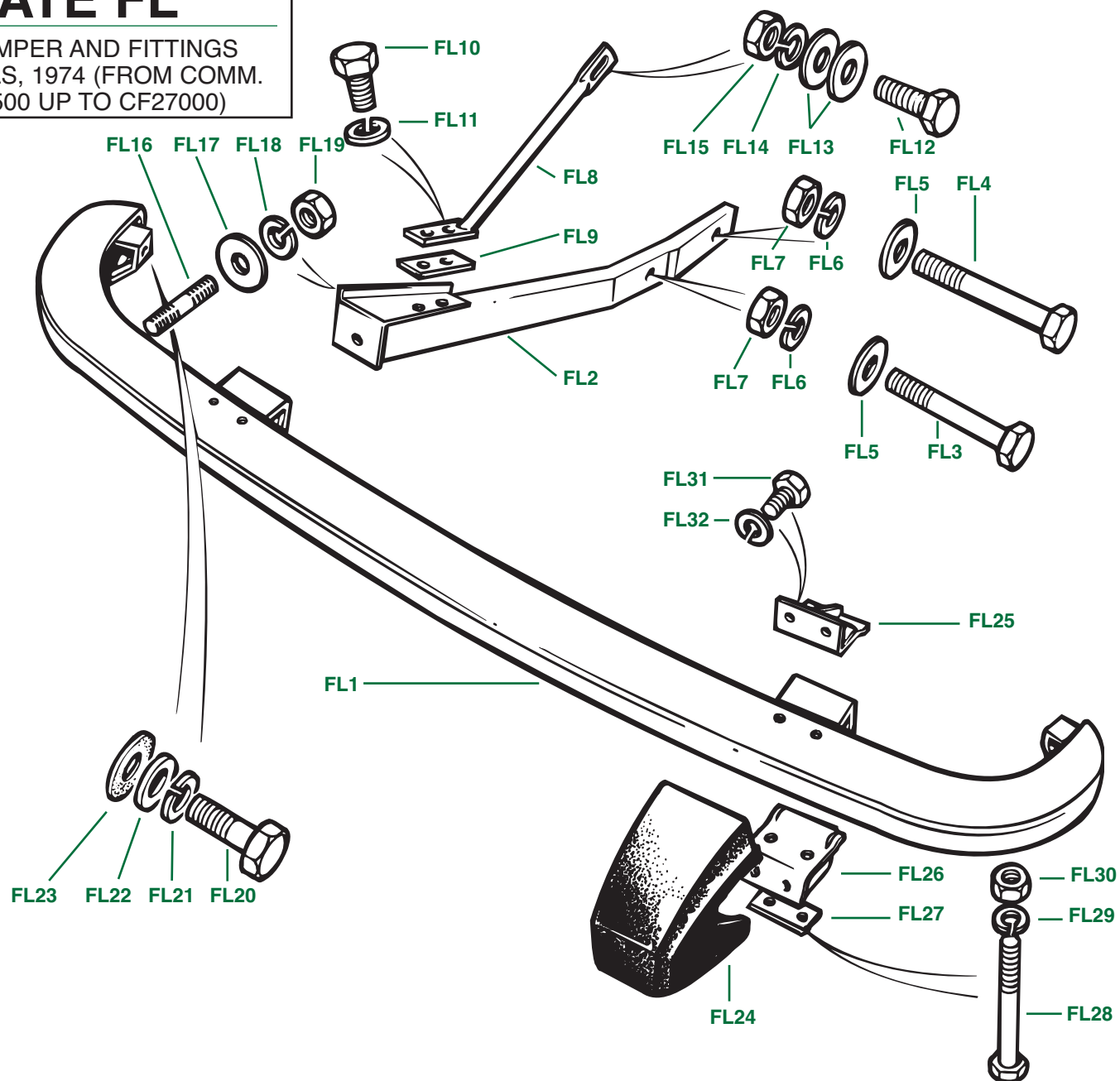
Plate No.	Part No.	Description	No. Off
FK1	822530	Front Bumper Bar Assembly	1
FK2	821409	Bracket , front bumper support, R.H.	1
	821408	Bracket , front bumper support, L.H.	1
		HARDWARE , securing brackets to chassis frame	
FK3	HB922	Bolt , shorter	2
FK4	HB924	Bolt , longer	2
FK5	WM75	Washer , plain	4
FK6	WL209	Washer , lock	4
FK7	HN2009	Nut	4
FK8	821467	Reinforcement	2
		HARDWARE , securing reinforcements to bumper support brackets	
FK9	632053	Plate	2
FK10	HU710	Screw , set	4
FK11	WL207	Washer , lock	4
		HARDWARE , securing reinforcements to chassis frame front cross tube	
FK12	HU910	Screw , set	2
FK13	WP9	Washer , plain	4
FK14	WL209	Washer , lock	2
FK15	HN2009	Nut	2
		HARDWARE , securing front bumper bar to support brackets	
FK16	HB908	Bolt	2
FK17	WL209	Washer , lock	2
FK18	WM75	Washer , plain	2
		HARDWARE , securing front bumper bar to front wings	
FK19	HB708	Bolt	2
FK20	WQ307	Washer , lock	2
FK21	WM57	Washer , plain	2
FK22	614005	Washer , rubber	2

Plate No.	Part No.	Description	No. Off
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PLATE FL

FRONT BUMPER AND FITTINGS —U.S. MODELS, 1974 (FROM COMM. NO. CF12500 UP TO CF27000)

TRIUMPH TR6



FRONT BUMPER AND FITTINGS—U.S.MODELS, 1974 (FROM COMM. NO. CF12500 UP TO CF27000)

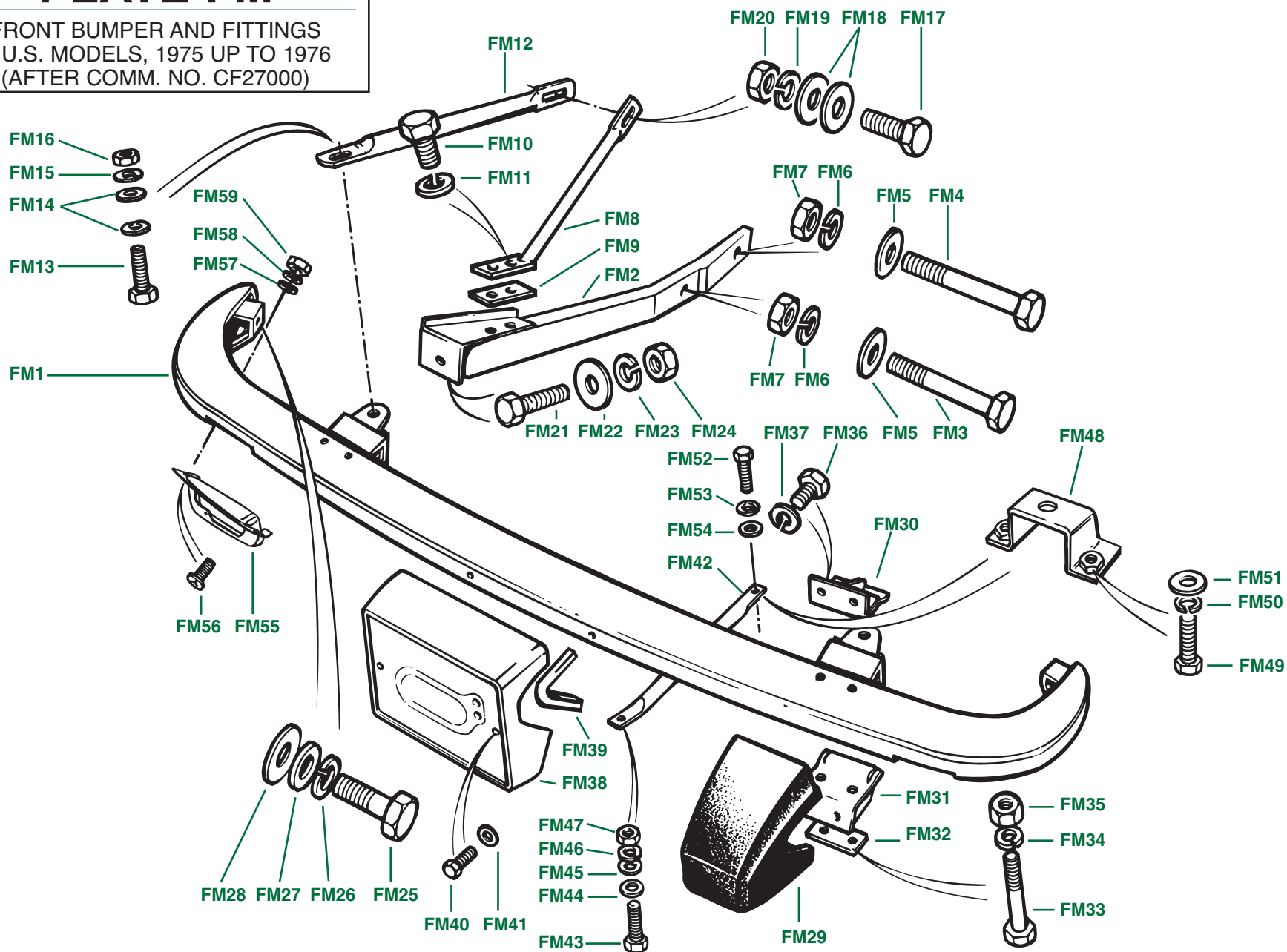
Plate No.	Part No.	Description	No. Off
FL1	XKC760	Front Bumper Bar Assembly	1
FL2	821409	Bracket , front bumper support, R.H.	1
	821408	Bracket , front bumper support, L.H.	1
		HARDWARE , securing brackets to chassis frame	
FL3	HB922	Bolt , shorter	2
FL4	HB924	Bolt , longer	2
FL5	WM75	Washer , plain	4
FL6	WL209	Washer , lock	4
FL7	HN2009	Nut	4
FL8	821467	Reinforcement	2
		HARDWARE , securing reinforcements to bumper support brackets	
FL9	632053	Plate	2
FL10	HU710	Screw , set	4
FL11	WL207	Washer , lock	4
		HARDWARE , securing reinforcements to chassis frame front cross tube	
FL12	HU910	Screw , set	2
FL13	WP9	Washer , plain	4
FL14	WL209	Washer , lock	2
FL15	HN2009	Nut	2
		HARDWARE , securing front bumper bar to support brackets	
FL16	UKC3134	Stud	2
FL17	WM75	Washer , plain	2
FL18	WQ309	Washer , lock	2
FL19	HN2009	Nut	2
		HARDWARE , securing front bumper bar to front wings	
FL20	HB708	Bolt	2
FL21	WQ307	Washer , lock	2
FL22	WM57	Washer , plain	2
FL23	614005	Washer , rubber	2
FL24	824892	Over-Rider Assembly , L.H.	1
	824893	Over-Rider Assembly , R.H.	1

Plate No.	Part No.	Description	No. Off
		HARDWARE AND FITTINGS , supporting and securing over-riders	
FL25	ZKC1147	Angle Bracket , upper, L.H.	1
	ZKC1148	Angle Bracket , upper, R.H.	1
FL26	ZKC1155	Angle Bracket , lower, L.H.	1
	ZKC1156	Angle Bracket , lower, R.H.	1
FL27	ZKC1151	Plate , reinforcing	2
		HARDWARE , securing angle brackets to front bumper bar	
FL28	HB839	Bolt	4
FL29	WL208	Washer , lock	4
FL30	HN2008	Nut	4
		HARDWARE , securing over-riders to angle brackets	
FL31	HU705P	Screw , set	8
FL32	WL207	Washer , lock	8

PLATE FM

FRONT BUMPER AND FITTINGS
—U.S. MODELS, 1975 UP TO 1976
(AFTER COMM. NO. CF27000)

TRIUMPH TR6



FRONT BUMPER AND FITTINGS—U.S. MODELS, 1975 UP TO 1976 (AFTER COMM. NO. CF27000)

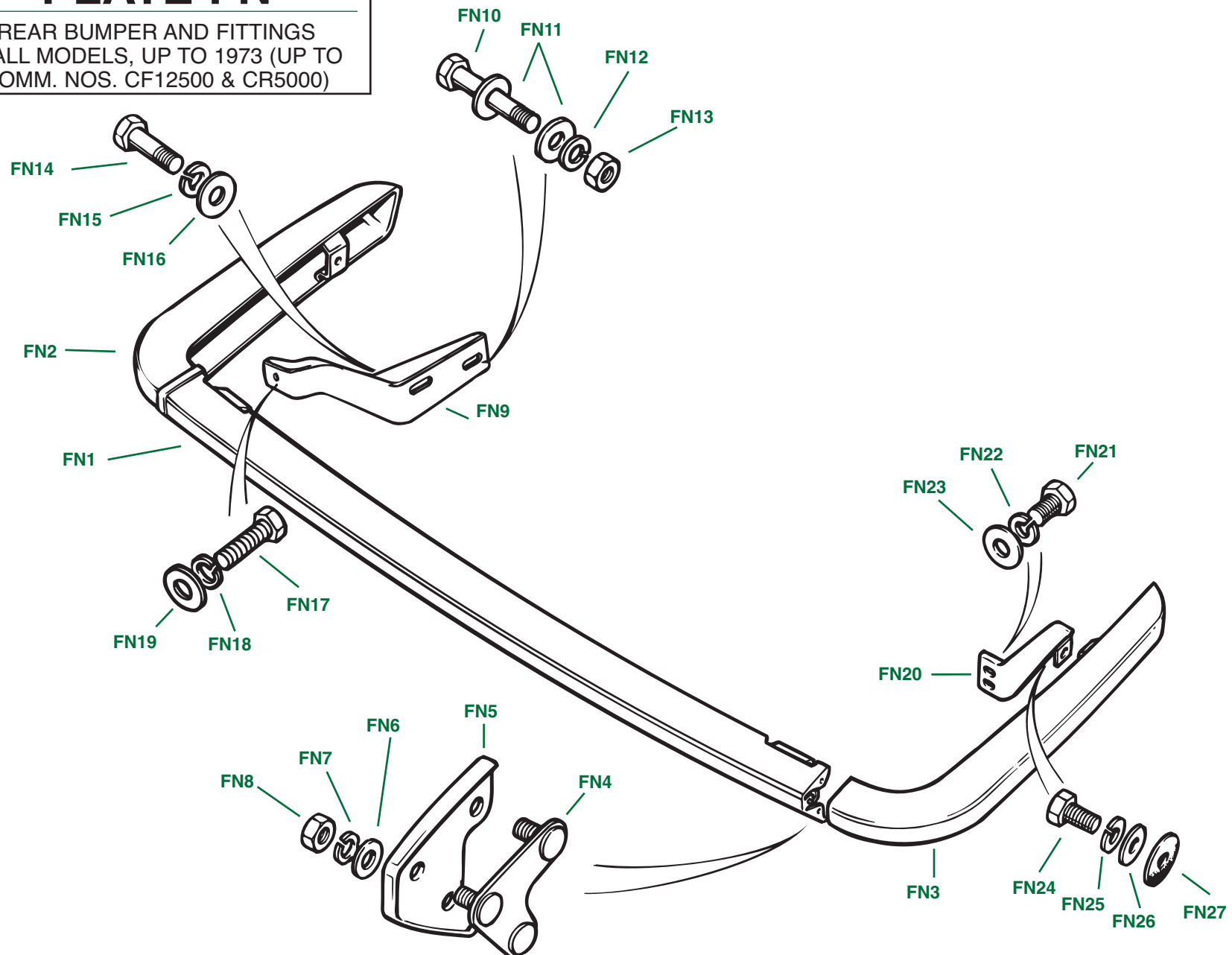
Plate No.	Part No.	Description	No. Off
FM1	XKC1774	Front Bumper Bar Assembly	1
FM2	821409	Bracket , front bumper support, R.H.	1
	821408	Bracket , front bumper support, L.H.	1
		HARDWARE , securing brackets to chassis frame	
FM3	HB922	Bolt , shorter	2
FM4	HB924	Bolt , longer	2
FM5	WM75	Washer , plain	4
FM6	WL209	Washer , lock	4
FM7	HN2009	Nut	4
FM8	821467	Reinforcement , fitted up to comm. no. CF35000	2
	YKC1743	Reinforcement , fitted after comm. no. CF35000	2
		HARDWARE , securing reinforcements to bumper support brackets	
FM9	632053	Plate	2
FM10	HU710	Screw , set	4
FM11	WL207	Washer , lock	4
FM12	YKC1670	Strut , reinforcement, fitted up to comm. no. CF35000	2
	YKC1749	Strut , reinforcement, fitted after comm. no. CF35000	2
		HARDWARE , securing struts to front bumper bar	
FM13	HU909	Screw , set	2
FM14	WP9	Washer , plain	4
FM15	WL209	Washer , lock	2
FM16	HN2009	Nut	2
		HARDWARE , securing reinforcements and struts to chassis frame front cross tube	
FM17	HU911	Screw , set	2
FM18	WP9	Washer , plain	4
FM19	WL209	Washer , lock	2
FM20	HN2009	Nut	2
		HARDWARE , securing front bumper bar to support brackets	
FM21	HB912	Bolt	2
FM22	WM75	Washer , plain	2
FM23	WQ309	Washer , lock	2
FM24	HN2009	Nut	2
		HARDWARE , securing front bumper bar to front wings	
FM25	HB708	Bolt	2
FM26	WQ307	Washer , lock	2
FM27	WM57	Washer , plain	2
FM28	631190	Washer , rubber, between bumper and wings	2
FM29	824892	Over-Rider Assembly , L.H.	1
	824893	Over-Rider Assembly , R.H.	1

Plate No.	Part No.	Description	No. Off
		HARDWARE AND FITTINGS , supporting and securing over-riders	
FM30	ZKC1147	Angle Bracket , upper, L.H.	1
	ZKC1148	Angle Bracket , upper, R.H.	1
FM31	ZKC1155	Angle Bracket , lower, L.H.	1
	ZKC1156	Angle Bracket , lower, R.H.	1
FM32	ZKC1151	Plate , reinforcing	2
		HARDWARE , securing angle brackets to front bumper bar	
FM33	HB839	Bolt	4
FM34	WL208	Washer , lock	4
FM35	HN2008	Nut	4
		HARDWARE , securing over-riders to angle brackets	
FM36	HU705P	Screw , set	8
FM37	WL207	Washer , lock	8
FM38	XKC1748	Plinth , front number plate	1
		HARDWARE AND FITTINGS , securing plinth to front bumper bar	
FM39	614042	Moulding , plastic, between plinth and bumper bar	2
FM40	HU905	Screw , set	2
FM41	502577	Washer , lock	2
FM42	ZKC1481	Strut , supporting number plate plinth	2
		HARDWARE , securing struts to plinth	
FM43	512393	Bolt	2
FM44	500172	Washer , plain	2
FM45	WP8	Washer , plain	2
FM46	WL208	Washer , lock	2
FM47	HN2008	Nut	2
		HARDWARE AND FITTINGS , securing struts to radiator protection shield	
FM48	ZKC1473	Bracket , mounting, strut	2
		HARDWARE , securing brackets to radiator protection shield	
FM49	HU806	Screw , set	4
FM50	WL208	Washer , lock	4
FM51	WP8	Washer , plain	4
		HARDWARE , securing struts to mounting brackets	
FM52	HU808	Screw , set	2
FM53	WL208	Washer , lock	2
FM54	WP8	Washer , plain	2
FM55	XKC1808	Bracket , mounting front turn signal lamp, R.H.	1
	XKC1807	Bracket , mounting front turn signal lamp, L.H.	1
		HARDWARE , securing mounting brackets to front bumper bar	
FM56	PX504	Screw , set	4
FM57	WP5	Washer , plain	4
FM58	WL205	Washer , lock	4
FM59	HN2005	Nut	4

PLATE FN

REAR BUMPER AND FITTINGS
—ALL MODELS, UP TO 1973 (UP TO
COMM. NOS. CF12500 & CR5000)

TRIUMPH TR6



REAR BUMPER AND FITTINGS—ALL MODELS, UP TO 1973 (UP TO COMM. NOS. CF12500 & CR5000)

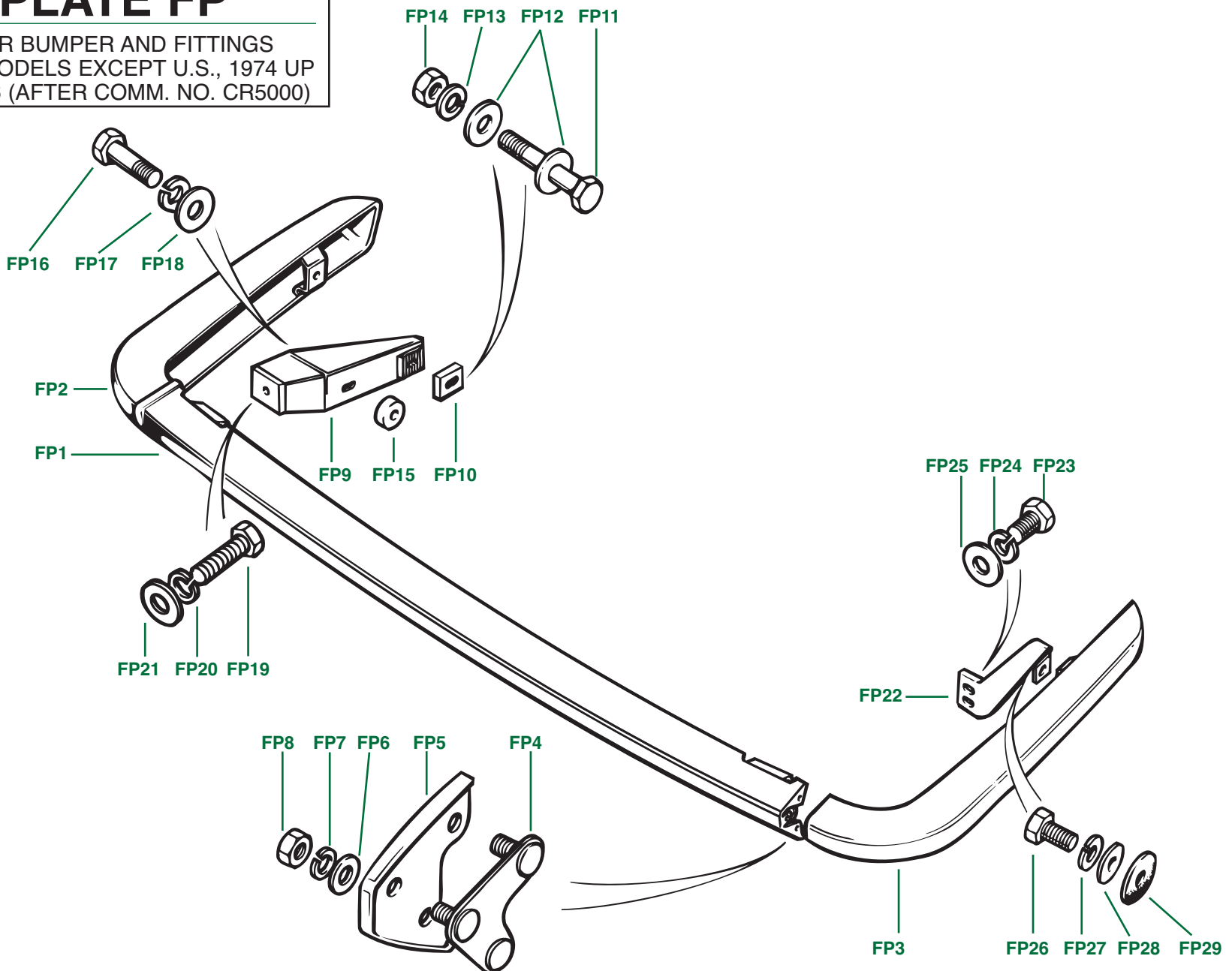
Plate No.	Part No.	Description	No. Off
FN1	910157	Rear Bumper Center Bar Assembly , with number plate lamp holes, fitted up to comm. no. CF1	1
	920048	Rear Bumper Center Bar Assembly , without number plate lamp holes, fitted from comm. no. CF1 to CF12500	1
FN2	910158	Rear Bumper Corner Bar Assembly , L.H.	1
FN3	910159	Rear Bumper Corner Bar Assembly , R.H.	1
		HARDWARE AND FITTINGS , securing corner bars to center bar	
FN4	575443	Plate , joint	2
FN5	623824	Moulding , plastic, cushioning joints	2
FN6	502576	Washer , plain	6
FN7	510156	Washer , lock	6
FN8	502509	Nut	6
FN9	813715	Bracket , bumper support, L.H.	1
	813716	Bracket , bumper support, R.H.	1
		HARDWARE , securing support brackets to chassis frame	
FN10	HB926	Bolt , longer	2
FN11	WP9	Washer , plain	4
FN12	WL209	Washer , lock	2
FN13	HN2009	Nut	2
FN14	HB910	Bolt , shorter	2
FN15	WL209	Washer , lock	2
FN16	WP9	Washer , plain	2
		HARDWARE , securing bumper bar to bumper support brackets	
FN17	HU908	Screw , set	2
FN18	WQ309	Washer , lock	2
FN19	WP9	Washer , plain	2
FN20	714715	Bracket , outrigger, chassis frame, R.H.	1
	714714	Bracket , outrigger, chassis frame, L.H.	1
		HARDWARE , securing outrigger brackets to chassis frame	
FN21	HU905	Screw , set	4
FN22	WQ309	Washer , lock	4
FN23	WM59	Washer , plain	4
		HARDWARE , securing corner bumpers to outrigger brackets (through rear wings), fitted up to comm. no. CC31776/CP26933 (Use this hardware on original corner bumpers only; not on new replacements.)	
FN24	HU806	Screw , set	2
FN25	WL208	Washer , lock	2
FN26	WP8	Washer , plain	2
FN27	615829	Washer , rubber, between bumper and wings	2

Plate No.	Part No.	Description	No. Off
		HARDWARE , securing corner bumpers to outrigger brackets (through rear wings), fitted after comm. no. CC31776/CP26933 and on all new replacement corner bumpers	
	HU906	Screw , set	2
	WL209	Washer , lock	2
	WP9	Washer , plain	2
	631190	Washer , rubber, between bumper and wings	2

PLATE FP

REAR BUMPER AND FITTINGS
—ALL MODELS EXCEPT U.S., 1974 UP
TO 1976 (AFTER COMM. NO. CR5000)

TRIUMPH TR6



REAR BUMPER AND FITTINGS—ALL MODELS EXCEPT U.S., 1974 UP TO 1976 (AFTER COMM. NO. CR5000)

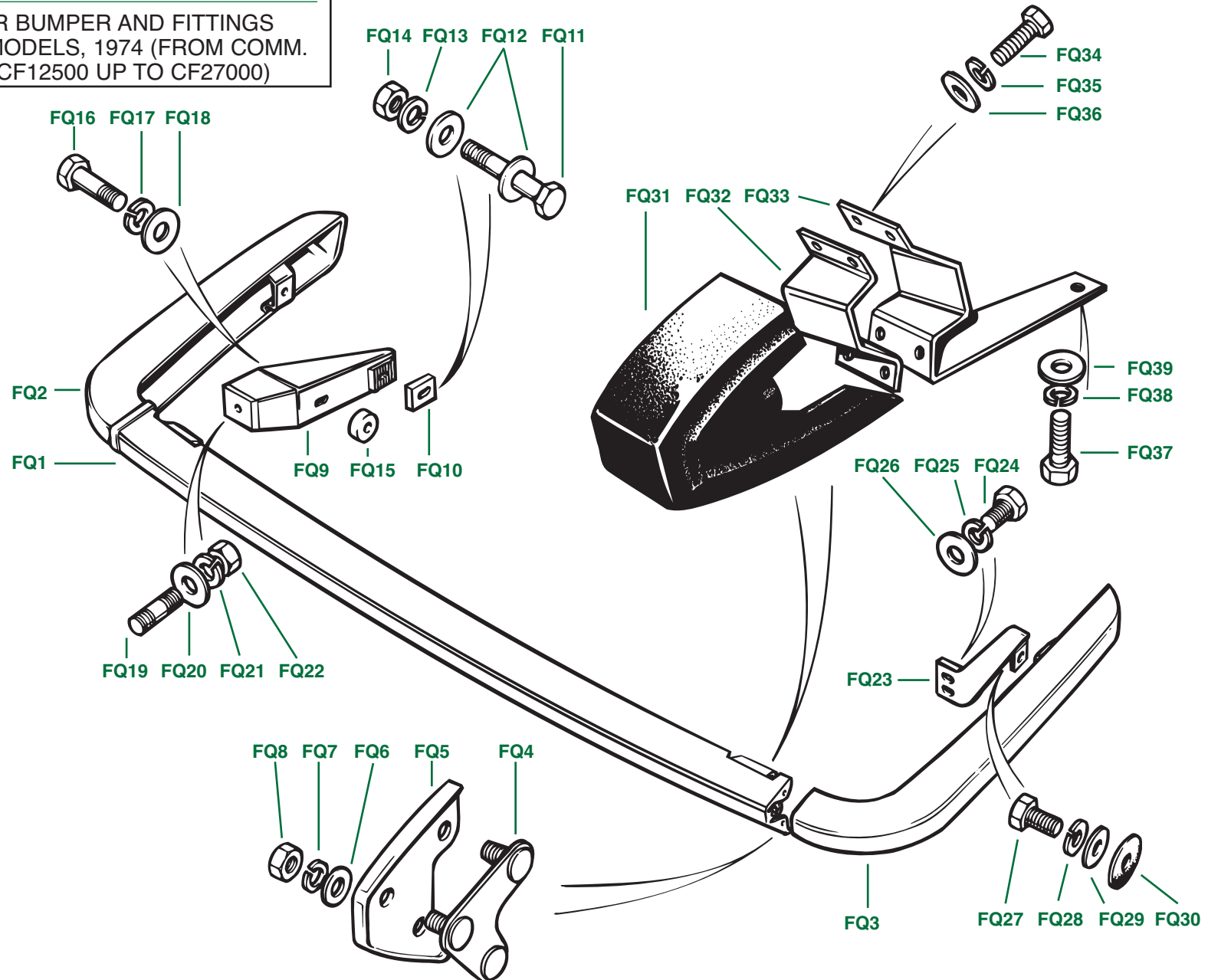
Plate No.	Part No.	Description	No. Off
FP1	920048	Rear Bumper Center Bar Assembly	1
FP2	910158	Rear Bumper Corner Bar Assembly, L.H.	1
FP3	910159	Rear Bumper Corner Bar Assembly, R.H.	1
		HARDWARE AND FITTINGS , securing corner bars to center bar	
FP4	575443	Plate , joint	2
FP5	623824	Moulding , plastic, cushioning joints	2
FP6	502576	Washer , plain	6
FP7	510156	Washer , lock	6
FP8	502509	Nut	6
FP9	824596	Bracket , bumper support, L.H.	1
	824597	Bracket , bumper support, R.H.	1
		HARDWARE AND FITTINGS , securing support brackets to chassis frame	
FP10	634728	Plate , serrated	2
FP11	HB932	Bolt	2
FP12	WP9	Washer , plain	4
FP13	WL209	Washer , lock	2
FP14	HN2009	Nut	2
FP15	634875	Washer , packing	2
FP16	HB912	Bolt	2
FP17	WL209	Washer , lock	2
FP18	WP9	Washer , plain	2
		HARDWARE , securing bumper bar to bumper support brackets	
FP19	HB910	Bolt	2
FP20	WQ309	Washer , lock	2
FP21	WP9	Washer , plain	2
FP22	714715	Bracket outrigger, chassis frame, R.H.	1
	714714	Bracket , outrigger, chassis frame, L.H.	1
		HARDWARE , securing outrigger brackets to chassis frame	
FP23	HU905	Screw , set	4
FP24	WQ309	Washer , lock	4
FP25	WM59	Washer , plain	4
		HARDWARE , securing corner bumpers to outrigger brackets (through rear wings)	
FP26	HU906	Screw , set	2
FP27	WL209	Washer , lock	2
FP28	WP9	Washer , plain	2
FP29	631190	Washer , rubber	2

Plate No.	Part No.	Description	No. Off
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PLATE FQ

REAR BUMPER AND FITTINGS
—U.S. MODELS, 1974 (FROM COMM.
NO. CF12500 UP TO CF27000)

TRIUMPH TR6



REAR BUMPER AND FITTINGS—U.S. MODELS, 1974 (FROM COMM. NO. CF12500 UP TO CF27000)

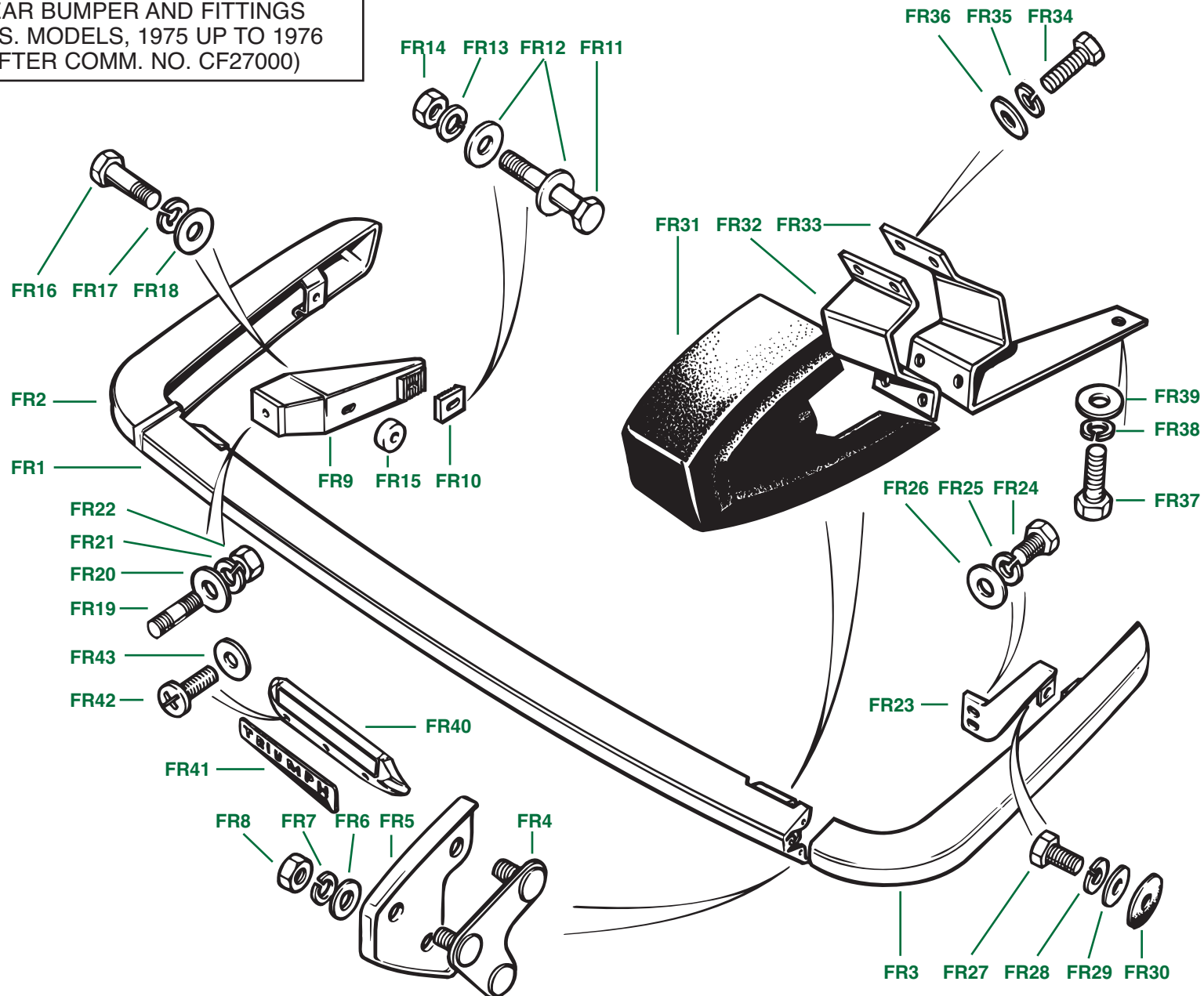
Plate No.	Part No.	Description	No. Off
FQ1	WKC2446	Rear Bumper Center Bar Assembly	1
FQ2	910158	Rear Bumper Corner Bar Assembly, L.H.	1
FQ3	910159	Rear Bumper Corner Bar Assembly, R.H.	1
		HARDWARE AND FITTINGS , securing corner bars to center bar	
FQ4	575443	Plate , joint	2
FQ5	634933	Moulding , plastic, cushioning joint, R.H.	1
	634932	Moulding , plastic, cushioning joint, L.H.	1
FQ6	502576	Washer , plain	6
FQ7	510156	Washer , lock	6
FQ8	502509	Nut	6
FQ9	824596	Bracket , bumper support, L.H.	1
	824597	Bracket , bumper support, R.H.	1
		HARDWARE AND FITTINGS , securing support brackets to chassis frame	
FQ10	634728	Plate , serrated	2
FQ11	HB932	Bolt	2
FQ12	WP9	Washer , plain	4
FQ13	WL209	Washer , lock	2
FQ14	HN2009	Nut	2
FQ15	634875	Washer , packing	2
FQ16	HB912	Bolt	2
FQ17	WL209	Washer , lock	2
FQ18	WP9	Washer , plain	2
		HARDWARE , securing bumper bar to bumper support brackets	
FQ19	143492	Stud	2
FQ20	WP9	Washer , plain	2
FQ21	WL209	Washer , lock	2
FQ22	HN2009	Nut	2
FQ23	714715	Bracket , outrigger, chassis frame, R.H.	1
	714714	Bracket , outrigger, chassis frame, L.H.	1
		HARDWARE , securing outrigger brackets to chassis frame	
FQ24	HU905	Screw , set	4
FQ25	WQ309	Washer , lock	4
FQ26	WM59	Washer , plain	4
		HARDWARE , securing corner bumpers to outrigger brackets (through rear wings)	
FQ27	HU906	Screw , set	2
FQ28	WL209	Washer , lock	2
FQ29	WP9	Washer , plain	2
FQ30	631190	Washer , rubber, between wings and corner bars	2

Plate No.	Part No.	Description	No. Off
FQ31	824897	Over-Rider Assembly, R.H.	1
	824896	Over-Rider Assembly, L.H.	1
		HARDWARE AND FITTINGS , supporting and securing over-riders	
FQ32	730393	Support , over-rider, R.H.	1
	730392	Support , over-rider, L.H.	1
FQ33	824891	Stay , over-rider support, R.H.	1
	824890	Stay , over-rider support, L.H.	1
		HARDWARE , securing supports and stays to over-riders	
FQ34	HU707P	Screw , set	8
FQ35	WL207	Washer , lock	8
FQ36	WP7	Washer , plain	8
		HARDWARE , securing support stays to chassis frame	
FQ37	HU811	Screw , set	2
FQ38	WL208	Washer , lock	2
FQ39	WM808	Washer , plain	2

PLATE FR

REAR BUMPER AND FITTINGS
—U.S. MODELS, 1975 UP TO 1976
(AFTER COMM. NO. CF27000)

TRIUMPH TR6



REAR BUMPER AND FITTINGS—U.S. MODELS, 1975 UP TO 1976 (AFTER COMM. NO. CF27000)

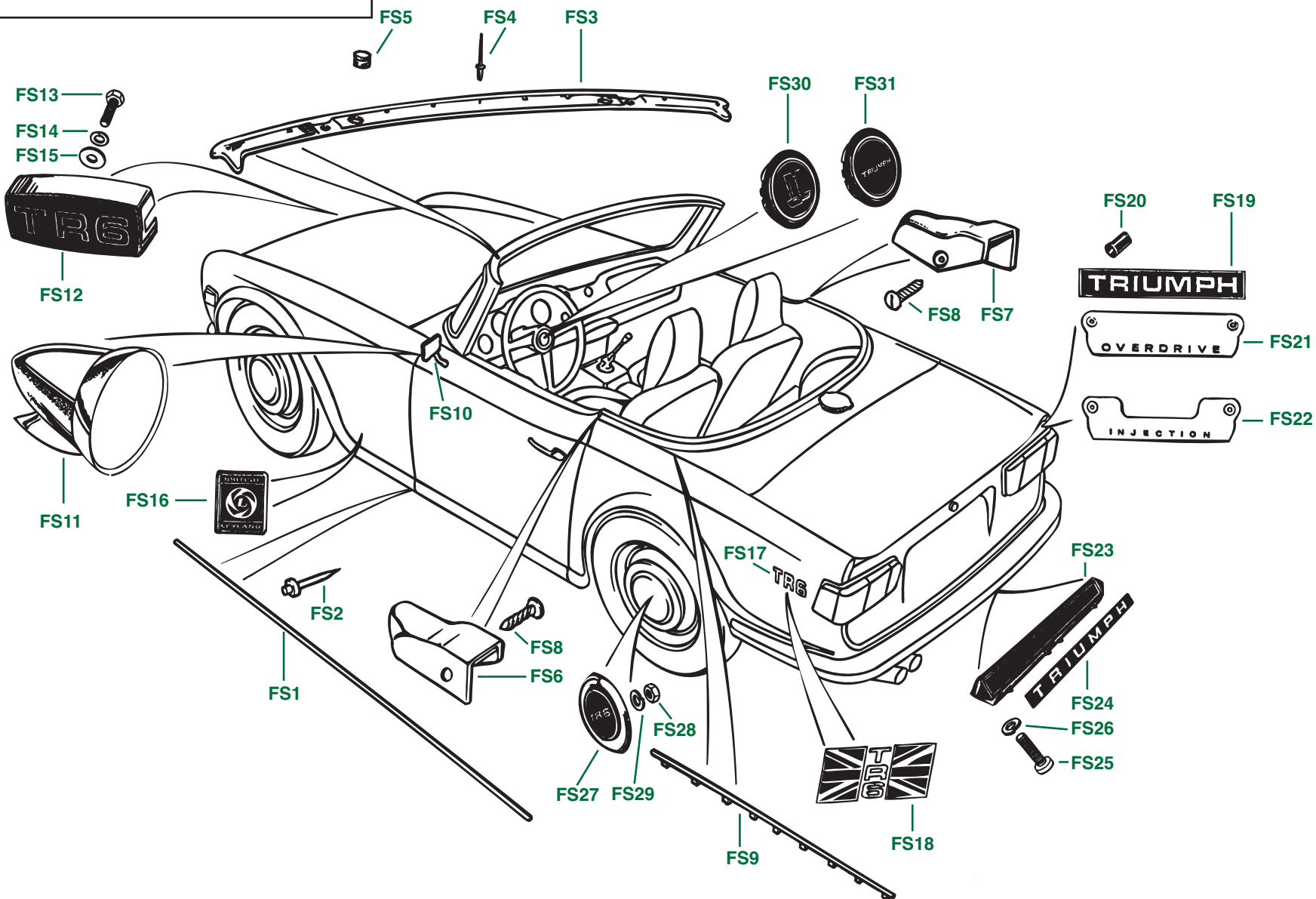
Plate No.	Part No.	Description	No. Off
FR1	WKC2445	Rear Bumper Center Bar Assembly	1
FR2	WKC2443	Rear Bumper Corner Bar Assembly, L.H.	1
FR3	WKC2444	Rear Bumper Corner Bar Assembly, R.H.	1
		HARDWARE AND FITTINGS , securing corner bars to center bar	
FR4	575443	Plate , joint	2
FR5	634933	Moulding , plastic, cushioning joint, R.H.	1
	634932	Moulding , plastic, cushioning joint, L.H.	1
FR6	502576	Washer , plain	6
FR7	510156	Washer , lock	6
FR8	502509	Nut	6
FR9	824596	Bracket , bumper support, L.H.	1
	824597	Bracket , bumper support, R.H.	1
		HARDWARE AND FITTINGS , securing support bracket to chassis frame	
FR10	634728	Plate , serrated	2
FR11	HB932	Bolt	2
FR12	WP9	Washer , plain	4
FR13	WL209	Washer , lock	2
FR14	HN2009	Nut	2
FR15	634875	Washer , packing	2
FR16	HB912	Bolt	2
FR17	WL209	Washer , lock	2
FR18	WP9	Washer , plain	2
		HARDWARE , securing bumper bar to bumper support brackets	
FR19	122344	Stud	2
FR20	WP9	Washer , plain	2
FR21	WQ309	Washer , lock	2
FR22	HN2009	Nut	2
FR23	714715	Bracket , outrigger, chassis frame, R.H.	1
	714714	Bracket , outrigger, chassis frame, L.H.	1
		HARDWARE , securing outrigger brackets to chassis frame	
FR24	HU905	Screw , set	4
FR25	WQ309	Washer , lock	4
FR26	WM59	Washer , plain	4
		HARDWARE , securing corner bumpers to outrigger brackets (through rear wings)	
FR27	HU906	Screw , set	2
FR28	WL209	Washer , lock	2
FR29	WP9	Washer , plain	2
FR30	631190	Washer , rubber, between wings and corner bars	2

Plate No.	Part No.	Description	No. Off
FR31	824897	Over-Rider Assembly, R.H.	1
	824896	Over-Rider Assembly, L.H.	1
		HARDWARE AND FITTINGS , supporting and securing over-riders	
FR32	730393	Support , over-rider, R.H.	1
	730392	Support , over-rider, L.H.	1
FR33	XKC1750	Stay , over-rider, R.H.	1
	XKC1749	Stay , over-rider, L.H.	1
		HARDWARE , securing supports and stays to over-riders	
FR34	HU708P	Screw , set	8
FR35	WL207	Washer , lock	8
FR36	WP7	Washer , plain	8
		HARDWARE , securing support stays to chassis frame	
FR37	HU811	Screw , set	2
FR38	WL208	Washer , lock	2
FR39	WM808	Washer , plain	2
		REAR NAMEPLATE DETAILS	
FR40	YKC1668	Plinth	1
FR41	626861	Transfer , "TRIUMPH"	1
		HARDWARE , securing plinth to bumper center bar	
FR42	PX808	Screw , set	3
FR43	WL208	Washer , lock	3

PLATE FS

BODY MOULDINGS, BADGES, AND TRANSFERS

TRIUMPH TR6



BODY MOULDINGS, BADGES, AND TRANSFERS

Plate No.	Part No.	Description	No. Off
SILL TRIM MOULDINGS			
FS1	623421	Trim Strip , on rocker panel, narrow type, fitted up to comm. no. CF/CR1	2
	625212	Trim Strip , on rocker panel, wider type fitted after comm. no. CF/CR1	2
FS2	567228	Rivet Clip , securing narrow type sill trim strips	12
	621943	Rivet Clip , securing wider type sill trim strips	12
WINDSCREEN CAPPING DETAILS			
FS3	714429	Capping , windscreen	1
FS4	554407	Rivet , Imex, securing capping to top of windscreen frame	9
FS5	612235	Plug , rubber, fitted to holes in windscreen capping, soft-top models only, fitted up to comm. no. CF12500/CR5000	2
	612976	Plug , rubber, fitted to holes in windscreen capping, soft-top models only, fitted after comm. no. CF12500/CR5000	2
REAR DOOR POST FINISHERS			
FS6	622747	Finisher , rear door post, L.H.	1
FS7	622748	Finisher , rear door post, R.H.	1
FS8	YA323	Screw , self-tapping, securing finishers to rear door posts	2
REAR FENDER BEAD , fitted to very early models only			
FS9	715230	BEAD ASSEMBLY , between rear fenders and rear deck	2
	650171	Tab , fixing, bead	12
DOOR MIRRORS			
FS10	622352	DOOR MIRROR ASSEMBLY , trapezoidal	1
	622351	Head Assembly , door mirror	1
	622350	Stem , door mirror	1
FS11	HAC1528	DOOR MIRROR ASSEMBLY , "bullet" racing type; replica of U.S. specification factory door mirror	1
	SLP125	Lens , glass, door mirror	1
	SLP126	Circlip , retaining lens in mirror body	1
	SLP500	Gasket , mirror to door	1

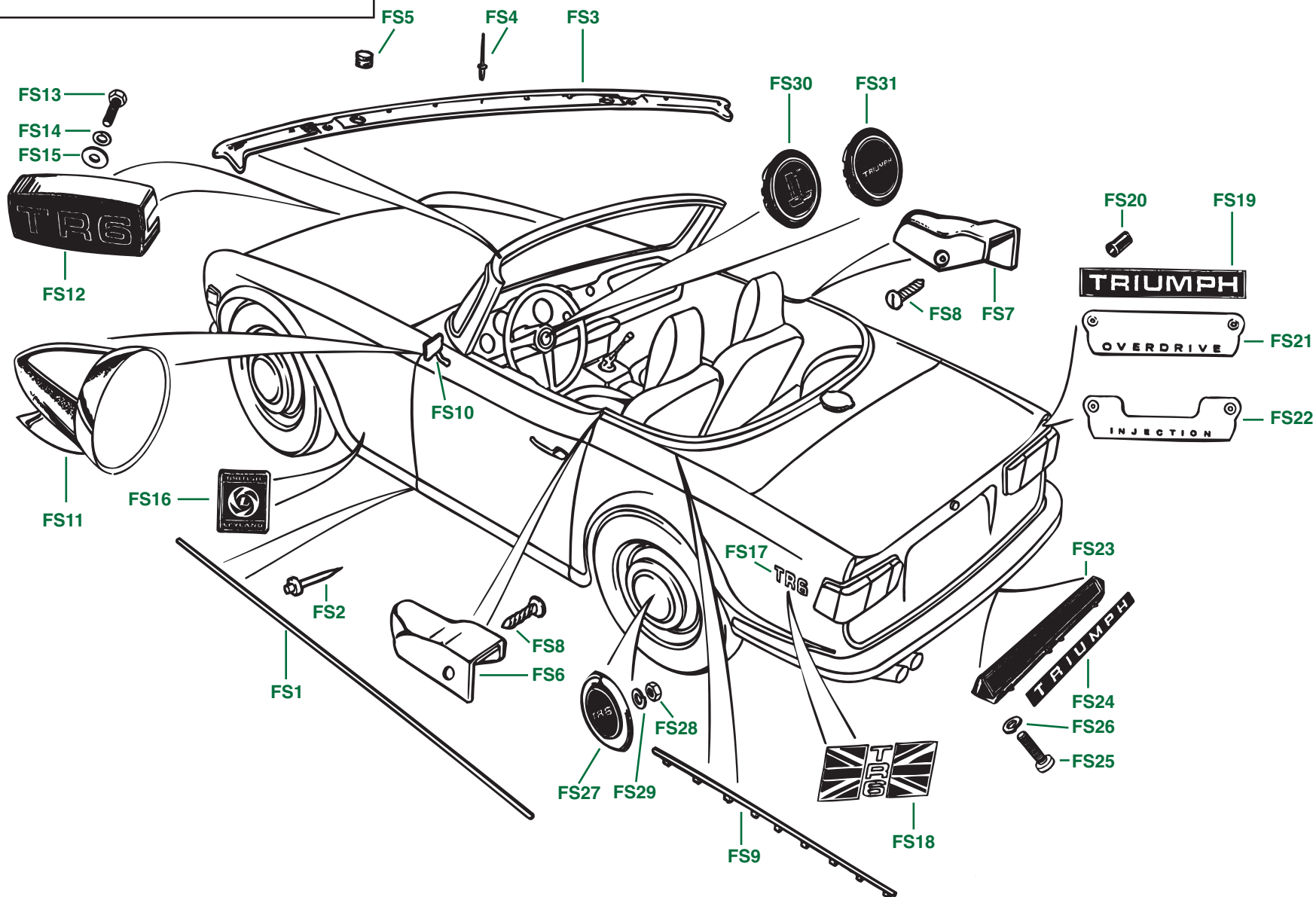
Plate No.	Part No.	Description	No. Off
FRONT GRILLE BADGES			
FS12	717060	BADGE ASSEMBLY , front grille, fitted up to mid-1974	1
	716930	Base , badge	1
	625662	Badge , mounted on base	1
		HARDWARE , securing badge to badge base	
	625898	Washer , rubber, between badge and base	1
	WL204	Washer , lock	2
	HN2054	Nut , hex, no. 6, UNC	2
	ZKC1224	BADGE ASSEMBLY , front grille, fitted after mid-1974	1
	YKC1319	Base , badge	1
	ZKC1223	Foil Label Emblem , self-adhesive, fitted to base	1
		HARDWARE , securing front grille badge to front grille; applies to both early and late badges	
FS13	HU459	Screw , set	1
FS14	WL204	Washer , lock	1
FS15	WP4	Washer , plain	1
BRITISH LEYLAND "HOUSE" BADGES , fitted to front fenders (wings), after comm. no. CC/CP75000			
FS16	725525	Badge , "British Leyland," blue and silver, fitted to rear portion of front wings	2
	721493	Badge , "British Leyland," blue and silver; alternative to previous listing	2
		Please Note: Only one badge was fitted to the very latest cars in 1976, in which case, the badge was fitted to the R.H. front wings of cars with L.H. steering and to the L.H. front wings of cars with R.H. steering.	
REAR FENDER TRANSFERS			
REAR FENDER TRANSFERS , "TR6," fitted to all models except U.S.A.; fitted to U.S.A. models up to comm. no. CF1			
FS17	625667	Transfer , "TR6," white, fitted to cars with all paint colours except white and yellow	2
	625666	Transfer , "TR6," red, fitted to cars with white paint colour	2
	625668	Transfer , "TR6," black, fitted to cars with yellow paint colour	2
REAR FENDER TRANSFERS , "UNION JACK" EMBLEMS			
FS18	726830	Transfer , "Union Jack" emblem, R.H.	1
	726831	Transfer , "Union Jack" emblem, L.H.	1

(Continued on next page.)

PLATE FS

BODY MOULDINGS, BADGES, AND TRANSFERS

TRIUMPH TR6



BODY MOULDINGS, BADGES, AND TRANSFERS

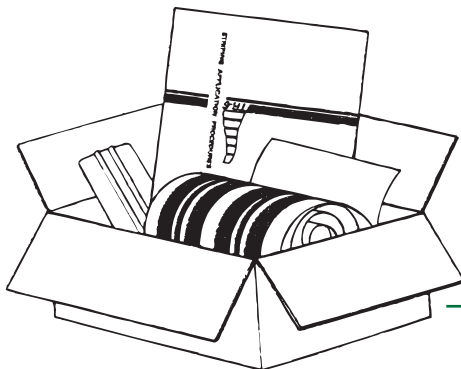
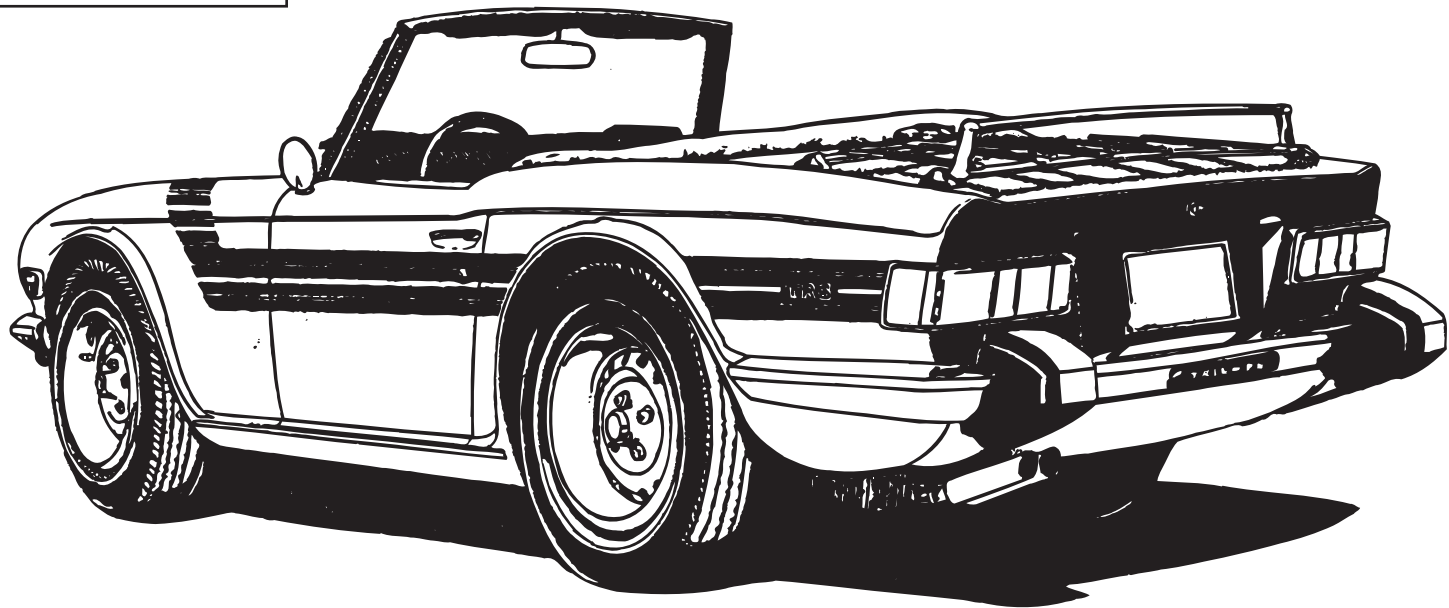
Plate No.	Part No.	Description	No. Off
REAR APRON NAMEPLATES			
FS19	625430	Nameplate , "TRIUMPH," fitted up to comm. no. CC/CP51615; enameled badge	1
	627563	NAMEPLATE , "TRIUMPH," fitted after comm. no. CC/CP51615 except U.S.A. models; fitted to U.S.A. models from comm. no. CC51615 up to CF27000	1
	627564	Foil Label Emblem , for nameplate	1
FS20	614006	Bush , friction, nylon, securing nameplate	2
FS21	624236	Nameplate , "OVERDRIVE," fitted to all models with overdrive up to comm. no. CC/CP50000	1
	624236	Nameplate , "OVERDRIVE," fitted to all carb models with overdrive, from comm. no. CC50000 up to CF27000	1
FS22	626717	Nameplate , "INJECTION," fitted to all P.I. models, after comm. no. CP50000	1
REAR BUMPER NAMEPLATE , fitted to U.S.A. models after comm. no. CF27000			
FS23	YKC1668	NAMEPLATE AND PLINTH ASSEMBLY	1
FS24	626861	Foil Label Emblem , self-adhesive, fitted to plinth	1
		HARDWARE , securing nameplate and plinth assembly to rear bumper	
FS25	PX808	Screw , set	3
FS26	WL208	Washer , lock	3
WHEEL BADGE , fitted to hub cap, fitted to all models, after comm. no. CC/CP50000			
FS27	627502	WHEEL BADGE ASSEMBLY	4
	627500	Base , badge	4
	627501	Foil Label Emblem , self-adhesive, fitted to badge base	4
		HARDWARE , securing wheel badge to wheel center trim	
FS28	HN2005	Nut , hex	4
FS29	WL205	Washer , lock	4
HORN BUTTONS (STEERING WHEEL CENTERS)			
FS30	150277	Horn Push Assembly , with Triumph shield emblem, fitted up to comm. no. CF/CR1	1
	204741	Clip , three-pronged type, securing horn push assembly, fitted up to comm. no. CF/CR1	1
FS31	159761	Horn Push Assembly , with name "TRIUMPH," fitted after comm. no. CF/CR1	1
	613766	Clip , securing horn push assembly, fitted after comm. no. CF/CR1	2

Plate No.	Part No.	Description	No. Off
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PLATE FT

BODY STRIPING KITS

TRIUMPH TR6



BODY STRIPING KITS

Plate No.	Part No.	Description	No. Off
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These body striping kits were commissioned by the factory for U.S.A. models only. They were made in the U.S. by 3-M, and they were installed by the dealers. TRF kits are made in original materials by the original supplier, and they are supplied with the original instruction sheet.

FT1	FACTORY STRIPING KITS; one kit does one car		
	GSK60/BLK	Striping Kit , black	1
	GSK60/SVR	Striping Kit , silver	1
	GSK60/RED	Striping Kit , red	1
	GSK60/GLD	Striping Kit , gold	1

Plate No.	Part No.	Description	No. Off
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PLATE FU

COMMISSION NUMBER PLATES AND INFORMATIONAL LABELS

COMM. NO. PAINT TRIM

THIS VEHICLE COMPLIES WITH ALL U.S. FEDERAL SAFETY STANDARDS

• APPLICABLE ON •

THE STANDARD TRIUMPH MOTOR CO. LTD
COVENTRY, ENGLAND
A MEMBER OF THE
BRITISH LEYLAND MOTOR CORPORATION

FU1

MANUFACTURED BY
THE STANDARD TRIUMPH MOTOR CO. LTD.
DATE OF MANUFACTURE

THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR VEHICLE SAFETY STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.

COMM. NO. PAINT TRIM

A MEMBER OF THE
BRITISH LEYLAND MOTOR CORPORATION

FU2

MANUFACTURED BY
TRIUMPH MOTORS
BRITISH LEYLAND UK LTD
COVENTRY, ENGLAND
MANUFACTURED DATE

GVWR 2960 GAWR 1400 1640

THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR VEHICLE SAFETY STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.

COMM. NO.

TYPE PASSENGER CAR

PAINT TRIM

FU3

MANUFACTURED BY
TRIUMPH MOTORS
BRITISH LEYLAND UK LTD
COVENTRY, ENGLAND
MANUFACTURED DATE

GVWR 3042 GAWR 1500 1640

THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR VEHICLE SAFETY STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.

COMM. NO.

TYPE PASSENGER CAR

PAINT TRIM

FU4

TYRES
SIZE 185-15 RADIAL

PRESSURE AT MAX. LOADED VEHICLE WEIGHT

FRONT 20 p.s.i.
REAR 24 p.s.i.

WHEEL ALIGNMENT (MILLEN)

FRONT -1/8" TO -1/4"
TOE IN
REAR 0 TO -1/8"
TOE IN

CAPACITIES

COOLING SYSTEM 13-2 US PINTS
SUMP 9-14 US PINTS

VEHICLE CAPACITY WEIGHT 412 lb

MAX. LOADED VEHICLE WEIGHT 2855 lb

DESIGNATED SEATING 2 FRONT

1R6 622964

FU5

TYRES
SIZE 185-15 RADIAL

PRESSURE AT MAX. LOADED VEHICLE WEIGHT

FRONT 20 p.s.i.
REAR 24 p.s.i.

VEHICLE CAPACITY WT. 2 435 lb

DESIGNATED SEATING 2 FRONT

MAX. LOADED VEHICLE WT. 2960 lb

1R6 622964

FU6

U.S. FEDERAL STANDARDS. CONTROL OF AIR POLLUTION.
(31 FR 1570, 45 FR PART 85)
(AT DATE OF VEHICLE MANUFACTURE)

THE ENGINE OF THIS CAR IS EQUIPPED TO CONFORM TO THE REQUIREMENTS OF THE ABOVE STANDARDS.

SPECIAL INSTRUCTIONS HAVE BEEN ISSUED BY THE MARKERS COVERING THE CORRECT METHODS OF ENGINE MAINTENANCE AND TUNING UNAUTHORISED INTERFERENCE WITH, OR ADJUSTMENT TO THE CARBURETTOR, INDUCTION SYSTEM, IGNITION OR VALVE SETTINGS AND BREATHER SYSTEM MUST NOT BE MADE, AS IF MADE, WOULD MOST CERTAINLY RESULT IN THE VEHICLE FAILING TO MEET THE LEGAL REQUIREMENTS IN RESPECT OF AIR POLLUTION

FU7

TRIUMPH TR. 6.

THIS VEHICLE HAS TRIUMPH EMISSION CONTROL SYSTEM. REGULAR SERVICE IS REQUIRED TO MAINTAIN EFFECTIVENESS OF THE SYSTEM.

ENGINE 6 CYL. 152 CU. IN.

EMISSION CONTROL SETTINGS.

TAPPET CLEARANCE (COLD) 0.010 IN.
ENGINE IDLING SPEED (HOT) 800/850 R.P.M.
IGNITION TIMING (IDLING SPEED) 4° A.T.D.C.
APPROXIMATE STATIC IGNITION TIMING 12° B.T.D.C.

FU8

VEHICLE EMISSION CONTROL INFORMATION
THE STANDARD-TRIUMPH MOTOR CO. LTD.
TRIUMPH TR.6

THIS VEHICLE HAS TRIUMPH EMISSION CONTROL SYSTEM. REGULAR SERVICE IS REQUIRED TO MAINTAIN EFFECTIVENESS OF THE SYSTEM.

ENGINE 6 CYL. 152 CU. IN.

EMISSION CONTROL SETTINGS

TAPPET CLEARANCE (COLD) 0.010 IN.
ENGINE IDLING SPEED (HOT) 800/850 R.P.M.
IGNITION TIMING (IDLING SPEED) 4° A.T.D.C.
APPROXIMATE STATIC IGNITION TIMING 12° B.T.D.C.
CARBON MONOXIDE CONTENT AT IDLE 0.5-2.5%
TRANSMISSION POSITION NEUTRAL

THIS VEHICLE CONFORMS TO U.S. DEPT. OF H.E.W. & ALL U.S. STATE REGS. TO 1970 MODEL YEAR NEW MOTOR VEHICLES

FU9

VEHICLE EMISSION CONTROL INFORMATION
THE STANDARD-TRIUMPH MOTOR CO. LTD.
TRIUMPH TR.6

EXHAUST EMISSION CONTROL TYPE - E.M.

REGULAR SERVICE IS REQUIRED TO MAINTAIN EFFECTIVENESS OF THE SYSTEM.

ENGINE 6 CYL. 152 CU. IN.

EMISSION CONTROL SETTINGS

TAPPET CLEARANCE (COLD) 0.010 IN.
ENGINE IDLING SPEED (HOT) 800/850 R.P.M.
IGNITION TIMING (IDLING SPEED) 4° A.T.D.C.
APPROXIMATE STATIC IGNITION TIMING 12° B.T.D.C.
CARBON MONOXIDE CONTENT AT IDLE 0.5-2.5%
TRANSMISSION POSITION NEUTRAL

THIS VEHICLE CONFORMS TO U.S. DEPT. OF H.E.W. & CALIFORNIA STATE REGS. TO 1971 MODEL YEAR NEW MOTOR VEHICLES

FU10

TRIUMPH TR. 6
152 CU. IN.
FAMILY TB

VEHICLE EMISSION CONTROL INFORMATION
BRITISH LEYLAND MOTOR CORPORATION
EXHAUST EMISSION CONTROL TYPE-E.M.

IMPORTANT: PROPER MAINTENANCE AND ADJUSTMENT IS NECESSARY FOR CONTINUED EFFECTIVENESS. LIMITED MIXTURE ADJUSTMENTS MAY BE MADE IN CONJUNCTION WITH A CARBON MONOXIDE ANALYSER. ADJUSTMENT OUTSIDE THE RANGE OF THE IDLE MIXTURE SCREWS REQUIRES THE USE OF A SPECIAL TOOL AND SHOULD ONLY BE MADE BY AN AUTHORISED DEALER. MAKE ADJUSTMENTS WITH ENGINE AT NORMAL WORKING TEMPERATURE WITH AIR CLEANER ON.

ENGINE SETTINGS

IDLE SPEED 800/850 RPM
FAST IDLE GAP 0.015"
DWEILL 34"-37"
TIMING @ IDLE 4° A.T.D.C.
SPARK PLUG GAP 0.025"
IDLE MIXTURE 0.5-2.5% CO
ROCKER CLEARANCE 0.10" (COLD)

IDLE MIXTURE SCREW

SET FAST IDLE SPEED WITH CHOKE CARB IN BALL LOCATION

"THIS VEHICLE CONFORMS TO U.S. DEPT. OF E.P.A. AND CALIFORNIA STATE REGULATIONS APPLICABLE TO 1973 MODEL YEAR NEW MOTOR VEHICLES."

FU11

TRIUMPH TR. 6
152 CU. IN.
FAMILY TB

VEHICLE EMISSION CONTROL INFORMATION
BRITISH LEYLAND MOTOR CORPORATION
EXHAUST EMISSION CONTROL TYPE-E.M.

IMPORTANT: PROPER MAINTENANCE AND ADJUSTMENT IS NECESSARY FOR CONTINUED EFFECTIVENESS. LIMITED MIXTURE ADJUSTMENTS MAY BE MADE IN CONJUNCTION WITH A CARBON MONOXIDE ANALYSER. ADJUSTMENT OUTSIDE THE RANGE OF THE IDLE MIXTURE SCREWS REQUIRES THE USE OF A SPECIAL TOOL AND SHOULD ONLY BE MADE BY AN AUTHORISED DEALER. MAKE ADJUSTMENTS WITH ENGINE AT NORMAL WORKING TEMPERATURE WITH AIR CLEANER ON.

ENGINE SETTINGS

IDLE SPEED 800/850 RPM
FAST IDLE SPEED (HOT) 1300 RPM
DWEILL 34"-37"
TIMING @ IDLE 4° A.T.D.C.
SPARK PLUG GAP 0.025"
IDLE MIXTURE 0.5-2.5% CO
ROCKER CLEARANCE 0.10" (COLD)

IDLE MIXTURE SCREW

SET FAST IDLE SPEED WITH CHOKE CARB IN BALL LOCATION

"THIS VEHICLE CONFORMS TO U.S. DEPT. OF E.P.A. AND CALIFORNIA STATE REGULATIONS APPLICABLE TO 1973 MODEL YEAR NEW MOTOR VEHICLES."

FU12

TRIUMPH TR. 6
152 CU. IN.
FAMILY TB

VEHICLE EMISSION CONTROL INFORMATION
BRITISH LEYLAND MOTOR CORPORATION
EXHAUST EMISSION CONTROL TYPE-E.M.

IMPORTANT: PROPER MAINTENANCE AND ADJUSTMENT IS NECESSARY FOR CONTINUED EFFECTIVENESS. LIMITED MIXTURE ADJUSTMENTS MAY BE MADE IN CONJUNCTION WITH A CARBON MONOXIDE ANALYSER. ADJUSTMENT OUTSIDE THE RANGE OF THE IDLE MIXTURE SCREWS REQUIRES THE USE OF A SPECIAL TOOL AND SHOULD ONLY BE MADE BY AN AUTHORISED DEALER. MAKE ADJUSTMENTS WITH ENGINE AT NORMAL WORKING TEMPERATURE WITH AIR CLEANER ON.

ENGINE SETTINGS

IDLE SPEED 800/850 RPM
FAST IDLE SPEED (HOT) 1300 RPM
DWEILL 34"-37"
TIMING @ IDLE 4° A.T.D.C.
SPARK PLUG GAP 0.025"
IDLE MIXTURE 0.5-2.5% CO
ROCKER CLEARANCE 0.10" (COLD)

IDLE MIXTURE SCREW

SET FAST IDLE SPEED WITH CHOKE CARB IN BALL LOCATION

"THIS VEHICLE CONFORMS TO U.S. DEPT. OF E.P.A. AND CALIFORNIA STATE REGULATIONS APPLICABLE TO 1973 MODEL YEAR NEW MOTOR VEHICLES."

FU13

TRIUMPH TR. 6
152 CU. IN.
FAMILY TB

VEHICLE EMISSION CONTROL INFORMATION
BRITISH LEYLAND MOTOR CORPORATION
EXHAUST EMISSION CONTROL TYPE-E.M.

IMPORTANT: PROPER MAINTENANCE AND ADJUSTMENT IS NECESSARY FOR CONTINUED EFFECTIVENESS. LIMITED MIXTURE ADJUSTMENTS MAY BE MADE IN CONJUNCTION WITH A CARBON MONOXIDE ANALYSER. ADJUSTMENT OUTSIDE THE RANGE OF THE IDLE MIXTURE SCREWS REQUIRES THE USE OF A SPECIAL TOOL AND SHOULD ONLY BE MADE BY AN AUTHORISED DEALER. MAKE ADJUSTMENTS WITH ENGINE AT NORMAL WORKING TEMPERATURE WITH AIR CLEANER ON.

ENGINE SETTINGS

IDLE SPEED 800/850 RPM
FAST IDLE SPEED (HOT) 1300 RPM
DWEILL 34"-37"
TIMING @ IDLE 4° A.T.D.C.
SPARK PLUG GAP 0.025"
IDLE MIXTURE 0.5-2.5% CO
ROCKER CLEARANCE 0.10" (COLD)

IDLE MIXTURE SCREW

SET FAST IDLE SPEED WITH CHOKE CARB IN BALL LOCATION

"THIS VEHICLE CONFORMS TO U.S. DEPT. OF E.P.A. AND CALIFORNIA STATE REGULATIONS APPLICABLE TO 1973 MODEL YEAR NEW MOTOR VEHICLES."

FU14

TRIUMPH TR. 6
152 CU. IN.
FAMILY TB

VEHICLE EMISSION CONTROL INFORMATION
BRITISH LEYLAND UK LTD
COVENTRY ENGLAND
EXHAUST EMISSION CONTROL TYPE-AEGR

IMPORTANT: TO ADJUST CARBURETTORS, DISCONNECT AND PLUG AIR SYSTEM DOWNSTREAM OF DIVERTOR VALVE. VENT PUMP TO ATMOSPHERE. BALANCE THROTTLES FOR AIR FLOW. ADJUST MIXTURE STRENGTH EQUALLY ON BOTH CARBS. WITH EXTERNAL ADJUSTER. TO GIVE LARGER ADJUSTMENTS MOVE MIXING NEEDLE USING SPECIAL TOOL.

ADJUSTMENT TOOL

ENGINE SETTINGS

IDLE SPEED 800 ± 100 RPM
FAST IDLE SPEED (HOT) 1600 RPM
DWEILL 34"-38"
TIMING @ IDLE 4° A.T.D.C.
SPARK PLUG GAP 0.025 IN.
IDLE MIXTURE (N. CO) 1 TO 3 SET TO 2%
ROCKER CLEARANCE 0.010 IN. (COLD)
TRANSMISSION NEUTRAL
AIR CONDITIONING OFF

IDLE MIXTURE SCREW

SET FAST IDLE SPEED WITH CHOKE CARB IN BALL LOCATION

"THIS VEHICLE CONFORMS TO U.S. EPA REGULATIONS APPLICABLE TO 1976 MODEL YEAR NEW MOTOR VEHICLES WITH THE EXCEPTION OF THE CARBON MONOXIDE STANDARD FOR CALIFORNIA"

UC731

FU15

VEHICLE EMISSION CONTROL INFORMATION: -

THIS VEHICLE CONFORMS TO U.S.E.P.A. REGULATIONS APPLICABLE TO 1976 MODEL YEAR NEW MOTOR VEHICLES. WITH THE EXCEPTION OF THE CARBON MONOXIDE STANDARD FOR CALIFORNIA.

NON CATALYST

FU16

THE STANDARD-TRIUMPH MOTOR CO. LTD.
COVENTRY ENGLAND

THE FOLLOWING BRITISH PATENTS PROTECT THE FEATURES INCORPORATED.

OTHER PATENTS PENDING.

891,820 927,554 1,006,297
983,398 987,862
971,198 1,003,863

CORRESPONDING PATENTS IN OVERSEAS COUNTRIES GRANTED OR PENDING.
PT NO. 145313

FU17

LUCAS

FU18

COMMISSION NUMBER PLATES AND INFORMATIONAL LABELS

Plate No.	Part No.	Description	No. Off
		COMMISSION NUMBER PLATE , aluminium plate bearing the commission number, and in some cases the date of manufacture, paint and interior colour codes	
FU1	CNP73	Commission Number Plate , 1969, perhaps some 1970 TR6, black on aluminium plate mounted on L.H. front wheelarch	1
FU2	CNP61	Commission Number Plate , 1970-1972 TR6, black on aluminium plate mounted on L.H. front wheelarch	1
FU3	CNP74	Commission Number Plate , 1973-1975 TR6, black on aluminium plate mounted on L.H. door post	1
FU4	CNP62	Commission Number Plate , 1976 TR6, black on aluminium plate mounted on L.H. door post	1
		TIRE PRESSURE PLATE , aluminium plate located on inside of glovebox door	
FU5	625964	Tire Pressure Plate , 1969 TR6, black on aluminium plate	1
FU6	626856	Tire Pressure Plate , 1970-1976 TR6, black on aluminium plate	1
		EMISSION PLATES AND LABELS , detailing the emission settings and/or noting compliance with U.S. emissions laws, located in engine bay area	
FU7	CNP52	Emission Label , "U.S. Federal Standards, Control of Air Pollution," black on white label, mounted on underside of bonnet, 1969 TR6	1
FU8	CNP601	Emission Label , "Emission Control Settings," black on white label, mounted on underside of bonnet, 1969 TR6	1
FU9	CNP602	Emission Plate , 1970 TR6, "Vehicle Emission Control Information," black on aluminium plate, riveted to L.H. front wheelarch	1
FU10	CNP608	Emission Plate , 1971 TR6, "Vehicle Emission Control Information," black on aluminium plate, riveted to L.H. front wheelarch	1
FU11	CNP603	Emission Label , 1972 TR6, "Vehicle Emission Control Information," black on white label, mounted on L.H. front wheelarch	1
FU12	CNP604	Emission Label , 1973 TR6, "Vehicle Emission Control Information," black on silver label, mounted on L.H. front wheelarch	1
FU13	CNP605	Emission Label , 1974 TR6, "Vehicle Emission Control Information," black on silver label, mounted on L.H. front wheelarch	1
FU14	CNP606	Emission Label , 1975 TR6, "Vehicle Emission Control Information," black on silver label, mounted on underside of bonnet	1
FU15	UKC7331	Emission Label , 1976 TR6, "Vehicle Emission Control Information," black on orange label, mounted on underside of bonnet, and also on L.H. front wheelarch	2
FU16	CHA599	Emission Label , 1976 TR6, "Non Catalyst," white on black label, mounted on L.H. door post	1

Plate No.	Part No.	Description	No. Off
		PATENT INFORMATION LABEL	
FU17	145313	Label , "The Following British Patents Protect the Features Incorporated," white on black label, used on some 1969 TR6, mounted under bonnet	A/R
FU18	CNP1564	Lucas Battery Label , red "Lucas" on gold background; make that DieHard look like a Lucas!	A/R