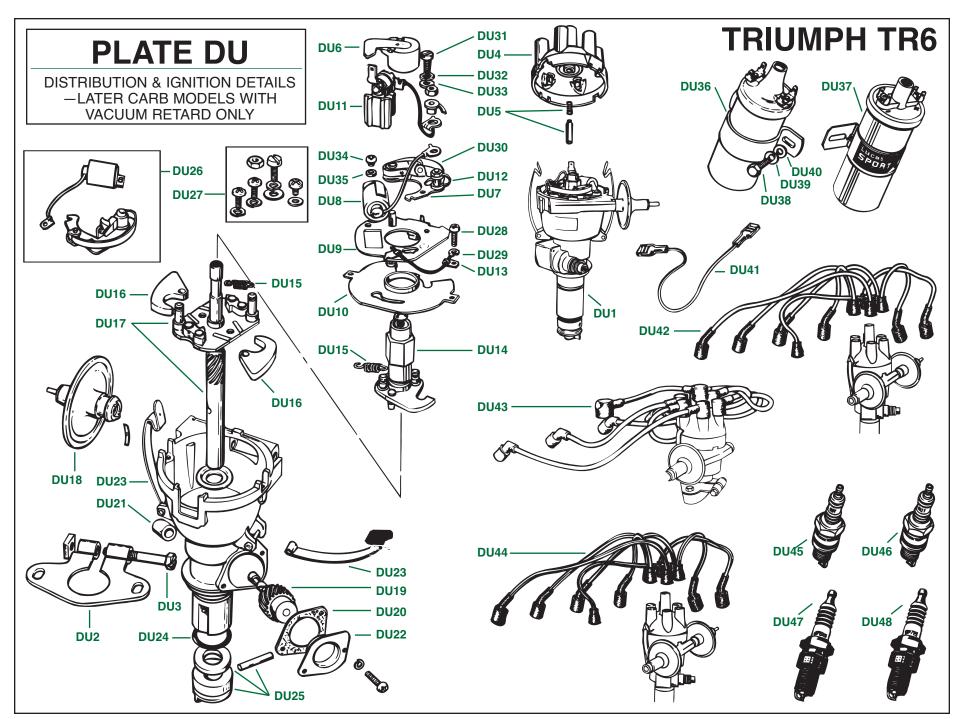


DISTRIBUTOR AND IGNITION DETAILS—EARLY CARB MODELS WITH BOTH VACUUM ADVANCE AND VACUUM RETARD

Plate No.	Part No.	Description	No. Off
DT1	308460	IGNITION DISTRIBUTOR, brand new unit, Lucas model 22D6; Lucas part no. 41202A or 41202B earlier and 41306 later; fitted up to engine no. CC58298 approx.	1 6B
	308460R	IGNITION DISTRIBUTOR, factory rebuilt unit, Lucas model 22D6	1
DT2	59766	PLATE, clamping	1
DT3	58499	Screw, clamping	1
DT4	515856	DISTRIBUTOR CAP ASSEMBLY	1
DT5	501718	Brush and Spring, inside cap	1
DT6	510024	Rotor Arm	1
DT7	503681	CONTACT SET, for distributor with Lucas part no. 41202A	1
DT8	503687	Bush, insulating contact breaker lever	1
	LUCS1	Contact Set, one piece, later distributor	1
DT9	509319	Condenser	1
DT10	503684	Plate, contact breaker base, for distributor with Lucas part no. 41202A	1
	LU54419792	Plate, contact breaker base, for distributor with Lucas part nos. 41202B and 41306B	1
DT11	511010	Plate, contact breaker bearing	1
DT12	511086	Terminal, Bush, and Lead	1
	503688	Washer, insulating terminal	1
DT13	503690	Lead, earth	1
DT14	517176	Cam	1
DT15	513681	Spring Set, automatic advance	1
DT16	517177	Weight, automatic advance	1
DT17	515862	Shaft and Action Plate	1
DT18	511014	Spring	1
DT19	515859	Vacuum Unit, advance	1
DT20	517178	Vacuum Unit, retard	1
	LU60600112	TACHOMETER DRIVE KIT	1
DT21	515864	Gear, tachometer drive	1
DT22	515866	Gasket, tachometer drive cover	1
DT23	515867	Bush, bearing, tachometer drive shaft	1
DT24		Cover, Tachometer drive	NSS
DT25	507083	Clip, securing distributor cap	2
DT26	513682	"O" Ring, oil sealing	1
DT27	513679	Dog , driving	1
	501728	Sundry Parts Set	1
DT28	LUTK50	Tune-Up Kit, distributor	1

Plate No.	Part No.	Description	No. Off
		IGNITION DISTRIBUTOR—Continued	
DT29	LUDZB104	SUNDRY PARTS KIT, distributor	1
		HARDWARE, securing contact breaker bearing to	•
		distributor body	
DT30	SLP184	Screw	2
DT31	SLP184	Washer, lock	2
2.0.	02. 101	HARDWARE, securing contact set (points)	_
DT32	SLP185	Nut, contact set to post	1
DT33	SLP108	Screw, adjusting	1
DT34	WL205	Washer, lock	1
DT35	WP5	Washer, plain	1
		HARDWARE, securing condenser	
DT36	SLP109	Screw	1
DT37	WP3	Washer, plain	1
2.0.	0	IGNITION COIL DETAILS	•
DT38	146112	Lucas Ignition Coil, Lucas model HA12, original type	1
		fitted up to comm. no. CF1	
DT39	LUDLB101	Lucas Ignition Coil, current replacement for original type	1
		fitted up to comm. no. CF1	
DT40	LUDLB1058	Lucas Sport Coil, high output replacement ignition	1
	20222.000	coil for high-performance	•
		HARDWARE, securing ignition coil to engine block	
DT41	HU804	Screw, set	2
DT42	WL208	Washer, lock	2
DT43	WP8	Washer, plain	2
		IGNITION WIRE DETAILS	
		LOW-TENSION LEADS	
DT44	125957	Wire, white with black tracer, coil to distributor,	1
		fitted up to comm. no. CF1	
		HIGH-TENSION CABLES	
DT45	GHT144	Ignition Cable Set, original green cable; straight	1
		connections into distributor cap, as fitted up to	
		comm. no. CF12500, comprising all seven	
		high-tension cables	
DT46	RFK618	IGNITION CABLE SET, Lucas-brand	1
		high-performance solid-copper wire, yellow	
		with two black tracers, comprising all seven	
		high-tension cables	
	CQB204/120	Lucas High-Performance Ignition Cable;	A/R
		120-inch length for use as required in making	
		special ignition cables, no fittings included	
		SPARK PLUGS	
DT47	CHN9Y	Champion Spark Plug, no. N9Y, fitted up to comm. no.	6
		CF1, may be used anytime a colder plug is required	
DT48	CHN12Y	Champion Spark Plug, no. N12Y, fitted after comm. no.	6
		CF1, may be used anytime a hotter plug is required	
DT49	NGKBP6ES	NGK Brand Spark Plug, standard heat range for TR6	6
DT50	NGKBP7ES	NGK Brand Spark Plug, colder plug for high-performance	6
		engines Mala Dagada M	0 4

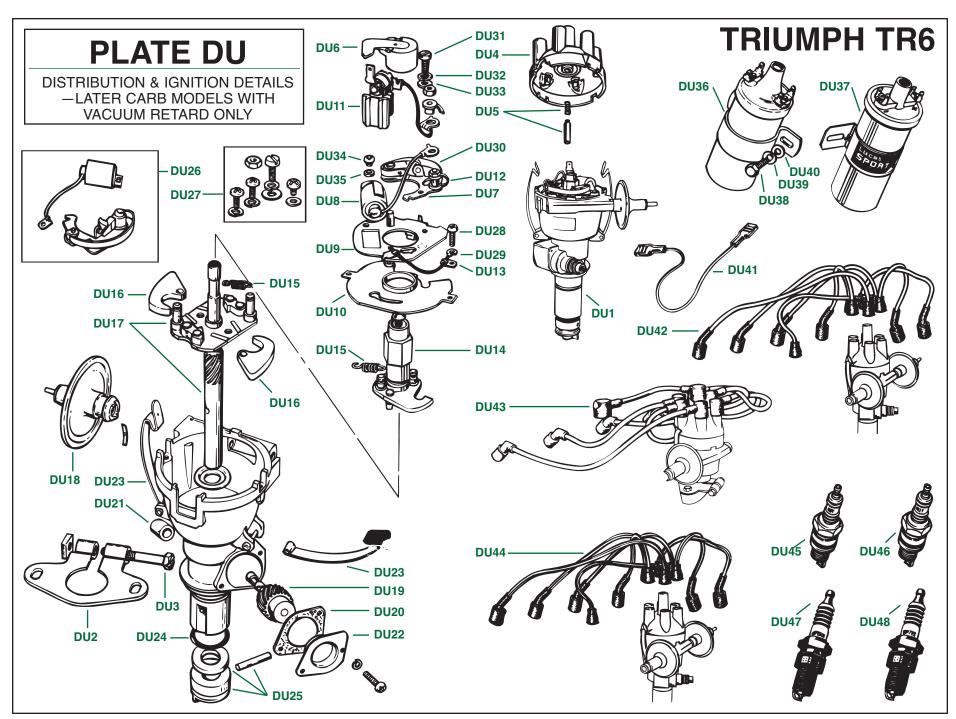
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DISTRIBUTORS & IGNITION DETAILS—LATER CARB MODELS WITH VACUUM RETARD ONLY

Plate No.	Part No.	Description	No. Off	Plate No.	Part No.
DU1	217521	IGNITION DISTRIBUTOR, brand new unit, Lucas model	1		
DOT	217321	22D6, Lucas part no. 41352A; fitted from engine no.	1		LU60600112
		CC58298 approx. up to CC75000		DU19	515864
	217521R	IGNITION DISTRIBUTOR, factory rebuilt unit; fitted from	1	DU20	515866
	21732111	engine no. CC58298 approx. up to CC75000	'	DU21	515867
	218100	IGNITION DISTRIBUTOR, brand new unit, Lucas model	1	DU22	
		22D6; Lucas part no. 41385A; fitted from engine no.	•	DU23	507083
		CC75000 up to CF12500 approx.		DU24	513682
	218100R	IGNITION DISTRIBUTOR, factory rebuilt unit; fitted from	1	DU25	513679
		engine no. CC75000 up to CF12500 approx.			501728
	TKC517	IGNITION DISTRIBUTOR, brand new unit, Lucas model	1	DU26	LUTK50
		22D6; Lucas part no. 41558A or 41558D; fitted after		DU27	LUDZB104
		engine no. CF12500			
	TKC517R	IGNITION DISTRIBUTOR, factory rebuild unit; fitted after	1		
		engine no. CF12500		DU28	SLP183
DU2	59766	Plate, clamping	1	DU29	SLP184
DU3	58499	Screw, clamping	1		
DU4	515856	DISTRIBUTOR CAP ASSEMBLY	1	DU30	SLP185
DU5	501718	Brush and Spring, inside cap	1	DU31	SLP108
DU6	510024	Rotor Arm	1	DU32	WL205
DU7	LUCS1	Contact Set (Points)	1	DU33	WP5
DU8	509319	Condenser	1		
DU9	LU54419792	Plate, contact breaker base	1	DU34	SLP109
DU10	511010	Plate, contact breaker bearing	1	DU35	WP3
DU11	511086	Terminal, Bush, and Lead	1		
DU12	503688	Washer, insulating terminal	1	DU36	146112
DU13	503690	Lead, earth	1		LUBIBAGA
DU14	LU54414859	Cam, for distributors with Lucas part nos. 41352A and 41385A	1		LUDLB101
	LU54413780	Cam, for distributors with Lucas part nos. 41558A and 41558D	1		158830
DU15	LU54423078	Spring Set, automatic advance, for distributor with Lucas part no. 41352A	1		UKC3555
	LU54424202	Spring Set, automatic advance, for distributor with Lucas part no. 41385A	1		LUDLB102
	LU54426281	Spring Set, automatic advance, for distributors with Lucas part nos. 41558A and 41558D	1	DU37	LUDLB105B
DU16	517177	Weight, automatic advance	2		
DU17	515862	Shaft and Action Plate	_	DU38	HU804
DU18	LU54423098	Vacuum Unit, retard, for distributor with Lucas part no. 41352A	1	DU39 DU40	WL208 WP8
	RTC1423	Vacuum Unit, retard, for distributors with Lucas part nos. 41385A, 41558A, and 41558D	1		

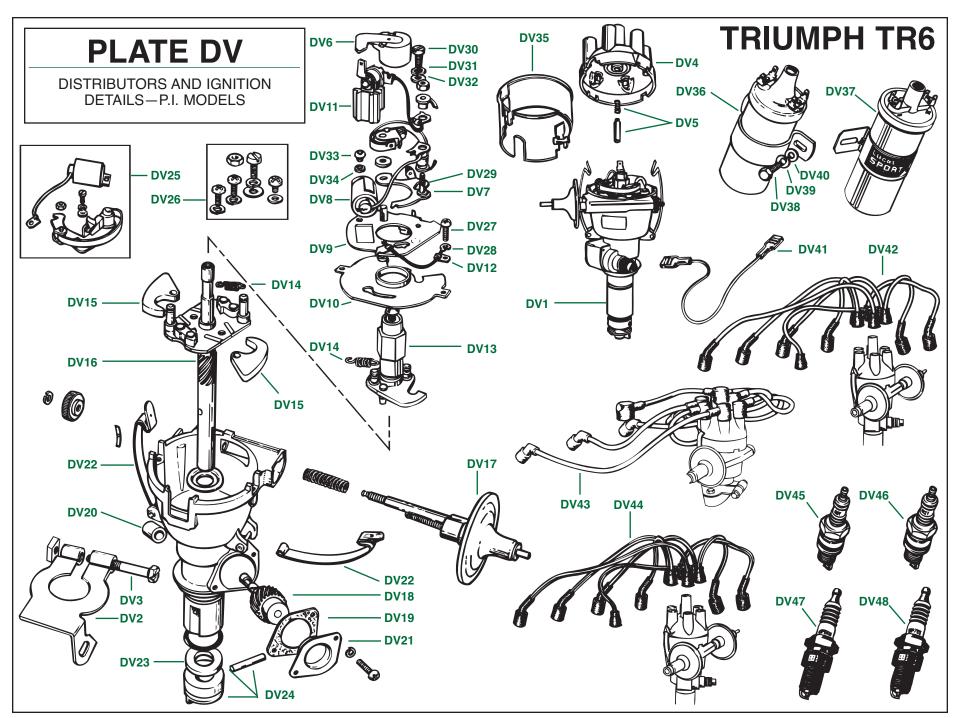
Plate No.	Part No.	Description	No. Off
		IGNITION DISTRIBUTOR—Continued	
	LU60600112	TACHOMETER DRIVE KIT	
DU19	515864	Gear, tachometer drive	1
DU20	515866	Gasket, tachometer drive cover	1
DU21	515867	Bush, bearing, tachometer drive shaft	1
DU22		Cover, tachometer drive	NSS
DU23	507083	Clip, securing distributor cap	2
DU24	513682	"O" Ring, oil sealing	1
DU25	513679	Dog, driving	1
	501728	Sundry Parts Set	1
DU26	LUTK50	Tune-Úp Kit, distributor	1
DU27	LUDZB104	SUNDRY PARTS KIT, distributor	1
		HARDWARE, securing contact breaker bearing to	
		distributor body	
DU28	SLP183	Screw	2
DU29	SLP184	Washer, lock	2
		HARDWARE, securing contact set (points)	
DU30	SLP185	Nut, contact set to post	1
DU31	SLP108	Screw, adjusting	1
DU32	WL205	Washer, lock	1
DU33	WP5	Washer, plain	1
		HARDWARE, securing condenser	
DU34	SLP109	Screw	1
DU35	WP3	Washer, plain	
		IGNITION COIL DETAILS	
DU36	146112	Lucas Ignition Coil, Lucas model HA12, original type,	1
		fitted up to comm. no. CF1	
	LUDLB101	Lucas Ignition Coil, current replacement for original	1
		type, fitted up to comm. no. CF1	
	158830	Lucas Ignition Coil, Lucas model 15C6, original type,	1
		fitted from comm. no. CF1 up to CF50000	
	UKC3555	Lucas Ignition Coil, Lucas model 15C6, fitted after	1
		comm. no. CF50000	
	LUDLB102	Lucas Ignition Coil, current replacement for original	1
		type, fitted after comm. no. CF1	
DU37	LUDLB105B	Lucas Sport Coil, high output replacement ignition coil,	1
		for high-performance	
		HARDWARE, securing ignition coil to engine block	1
DU38	HU804	Screw, set	2
DU39	WL208	Washer, lock	2
DU40	WP8	Washer, plain	2



DISTRIBUTOR & IGNITION DETAILS—LATER CARB MODELS WITH VACUUM RETARD ONLY

Plate No.	Part No.	Description	No. Off
		IGNITION WIRE DETAILS	
		LOW-TENSION LEADS	
DU41	125957	Wire, white with black tracer, coil to distributor,	1
		fitted up to comm. no. CF1	
	518688	Wire, white with black tracer, coil to distributor,	1
		fitted after comm. no. CF1	
		HIGH-TENSION CABLES	
DU42	GHT144	Ignition Cable Set, original green cable; straight	1
		connections into distributor cap, as fitted up to	
		comm. no. CF12500; comprising all seven	
		high-tension cables	
DU43	GHT156	Ignition Cable Set, original green cable; right-angle	1
		connections into distributor cap, as fitted after comm.	
		no. CF12500; comprising all seven high-tension cable	S
DU44	RFK618	Ignition Cable Set, Lucas-brand high-performance	1
		solid-copper wire, yellow with two black tracers;	
		comprising all seven high-tension cables	
	CQB204/120	Lucas High-Performance Ignition Cable; 120-inch	A/R
		length for use as required in making	
		special ignition cables; no fittings included	
		SPARK PLUGS	
DU45	CHN9Y	Champion Spark Plug, no. N9Y, fitted up to comm. no.	6
		CF1; may be used anytime a colder plug is required	
DU46	CHN12Y	Champion Spark Plug, no. N12Y, fitted after comm. no.	6
		CF1; may be used anytime a hotter plug is required	
DU47	NGKBP6ES	NGK Brand Spark Plug, standard heat range for TR6	6
DU48	NGKBP7ES	NGK Brand Spark Plug, colder plug for	6
		high-performance engines	

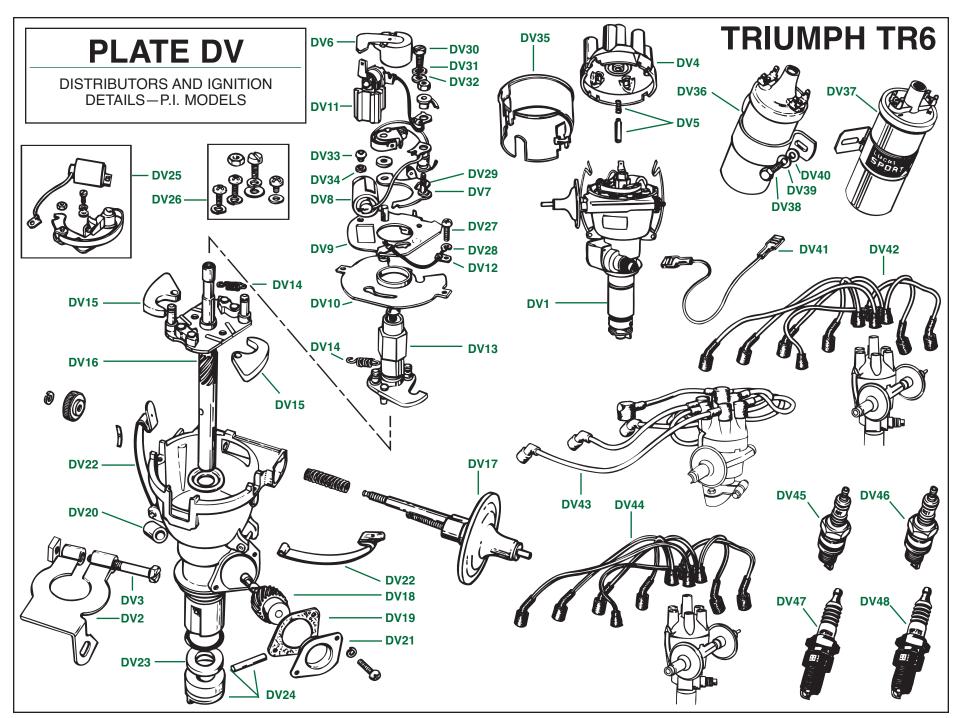
Plate No.	Part No.	Description	No. Of



DISTRIBUTORS AND IGNITION DETAILS—P.I. MODELS

Plate No.	Part No.	Description	No. Off
DV1	214459	IGNITION DISTRIBUTOR, brand new unit, Lucas model	1
		22D6; Lucas part no. 41219; fitted up to engine no. CR1	
	214459R	IGNITION DISTRIBUTOR, factory rebuilt unit; fitted up to	1
		engine no. CR1	
	219243	IGNITION DISTRIBUTOR, brand new unit, Lucas model	1
		22D6; Lucas part no. 41501; fitted from engine no.	
		CR1 up to CR2845	
	219243R	IGNITION DISTRIBUTOR, factory rebuilt unit, fitted from	1
		engine no. CR1 up to CR2845	
	TKC1441	IGNITION DISTRIBUTOR, brand new unit, Lucas model	1
		22D6; Lucas part no. 41542; fitted after engine no.	
		CR2845	
	TKC1441R	IGNITION DISTRIBUTOR, factory rebuilt unit; fitted after	1
		engine no. CR5000	1
DV2	508534	Plate, clamping	1
DV3	519935	Screw, clamping, fitted up to engine no. CR1	1
	RTC289	Screw, clamping, fitted after engine no. CR1	1
DV4	LUDDB117	DISTRIBUTOR CAP ASSEMBLY	1
DV5	501718	Brush and Spring, inside cap	1
DV6	LUDRB106	Rotor Arm	1
DV7	LUDSB101	Contact Set (Points)	1
DV8	LUDCB101	Condenser	1
DV9	LU422318	Plate, contact breaker base, fitted to distributors with Lucas part no. 41219	1
	LU54419792	Plate, contact breaker base, fitted to distributors with	1
		Lucas part nos. 41501 and 41542	
DV10	LU54412154	Plate, contact breaker bearing	1
DV11	LU54413549	Terminal, Bush, and Lead, fitted to distributors with Lucas part no. 41219	1
	LU54417459	Terminal, Bush, and Lead, fitted to distributors with	1
		Lucas part nos. 41501 and 41542	•
DV12	LU421088	Lead , earth	1
DV13	LU54413291	Cam, fitted to distributors with Lucas part no. 41219	1
	LU54412707	Cam, fitted to distributors with Lucas part no. 41501	1
	LU54413923	Cam, fitted to distributors with Lucas part no. 41542	1
DV14	LU54413186	Spring Set, automatic advance, fitted to distributors with Lucas part no. 41219	1
	LU54425920	Spring Set, automatic advance, fitted to distributors	1
	11154406070	with Lucas part no. 41501	1
	LU54426278	Spring Set, automatic advance, fitted to distributors	1
DV15	11154412000	with Lucas part no. 41542	2
פועכ	LU54413922	Weight, automatic advance, fitted to distributors with	2
	11154412072	Lucas part nos. 41219 and 41542	2
	LU54413073	Weight, automatic advance, fitted to distributors with Lucas part no. 41501	2
DV16	LU54415784	Shaft and Action Plate	1
V 10	LU04410704	Shart and Action Flate	1

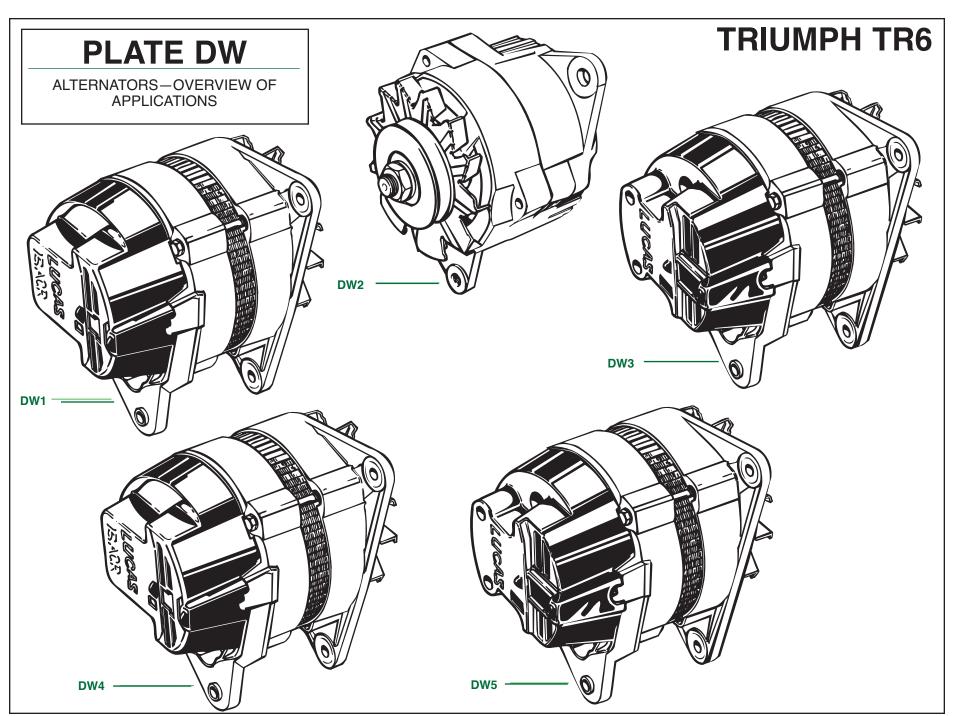
Plate No.	Part No.	Description	No. O
		IGNITION DISTRIBUTOR—Continued	
DV17	LU54420500	Vacuum Unit; not fitted to distributors with Lucas part	1
		no. 41219; fitted to distributors with Lucas part	
		nos. 41501 and 41542 but not connected to air	
		intake system	
	LU60600112	TACHOMÉTER DRIVE KIT	1
DV18	515864	Gear, tachometer drive	1
DV19	515866	Gasket, tachometer drive cover	1
DV20	515867	Bush, bearing, tachometer drive shaft	1
DV21		Cover, tachometer drive	NS
DV22	507083	Clip, securing distributor cap	2
DV23	513682	"O" Ring, oil sealing	1
DV24	513679	Dog, driving	1
DV25	LUTK50	Tune-Up Kit, distributor	1
DV26	LUDZB104	SUNDRY PARTS KIT, distributor	1
		HARDWARE, securing contact breaker bearing to	
		distributor body	
DV27	SLP183	Screw	2
DV28	SLP184	Washer, lock	2
		HARDWARE, securing contact set (points)	
DV29	SLP185	Nut, contact set to post	1
DV30	SLP108	Screw, adjusting	1
DV31	WL205	Washer, lock	1
DV32	WP5	Washer, plain	1
		HARDWARE, securing condenser	
DV33	SLP109	Screw	1
DV34	WP3	Washer	1
DV35	149992	Cover, suppression, fitted up to eng. no. CR2845	1
	RTC1424	Cover, suppression, fitted after eng. no. CR2845	1
		IGNITION COILS	
DV36	146112	Lucas Ignition Coil, Lucas model HA12, original type,	1
		fitted up to commission no. CR1	
	LUDLB101	Lucas Ignition Coil, current Lucas replacement for	1
		original type, fitted up to comm. no. CR1	
	158830	Lucas Ignition Coil, Lucas model 15C6, original type,	1
		fitted after comm. no. CR1	
	LUDLB102	Lucas Ignition Coil, current Lucas replacement for	1
		original type, fitted after comm. no. CR1	
DV37	LUDLB105B	Lucas Sport Coil, high output ignition coil for high	1
		performance	
		HARDWARE, securing ignition coil to engine block	
DV38	HU804	Screw, set	2
		•	
DV39	WL208	Washer, lock	2



DISTRIBUTORS AND IGNITION DETAILS—P.I. MODELS

Plate No.	Part No.	Description	No. Off
		IGNITION WIRING	
		LOW-TENSION LEADS	
DV41	125957	Wire, white with black tracer, coil to distributor, fitted up to comm. no.CR1	14
	518688	Wire, white with black tracer, coil to distributor, fitted after comm. no. CR1	1
		HIGH-TENSION CABLES	
DV42	GHT144	Ignition Cable Set, original green cable; straight connections into distributor cap, as fitted up to comm. no. CR5000; comprising all seven high-tension cables	1
DV43	GHT156	Ignition Cable Set, original green cable; right-angle connections into distributor cap, as fitted after comm. no. CR5000; comprising all	1
DV44	RFK618	seven high-tension cables Ignition Cable Set, Lucas-brand high-performance solid-copper wire, yellow with two black	A/R
	CQB204/120	tracers; comprising all seven high-tension cables Lucas High-Performance Ignition Cable; 120-inch length for use as required for making special ignition cables; no fittings included SPARK PLUGS	
DV45	CHN9Y	Champion Spark Plug, no. N9Y; normal fitment; colder	6
D V 43	OTINGT	plug	O
DV46	CHN12Y	Champion Spark Plug, no. N12Y, for use anytime a hotter plug is required	6
DV47	NGKBP6ES	NGK Brand Spark Plug, standard heat range	6
DV48	NGKBP7ES	NGK Brand Spark Plug, colder plug for high-performance engines	6

late No.	Part No.	Description	No. Of

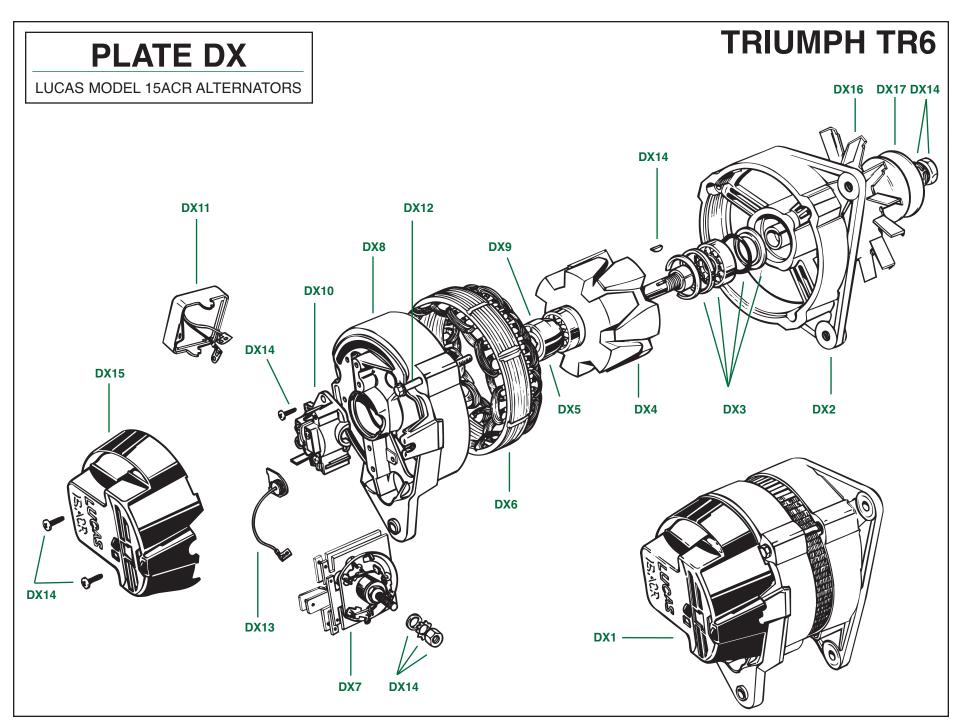


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ALTERNATORS—OVERVIEW OF APPLICATIONS

Plate No.	Part No.	Description	No. Off
		Please Note: This section lists part numbers for all alternator units fitted to the TR6 model range, along with part numbers of corresponding rebuilt alternators for all applications. If repair parts are desired, a full parts breakdown for each alternator is included in the following Sections DX, DY, DZ, EA, and EB LUCAS BRAND ALTERNATORS, model 15ACR, fitted	
		from 1969 up to 1971	
DW1	215346	Alternator, with Lucas part nos. 23562A, 23563D, 23581A, 23581B, 23581E; negative ground, 12 volts, 28 amps; fitted to 1969 and 1970 TR6 models	1
	215364R	Alternator, factory rebuilt unit, for the application described in the previous listing	1
	217772	Alternator, with Lucas part nos. 23634A, 23634B, 23634D, 23636A, 23636B, 23636D; negative ground, 12 volts, 28 amps, fitted to non-U.S.TR6 model during the 1971 model year	1
	217772R	Alternator, factory rebuilt unit, for the application described in the previous listing DELCO REMY ALTERNATORS, model DN460, fitted up to 1972; alternative to Lucas-brand alternators	1
DW2	218042	Alternator, with Delco part no. 7982648; negative ground, 12 volts, 35 amps; fitted to U.S. TR6 models up to 1972, up to comm. no. CC75000, as an alternative to Lucas-brand alternators	1
	218042R	Alternator, factory rebuilt unit, for the application described in the previous listing	1
	217456	Alternator, with Delco part no. 7982648; negative ground 12 volts, 35 amps; fitted to non-U.S. TR6 models up to 1972, up to comm. no. CP75000 as an alternative to Lucas-brand alternators	1
	217456R	Alternator, factory rebuilt unit, for the application described in the previous listing	1

Plate No.	Part No.	Description	No. Off
		LUCAS BRAND ALTERNATORS, model 16ACR, fitted to	
DW3	219267	non-U.S. models after 1972, after comm. no. CR1 Alternator, with Lucas part nos. 23747A, 23750A,	4
DVV3	219207	23795A; negative ground, 12 volts, 34 amps	'
	219267R	Alternator, factory rebuilt unit, for the application	1
	21020711	described in the previous listing	•
		LUCAS BRAND ALTERNATORS, model 17ACR, fitted to U	.S.
		TR6 models during the 1971 and 1972 model years, from	
		comm. no. CC65347 up to CF1	
DW4	217988	Alternator, with Lucas part nos. 23635A, 23635B,	1
		23642A, 23642B, 23745A, 23748; negative ground,	1
		12 volts, 36 amps	
	217988R	Alternator, factory rebuilt unit, for the application	1
		described in the previous listing	
		LUCAS BRAND ALTERNATORS, model 18ACR, fitted	
		to U.S. models after comm. no. CF1	
DW5	218742	Alternator, with Lucas part nos. 23739A, 23740A;	1
		negative ground, 12 volts, 45 amps; fitted from	
	010740D	comm. no. CF1 up to CF25000	4
	218742R	Alternator, factory rebuilt unit, for the application	1
	TKC2757	described in the previous listing Alternator , with Lucas part no. 23860; negative ground,	1
	1102/3/	12 volts, 45 amps; fitted after comm. no. CF25000	
	TKC2757R	Alternator, factory rebuilt unit, for the application	1
		described in the previous listing	

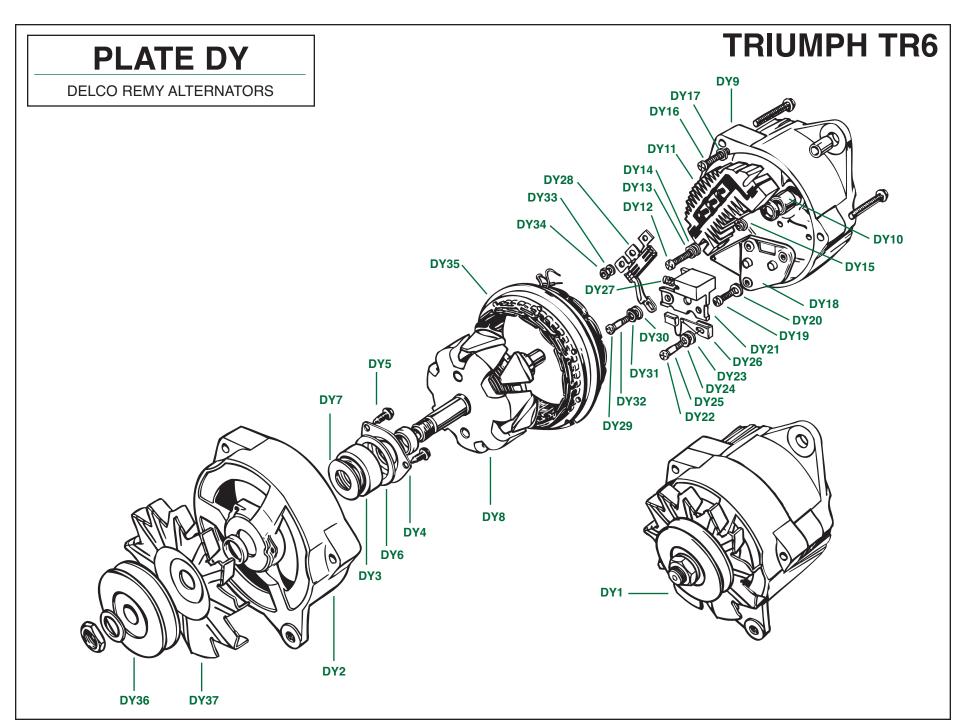


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LUCAS MODEL 15ACR ALTERNATORS

Plate No.	Part No.	Description	No. Off
		Please Note: Lucas Model 15ACR alternators were fitted to TR6 models up until the end of the 1970 model year and it non-U.S. TR6 models up until the end of the 1971 model y. The alternators which were fitted officially are listed below individual cars may have been fitted with other 15ACR alternators. If it is possible, you should start by determining Lucas part number of an alternator needing repair. The Lucas part number is found on an aluminium tag fixed to the boot the alternator next to the plastic rear cover, but these tags often removed from rebuilt alternators. If the alternator in had a different part number from those listed below or if you unable to determine the part number, call The Roadster For assistance. The best course of action for most individuenthusiasts is to fit a rebuilt alternator of the correct specific for the model and year of the car.	to year. , but ng the ucas ly of are hand ou are actory ual
DX1	215346	ALTERNATOR, Lucas Model 15ACR, Lucas part nos. 23562A, 23562B, 23563D, 23581A, 23581B, 23581E; negative ground, 12 volts, 28 amps, fitted to 1969 and 1970 TR6 models	1
	215346R	ALTERNATOR, factory rebuilt unit, for the application described in the previous listing	1
	217772	ALTERNATOR, Lucas Model 15ACR, Lucas part nos. 23634A, 23634B, 23634D, 23636A, 23636B, 23636D; negative ground, 12 volts, 28 amps, fitted to non-U.S. TR6 during the 1971 model year	1
	217772R	ALTERNATOR, factory rebuilt unit, for the application described in the previous listing	1
DX2	LU54219542	FRAME, drive end, fitted to alternators with Lucas part nos. 23562A, 23581A, 23634A, and 23636A	1
	LU54200544	FRAME , drive end, fitted to alternators with Lucas part nos. 23562B, 23562D, 23581B, 23581E, 23634B, 23634D, 23636B, and 23636D	1
DX3	LU54219310	Bearing Kit, drive end	1
DX4	LU54201945	ROTOR	1
DX5	LU54217372	Slip-Ring	1
DX6	LU54201048	Stator	1
DX7	LU83192	Rectifier	1
DX8	LU54218657	Frame, slip-ring end, fitted to alternators with Lucas part nos. 23562A, 23581A, 23634A, and 23636A	1
	LU54200781	Frame, slip-ring end, fitted to alternators with Lucas part nos. 23562B, 23562D, 23581B, 23581E, 23634B, 23634D, 23636B, and 23636D	1
DX9	LU54219312	Bearing Kit, slip-ring end	1

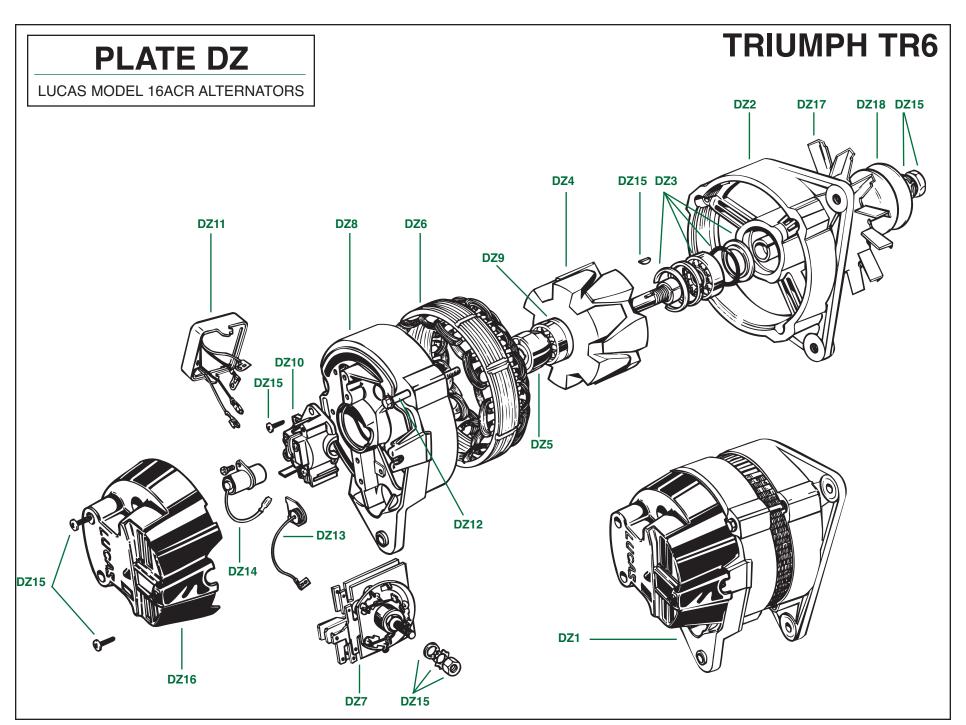
Plate No.	Part No.	Description	No. Off
		ALTERNATOR—Continued	
DX10	LU54200349	BRUSH BOX ASSEMBLY	1
	LU54219368	Brushes Set	1
DX11	LU37565	Regulator, voltage	1
DX12	LU54113722	Through Bolt Kit	1
DX13	LU54048364	Surge Protection Device	1
DX14	LU54218702	Sundry Parts Kit	1
DX15	LU54219322	Cover, rear, plastic	1
		PULLEY AND FAN, fitted to all models up to comm. no.	
		CC/CP50000	
DX16	147990	Fan, alternator	1
DX17	147530	Pulley, drive, 3/8-inch belt groove	1
		PULLEY AND FAN, fitted to all models up to comm no.	
		CC/CP65347	
	147990	Fan, alternator	1
	154334	Pulley, drive, 3/8-inch belt groove	1
		PULLEY AND FAN, fitted to non-U.S. models, after comm. no. CP65347	
	147900	Fan, alternator	1
	154334	Pulley, drive, 3/8-inch belt groove	1
		PULLEY AND FAN, fitted to U.S. models, after comm. no. CC65347	
	156891	Fan, alternator	1
	155948	Pulley, drive, 1/2-inch belt groove	1



DELCO REMY ALTERNATORS

Plate No.	Part No.	Description	o. Off
		Please Note: Delco Remy alternators were fitted as alternative	25
		to Lucas-brand alternators to an unknown number of TR6	,
		models prior to 1973. Although a complete catalogue listing	ı is
		provided in this section for the information of interested	, .0
		enthusiasts, no new or rebuilt Delco Remy alternators are	
		available at the time of writing, and parts are difficult to find	for
		repairs. For all except those who wish to keep their Delco	101
		Remy alternators for originality's sake, we recommend fitting	n a
		Lucas model 17ACR alternator as listed in Section EA.	gu
DY1	218042	ALTERNATOR, Delco Remy brand, Delcotron model DN460,	1
	210042	part models as an alternative to Lucas-brand alternators.	
		fitted up to comm. no. CF1	
	218042R	ALTERNATOR, factory rebuilt unit, for the application	1
	21004211	described in the previous listing	
	217456	ALTERNATOR, Delco Remy brand, Delcotron model DN460,	1
	217400	part no. 7982648; negative ground, 12 volts, 35 amps,	
		fitted to non-U.S. models as an alternative to Lucas-brand	
		alternators, up to comm. no. CR1	
	217456R	ALTERNATOR, factory rebuilt unit, for the application	1
	21743011	described in the previous listing	
DY2	520281	Frame, drive end	1
DY3	520287	Bearing, drive end	1
DY4	520283	Plate, retaining bearing	1
DY5	520282	Screw, securing retaining plate to frame	3
DY6	520284	Collar, alternator shaft, inner	1
DY7	520285	Collar, alternator shaft, outer	1
	520286	Slinger, grease	1
DY8	520280	Rotor Assembly,	1
DY9	520293	Frame, slip-ring end	1
DY10	520295	Bearing, slip-ring end	1
	520296	Seal Assembly	1
	520294	Bush	1
DY11	520297	Rectifier Bridge and Insulator Assembly	1
		HARDWARE, securing rectifier bridge assembly to	
		frame; "live" side of rectifier bridge	
DY12	520298	Screw	1
DY13	520299	Washer, plain	1
DY14	520300	Washer, fibre, insulating	1
DY15		Insulation Bush, plastic	NSS
		HARDWARE, securing rectifier bridge assembly to	
		frame; "earth" side of rectifier bridge	
DY16	520298	Screw	1
DY17	520299	Washer, plain	1
	520307	Regulator, voltage	1

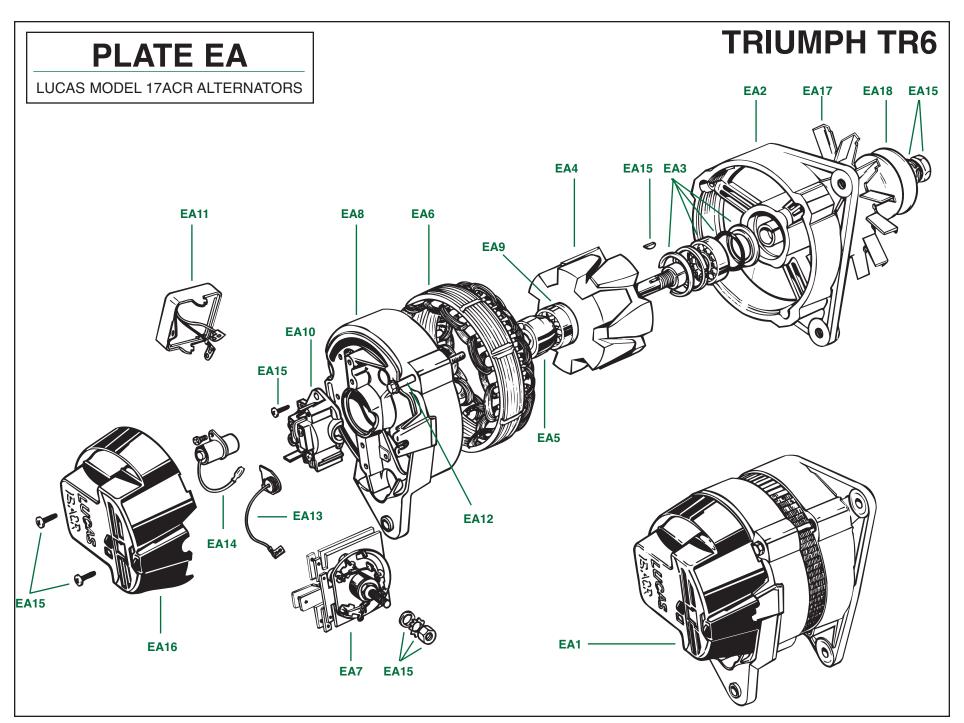
	Part No.	Description	No. Off
		ALTERNATOR—Continued	
		HARDWARE, securing voltage regulator to frame	
DY19	520308	Screw, earthing, red	1
DY20	520299	Washer, plain	1
DY21	520303	Brush Box Assembly	1
		HARDWARE, securing brush box assembly and voltage	
		regulator to frame	
DY22	520306	Screw	1
DY23	520299	Washer, plain	1
DY24	520300	Washer, fibre, insulating	1
DY25		Sleeve, plastic, on screw	NSS
DY26	520304	Brush Assembly	2
DY27	520305	Spring, brush	2
DY28	520334	Diode Trio Assembly , fitted to alternator with Delco part no. 7982652	1
	520301	Diode Trio Assembly, fitted to alternator with Delco part no. 7982648	1
		HARDWARE, securing diode trio, brush box, and voltage regulator to frame	1
DY29	520306	Screw	1
DY30	520299	Washer, plain	1
DY31	520300	Washer, fibre, insulating	1
DY32		Sleeve, plastic, on screw	NSS
		HARDWARE, securing diode trio and stator terminals to	
		studs on rectifier bridge	
DY33	520299	Washer, plain	3
DY34	520302	Nut, hex	3
DY35	520291	Stator Assembly	1
	520292	Terminal, stator	3
		PULLEY AND FAN, fitted to alternator with Delco part no. 7982652	1
DY36	156364	Pulley, alternator drive, 1/2-inch belt groove	1
DY37	519667	Fan, alternator	1
		PULLEY AND FAN, fitted to alternator with Delco part no. 7982648	1
		Pulley, alternator drive, 3/8-inch belt groove	1
	217464	rulley, alternator unive, 5/0-internation bent groove	



LUCAS MODEL 16ACR ALTERNATORS

Plate No.	Part No.	Description	No. Off
		Please Note: Lucas Model 16ACR alternators were fitted to non-U.S. cars from comm. no. CR1 apparently up through end of production. The alternators which were fitted office listed below, but individual cars may have been fitted with 18ACR alternators. If it is possible, you should start by determining the original Lucas part number of an alternation needing repair. The Lucas part number is found on an aluminium tag fixed to the body of the alternator next to the plastic rear cover, but these tags are often removed from alternators. If the alternator in hand has a different part of from those listed below of if you are unable to determine part number, call The Roadster Factory for assistance. To course of action for most individual enthusiasts is to fit a alternator of the correct specification for the model and y the car.	h the cially are n other tor the rebuilt number the The best rebuilt
DZ1	219267	ALTERNATOR , Lucas model 16ACR, Lucas part nos. 23747A, 23750A, and 23795A; negative ground, 12 volts 34 amps, fitted to non-U.S. models after comm. no. CR1	1

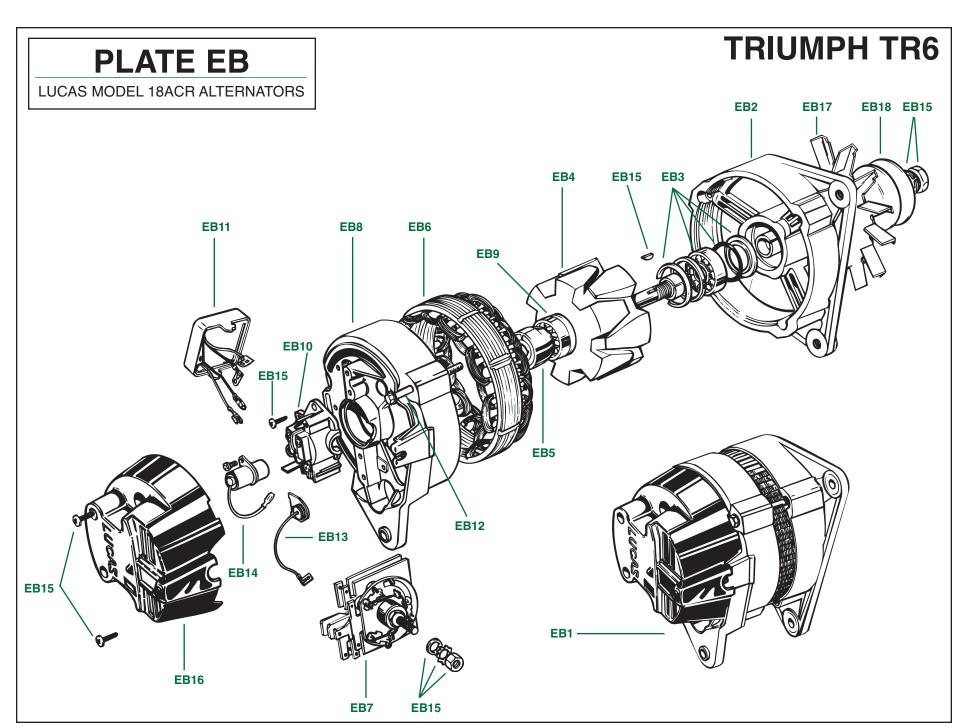
Plate No.	Part No.	Description	No. Off
	219267R	ALTERNATOR, factory rebuilt unit, for the application	1
		described in the previous listing	
DZ2	LU54200544	FRAME, drive end	1
DZ3	LU54219310	Bearing Kit, drive end	1
DZ4	LU54201945	ROTOR	1
DZ5	LU54217372	Slip-Ring	1
DZ6	LU54218360	Stator	1
DZ7	LU83295	Rectifier	1
DZ8	LU54200781	Frame, slip-ring end	1
DZ9	LU54219312	Bearing Kit, slip-ring end	1
DZ10	LU54200349	BRUSH BOX ASSEMBLY	1
	LU54219368	Brushes Set	1
DZ11	LU37595	Regulator, voltage	1
DZ12	LU54113722	Through Bolt Kit	1
DZ13	LU54048364	Surge Protection Device	1
DZ14	LU54200297	Suppression Capacitor, fitted to alternator with Lucas part no. 23747A	1
DZ15	LU54218702	Sundry Parts Kit	1
DZ16	LU54200720	Cover, rear, plastic	1
DZ17	147990	Fan, alternator	1
DZ18	154334	Pulley, drive, 3/8-inch belt groove	1



LUCAS MODEL 17ACR ALTERNATORS

Plate No.	Part No.	Description	No. Off
		Please Note: Lucas Model 17ACR alternators were fitted to TR6 models during the 1971 and 1972 model years, from comm. no. CC65347 up to CF1. The alternators which we fitted officially are listed below, but individual cars may hav been fitted with other 17ACR alternators, either at the fact as later replacements. If it is possible, you should start with Lucas part number of an alternator needing repair. The Lupart number is found on an aluminium tag fixed to the bod the alternator next to the plastic rear cover, but these tags often removed from rebuilt alternators. If the alternator in has a different part number from those listed below or if you unable to determine the part number, call The Roadster Fafor assistance. The best course of action for most individuenthusiasts is to fit a rebuilt alternator of the correct specifior the model and year of the car.	ere the cory or the the coase by of are thand ou are actory al
EA1	217988	ALTERNATOR, Lucas model 17ACR, Lucas part nos. 23635A,23635B, 23642A, 23642B, 23745A, 23748; negative ground, 12 volts, 36 amps, fitted to U.S. models from comm. no. CC65347 up to CF1	1
	217988R	ALTERNATOR, factory rebuilt unit, for the application described in the previous listing	1
EA2	LU54200270	FRAME, drive end, fitted to alternators with Lucas part no. 23635A and 23635B	1
	LU54219542	FRAME, drive end, fitted to alternators with Lucas part no. 23642A	1
	LU54200544	FRAME, drive end, fitted to alternators with Lucas part nos. 23642B, 23745A, and 23748	1
EA3	LU54219310	Bearing Kit, drive end	1
EA4	LU54219924	ROTOR, fitted to alternators with Lucas part nos. 23635A, 23635B, and 23745A	1
	LU54202067	ROTOR, fitted to alternators with Lucas part nos. 23642A, 23642B, and 23748	1
EA5	LU54217372	Slip-Ring	1
EA6	LU54218305	Stator, fitted to alternators with Lucas part nos. 23635A, 23635B, 23745A, and 23748	1
	LU54201050	Stator, fitted to alternators with Lucas part nos. 23642A and 23642B	1
EA7	LU83192	Rectifier, fitted to alternators with Lucas part nos. 23635A, 23635B, 23642A and 23642B	1
	LU83295	Rectifier, fitted to alternators with Lucas part nos. 23745A and 23748	1
EA8	LU54218657	FRAME, slip-ring end, fitted to alternators with Lucas part nos. 23635A, 23635B, and 23642A	1
	LU54200781	FRAME, slip-ring end, fitted to alternators with Lucas part nos.23642B, 23745A, and 23748	1
EA9	LU54219312	Bearing Kit, slip-ring end	1

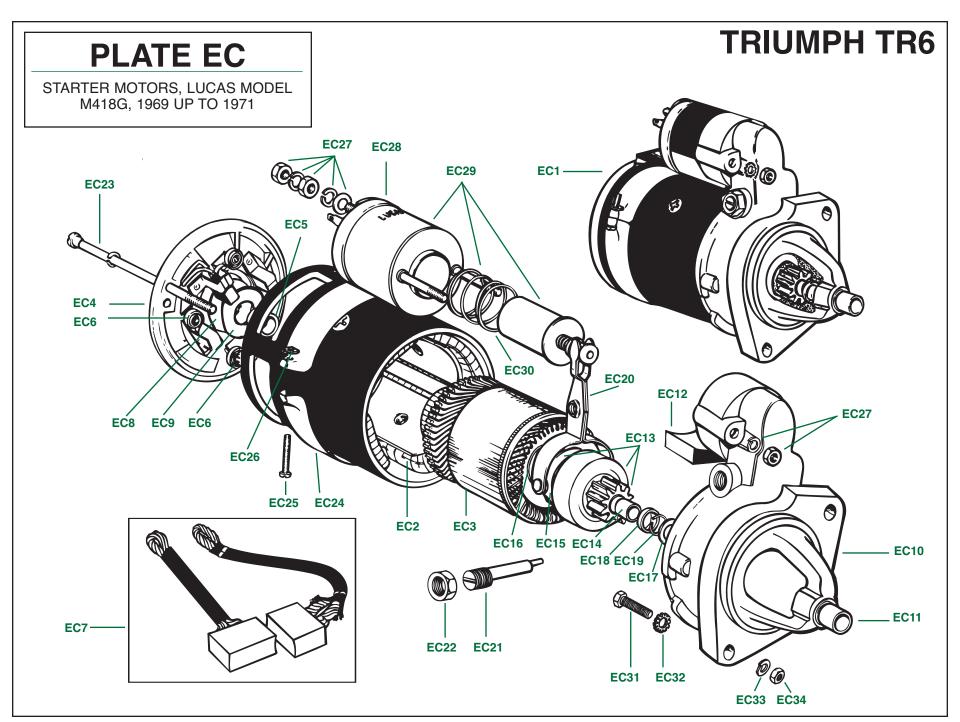
Plate No.	Part No.	Description	No. Off
		ALTERNATOR—Continued	
EA10	LU54200349	BRUSH BOX ASSEMBLY	1
27110	LU54219368	Brushes Set	1
EA11	LU37565	Regulator, voltage, fitted to alternators with Lucas part nos. 23635A, 23635B, 23642A, and 23642B	1
	LU37595	Regulator, voltage, fitted to alternators with Lucas part nos. 23745A and 23748	1
EA12	LU54113722	Through Bolt Kit	1
EA13	LU60210096	Surge Protection Device, should be fitted to alternators with Lucas part nos. 23635A and 23635B at time of overhaul, although not originally fitted	1
	LU54048364	Surge Protection Device, fitted to alternators with Lucas part nos.23642A and 23642B	3 1
	LU54486144	Surge Protection Device, fitted to alternators with Lucas part nos. 23745A and 23748	3 1
EA14	LU54200297	Suppression Capacitor, fitted only to alternator with Lucas part no. 23748; no suppression capacitor fitted to other alternators listed in this section	1
EA15	LU54218702	Sundry Parts Kit	1
EA16	LU54219322	Cover, rear, plastic, fitted to alternators with Lucas part nos. 23635A, 23635B, 23642A, and 23642B	1
	LU54200720	Cover, rear, plastic, fitted to alternators with Lucas part no. 23745A	1
	LU54200689	Cover, rear, plastic, fitted to alternators with Lucas part no. 23748	1
EA17	147990	Fan, alternator	1
EA18	155948	Pulley, drive, 1/2-inch belt groove	1



LUCAS MODEL 18ACR ALTERNATORS

Plate No.	Part No.	Description	No. Off
		Please Note: Lucas Model 18ACR alternators were fitted to TR6 models after comm. no. CF1. The alternators which we fitted officially are listed below, but individual cars may have been fitted with other 18ACR alternators. If it is possible, you should start by determining the original Lucas part number alternator needing repair. The Lucas part number is found an aluminium tag fixed to the body of the alternator next to plastic rear cover, but these tags are often removed from realternators. If the alternator in hand has a different part number those listed below or if you are unable to determine the part number, call The Roadster Factory for assistance. The course of action for most individual enthusiasts is to fit a realternator of the correct specification for the model and year the car.	vere e ou of an on the ebuilt mber ne e best built ar of
EB1	218742	ALTERNATOR , Lucas model 18ACR, Lucas part nos. 23739A or 23740A; negative ground, 12 volts, 45 amps, fitted to U.S. models from comm. no. CF1 up to CF25000	1
	218742R	ALTERNATOR, factory rebuilt unit, for the application described in the previous listing	1
	TKC2757	ALTERNATOR, Lucas model 18ACR, Lucas part no. 23860; negative ground, 12 volts, 45 amps, fitted to U.S. models after comm. no. CF25000	1
	TKC2757R	ALTERNATOR, factory rebuilt unit, for the application described in the previous listing	1
EB2	LU54200544	FRAME, drive end, fitted to alternators with Lucas part nos. 23739A and 23740A	1
	LU54200543	FRAME, drive end, fitted to alternator with Lucas part no. 23860	1
EB3	LU54219310	Bearing Kit, drive end	1
EB4	LU54202067	ROTOR, fitted to alternator with Lucas part no. 23739A	1
	LU54200042	ROTOR, fitted to alternator with Lucas part no. 23740A	1
	LU54202268	ROTOR, fitted to alternator with Lucas part no. 23860	1
EB5	LU54217372	Slip-Ring	1
EB6	LU54219530	Stator	1
EB7	LU83166	Rectifier	1
EB8	LU54200781	FRAME, slip-ring end, fitted to alternators with Lucas part nos. 23739A and 23740A	1
	LU54200780	FRAME, slip-ring end, fitted to alternators with Lucas part no. 23860	1
EB9	LU54219312	Bearing Kit, slip-ring end	1

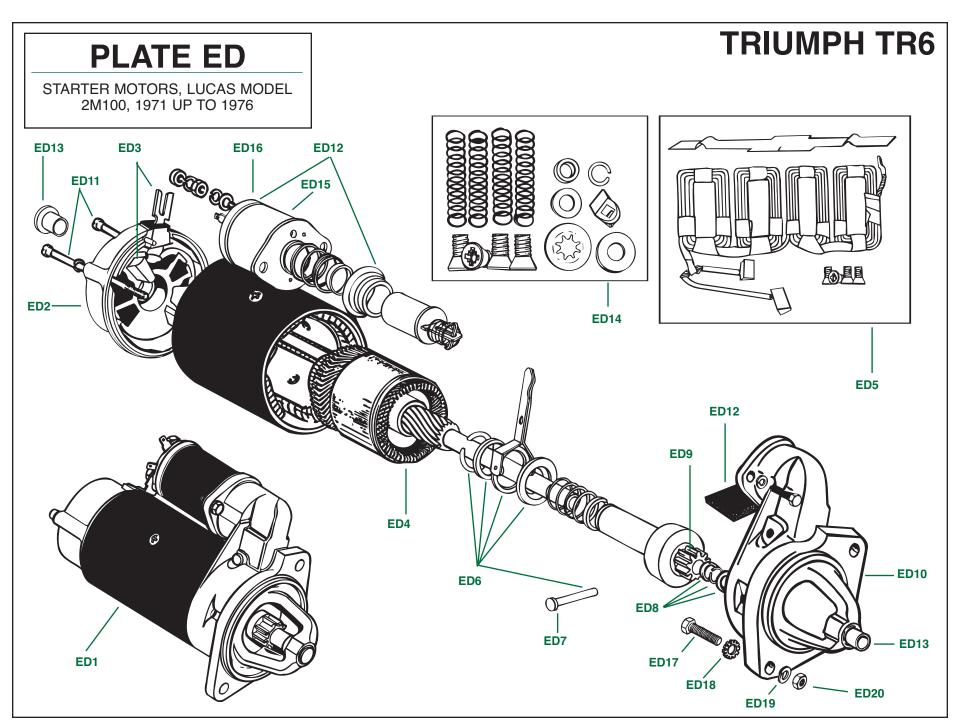
Plate No.	Part No.	Description	No. Off
		ALTERNATOR—Continued	
EB10	LU54200349	BRUSH BOX ASSEMBLY	1
	LU54219368	Brushes Set	1
EB11	LU37582	Regulator, voltage	1
EB12	LU54113733	Bolt, through frames	3
EB13	LU54486144	Surge Protection Device	1
EB14	LU54200297	Suppression Capacitor	1
EB15	LU54218702	Sundry Parts Kit	1
EB16	LU54200720	Cover, rear, plastic, fitted to alternators with Lucas part nos. 23739A and 23860	1
	LU54201155	Cover, rear, plastic, fitted to alternator with Lucas part no. 23740A	1
EB17	156891	Fan, alternator	1
EB18	155948	Pulley, drive, 1/2-inch belt groove	1



STARTER MOTORS, LUCAS MODEL M418G, 1969 UP TO 1971

Plate No.	Part No.	Description N	o. Off
EC1	214914	STARTER MOTOR, Lucas Model M418G; Lucas part nos.	1
		25626A and 25626B; 12 volts, clockwise rotation; fitted up	•
		to comm. nos. CC63895 and CP53637	
	214914R	STARTER MOTOR, factory rebuilt unit, for the application	1
		described in the previous listing	
		Please Note: There is some indication in the Lucas records th	at
		Model 35G-1 starter motors with remote solenoids were fitted	ed to
		some TR6's in early 1969. The Triumph records indicate th	at
		this plan was cancelled prior to production. If a car is	
		encountered with a Model 35G-1 starter motor and remote	
		solenoid, these details are fully covered in our TR250 parts	
		catalogue, or you may ask a salesperson for assistance.	
EC2	LU54240709	Field Coil Set	1
EC3	LU54240322	Armature	1
F04	1.115.40.40000	COMMUTATOR END DETAILS	
EC4	LU54240300	BRACKET ASSEMBLY, commutator end	1
EC5 EC6	LU251477	Bush, bearing, commutator end	1
EC7	LU54257221 LU255659	Spring Set, brush tension Brushes Set	1
EC8	LU54140202	Washer, thrust, steel, commutator end	1
EC9	LU54140202	Washer, fabric, steel, commutator end	1
LOS	L034140203	DRIVE END DETAILS	
EC10	LU54242823	Bracket, drive end	1
EC11	LU54245343	Bush, bearing, drive end	- 1
EC12	LU54244559	Grommet, bracket fixing	1
EC13	LU54240327	STARTER DRIVE PINION ASSEMBLY	1
EC14	LU54252075	Bush, bearing, pinion	1
EC15	LU54259624	Plate, operating lever	1
EC16	LU291013	Ring, retaining plate	1
EC17	LU54250549	Washer, thrust, drive end	1
	LU54245339	DRIVE RETENTION KIT	1
EC18	517469	Collar, thrust	1
EC19	517470	Jump Ring	1
		ENGAGING LEVER DETAILS	
EC20	LU54240960	Lever, pinion engaging	1
EC21	LU54240485	Bolt, pivot, lever	1
EC22	LU272549	Nut, securing bolt	1
FC00	1.11050000	MISCELLANEOUS DETAILS	0
EC23	LU256009	Bolt, through fixing	2
EC24 EC25	LU54240319 LU54257851	COVER BAND ASSEMBLY	1
EC25	LU54257851 LU169160	Screw, securing cover band Nut, securing cover band	1
EC26	LU271731	Sundry Parts Kit	1
LUZ1	LUZ/1/31	Sullary Falts Kit	- 1

Plate No.	Part No.	Description	No. Off
		STARTER MOTOR—Continued	
EC28	LU76897	SOLENOID	1
EC29	LU60600678	END CAP AND CONTACTS KIT	1
EC30	LU54642810	Spring, return, plunger	1
	RFK631	HARDWARE KIT, securing starter motor to rear engine plate and gearbox flange	1
EC31	HB915	Bolt	2
EC32	WE609	Washer, shakeproof	2
EC33	WL209	Washer, lock	2
EC34	HN2009	Nut, hex	2



STARTER MOTORS, LUCAS MODEL 2M100, 1971 UP TO 1976

Plate No.	Part No.	Description No.	. Off
ED1	218053	STARTER MOTOR, Lucas Model 2M100; Lucas part nos. 25647A, 25647E, 25647F, 25647J; 12 volts, clockwise rotation; fitted from comm. nos. CC63895/CP53637 up to CF53041/CR6701	1
	218053R	STARTER MOTOR, factory rebuilt unit, for the application described in the previous listing	1
	TKC3010	STARTER MOTOR, Lucas Model 2M100; Lucas part no. 25714A; 12 volts, clockwise rotation; fitted after comm. no. CF53041	1
	TKC3010R	STARTER MOTOR, factory rebuilt unit, for the application described in the previous listing	1
ED2	LU54245645	Bracket Kit, commutator end, comprising bracket, brushes, and connector assembly	1
ED3	LU54246258	Brushes Kit, comprising brushes and connector	1
ED4	LU54245090	Armature Kit	1
ED5	LU54246977	Field Coil Kit, comprising field coil assembly, brushes, yoke insulator, and pole screws	1
ED6	LU60600031	ENGAGING LEVER KIT, comprising lever and plate assembly, pivot pin, and ring	1
ED7	LU54260461	Pin, pivot	1
ED8	LU54245340	Lever Retention Kit, comprising lock ring, thrust pad, bearing collar, and spacing spring	1
ED9	LU54249032	Drive Kit, fitted to starter motors with Lucas part nos. 25647B, 25647E, 25647F, and 25647J	1
	LU54262658	Drive Kit, fitted to starter motors with Lucas part no. 25714A	1
ED10	LU60600233	Bracket Kit, drive end, comprising bracket, dowel, and bush, fitted to starter motors with Lucas part nos. 25647B and 25647E	1
	LU54249562	Bracket Kit, drive end, comprising bracket, dowel, and bush, fitted to starter motors with Lucas part nos. 25647F, 25647J, and 25714A	1
ED11	LU54246979	Through Bolt Kit	1
ED12	LU54246978	Sealing Kit, comprising end cap, bellows, brass cap, and grommet for driving-end bracket	1
ED13	LU54245343	Bush Kit, comprising bushes for driving-end bracket and for commutator-end bracket	1
ED14	LU54246438	Sundry Parts Kit	1
ED15	LU76875	SOLENOID, fitted to starter motors with Lucas part nos. 25647B, 25647E, 25647F, and 25647J	1
ED16	LU54644303	End Cap and Contacts Kit, solenoid, comprising end cap assembly, spindle, and contacts plate, fitted to starter motors with Lucas part nos. 25647B, 25647E, 25647F, and 25647J	1
	LU76879	SOLENOID, fitted to starter motors with Lucas part no. 25714A	1
	LU54644302	End Cap and Contacts Kit, solenoid, comprising end cap assembly, spindle, and contacts plate, fitted to starter meters with lease part as 057144	1

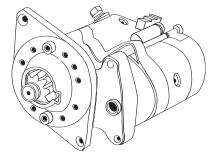
fitted to starter motors with Lucas part no. 25714A

Plate No.	Part No.	Description	No. Off
	RFK631	HARDWARE KIT, securing starter motor to rear engine plate and gearbox flange	1
ED17	HB915	Bolt	2
ED18	WE609	Washer, shakeproof	2
ED19	WL209	Washer, lock	2
ED20	HN2009	Nut, hex	

Modern Gear Reduction Starter Replacements

Modern gear reduction starters have been very popular with British car enthusiasts.

As original units lose their effectiveness with age and successive rebuilding, they gave less cranking power, and brand new Lucas starters haven't been available in twenty years. Gear reduction starters take advantage of electric motor developments made over the past thirty years, and they have more power to crank your TR6 engine. The motors listed here have been adapted specifically for the TR6, and they will bolt right onto your engine and connect with original wiring.

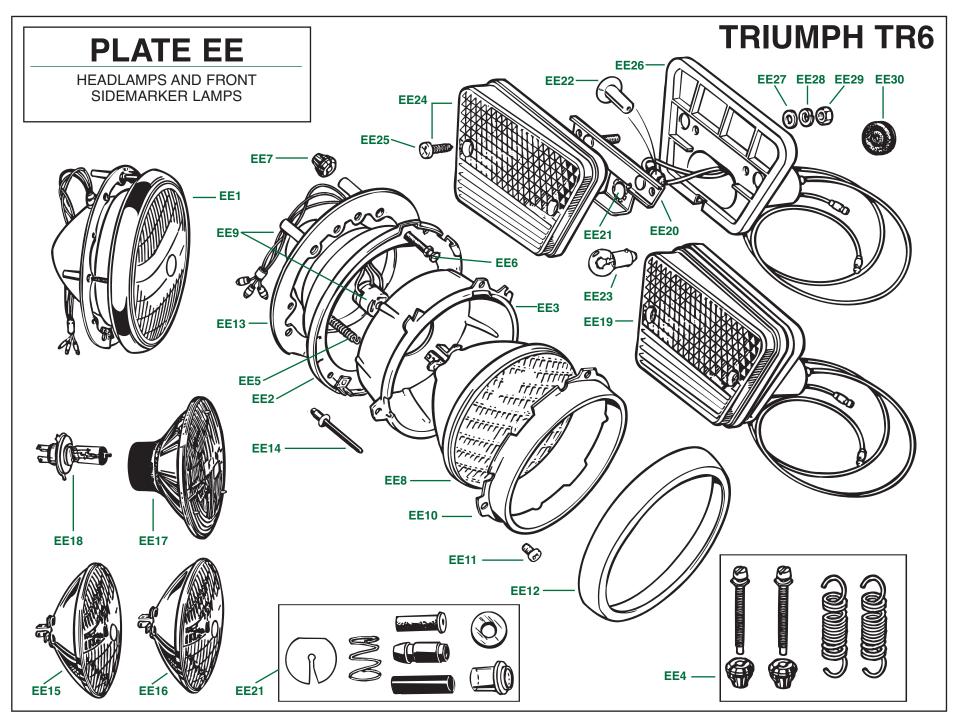


GRS104 Starter Motor; modern gear reduction type; fits all TR6 models

No. Off

Part No.

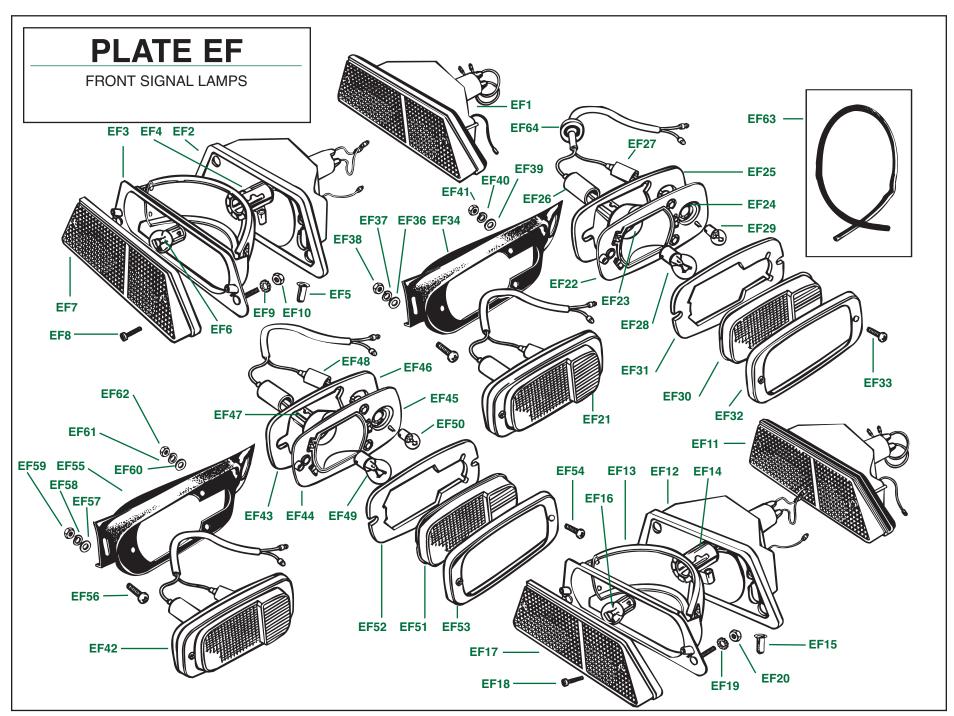
Description



HEADLAMPS AND FRONT SIDEMARKER LAMPS

Plate No.	Part No.	Description	No. Off
		HEADLAMPS, U.S.A. models only	
EE1	514579	HEADLAMP ASSEMBLY	2
EE2	SLP146	Body, headlamp, steel	2
	SLP147	Body, headlamp, plastic replacement	2
EE3	513265	Rim, seating, behind light unit	2
EE4	LU60600427	TRIMMER SCREW KIT; adjusting aim of	2
	2000000427	headlamps	_
EE5	513266	Spring, securing seating rim	2
EE6	513267	Screw, trimmer	4
EE7	LU54525681	Nut, plastic, securing trimmer screws	4
EE8		Light Unit—See EE15-EE21 Below	
EE9	501478	Connector and Cable Assembly	2
EE10	512987	Rim, inner, chromed, retaining light unit	2
EE11	507086	Screw, securing inner rim	6
EE12	119072	Rim, outer, chromed	2
EE13	512222	Gasket, rubber, between headlamp and body front	2
		fender flange	
		HEADLAMP LIGHT UNITS	
EE15		Headlamp Unit, sealed beam, stock type, Lucas brand	2
EE16		Headlamp Unit, sealed beam, stock type, Wagner brand	2
	RFK1480	HEADLAMP KIT; includes one pair of street legal halogen lamps with separate bulbs	1
EE17	GLB701	Headlamp, halogen, round face, DOT approved	2
EE40	LIDI 55/00	lamp	0
EE18	HBL55/60	Bulb, for halogen lamps, 55/60 watts	2
EE19	RFK1336	Headlamp Kit; includes one pair of off-road halogen headlamps; round face, similar in appearance to classic Cibie Z-beam lamps; comes with 55/60 watt bulbs	1
EE20	RFK1337	Headlamp Kit; includes one pair of off-road halogen headlamps; flat face; comes with 55/60 watt bulbs	1
	RFK1488	Lucas H4 Halogen Lamp Kit, round-faced with "H4" on the glass; includes two lamps and two 55/60 bulbs	1
	RFK1489	Lucas European H4 Lamp Kit, round-faced with "Lucas European" on the glass; includes two lamps and two 55/60 bulbs	1
		BULBS FOR HALOGEN HEADLAMPS	
EE21	HLB55/60	Halogen Bulb, 55/60 watts	2
	HLB55/100	Halogen Bulb, 55/100 watts; that's right, 100 watt high beam	2

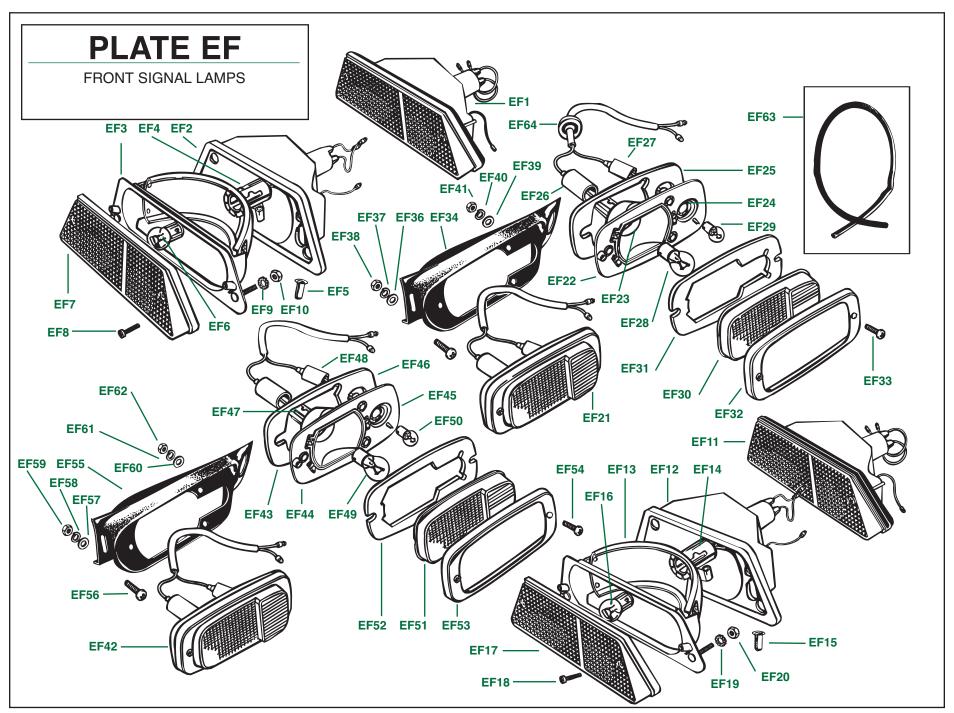
Plate No.	Part No.	Description	No. Off
		FRONT SIDE MARKER LAMPS, U.S.A. models only	
EE22	150788	FRONT SIDE MARKER LAMP ASSEMBLY, L.H.	1
	150789	FRONT SIDEMARKER LAMP ASSEMBLY, R.H.	1
EE23	SLP145	LAMP BASE ASSEMBLY	2
EE24	506619	Bulbholder, interior	2
EE25	605953	Sleeve, terminal	2
EE26	501436	Bulb	2
EE27	518035	Lens, with correct reflectors for U.S., L.H.	1
LLZI	518033	Lens, with correct reflectors for U.S., E.H.	1
EE28	SLP144	Screw, securing lenses	4
EE29	518034	Lamp Body, rubber	2
LLZ9	310034	HARDWARE, securing front sidemarker lamps	2
		to front fenders	
EE30	WM55	Washer, plain	4
EE31	WL205	Washer, lock	4
EE32	HN2005	Nut, hex	4
EE33	600395	Grommet, rubber; holes in inner fenders for wiring	2
	33333	leads for headlamps and front side marker	_



FRONT SIGNAL LAMPS

Plate No.	Part No.	Description	No. Off
		FRONT PARKING/SIGNAL LAMPS, U.S.A. models only,	1
		up to comm. no. CF1	
EF1	215363	FRONT PARKING/SIGNAL LAMP ASSEMBLY, L.H.	1
EF2	517822	Body, rubber, L.H.	1
EF3		BASE, lamp, L.H.	NSS
EF4	508545	Bulbholder, interior	1
EF5	605953	Sleeve, terminal	1
EF6	GLB380	Bulb	1
EF7	517824	LENS ASSEMBLY, amber parking/amber signal, with	1
		chromed edge, L.H., with screws	-
EF8	517819	Screw, securing lens	2
	215362	FRONT PARKING/SIGNAL LAMP ASSEMBLY, R.H.	1
	517820	Body, rubber, R.H.	1
		BASE, lamp, R.H.	NSS
	508545	Bulbholder, interior	1
	605953	Sleeve, terminal	1
	GLB380	Bulb	1
	517823	LENS ASSEMBLY, amber parking/amber signal, with	1
	0.7020	chromed edge, R.H., with screws	
	517819	Screw, securing lens	2
	0.70.0	HARDWARE, securing front parking/signal lamps to front	_
		valance	
EF9	WN705	Washer, shakeproof	4
EF10	HN2005	Nut, hex	4
		FRONT PARKING/SIGNAL LAMPS, U.S.A. models only,	
		from comm. no. CF1 up to CF27000	1
EF11	219122	FRONT PARKING/SIGNAL LAMP ASSEMBLY, L.H.	1
EF12	517822	Body, rubber, L.H.	1
EF13		BASE, lamp, L.H.	NSS
EF14	508545	Bulbholder, interior	1
EF15	605953	Sleeve, terminal	1
EF16	GLB380	Bulb	- 1
EF17	RTC291	LENS ASSEMBLY, amber parking/amber signal,	1
		without chromed edge, L.H., with screws	
EF18	517819	Screw, securing lens	2
-	219121	FRONT PARKING/SIGNAL LAMP ASSEMBLY, R.H.	1
	517820	Body, rubber, R.H.	1
		BASE, lamp, R.H.	NSS
	508545	Bulbholder, interior	1
	605953	Sleeve, terminal	1
	GLB380	Bulb	1
	RTC290	LENS ASSEMBLY, amber parking/amber signal,	1
		without chromed edge, R.H., with screws	
	517819	Screw, securing lens	2

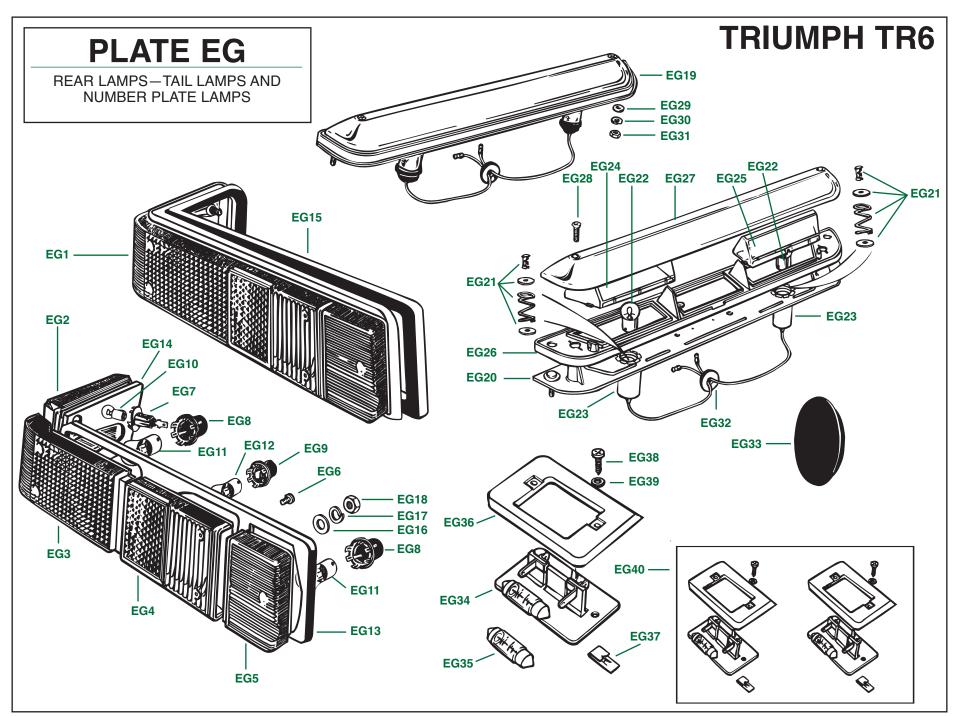
Plate No.	Part No.	Description	No. Of
		FRONT PARKING/SIGNAL LAMPS—Continued	
		HARDWARE, securing front parking/signal lamps to front	
		valance	
EF19	WN705	Washer, shakeproof	4
EF20	HN2005	Nut, hex	4
		FRONT PARKING/SIGNAL LAMPS, U.S.A. models only,	
		from comm. no. CF27000 up to CF50000	
EF21	RKC1530	FRONT PARKING/SIGNAL LAMP ASSEMBLY;	2
		fits L.H. or R.H.	
EF22		BASE, lamp	NS:
EF23	LU573832	Bulbholder, interior, signal lamp	2
EF24	LU553780	Bulbholder, interior, parking lamp	2
EF25	RTC1848	Gasket, lamp base	2
EF26	515061	Grommet, cable entry, signal lamp	2
EF27	515060	Grommet, cable entry, parking lamp	2
EF28	GLB382	Bulb, signal lamp	2
EF29	GLB989	Bulb, parking lamp	2
EF30	RTC1849	LENS, amber signal/clear parking, with gasket	2
EF31	SLP148	Gasket, between lens and lamp base	2
	SLP150	Divider, lens	2
EF32	RTC1847	RIM, lamp, with screws	2
EF33	SLP149	Screw, securing rims and lenses to lamps	4
	RFK615	MOUNTING KIT, front parking/signal lamps to front bumpe	er 1
EF34	XKC1807	Plinth, mounting, L.H.	1
	XKC1808	Plinth, mounting, R.H.	1
		HARDWARE, securing mounting plinths to front	
		bumper	
EF35	PX504	Screw, set	4
EF36	WP5	Washer, plain	4
EF37	WL205	Washer, lock	4
EF38	HN2005	Nut, hex	4
		HARDWARE, securing lamps to mounting plinths	
EF39	WP5	Washer, plain	6
EF40	WL205	Washer, lock	6
EF41	HN2005	Nut, hex	6
		(Continued on next	page



FRONT SIGNAL LAMPS

Plate No.	Part No.	Description	No. Off
		FRONT SIGNAL LAMPS	
		FRONT PARKING/SIGNAL LAMPS, U.S.A. models	
		only, after comm. no. CF50000	
EF42	RKC2924	FRONT PARKING/SIGNAL LAMP ASSEMBLY;	2
		fits L.H. or R.H.	
EF43		BASE, lamp	NSS
EF44	LU573832	Bulbholder, interior, signal lamp	2
EF45	LU553780	Bulbholder, interior, parking lamp	2
EF46	RTC1848	Gasket, lamp base	2
EF47	515061	Grommet, cable entry, signal lamp	2
EF48	515060	Grommet, cable entry, parking lamp	2
EF49	GLB382	Bulb, signal lamp	2
EF50	GLB989	Bulb, parking lamp	2
EF51	AAU3394	LENS, amber signal/amber parking, with gasket	2
EF52	SLP148	Gasket, between lens and lamp base	2
	SLP150	Divider, lens	2
EF53	RTC1847	RIM, lamp, with screws	2
EF54	SLP149	Screw, securing rims and lenses to lamps	4
	RFK615	MOUNTING KIT, front parking/signal lamps	1
EF55	XKC1807	Plinth, mounting, L.H.	1
	XKC1808	Plinth, mounting, R.H.	1
		HARDWARE, securing mounting plinths to front bumpe	r
EF56	PX504	Screw, set	4
EF57	WP5	Washer, plain	4
EF58	WL205	Washer, lock	4
EF59	HN2005	Nut, hex	4
		HARDWARE, securing lamps to mounting plinths	
EF60	WP5	Washer, plain	6
EF61	WL205	Washer, lock	6
EF62	HN2005	Nut, hex	6
		MISCELLANEOUS COMPONENTS	
EF63	LUCZB404/36	Tubing, black plastic, protecting lamp cables, thirty-six	A/R
		inch length	
EF64	61917	Grommet, small, between lamp cables and holes in	2
		front valance panel, U.S.A. models only,	
		after comm. no. CF27000	

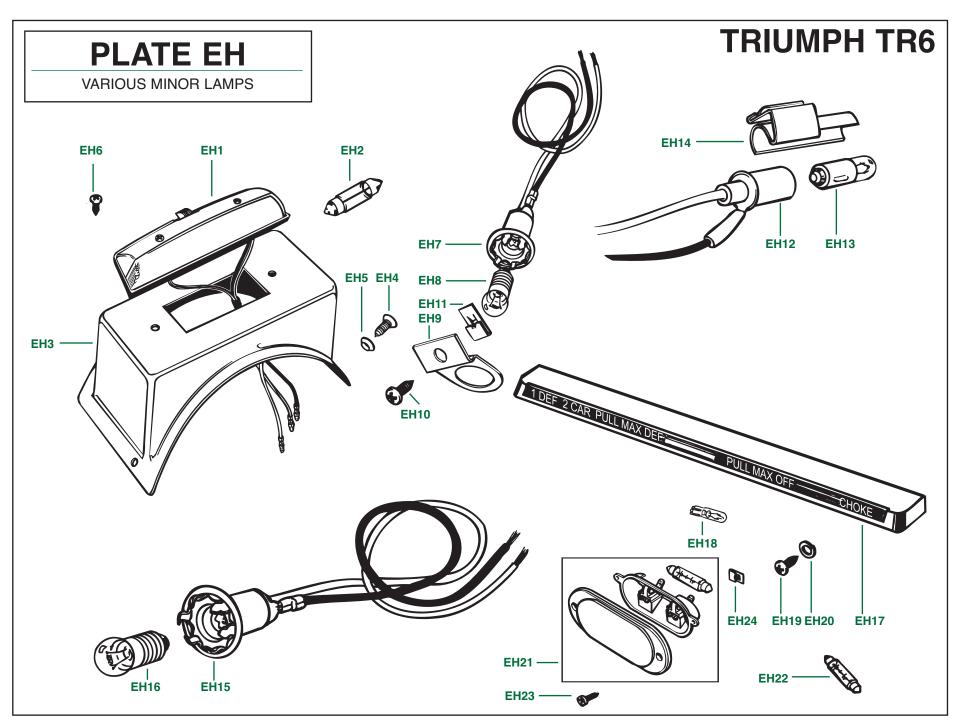
No. Off Plate No. Part No. Description



REAR LAMPS—TAIL LAMPS AND NUMBER PLATE LAMPS

Plate No.	Part No.	Description	No. Off
EG1	LU54610	TAIL LAMP ASSEMBLY, L.H., U.S.A. models, fitted up to body no. 62020CC	1
	LU56204	TAIL LAMP ASSEMBLY, L.H., U.S.A. models, fitted from	1
	LU56393	body no. 62020CC up to comm. no. CF1 TAIL LAMP ASSEMBLY, L.H., U.S.A. models, fitted from comm. no. CF1 up to CF12500	1
	LU56640	TAIL LAMP ASSEMBLY, L.H., U.S.A. models, fitted after comm. no. CF12500	1
	LU54609	TAIL LAMP ASSEMBLY, R.H., U.S.A. models, fitted up to body no. 62020CC	1
	LU56205	TAIL LAMP ASSEMBLY, R.H., U.S.A. models, fitted from body no. 62020CC up to comm. no. CF1	1
	LU56394	TAIL LAMP ASSEMBLY, R.H., U.S.A. models, fitted from comm. no. CF1 up to CF12500	1
	LU56639	TAIL LAMP ASSEMBLY, R.H., U.S.A. models, fitted after comm. no. CF12500 LENSES	1
EG2	LU54579601	LENS, sidemarker, red, L.H., with screws	1
LUZ	LU54579603	LENS, sidemarker, red, R.H., with screws	1
EG3	LU54579659	LENS, turn signal, amber, L.H., with screws	1
	LU54579660	LENS, turn signal, amber, R.H., with screws	1
EG4	LU54585937	LENS, stop/tail lamp, red, L.H., with screws	1
	LU54585936	LENS, stop/tail lamp, red, R.H., with screws	1
EG5	LU54585869	LENS, back up, white, L.H., with screws	1
	LU54585870	LENS, back up, white, R.H., with screws	1
EG6	518147	Screw, securing lenses to lamp base BULBHOLDERS	20
EG7	LU54523326	Bulbholder, sidemarker lamps	2
EG8	LU54577578	Bulbholder, turn signal and back up lamps	4
EG9	LU54577579	Bulbholder, stop/tail lamps	2
		BULBS	
EG10	LULLB989	Bulb, sidemarker lamps	2
EG11	LULLB382	Bulb, turn signal and back up lamps	4
EG12	LULLB380	Bulb, stop/tail lamps	2
	RFK149	GASKET SET, tail lamps	1
EG13	LU54579676	Gasket, lenses to lamp, main portion	2
EG14	SLP161	Gasket, lenses to lamp, side portion	2
EG15	LU54583393	Gasket, lamp to body shell, L.H.	1
	LU54584607	Gasket, lamp to body shell, R.H.	1
	RFK622	HARDWARE KIT, securing tail lamps to body shell	1
EG16	WM55	Washer, plain	12
EG17	WL205	Washer, lock	12
EG18	HN2005	Nut, hex	12

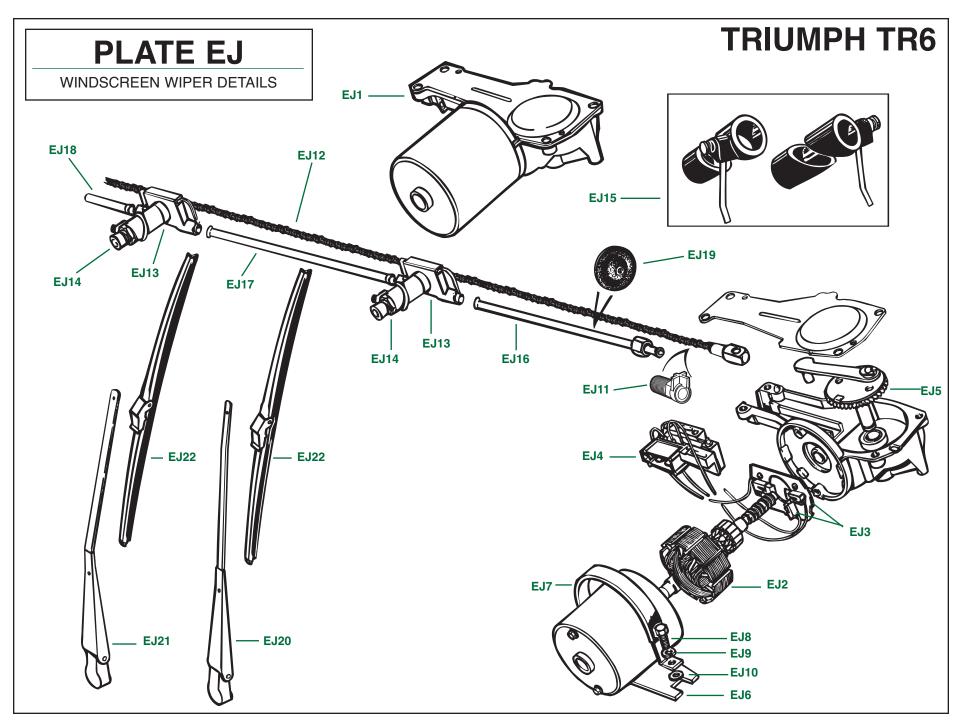
Plate No.	Part No.	Description	No. Off
EG19	LU54632	LAMP ACCEMBLY year number plate illumination fitted up	1
EGI9	LU34032	LAMP ASSEMBLY, rear number plate illumination, fitted up to comm. no. CF1/CR1	
EG20		Lamp Base Assembly	NSS
EG21	LU573832	Bulbholder, interior	2
EG22	LULLB207	Bulb	2
EG22 EG23	LU573825	Grommet, cable entry	2
EG24	LU54579264	Lens, L.H.	1
EG25	LU54579265	Lens, R.H.	1
EG25	LU54579268	Gasket, rubber	1
EG27	LU54579849	COVER, with screws	1
EG27 EG28	518148	Screw, securing cover	2
EG28	RFK623	ATTACHMENTS KIT, for fitting rear number plate illumination	
	NFN023	, , ,	. 1
EG29	WM55	lamp to car, fitted up to comm. no. CF1/CR1 Washer, plain	0
EG29 EG30			2 2
	WL205	Washer, lock	
EG31	HN2005	Nut, hex	2
EG32	61917	Grommet, wiring cable to body shell	1
EG33	600399	Plug, rubber, mounted in inner rear valance for access	1
E004	11150445	to wiring cable	. 0
EG34	LU56445	LAMP ASSEMBLY, rear number plate illumination, fitted after	r 2
		comm. no. CF1/CR1; this listing is the original-equipment	
	LIKOFOOF	Lucas lamp	. 0
	UKC5205	LAMP ASSEMBLY, rear number plate illumination, fitted after	r 2
		comm. no. CF1/CR1; this is an aftermarket replica of the	
E005	LULIDOOO	original-equipment lamp	0
EG35	LULLB239	Bulb	2
EG36	632043	Plinth, mounting, number plate lamp, fitted after comm. no.	2
	DEVES	CF1/CR1	
	RFK571	HARDWARE KIT, securing number plate lamps and plinths to	0 1
E007	E 10 4 40 / 4	rear valance, fitted after comm. no. CF1	
EG37	FJ2442/4	Nut, fix	4
EG38	519173	Screw, self-tapping	4
EG39	634570	Washer, plain	4
EG40	RFK453	LAMP KIT, rear number plate illumination, comprising two	1
		replica lamps with bulbs, two plinths, and hardware kit	



VARIOUS MINOR LAMPS

Plate No.	Part No.	Description	No. Off
		INTERIOR LAMPS	
		INTERIOR LAMP DETAILS, fitted up to comm. no. CF1	
		and CR1	
EH1	151273	INTERIOR LAMP ASSEMBLY	1
EH2	LULLB254	Bulb, interior lamp	1
		PLINTHS, mounting interior lamps to propellor shaft	1
		tunnel	
EH3	717241	PLINTH ASSEMBLY, black	1
	717242	PLINTH ASSEMBLY, matador red	1
	717243	PLINTH ASSEMBLY, light tan	1
	717247	PLINTH ASSEMBLY, shadow blue	1
	725353	PLINTH ASSEMBLY, new tan	1
	635436	Plinth, untrimmed; without cloth covering	1
		HARDWARE, securing plinth to propellor shaft tunnel	
EH4	502658	Screw, self-tapping, no. 6 X 3/4-inch	4
EH5	CD24152	Washer, cup, no. 6	4
EH6	YZ3304	Screw, self-tapping, securing lamp to plinth; no. 6 x 1/2-inch	2
		KEY LAMP DETAILS, fitted to cars with locking steering	
		columns, after comm. no. CC50000; U.S.A. and	
		similar models	
EH7	LUCAB302	Bulbholder, this is part of wiring harness	1
EH8	LULLB987	Bulb	1
EH9	627318	Bracket, mounting bulbholder; secured to lower	1
	02.0.0	dash flange near to ignition lock	•
		HARDWARE, securing bracket to metal dash flange	
EH10	YZ3304	Screw, self-tapping	1
EH11	FJ2443/8	Nut, fix	1
		COURTESY LAMP DETAILS, fitted to all models after	
		comm. no. CF1	
EH12	LU54364380	Bulbholder; this is part of wiring harness	1
EH13	LULLB281	Bulb	1
EH14	UKC1063	Clip, securing bulbholder to lower dash flange under glove box	1

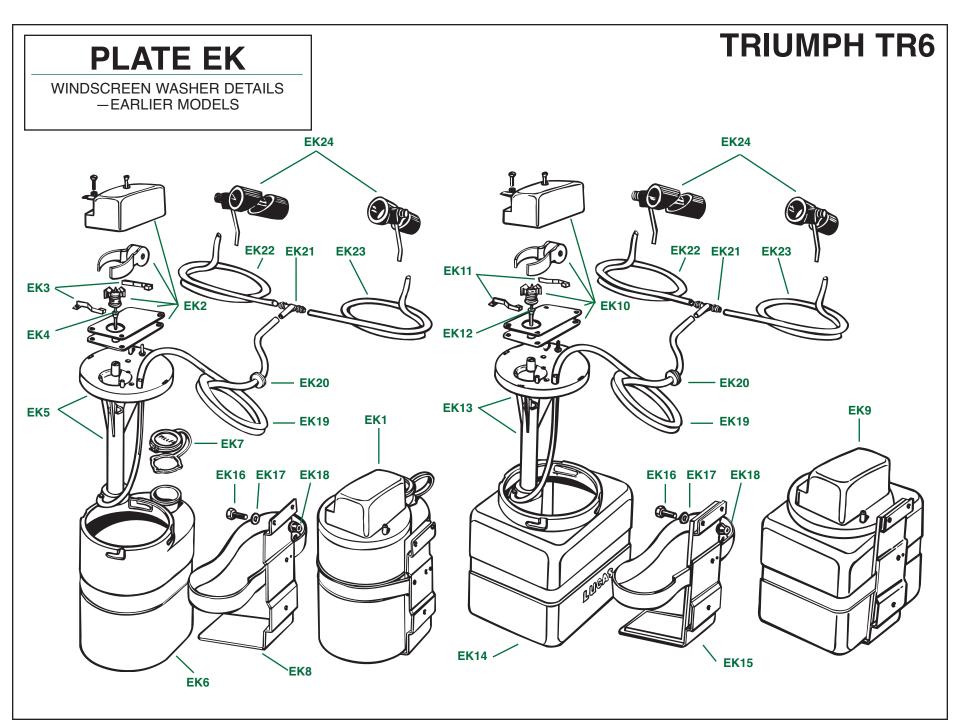
Plate No.	Part No.	Description	No. Off
		GLOVE BOX LAMP DETAILS	
EH15	LUCAB302	Bulb holder; this is part of wiring harness	1
EH16	LULLB987	Bulb, glove box lamp	1
		HEATER CONTROLS IDENTIFICATION LAMP DETAILS	
EH17	219139	LAMP ASSEMBLY, heater controls identification	1
EH18	LULLB286	Bulb	1
		HARDWARE, securing identification lamp assembly to	
		dash support	
EH19	PX506	Screw, set	2
EH20	WQ305	Washer, lock	2
		TRUNK LAMP DETAILS	
EH21	151353	LAMP KIT, trunk interior	1
EH22	LULLB256	Bulb	1
		HARDWARE, mounting trunk interior lamp to trim board	
EH23	YX5363	Screw, self-tapping	2
EH24	FJ2462/8	Nut, spire	2



WINDSCREEN WIPER DETAILS

Plate No.	Part No.	Description	No. Off
		WINDSCREEN WIPER MOTOR DETAILS	
		Please Note: Before ordering parts, check the Lucas	
		part number of the wiper motor in hand. It will be	
		75664A, 75664B, 75664D, or 75664F. The suffix letter	
		is all-important.	
EJ1	LU75664	WIPER MOTOR AND GEARBOX UNIT; brand new unit, gear not included	1
	517621R	WIPER MOTOR AND GEARBOX UNIT; factory rebuilt	1
		unit	
EJ2	LU54709161	Armature Assembly, wiper motor	1
EJ3	LU54701528	Brush Assembly, fitted to motors with Lucas part	1
		numbers 75664A and 75664B	
	LU54704696	Brush Assembly, fitted to motors with Lucas part	1
		numbers 75664D and 75664F	
EJ4	LU54701575	Switch , parking, fitted to motors with Lucas part	1
		numbers 75664A and 75664B	
	LU54705657	Switch, parking, fitted to motors with Lucas part	1
E 16	11154700504	numbers 75664D and 75664F	4
EJ5	LU54702584	Gear Assembly, L.H.S.	1
	LU54702597 RFK598	Gear Assembly, R.H.S. MOUNTING KIT, windscreen wiper motor	1
EJ6	150844	Pad, rubber	1
EJ7	150846	STRAP AND SLEEVE ASSEMBLY	1
207	150845	Sleeve, rubber	1
		HARDWARE, securing strap to bracket welded to	1
		bulkhead shelf	
EJ8	HU704	Screw, set	2
EJ9	WL207	Washer, lock	2
EJ10	WP7	Washer, plain	2
		WIPER DRIVE DETAILS	
EJ11	LU54701385	Ferrule	1
EJ12	LU743221	Rack (Cut to 28-13/32-inches.)	1
EJ13	LU72841	WHEELBOX ASSEMBLY	2
EJ14	GWN256	Nut, chromed, wheelbox	2
EJ15	LU54704807	Fitting Kit , wheelbox, including two angled bushes and two hard-rubber bezels with washer tubes and jets	1
EJ16	LU54703557	Outer Tubing, motor to first wheelbox	1
EJ17	LU54703573	Outer Tubing, first wheelbox to second wheelbox	1
EJ18	LU740746	Outer Tubing, short, second wheelbox	1
EJ19	131155	Grommet, rubber, sealing outer tubing to bulkhead	1

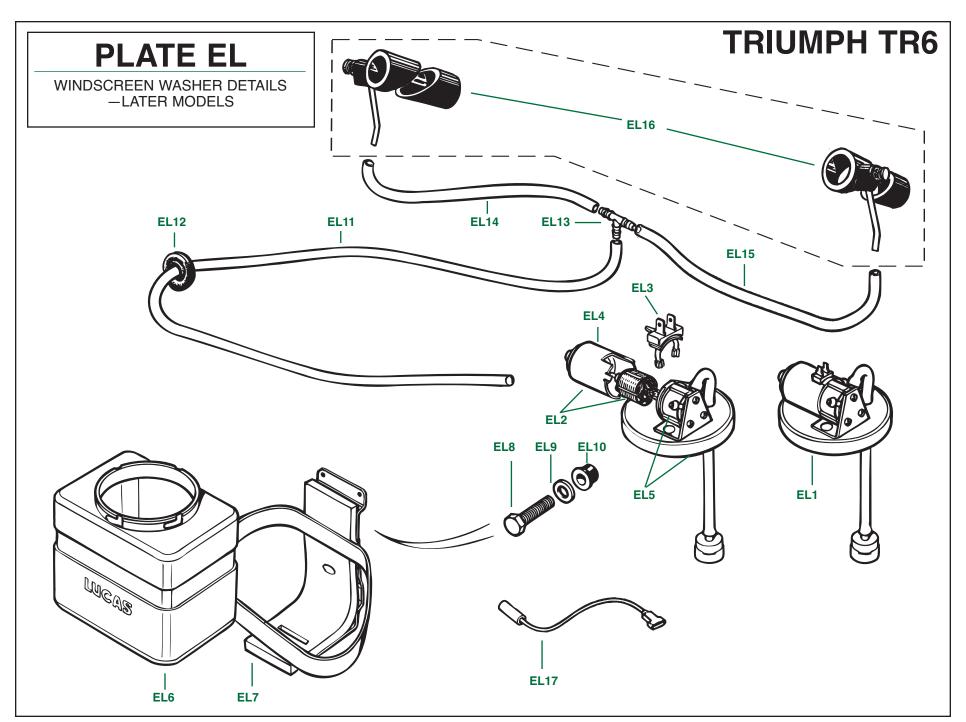
Plate No.	Part No.	Description	No. Off
		WIPER ARMS AND BLADES	
		WIPER ARMS AND BLADES, models with L.H. steering	
		WIPER ARMS AND BLADES, fitted up to comm. no.	
		CF1	
EJ20	151887	Wiper Arm, silver, L.H.	1
EJ21	151885	Wiper Arm, silver, R.H.	1
EJ22	151883	Wiper Blade Assembly, silver	2
		WIPER ARMS AND BLADES, fitted after comm. no.	
		CF1	
	159685	Wiper Arm, black, L.H.	1
	159684	Wiper Arm, black, R.H.	1
	159688	Wiper Blade Assembly, black	2
		WIPER ARMS AND BLADES, models with R.H.	
		steering	
		WIPER ARMS AND BLADES, fitted up to comm. no.	
		CR1	
	151888	Wiper Arm, silver, L.H.	1
	151886	Wiper Arm, silver, R.H.	1
	151883	Wiper Blade Assembly, silver	2
		WIPER ARMS AND BLADES, fitted after comm. no.	
		CR1	
	159686	Wiper Arm, black, L.H.	1
	159687	Wiper Arm, black, R.H.	1
	159688	Wiper Blade Assembly, black	2



WINDSCREEN WASHER DETAILS—EARLIER MODELS

Plate No.	Part No.	Description	No. Off
EK1	LU54071460	ELECTRIC WINDSCREEN WASHER ASSEMBLY	1
		(Lucas Model 5SJ Screenjet), with oval bottle,	
		fitted only to earliest cars in 1969	
	LU78454	MOTOR AND PUMP ASSEMBLY	1
EK2	LU54700489	MOTOR	1
EK3	LU54711077	Brushes Set	1
EK4	LU54700377	Armature	1
EK5	LU54700286	Cover and Pump	1
	RFK175	BOTTLE, BRACKET, AND STRAP KIT	1
EK6	LU54713810	Bottle, oval	1
EK7	LU54713627	Cap, filler	1
EK8	LU54713814	Bracket and Strap Assembly	1
EK9	LU54071621	ELECTRIC WINDSCREEN WASHER ASSEMBLY	1
		(Lucas Model 5SJ Screenjet), with square bottle,	
		fitted up to comm no. CF1/CR1	
	LU78467	MOTOR AND PUMP ASSEMBLY	1
EK10	LU54700489	MOTOR	1
EK11	LU54711077	Brushes Set	1
EK12	LU54700377	Armature	1
EK13	LU54700286	Cover and Pump	1
	LU54704441	BOTTLE, BRACKET, AND STRAP KIT	1
EK14	518264	Bottle, square	1
EK15	518265	Bracket and Strap Assembly	1
		HARDWARE, securing washer assembly to bulkhead	
EK16	HU506	Screw, set	3
EK17	502452	Washer, plain	3
EK18	566293	Nut, Rawl	3
EK19	604148	Tube, delivery, bottle to T-piece (Priced per yard.)	A/R
EK20	61917	Grommet, bulkhead, on delivery tube and on wiring lead	2
EK21	625862	T-Piece	1
EK22	604147	Tube, delivery, T-piece to R.H. washer jet (Priced per yard.)	A/R
EK23	604146	Tube, delivery, T-piece to L.H. washer jet (Priced per yard.)	A/R
	618120	Valve, non-return	1
EK24	LU54704807	Jet and Bush Kit	1

late No.	Part No.	Description	No. Of



WINDSCREEN WASHER DETAILS—LATER MODELS

Plate No.	Part No.	Description	No. Off
	RFK938	ELECTRIC WINDSCREEN WASHER ASSEMBLY (Lucas Model 10SJ Screenjet), with square bottle,	1
		fitted after comm. no. CF1/CR1; may also have	
		been fitted in late 1972	
EL1	LU54708880	MOTOR AND PUMP ASSEMBLY	1
EL2	LU54700489	MOTOR	1
EL3	LU54711077	Brushes Set	1
EL4	LU54703795	Armature	1
EL5	LU54700286	Cover and Pump	1
	LU54704441	BOTTLE, BRACKET, AND STRAP KIT	1
EL6	518264	Bottle, square	1
EL7	518265	Bracket and Strap Assembly	1
		HARDWARE, securing washer assembly to bulkhead	
EL8	HU506	Screw, set	3
EL9	502452	Washer, plain	3
EL10	566293	Nut, Rawl	3
EL11	604148	Tube, delivery, bottle to T-piece (Priced per yard.)	A/R
EL12	61917	Grommet, bulkhead, on delivery tube and on wiring lead	2
EL13	625862	T-Piece	1
EL14	604147	Tube, delivery, T-piece to R.H. jet (Priced per yard.)	A/R
EL15	604146	Tube, delivery, T-piece to L.H. jet (Priced per yard.)	A/R
EL16	LU54704807	Jet and Bush Kit	1
EL17	159370	Lead, wiring harness	1

Plate No.	Part No.	Description	No. Off
			_