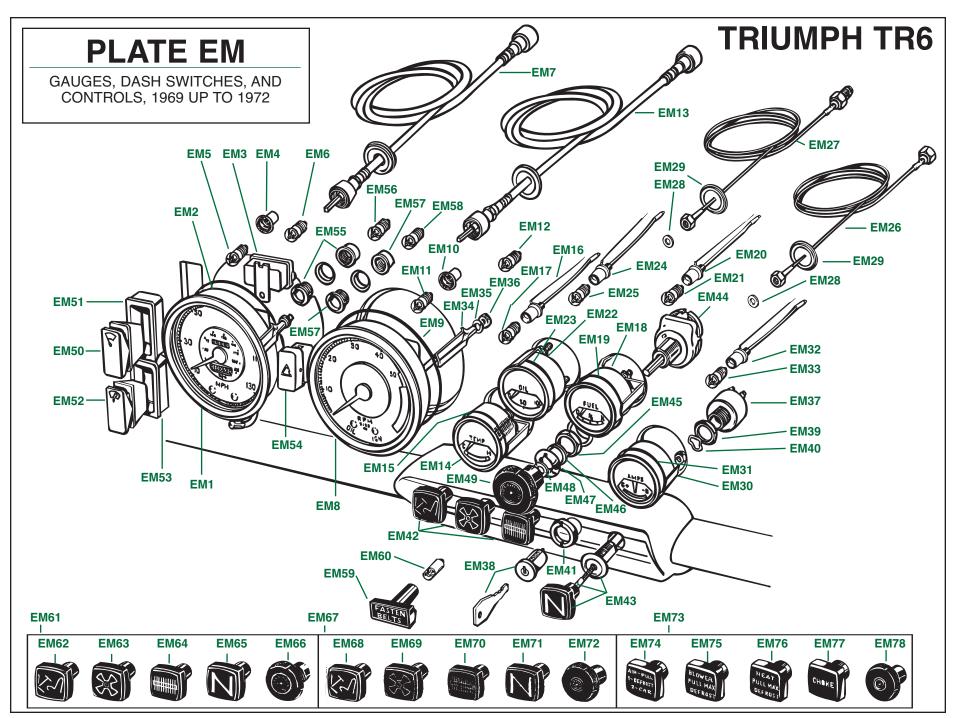


GAUGES, DASH SWITCHES, AND CONTROLS, 1969 UP TO 1972

Plate No.	Part No.	Description	No. Off
		GAUGES	
		SPEEDOMETER DETAILS	
EM1	214431	SPEEDOMETER, calibrated in miles, fitted to carb	1
		models up to comm. no. CF1 (3.7:1 rear axles)	
	214431R	Rebuilt Unit	1
	214432	SPEEDOMETER, calibrated in kilometers, fitted to	1
		carb models up to comm. no. CF1 (3.7:1 rear	
		axles)	
	214432R	Rebuilt Unit	1
	214427	SPEEDOMETER , calibrated in miles, fitted to P.I.	1
		models up to comm. no. CR1 (3.45:1 rear axles)	
	214427R	Rebuilt Unit	1
	214428	SPEEDOMETER , calibrated in kilometers, fitted to P.I.	1
		models up to comm. no. CR1 (3.45:1 rear axles)	
	214428R	Rebuilt Unit	1
EM2	SLP170	Gasket, rubber, between speedometer and dash	1
EM3	148876	Voltage Stabilizer	1
EM4	LU54967050	Bulbholder, speedometer illumination	2
EM5	LULLB987	Bulb, speedometer illumination	2
EM6	LULLB987	Bulb, high-beam and turn signal warning lamps	2
EM7		Speedometer Cables (See Section EP.)	1
		TACHOMETER DETAILS	
EM8	214263	TACHOMETER (REVOLUTION COUNTER), fitted to a	II 1
		models up to comm. nos. CF1 and CR1	
	214263R	Rebuilt Unit	1
EM9	SLP170	Gasket, rubber, between tachometer and dash	1
EM10	LU54967050	Bulbholder, tachometer illumination	2
EM11	LULLB987	Bulb, tachometer illumination	2
EM12	LULLB987	Bulb, oil-pressure and ignition warning lamps	2
EM13		Tachometer Cables (See Section EP.)	1
	4.470.00	WATER-TEMPERATURE GAUGE DETAILS	
EM14	147963	GAUGE , water temperature, fitted up to comm. nos.	1
	1.47000D	CF1 and CR1	4
EN445	147963R	Rebuilt Unit	1
EM15	SLP171	Gasket, rubber, between temperature gauge and dash	1
EM16	LUCAB301	Bulbholder, gauge illumination	1
EM17	LULLB987	Bulb, gauge illumination	1
		, 0 3	

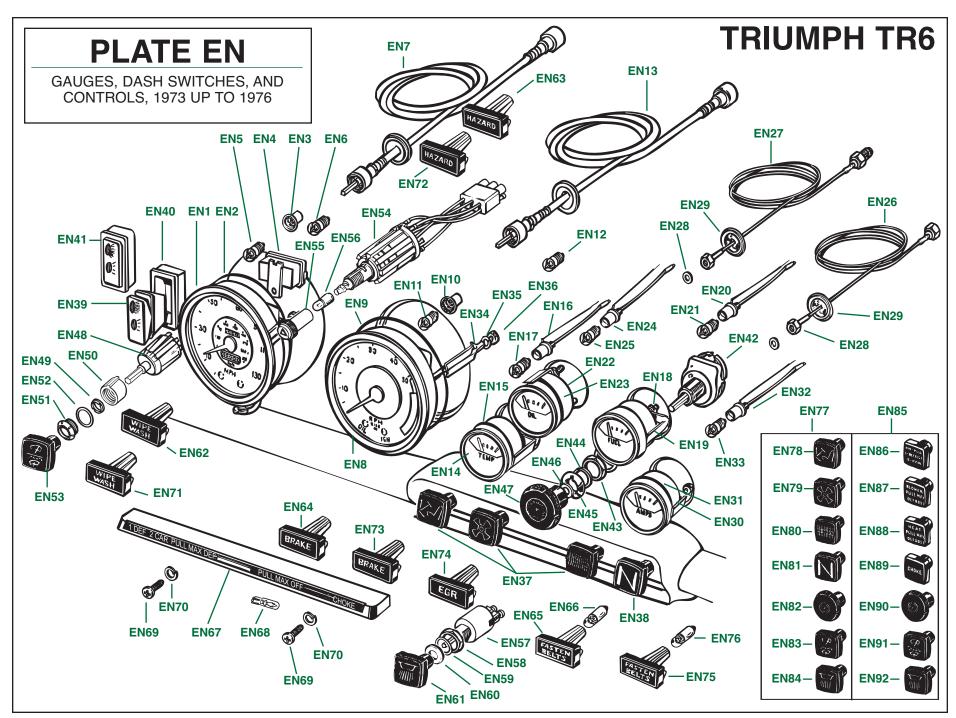
Plate No.	Part No.	Description	o. Off		
		GAUGES—Continued			
		FUEL LEVEL GAUGE DETAILS			
EM18	147961	GAUGE, fuel level, fitted up to comm. nos. CF1 and	1		
		CR1			
	147961R	Rebuilt Unit	1		
EM19	SLP171	Gasket, rubber, between fuel-level gauge and dash	1		
EM20	LUCAB301	Bulbholder, gauge illumination	2		
EM21	LULLB987	Bulb, gauge illumination			
		OIL-PRESSURE GAUGE DETAILS			
EM22	147960	GAUGE, engine oil pressure, fitted up to comm. nos.	1		
		CF1 and CR1			
	147960R	Rebuilt Unit	1		
EM23	SLP171	Gasket, rubber, between oil pressure gauge and dash	1		
EM24	LUCAB301	Bulbholder, gauge illumination	1		
EM25	LULLB987	Bulb, gauge illumination	1		
EM26	149867	Pipe Assembly, oil pressure gauge to engine oil	1		
		gallery, female fitting at engine-end of pipe			
		assembly, fitted to all carb models			
EM27	138308	Pipe Assembly, oil pressure gauge to engine oil	1		
		gallery, male fitting at engine-end of pipe			
		assembly, fitted to all P.I. models			
EM28	54902	Washer, leather, sealing connection between pipe	1		
		and oil pressure gauge			
EM29	600395	Grommet, rubber, oil pressure pipe to bulkhead	1		
		HARDWARE, securing pipe to bulkhead shelf; may			
		not have been used on all models			
	59380	Clip	1		
	YA583	Screw, self-tapping	1		
		AMMETER DETAILS			
EM30	151272	AMMETER, fitted up to comm. nos. CF1 and CR1	1		
	151272R	Rebuilt Unit	1		
EM31	SLP171	Gasket, rubber, between ammeter and dash	1		
EM32	LUCAB301	Bulbholder, gauge illumination	1		
EM33	LULLB987	Bulb, gauge illumination	1		
		MISCELLANEOUS ADDITIONAL DETAILS			
EM34	620847	oranip, orange, access or raine as gauges	A/F		
EM35	WQ304	Washer, lock, securing shovel-clamps	A/F		
EM36	620848	,	A/F		
	SLP173	Nut, knurled, securing gauges, larger size	A/F		
	RFK632	Gasket Set, gauges to dash, including two larger	1		
		gaskets and four smaller gaskets			



GAUGES, DASH SWITCHES, AND CONTROLS, 1969 UP TO 1972

Plate No.	Part No.	Description	No. Off
		SWITCHES AND CONTROLS	
		IGNITION SWITCH DETAILS, fitted to most models up to)
		CC/CP50000 only	
EM37	127651	Switch, ignition and starter; mounted on dash; does	1
		not include lock and keys	
EM38	572540	Lock, ignition and starter switch, with two keys	1
		HARDWARE, securing ignition switch to switch plinth	
EM39	510369	Nut, inner	1
EM40	128087	Washer, lock	1
EM41	609793	Bezel	1
		Please Note: Ignition Switch/Starter Switch/Steering	
		Column Lock Details fitted to most models after	
EM40		comm. no. CC/CP50000 are found in Section ER.	
EM42		HEATER CONTROLS AND SWITCH DETAILS	
EM40		(See Section ET) CHOKE CONTROL DETAILS (See Section BC.)	
EM43		PANEL-LAMPS SWITCH DETAILS	
EM44	129768	Switch, panel lamps, fitted up to comm. no. CF1	1
EM45	510368	Nut, on switch	1
EM46	128088	Washer, spring	1
EM47	143537	Bezel	1
EM48	59445	Washer	1
EM49	LU54326212	Knob, fitted up to comm. no. CC/CP50000	1
	LU54328700	Knob, fitted after comm. no. CC/CP50000	1
	200 10207 00	WINDSCREEN WIPER AND WASHER SWITCHES	
EM50	151431	SWITCH, windscreen wipers, all models except U.S.,	1
		fitted up to comm. no. CF1	
	151431	SWITCH, windscreen wipers, U.S. models, fitted up	1
		to comm. no.CC75000	
	158453	SWITCH, windscreen wipers, U.S. models, fitted from	1
		comm. no. CC75000 up to CF1	
EM51	148437	Escutcheon, wiper switch	1
EM52	148418	SWITCH, windscreen washer, all models except U.S.,	1
		fitted up to comm. no. CF1	
	148418	SWITCH, windscreen washer, U.S. models, fitted up	1
		to comm. no. CC75000	
	158452	SWITCH, windscreen washer, U.S. models, fitted	1
		from comm. no. CC75000 up to CF1	
EM53	148437	Escutcheon, washer switch	1
		Please Note: Original Clear Hooters brand rocker swit	tches
		for windscreen washers and wipers are no longer	
		available from any source. TRF supplies Lucas	
		replacement switches under part numbers 158453 a	
		158452. These are suitable replacements, but their	
		requires enlargement of the slot in the steel mounting	•
		plate attached to the back of the dash Further instru	ctions
		are included with the switches when they are sold	

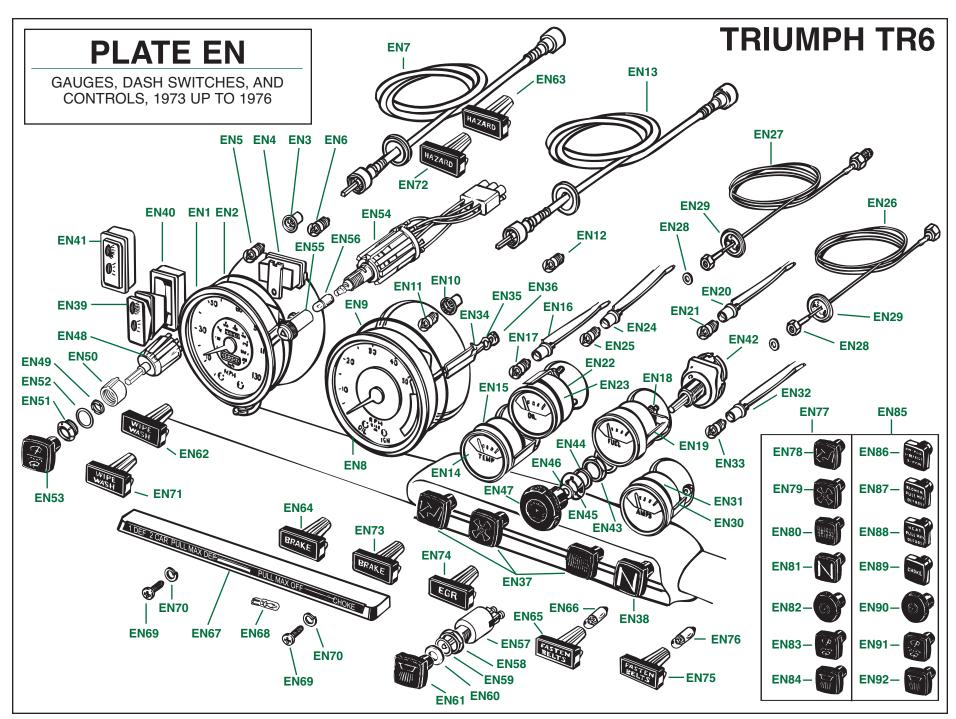
Plate No.	Part No.	Description	No. Off
		SWITCHES AND CONTROLS—Continued	
		HAZARD WARNING SWITCHES	
EM54	148401	Switch , rocker type, hazard warning (Lucas part no.	1
		35857A), L.H.S. models only, fitted up to	
		mid-1971, or possibly later	
	156044	Switch, rocker type, hazard warning (Lucas part no.	1
		39665), L.H.S. models only, fitted after mid-1971,	
		possibly not until 1972 model year	
		WARNING LAMPS	
		Please Note: Bulbs for high-beam, turn signal,	
		oil-pressure, and ignition warning lamps are listed with	
		speedometers and tachometers above.	
EM55	148830	Hazard Warning Lamp Assembly, L.H.S. models only,	1
		fitted up to comm. no. CF1	
EM56	LULLB987	Bulb, hazard warning lamp	1
EM57	148830	Brake Warning Lamp Assembly, actuated by switch on	1
		pressure differential valve listed in Section DM	
EM58	LULLB987	Bulb, brake warning lamp	1
EM59	158496	Seat Belt Warning Lamp Assembly, fitted to U.S.A.	1
		models from comm. no. CC75000 up to body	
		no. 34067CF	
EM60	LULLB281	Bulb, seat belt warning lamp	1
		DASH KNOB SETS	
EM61	RFK635	KNOB SET, dash switches and controls, fitted up to	1
EN400	740000	comm. no. CC/CP50000	
EM62	712909	Heater Control Knob, air distribution	1
EM63	712911	Heater Control Knob, heater blower	1
EM64	712903	Heater Control Knob, water valve	1
	712907	Choke Control Knob	
	LU54326212	Panel Lamp Switch Knob	1
EM67	RFK636	KNOB SET, dash switches and controls, fitted to all	1
		models other than U.S. after comm. no. CP50000;	
		fitted to U.S. models from comm. no. CC50000 up to	
EMCO	71,0000	CC75000	1
EM68	712909	Heater Control Knob, air distribution	
EM69	712911	Heater Control Knob, heater blower	1
EM70	712903	Heater Control Knob, water valve	1
EM71	712907	Choke Control Knob	
EM72	LU54328700	Panel Lamps Switch Knob	1
EM73	RFK637	KNOB SET, dash switches and controls, fitted to U.S.A.	I
EM74	705070	models from comm. no.CC75000 up to CF1	4
EM74 EM75	725370 725371	Heater Control Knob, air distribution	1
	725371 725372	Heater Control Knob, heater blower Heater Control Knob, water valve	1
EM77	725372 725373	Choke Control Knob	1
EM77	725373 LU54328700		1
□IVI / ŏ	LU04320/UU	Panel Lamps Switch Knob	- 1



GAUGES, DASH SWITCHES, AND CONTROLS, 1973 UP TO 1976

EN1	218827 218827R TKC2426 TKC2426R 218828 218828R 218831 218831R	GAUGES SPEEDOMETER, calibrated in miles, fitted to carb models from comm. no. CF1 up to CF35000 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to U.S. models after comm. no. CF35000 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in kilometers, fitted to carb models after comm. no. CF1 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to P.I.	1 1 1 1 1 1
EN1	218827R TKC2426 TKC2426R 218828 218828R 218831	SPEEDOMETER, calibrated in miles, fitted to carb models from comm. no. CF1 up to CF35000 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to U.S. models after comm. no. CF35000 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in kilometers, fitted to carb models after comm. no. CF1 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to P.I.	1 1 1 1 1 1
EN1	218827R TKC2426 TKC2426R 218828 218828R 218831	models from comm. no. CF1 up to CF35000 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to U.S. models after comm. no. CF35000 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in kilometers, fitted to carb models after comm. no. CF1 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to P.I.	1 1 1 1 1 1
	TKC2426 TKC2426R 218828 218828R 218831	(3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to U.S. models after comm. no. CF35000 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in kilometers, fitted to carb models after comm. no. CF1 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to P.I.	1 1 1 1
	TKC2426 TKC2426R 218828 218828R 218831	Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to U.S. models after comm. no. CF35000 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in kilometers, fitted to carb models after comm. no. CF1 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to P.I.	1 1 1 1
	TKC2426 TKC2426R 218828 218828R 218831	SPEEDOMETER, calibrated in miles, fitted to U.S. models after comm. no. CF35000 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in kilometers, fitted to carb models after comm. no. CF1 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to P.I.	1 1 1 1
	TKC2426R 218828 218828R 218831	models after comm. no. CF35000 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in kilometers, fitted to carb models after comm. no. CF1 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to P.I.	1 1 1
	218828 218828R 218831	Rebuilt Unit SPEEDOMETER, calibrated in kilometers, fitted to carb models after comm. no. CF1 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to P.I.	1
	218828 218828R 218831	SPEEDOMETER, calibrated in kilometers, fitted to carb models after comm. no. CF1 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to P.I.	1
	218828R 218831	carb models after comm. no. CF1 (3.7:1 rear axles) Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to P.I.	1
	218831	axles) Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to P.I.	
	218831	Rebuilt Unit SPEEDOMETER, calibrated in miles, fitted to P.I.	
	218831	SPEEDOMETER, calibrated in miles, fitted to P.I.	
	218831D	madala affan asman na OB4 (0.45 4 man al)	1
	218831B	models after comm. no. CR1 (3.45:1 rear axles)	
	210001H	Rebuilt Unit	1
	218832	SPEEDOMETER , calibrated in kilometers, fitted to P.I.	1
		models after comm. no. CR1 (3.45:1 rear axles)	
	218832R	Rebuilt Unit	1
	TKC2139	SPEEDOMETER , calibrated in kilometers, fitted to P.I.	1
		models exported to Australia, after comm. no.	
		CR5000 (3.45:1 rear axles)	
	TKC2139R	Rebuilt Unit	1
EN2	SLP170	Gasket, rubber, between speedometer and dash	1
EN3	148876	Voltage Stabilizer	1
EN4	LU54967050	Bulbholder, speedometer illumination	2
EN5	LULLB987	Bulb, speedometer illumination	2
EN6	LULLB987	Bulb , high-beam and turn signal warning lamps	2
EN7		Speedometer Cables (See Section EP.)	1
		TACHOMETER DETAILS	
EN8	218833	TACHOMETER (REVOLUTION COUNTER), fitted to all	1
		models after comm. nos. CF1 and CR1	
	218833R	Rebuilt Unit	1
EN9	SLP170	Gasket, rubber, between tachometer and dash	1
	LU54967050	Bulbholder, tachometer illumination	2
	LULLB987	Bulb, tachometer illumination	2
	LULLB987	Bulb , oil-pressure and ignition warning lamps	2
EN13	LOLLBOOK	Tachometer Cables (See Section EP.)	1
		WATER-TEMPERATURE GAUGE DETAILS	
EN14	159606	GAUGE, water temperature, fitted after comm. nos.	1
	100000	CF1 and CR1	
	159606R	Rebuilt Unit	1
EN15	SLP171	Gasket, rubber, between temperature gauge and dash	- 1
EN16	LUCAB301	Bulbholder, gauge illumination	1
EN17	LULLB987	Bulb, gauge illumination	1

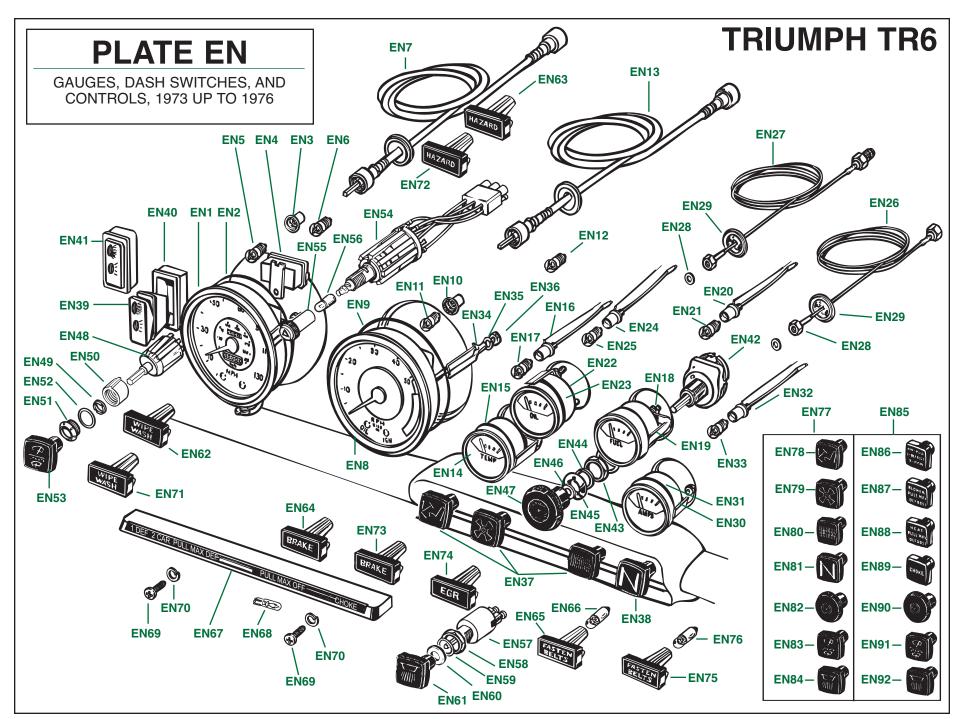
GAUGES—Continued FUEL-LEVEL GAUGE DETAILS EN18 159604 GAUGE, fuel level, fitted after comm. nos. CF1 and CR1 159604R Rebuilt Unit EN19 SLP171 Gasket, rubber, between fuel-level gauge and da Bulbholder, gauge illumination EN21 LULLB987 Bulbholder, gauge illumination OIL-PRESSURE GAUGE DETAILS EN22 159608 GAUGE, engine oil pressure, fitted after comm. nos CF1 and CR1 159608R Rebuilt Unit EN23 SLP171 Gasket, rubber, between oil-pressure gauge and Bulbholder, gauge illumination EN24 LUCAB301 Bulbholder, gauge illumination EN25 LULLB987 Bulbh gauge illumination EN26 149867 Pipe Assembly, oil pressure gauge to engine oil gallery, female fitting at end of pipe assembly, fitted to all carb models EN27 138308 Pipe Assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, fitted to all P.I. models EN28 54902 Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	1 ash 1 1
EN18 159604 GAUGE, fuel level, fitted after comm. nos. CF1 and CR1 Rebuilt Unit Gasket, rubber, between fuel-level gauge and date and CR1 EN20 LUCAB301 EN21 LULLB987 EN22 159608 EN22 159608 EN23 SLP171 EN24 LUCAB301 EN25 LULLB987 EN26 149867 EN27 138308 EN27 138308 EN27 138308 EN27 138308 EN28 54902 EN29 600395 EN29 600395 EN29 600395 EN20 GAUGE, engine oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, fitted to all P.I. models EN29 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead HARDWARE, securing pipe to bulkhead hardware servers. EN30 159605 GAUGE, fuel level, fitted after comm. nos. CF1 and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge to engine oil gallery, female fitting at end of pipe assembly, fitted to all ruber and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and CR1 Rebuilt Unit Gasket, ruber and CR1 R	1 ash 1 1
CR1 Rebuilt Unit SLP171 Gasket, rubber, between fuel-level gauge and date of the common state of the co	1 ash 1 1
159604R Rebuilt Unit	ash 1 1 1
EN19 SLP171 EN20 LUCAB301 EN21 LULLB987 Bulbholder, gauge illumination Bulb, gauge illumination OIL-PRESSURE GAUGE DETAILS EN22 159608 GAUGE, engine oil pressure, fitted after comm. nos CF1 and CR1 Rebuilt Unit EN24 LUCAB301 EN25 LULLB987 EN26 149867 Bulbholder, gauge illumination Bulb, gauge illumination Bulbholder, gauge illumination Fipe Assembly, oil pressure gauge to engine oil gallery, female fitting at end of pipe assembly, fitted to all carb models EN27 138308 Pipe Assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, fitted to all P.I. models EN28 54902 Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models Clip Screw, self-tapping VOLTAGE-INDICATOR DETAILS GAUGE, voltage indicator	ash 1 1 1
EN20 LUCAB301 EN21 LULLB987 Bulb, gauge illumination OIL-PRESSURE GAUGE DETAILS EN22 159608 GAUGE, engine oil pressure, fitted after comm. nos CF1 and CR1 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and EN24 LUCAB301 EN25 LULLB987 EN26 149867 Bulb, gauge illumination Bulb, gauge illumination EN26 149867 Pipe Assembly, oil pressure gauge to engine oil gallery, female fitting at end of pipe assembly, fitted to all carb models EN27 138308 Pipe Assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, fitted to all P.I. models EN28 54902 Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models Clip Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	1
EN21 LULLB987 Bulb, gauge illumination OIL-PRESSURE GAUGE DETAILS EN22 159608 GAUGE, engine oil pressure, fitted after comm. nos CF1 and CR1 Rebuilt Unit EN23 SLP171 EN24 LUCAB301 EN25 LULLB987 EN26 149867 Bulb, gauge illumination Bulb, gauge illumination Bulb, gauge illumination Fipe Assembly, oil pressure gauge to engine oil gallery, female fitting at end of pipe assembly, fitted to all carb models EN27 138308 Pipe Assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, fitted to all P.I. models EN28 54902 Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead hARDWARE, securi	1
OIL-PRESSURE GAUGE DETAILS EN22 159608 GAUGE, engine oil pressure, fitted after comm. nos CF1 and CR1 159608R EN23 SLP171 EN24 LUCAB301 EN25 LULLB987 EN26 149867 EN27 138308 Pipe Assembly, oil pressure gauge to engine oil gallery, female fitting at end of pipe assembly, fitted to all carb models EN27 138308 Pipe Assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, fitted to all P.I. models EN28 54902 Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models Clip Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	-
EN22 159608 GAUGE, engine oil pressure, fitted after comm. nos CF1 and CR1 159608R EN23 SLP171 EN24 LUCAB301 EN25 LULLB987 EN26 149867 EN27 138308 Pipe Assembly, oil pressure gauge to engine oil gallery, female fitting at end of pipe assembly, fitted to all carb models EN27 138308 Pipe Assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, fitted to all P.I. models EN28 54902 Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models Clip Screw, self-tapping VOLTAGE-INDICATOR DETAILS GAUGE, voltage indicator	
CF1 and CR1 Rebuilt Unit EN23 SLP171 Gasket, rubber, between oil-pressure gauge and Bulbholder, gauge illumination EN25 LULLB987 Bulb, gauge illumination EN26 149867 Pipe Assembly, oil pressure gauge to engine oil gallery, female fitting at end of pipe assembly, fitted to all carb models EN27 138308 Pipe Assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, fitted to all P.I. models EN28 54902 Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead hARDWARE, securing pipe to bulkhead hardware been used on all models Clip Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	
159608R EN23 SLP171 EN24 LUCAB301 EN25 LULLB987 EN26 149867 EN27 138308 EN27 138308 EN28 54902 EN29 600395 EN29 600395 EN29 600395 EN29 Commet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models EN30 159605 Rebuilt Unit Gasket, rubber, between oil-pressure gauge and Bulbholder, gauge illumination Bulbholder, gauge illumination Bulbholder, gauge illumination Pipe Assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, fitted to all P.I. models Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models Clip Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	. 1
EN23 SLP171 EN24 LUCAB301 EN25 LULLB987 EN26 149867 EN26 149867 EN27 138308 EN28 54902 EN29 600395 EN29 600395 EN29 600395 EN29 Sagon Arabasa Ar	
EN24 LUCAB301 EN25 LULLB987 EN26 149867 Bulb, gauge illumination Pipe Assembly, oil pressure gauge to engine oil gallery, female fitting at end of pipe assembly, fitted to all carb models EN27 138308 Pipe Assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, fitted to all P.I. models EN28 54902 Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models Clip Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	
EN25 LULLB987 EN26 149867 Pipe Assembly, oil pressure gauge to engine oil gallery, female fitting at end of pipe assembly, fitted to all carb models EN27 138308 Pipe Assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, fitted to all P.I. models EN28 54902 Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models Clip YA583 Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	
EN26 149867 Pipe Assembly, oil pressure gauge to engine oil gallery, female fitting at end of pipe assembly, fitted to all carb models EN27 138308 Pipe Assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, fitted to all P.I. models EN28 54902 Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models Clip Screw, self-tapping VOLTAGE-INDICATOR DETAILS GAUGE, voltage indicator	1
gallery, female fitting at end of pipe assembly, fitted to all carb models Pipe Assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, fitted to all P.I. models EN28 54902 Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models Clip YA583 Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	1
EN27 138308 Pipe Assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, fitted to all P.I. models EN28 54902 Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models Clip YA583 Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	1
EN27 138308 Pipe Assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, fitted to all P.I. models EN28 54902 Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models Clip YA583 Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 Pipe Assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, oil pressure gauge to engine oil gallery, male fitting at end of pipe assembly, oil pressure gauge to engine oil gallery, fitting at end of pipe assembly, oil pressure gauge to end oil pressure gauge to	
gallery, male fitting at end of pipe assembly, fitted to all P.I. models EN28 54902 Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models Clip YA583 Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	
fitted to all P.I. models Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models Clip YA583 Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	1
EN28 54902 Washer, leather, sealing connection between pipe and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models 59380 Clip YA583 Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	
and oil pressure gauge EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models Clip YA583 Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	1
EN29 600395 Grommet, rubber, oil pressure pipe to bulkhead HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models Clip YA583 Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	ı
HARDWARE, securing pipe to bulkhead shelf; may not have been used on all models 59380 Clip YA583 Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	1
not have been used on all models 59380 Clip YA583 Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	
59380 Clip YA583 Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	
YA583 Screw, self-tapping VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	1
VOLTAGE-INDICATOR DETAILS EN30 159605 GAUGE, voltage indicator	1
EN30 159605 GAUGE, voltage indicator	
,	1
159605R Rebuilt Unit	1
EN31 SLP171 Gasket, rubber, between gauge and dash	1
EN32 LUCAB301 Bulbholder, gauge illumination	1
EN33 LULLB987 Bulb, gauge illumination	1
MISCELLANEOUS ADDITIONAL DETAILS	•
EN34 620847 Clamp, shovel-type, used on various gauges	A/F
EN35 WQ304 Washer, lock, securing shovel-clamps	A/F
EN36 620848 Nut , knurled, securing gauges, smaller size	A/F
SLP173 Nut, knurled, securing gauges, larger size	A/F
RFK632 Gasket Set , gauges to dash, including two larger	
gaskets and four smaller gaskets	1
(Continued on r	1



GAUGES, DASH SWITCHES, AND CONTROLS, 1973 UP TO 1976

Plate No.	Part No.	Description	No. Off
		SWITCHES AND CONTROLS	
		Please Note: Ignition Switch/Starter Switch/Steering	
		Column Lock Details fitted to most models after	
		comm. no. CC/CP50000 are found in Section ER.	
EN37		HEATER CONTROLS AND SWITCH DETAILS (See	
		Section ET.)	
EN38		CHOKE AND CONTROL DETAILS (See Section BC.)	
		MASTER LIGHTING SWITCHES	
	520058	SWITCH ASSEMBLY, master lighting, Clear Hooters	1
		brand, fitted after comm. nos. CF1 and CR1	
EN39	150380	Switch, master lighting	1
EN40	148437	Escutcheon, plastic, master lighting switch	1
EN41	LU30731	SWITCH ASSEMBLY, master lighting, Lucas brand;	1
		alternative to Clear Hooters brand switch	
		assembly listed above	
		Please Note: Clear Hooters lighting switches	
		were the subject of a factory recall, when the	
		dealers replaced them with Lucas-brand	
		switches. However, fitting the Lucas switch	
		requires modification to the steel mounting	
		plate attached to the back of the dash panel,	
		and many owners elected not to participate in	
		the recall. Clear Hooters brand switches are	
		now unavailable, and TRF supplies the Lucas	
		switches as a direct supersession	
		PANEL-LAMPS SWITCH DETAILS	
EN42	LU78478	Switch, panel lamps, fitted to all models except	1
		U.S.A., after comm. no. CR1	
	LU78511	Switch, panel lamps, fitted to U.S. models in early 1973	3 1
	LU78520	Switch, panel lamps, fitted to U.S. models after early	1
		1973	
EN43	510368	Nut, on switch	1
EN44	128088	Washer, spring	1
EN45	143537	Bezel	1
EN46	59445	Washer	1
EN47	LU54328700	Knob, panel lamp switch	1
		WINDSCREEN-WIPER-AND-WASHER-SWITCH	
		DETAILS	
EN48	155496	Switch, windscreen wipers and windscreen washer,	1
		fitted after comm. nos. CF1 and CR1	
		MOUNTING DETAILS, switch to dash	
EN49	622682	Nut, spacer	1
EN50	621510	Spacer	1
EN51	622443	Bezel	1
EN52	616048	Washer, P.V.C.	1

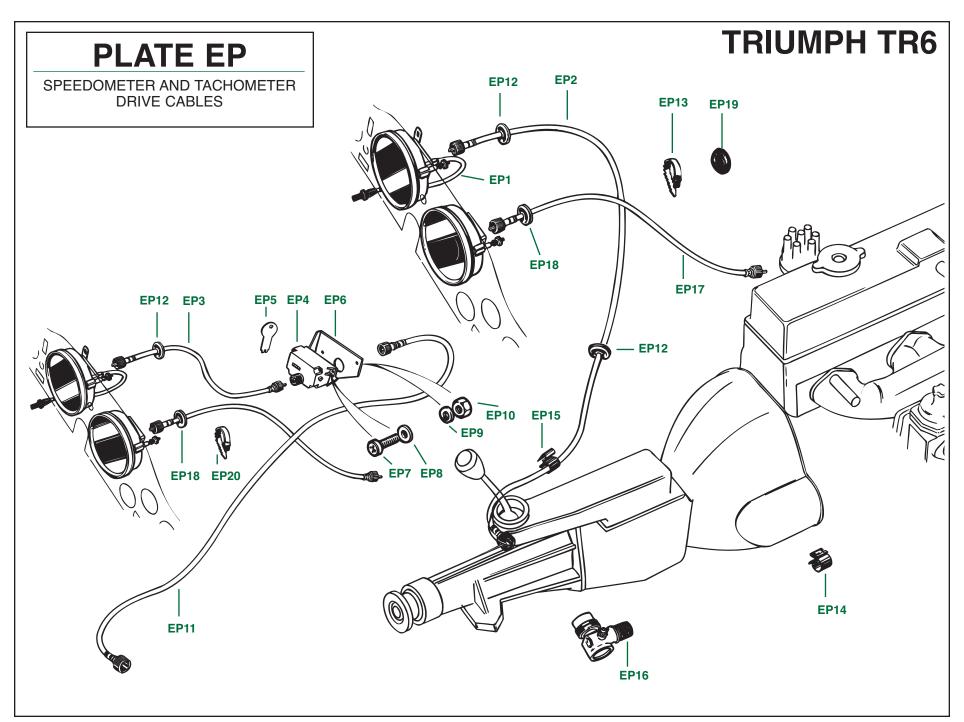
Plate No.	Part No.	Description	No. Of
		SWITCHES AND CONTROLS—Continued	
		HAZARD-WARNING SWITCH DETAILS	
EN54	LU39976	SWITCH, hazard warning	1
EN55	LU54329399	Knob/Lens, hazard warning switch	1
EN56	LULLB281	Bulb, fitted in hazard knob	1
		INTERIOR LAMP SWITCH DETAILS	
EN57	130544	Switch, interior lamps, fitted after comm. nos. CF1	1
		and CR1	
		MOUNTING DETAILS, switch to padded dash	
		support	
EN58	510396	Nut	1
EN59	128089	Washer, lock	1
EN60	609933	Bezel	1
EN61	712905	Knob, interior lamps switch	1
		WARNING LAMPS AND SWITCH-IDENTIFICATION LAMP	S
		Please Note: Bulbs for high-beam, turn signal,	
		oil-pressure, and ignition warning lamps for all models	
		are listed with speedometers and tachometers above.	
		WARNING LAMPS AND SWITCH-IDENTIFICATION	
		LAMPS, fitted from 1973 up to 1974, U.S. models only	/
EN62	159894	Lamp, identification, windscreen wiper and washer	1
		switch, fitted from comm. no. CF1 up to body	
		no. 34067CF	
EN63	159907	Lamp, identification, hazard switch, fitted from	1
		comm. no. CF1 up to body no. 34067CF	
EN64	159906	Lamp, warning, brakes, fitted from comm. no. CF1	1
		up to body no. 34067CF	
EN65	158496	Lamp , warning, seat belts, fitted from comm. no.	1
		CF75000 up to body no. 34067CF	
EN66	LULLB281	Bulb, used in warning lamps and switch	4
		identification lamps	
EN67	219139	Lamp, identification, heater controls, fitted after	1
		comm. no. CF1	
EN68	LULLB286	Bulb, used in heater control identification lamp	1
		HARDWARE, securing heater controls identification	
		lamp to dash support	
EN69	PX506	Screw, set	2
EN70	WQ305	Washer, lock	2
		(Continued on nex	t page



GAUGES, DASH SWITCHES, AND CONTROLS, 1973 UP TO 1976

Plate No.	Part No.	Description	No. Off			
		WARNING LAMPS AND SWITCH-IDENTIFICATION				
		LAMPS—Continued				
		WARNING LAMPS AND SWITCH IDENTIFICATION				
		LAMPS, fitted from 1975 up to 1976, U.S. models only				
EN71	UKC5814	Lamp, identification, windscreen wiper and washer	1			
		switch, fitted after body no. 34067CF				
EN72	UKC5813	Lamp, identification, hazard warning switch, fitted	1			
		after body no. 34067CF				
EN73	UKC5812	Lamp, warning, brakes, fitted after body no. 34067CF	1			
EN74	UKC4394	Early , warning, Earl corvice, intea from body no.				
	10110400	12501CF up to body no. 34067CF	4			
	13H9408	Lamp, warning, EGR service, fitted after body no. 34067CF	1			
EN75	13H7986	Lamp, warning, seat belts, fitted after body no.	1			
LIN75	1311/900	34067CF				
EN76	LULLB281	Bulb, used in warning lamps and switch	5			
21170	LOLLDLOT	identification lamps	Ŭ			
	219139	Lamp, identification, heater controls, fitted after	1			
		comm. no. CF1				
	LULLB286	Bulb, used in heater control identification lamp	1			
		HARDWARE, securing heater controls identification				
		lamp to dash support				
	PX506	Screw	2			
	WQ305	Washer, lock	2			
		DASH KNOB SETS				
EN77	RFK633	KNOB SET, dash switches and controls, all models	1			
		except U.S., fitted after comm. no. CR1				
EN78	712909	Heater Control Knob, air distribution	1			
EN79	712911	Heater Control Knob, heater blower	1			
EN80	712903	Heater Control Knob, water valve Choke Control Knob	1			
EN81 EN82	712907 LU54328700	Panel Lamps Switch Knob	1			
EN83	725374	Wiper/Washer Switch Knob	1			
EN84	712905	Interior Light Switch Knob	1			
EN85	RFK634	KNOB SET, dash switches and controls, U.S. models,	1			
LIVOO	111 11004	fitted after comm. no. CF1				
EN86	725370	Heater Control Knob, air distribution	1			
EN87	725371	Heater Control Knob, heater blower	1			
EN88	725372	Heater Control Knob, water valve	1			
EN89	725373	Choke Control Knob	1			
EN90	LU54328700	Panel Lamps Switch Knob	1			
EN91	725374	Wiper/Washer Switch Knob	1			
EN92	712905	Interior Light Switch Knob	1			

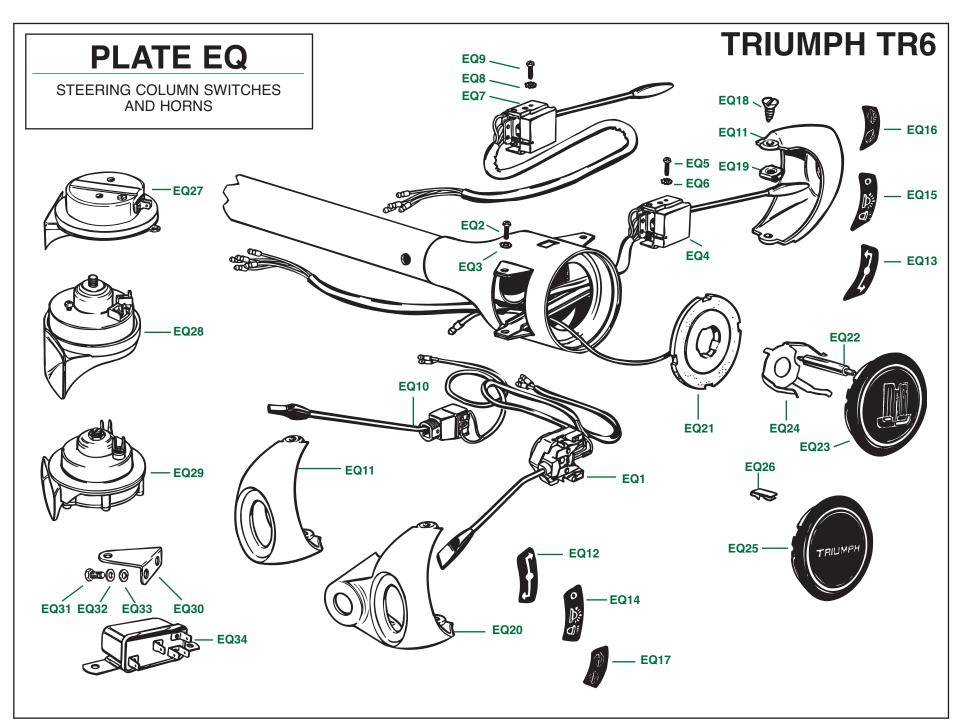
Plate No. Part No. No. Off Description



SPEEDOMETER AND TACHOMETER DRIVE CABLES

Plate No.	Part No.	Description	No. Off
		ODOMETER RESET CABLES	
EP1	159738	Cable Assembly, trip odometer reset, fitted to all	1
		models	
		SPEEDOMETER DRIVE CABLES, U.S. models	
EP2	GSD169	Cable Assembly, 69-inch length, U.S. models up to	1
		comm. no. CF35000; fits cars with and without	
		overdrive	
		SPEEDOMETER DRIVE DETAILS, fitted to U.S. models	1
		after comm. no. CF35000	
EP3	UKC5364	Cable Assembly, 15-inch length, from	1
ED4	111/04000	speedometer to service interval counter	
EP4	UKC4260	Counter, service interval	1
EP5	BLT5007	Key, for resetting counter	1
EP6	UKC5324	Bracket, mounting service interval counter,	- 1
		mounted to bulkhead shelf using one of the pedal-box mountings	
		HARDWARE, securing service interval counter to	
		mounting bracket	
EP7	PX504	Screw, set	2
EP8	WP5	Washer, plain	2
EP9	WL205	Washer, lock	2
EP10	HN2005	Nut, hex	2
EP11	UKC5369	Cable Assembly, 52-inch length, from service	1
		counter to gearbox	
		SPEEDOMETER DRIVE CABLES, all models except U.S.	
	GSD169	Cable Assembly, 69-inch length, all models with L.H.	1
		steering (except U.S.); fits cars with and	
		without overdrive	
	504948	Cable Assembly, 66-inch length, non-overdrive models	1
		with R.H. steering	
	504613	Cable Assembly, 63-inch length, overdrive models with	1
		R.H. steering	
		MISCELLANEOUS DETAILS, speedometer drive cables	
EP12	602037	Grommet, rubber, cable through holes in bulkhead	1
ED40	4.45000	and wheelarch gusset	2
EP13	145890	Cleat, fir tree, securing cable	1
EP14 EP15	551490	Clip, securing cable to chassis frame	1
EP15	148820 120694	Clip, models with L.H. steering only Angle Drive Assembly, fitted to all models with R.H.	1
LF 10	120034	steering; fitted to overdrive models with L.H. steering	
	120694R	Angle Drive Assembly, rebuilt unit	1
	12003411	Angle Drive Assembly, rebuilt unit	'

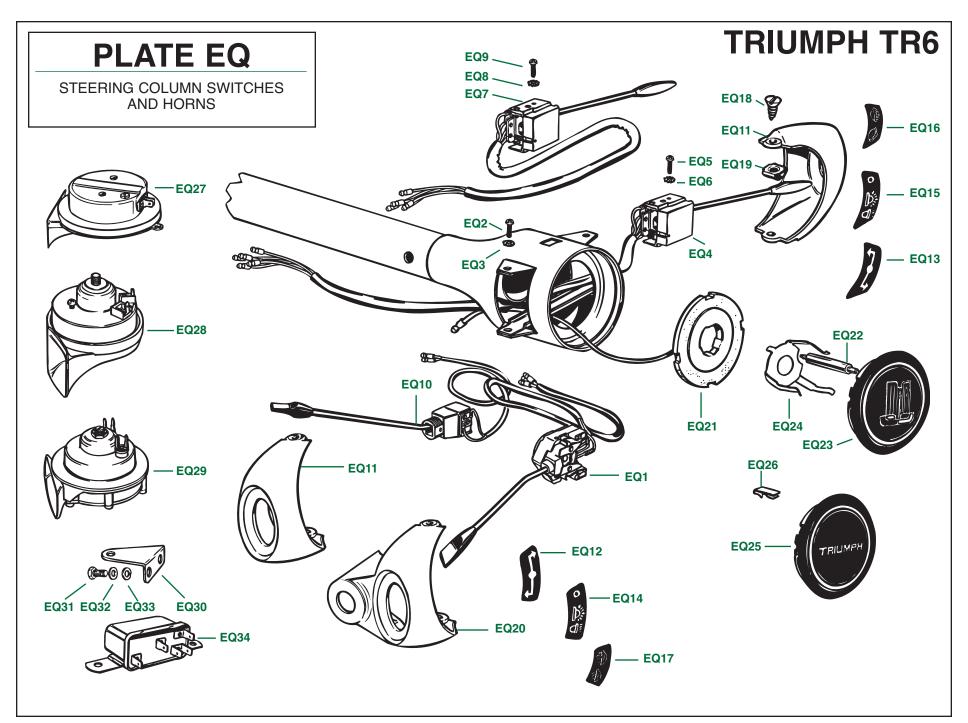
Plate No.	Part No.	Description	No. Off
		TACHOMETER DRIVE CABLES	
EP17	134733	Cable Assembly, 31-inch length, all carb models with L.H. steering	1
	148704	Cable Assembly, 33-inch length, P.I. models with L.H. steering, fitted up to comm. no. CP50000	1
	154607	Cable Assembly, P.I. models with L.H. steering, fitted after comm. no. CP50000	1
	144370	Cable Assembly, 42-inch length, P.I. models with R.H. steering, fitted up to comm. no. CR5000 approx.	1
	UKC2873	Cable Assembly , 48-inch length, P.I. models with R.H. steering, fitted after comm. no. CR5000 approx.	1
		MISCELLANEOUS DETAILS, tachometer drive cables	
EP18	602037	Grommet, rubber, cable through hole in bulkhead	1
EP19	600399	Plug, rubber, blanking grommet hole, if required	1
EP20	145890	Cleat, fir tree, smaller, if required for anchoring cable to another cable	1
	145891	Cleat, fir tree, larger, anchoring cable to vacuum pipe on metering unit, P.I. models only	1
		Please Note: The Roadster Factory provides grey speedometer and tachometer cables made to original Smiths specifications for all TR6 applications.	



STEERING COLUMN SWITCHES AND HORNS

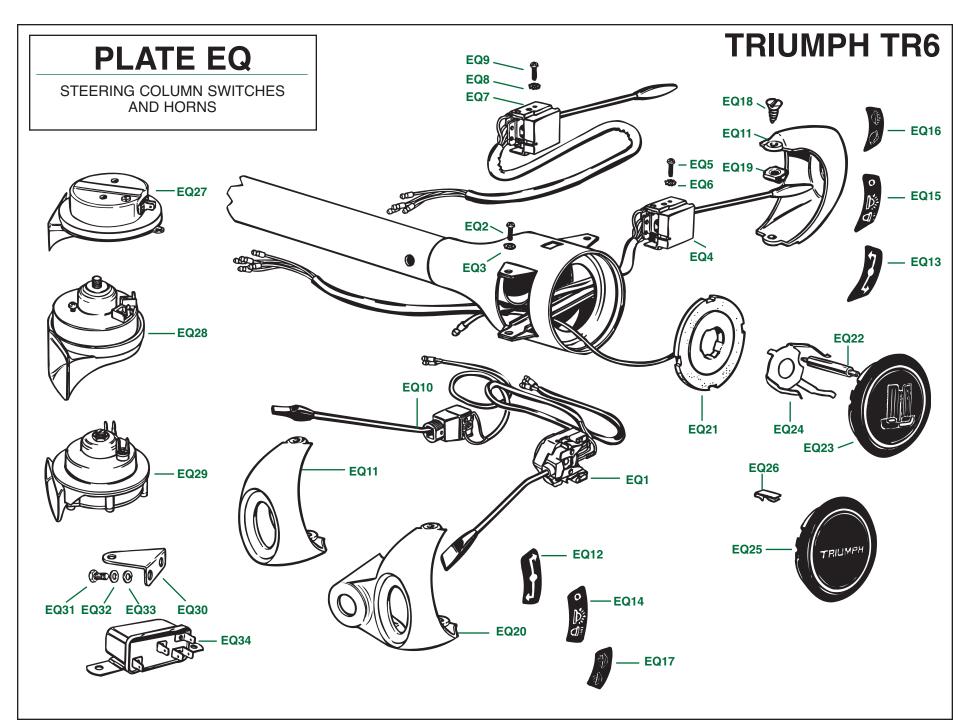
Plate No.	Part No.	Description	No. Off	Plate No.	Part No.	Description
		SWITCHES MOUNTED ON STEERING COLUMN				SWITCHES MOUNT
		TURN SIGNAL SWITCHES				SWITCH ESCUTO
EQ1	158966	Switch, turn signals, L.H.S. models	1		RFK639	SWITCH ESCU
	147277	Switch, turn signals, R.H.S. models	1			with L.H. ste
		HARDWARE, securing turn signal switch to steering	1		RFK640	SWITCH ESCU
		column cowl				with R.H. ste
EQ2	TP402	Screw, set	2	EQ11	708479	Escutcheon
EQ3	WE604	Washer, shakeproof	2			DECALS, sv
		MASTER LIGHTING SWITCHES, fitted up to comm. nos	S.	EQ12	611011	Decal Lat
		CF1 and CR1		EQ13	611012	Decal Lat
EQ4	141858	Switch, master lighting, L.H.S. models, except U.S.A.	1	EQ14	611013	Decal Lat
	141858	Switch, master lighting, U.S.A. models, up to	1			fitted u
		comm. no. CC75000	•	EQ15	611014	Decal Lai
	158358	Switch, master lighting, U.S.A. models, from	1			fitted u
	.0000	comm. no. CC75000 up to CF1	•	EQ16	621968	Decal Lat
	142579	Switch, master lighting, R.H.S. models	1		021000	comm.
	112070	HARDWARE, securing master lighting switch to		EQ17	621967	Decal Lat
		steering column cowl			021007	after co
EQ5	TP402	Screw, set	2			HARDWARE
EQ6	WE604	Washer, shakeproof	2			to steering
LQU	WE00+	HEADLAMP DIMMER SWITCHES, fitted after comm. no		EQ18	508051	Screw, se
		CF1 and CR1		EQ19	FC2803	Fix, spire
EQ7	148648	Switch, headlamp dimmer, L.H.S. models	1	Lais	RFK641	SWITCH ESCU
LQ1	152616	Switch, headlamp dimmer, R.H.S. models	1		111110-11	L.H. steering
	132010	HARDWARE, securing headlamp dimmer switch to	'		RFK642	SWITCH ESCU
		steering column cowl			11111042	R.H. steering
EQ8	TP402	Screw, set	2	EQ20	611974	Escutcheon
EQ9	WE604	Washer, shakeproof	2	LQZU	708479	Escutcheon
LQJ	VVL004	OVERDRIVE SWITCHES	2		700473	DECALS, sv
EQ10	147281		4		611011	Decal Lai
EQIU	147280	Switch, overdrive, L.H.S. models Switch, overdrive, R.H.S. models	1		611011	Decal Lat
	147200				611012	Decai Lai
		HARDWARE, securing overdrive switch to plastic switch escutcheon			611013	
	000700		4		011014	L.H.S.,
	609792	Bezel, chromed	1		611014	Decal Lat
	WM712	Washer, shakeproof	1		001000	R.H.S.,
					621968	Decal Lab
					004007	after co
					621967	Decal Lat
						after co
				I		HARDWARE

Plate No.	Part No.	Description No	. 0
		SWITCHES MOUNTED ON STEERING COLUMN—Continued	
		SWITCH ESCUTCHEONS	
	RFK639	SWITCH ESCUTCHEON KIT, non-overdrive models,	1
		with L.H. steering	
	RFK640	SWITCH ESCUTCHEON KIT, non-overdrive models,	1
		with R.H. steering	
EQ11	708479	Escutcheon , plastic, lighting and turn signal switches	2
		DECALS, switch identification	
EQ12	611011	Decal Label, turn signal switch, L.H.S.	1
EQ13	611012	Decal Label, turn signal switch, R.H.S.	1
EQ14	611013	Decal Label, three-position lighting switch, L.H.S.,	1
		fitted up to comm. nos. CF1 and CR1	
EQ15	611014	Decal Label, three-position lighting switch, R.H.S.,	1
		fitted up to comm. nos. CF1 and CR1	
EQ16	621968	Decal Label, dimmer switch, L.H.S., fitted after	1
		comm. nos. CF1 and CR1	
EQ17	621967	Decal Label, dimmer switch, R.H.S., fitted	1
		after comm. nos. CF1 and CR1	
		HARDWARE, securing plastic switch escutcheons	
		to steering column cowl	
EQ18	508051	Screw, self-tapping, chromed	2
EQ19	FC2803	Fix, spire	1
	RFK641	SWITCH ESCUTCHEON KIT, overdrive models with	1
		L.H. steering	
	RFK642	SWITCH ESCUTCHEON KIT, overdrive models with	1
		R.H. steering	
EQ20	611974	Escutcheon, turn signal switch and overdrive switch	1
	708479	Escutcheon, lighting switch	1
		DECALS , switch identification	1
	611011	Decal Label, turn signal switch, L.H.S.	1
	611012	Decal Label, turn signal switch, R.H.S.	1
	611013	Decal Label, three-position lighting switch,	1
		L.H.S., fitted up to comm. nos. CF1/CR1	
	611014	Decal Label, three-position lighting switch,	1
		R.H.S., fitted up to comm. nos. CF1/CR1	
	621968	Decal Label, dimmer switch, L.H.S., fitted	1
		after comm. nos. CF1/CR1	
	621967	Decal Label, dimmer switch, R.H.S., fitted	1
		after comm. nos. CF1/CR	
		HARDWARE, securing plastic switch escutcheons	
		to steering column cowl	
	508051	Screw, self-tapping, chromed	2
	FC2803	Fix, spire	2



STEERING COLUMN SWITCHES AND HORNS

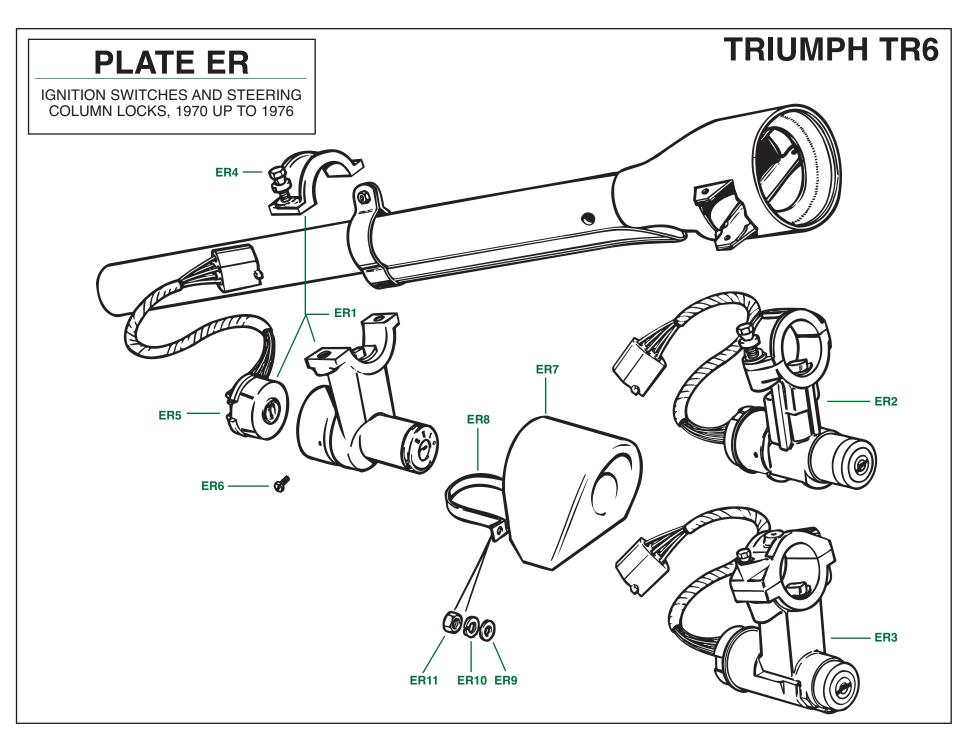
Plate No.	Part No.	Description No	o. Off Pla	ate No.	Part No.	Description No	. Off
		HORN SWITCH DETAILS				HORN DETAILS—Continued	
EQ21	608462	Slip-Ring and Insulator Assembly, with wire lead	1			ORIGINAL PART NUMBERS—Continued	
		HORN BRUSHES (HORN CONTACT TUBES); check				HORNS WITH LOWER NOTES	
		details given below against old brush, and order			148622/1	Horn, "post," Clear Hooters brand, fitted to front	1
		accordingly				bumper bracket; side of car is not specified	
EQ22	143760	Brush, horn button contact; plastic tube has length	1			early 1969 models only	
		of 1-11/16-inches; apparently fitted up to comm.			148622/2	Horn, high note, Lucas brand alternative to previous	1
		nos. CC50000 and CP50000				listing, fitted to front bumper bracket; side of	
	108657	Brush, horn button contact; plastic body has length	1			car is not specified, early 1969 models only	
		of 2 1/2-inches; apparently fitted after comm.			152763	Horn, "post," Clear Hooters brand, fitted to L.H. front	1
		nos. CC50000 and CP50000				bumper bracket, fitted from comm. nos. CC50000	
		HORN BUTTON DETAILS, fitted up to comm. no. CF1	1			and CP50000 up to CC75000 and CP75000	
		and CR1			158139	Horn, low note, Clear Hooters brand, fitted to front	1
EQ23	150277	Horn Push Assembly, with shield-emblem motif	1			bumper bracket; side of car is not specified;	
EQ24	204741	Clip, three-legged, securing horn push assembly to	1			fitted after comm. nos. CC75000 and CP75000	
		center of steering wheel			UKC5340	Horn, low note, Lucas-brand alternative to previous	1
		HORN BUTTON DETAILS, fitted after comm. no. CF1 and				listing, fitted to R.H. front bumper bracket,	
		CR1	.			after comm. nos. CF35000	
EQ25	159761	Horn Push Assembly, with TRIUMPH-word motif	1			REPLACEMENT HORNS	
EQ26	613766	Clip, securing horn push assembly to center of	2			Please Note: Clear Hooters is apparently no longer	
		steering wheel				in business, and Lucas has discontinued all horns	
		HORN DETAILS				originally fitted to the TR6 models. Currently available	
		ORIGINAL PART NUMBERS				Lucas horns and currently available Unipart horns	
		Please Note: Original part numbers are given for				are listed below, along with part numbers which we	
		reference, along with locations on the car if				shall use if more desirable replacements become	
		available, although all original horns are discontinued by their manufacturers at the time				available as time goes on. LUCAS REPLACEMENT HORNS , available at the time	
		of writing.				of writing	
		HORNS WITH HIGHER NOTES	F(Q29	LUSHB123	Horn, high note, Lucas brand, red plastic construction,	1
EQ27	148623/1	Horn, "super post," Clear Hooters brand, fitted to	1 -`	Q25	L0011D120	compatible with original brackets and wiring	
LGZ	140020/1	front bumper bracket; side of car is not specified,	·		LUSHB122	Horn, low note, Lucas brand, red plastic construction;	1
		early 1969 models only			200112122	compatible with original brackets and wiring	•
EQ28	148623/2	Horn, very high note Lucas-brand alternative to	1			UNIPART REPLACEMENT HORNS, available at the	
		previous listing, fitted to front bumper bracket;	·			time of writing	
		side of car is not specified, early 1969 models only			GGE103	Horn, high note, Unipart brand, black plastic	1
	152764	Horn, "super post," Clear Hooters brand, fitted to	1			construction, not compatible with original brackets	
		R.H. front bumper bracket, fitted from comm. nos.				and wiring	
		CC50000 and CP50000 up to CC75000			GGE104	Horn, low note, Unipart brand, black plastic	1
		and CP75000				construction, not compatible with original brackets	
	158140	Horn, high note, Clear Hooters brand, fitted to front	1			and wiring	
		bumper bracket; side of car is not specified; fitted				TRF-APPROVED REPLACEMENT HORNS; check	
		after comm. nos. CC75000 and CP75000				price list for future availability	
	UKC5339	Horn, high note, Lucas-brand alternative to previous	1		SLP174	Horn, high note; "original" appearance;	1
		listing, fitted to L.H. front bumper bracket, fitted				compatible with original brackets and wiring	
		after comm. nos. CF35000			SLP175	Horn, low note; "original" appearance;	1
						compatible with original brackets and wiring	



STEERING COLUMN SWITCHES AND HORNS

Plate No.	Part No.	Description	No. Off
		HORN DETAILS—Continued	
		HORN MOUNTING COMPONENTS	
	RFK646	HORN MOUNTING KIT, securing horns to front	2
		bumper brackets	
EQ30	148624	Bracket, horn mounting	2
		HARDWARE , securing horn-mounting brackets to front bumper brackets	1
EQ31	HU704	Screw, set	4
EQ32	WL207	Washer, lock	4
EQ33	WP7	Washer, plain	4
		HORN RELAYS	
EQ34	150613	Horn Relay, fitted to early 1970 models; quote Lucas part no. on original relay if possible when ordering	1
	126792	Horn Relay, fitted to all models after early 1970; quote Lucas part no. on original relay if possible when ordering	1

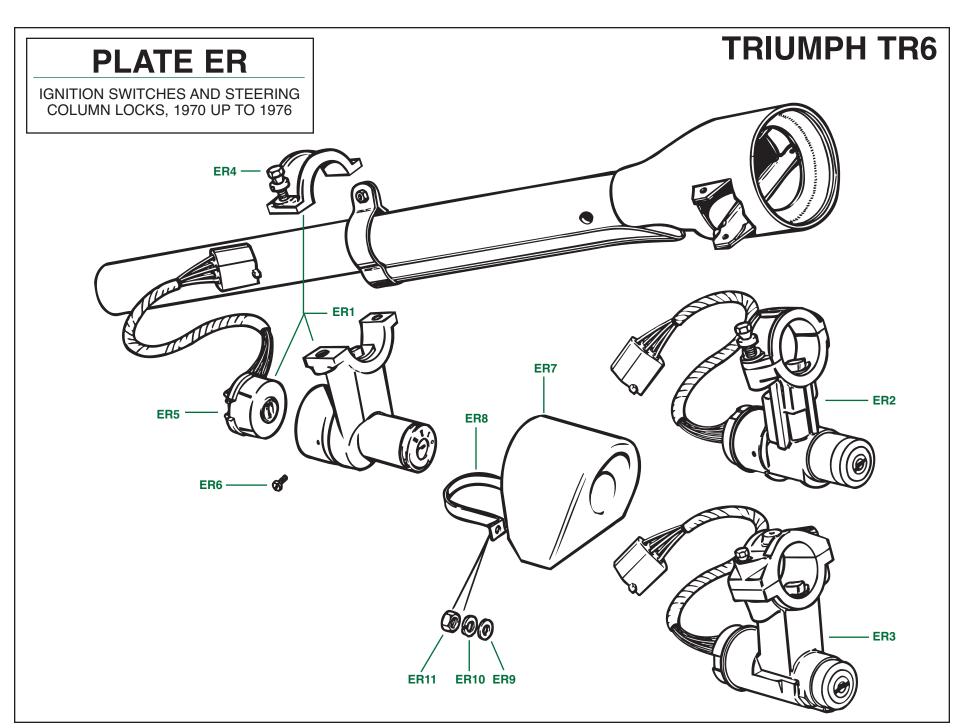
Plate No.	Part No.	Description	No. Off



IGNITION SWITCHES AND STEERING COLUMN LOCKS, 1970 UP TO 1976

Please Note: Early ignition and starter switches, which mounted beside the choke control on the heater switt are listed in Section EM. Ignition and starter switches steering column locks were fitted to U.S. and German beginning in 1970. They were fitted to models for so markets at different times, and they may have been control or 1970. IGNITION AND STARTER SWITCHES AND STEERING COLUMN LOCKS, U.S. models SWITCH AND LOCK ASSEMBLY, for use wherever steering locking is fitted up to comm. no. CC500000 216446 SWITCH AND LOCK ASSEMBLY, U.S. models, fitted comm. no. CC50000 up to CF1 219061 SWITCH AND LOCK ASSEMBLY, Waso brand, U.S. models, fitted from comm. no. CF1 up to CF12500 approx. ER1 UKC2720/1 SWITCH AND LOCK ASSEMBLY, Waso brand, U.S. models, fitted after comm. no. CF12500 approx. ER2 UKC2720/2 SWITCH AND LOCK ASSEMBLY, Wilmot Breeden by U.S. models, fitted after comm. no. CF12500 approx.; alternative to part no. UKC2720/1 SWITCH AND LOCK ASSEMBLY, only available replacement at the time of writing; OEM manufacturer; supplied for all replacements Screw, torque-head, clamping switch and lock assembly to outer steering column Please Note: The only available switch and lock	
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ER4 519188 Screw, torque-head, clamping switch and lock assembly to outer steering column Please Note: The only available switch and lock	
assembly to outer steering column Please Note: The only available switch and lock	
Please Note: The only available switch and lock	2
assembly may vary slightly in design from the	
component originally fitted to your car. We do not	
want you to attempt modifications to your car which	
are beyond your capabilities. This is a safety	
critical component, and you must realize that	
your safety and that of your passengers is in yo	ır
hands. If you find that you are out of your depth,	
please call our technical help line, or seek other	
professional assistance. We will accept this item	
back for a full refund if you cannot use it, provided	
that it is in "as-new" condition.	
Please Note: A free electrical component is included	
with the replacement switch and lock assembly	
listed above. If this generic electrical component does not fit your car, you must either re-use your ol	
one or purchase a new electrical component from the list below.	

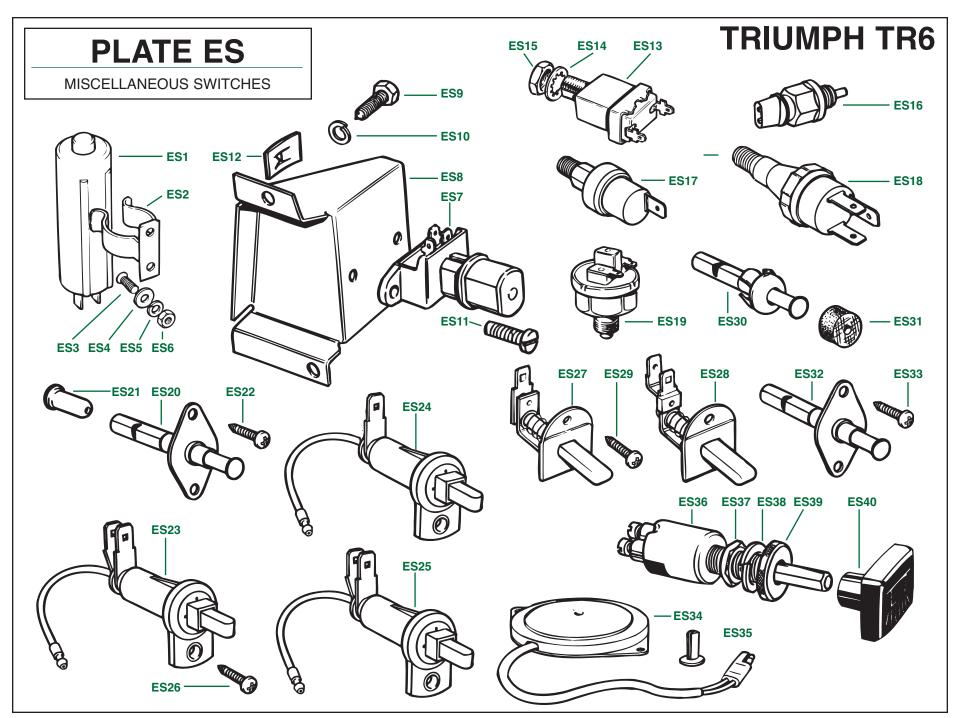
Plate No.	Part No.	Description	No. Off
		IGNITION AND STARTER SWITCHES AND STEERING	
		COLUMN LOCKS, all models except U.S."	
	132135	SWITCH AND LOCK ASSEMBLY, for use anywhere	1
		steering locking is fitted up to comm. no.	
		CP50000	
	216449/1	SWITCH AND LOCK ASSEMBLY, Waso brand, all	1
		models except U.S., fitted from comm. no. CP52000	
		approx. up to CR5000 approx.	
	216449/2	SWITCH AND LOCK ASSEMBLY, Wilmot Breeden brand,	1
		all models except U.S., fitted from comm. no.	
		CP52000 approx. up to CR5000 approx.; alternative	
		to part no. 216449/2	
	UKC2719/1	SWITCH AND LOCK ASSEMBLY, Waso brand, all models	s 1
		except U.S., fitted after comm. no. CR5000 approx.	
	UKC2719/2	SWITCH AND LOCK ASSEMBLY, Wilmot Breeden brand,	1
		all models except U.S., fitted after comm. no.	
		CR5000 approx.; alternative to part no. UKC2719/1	
	UKC2720/3	SWITCH AND LOCK ASSEMBLY, only available	1
		replacement at the time of writing; OEM	
		manufacturer; supplied for all replacements	
	519188	Screw, torque-head, clamping switch and lock	2
		assembly to outer steering column	
		Please Note: The only available switch and lock	
		assembly may vary slightly in design from the	
		component originally fitted to your car. We do not	
		want you to attempt modifications to your car which	
		are beyond your capabilities. This is a safety	
		critical component, and you must realize that	
		your safety and that of your passengers is in your	
		hands. If you find that you are out of your depth,	
		please call our technical help line, or seek other	
		professional assistance. We will accept this item back for a full refund if you cannot use it, provided	
		that it is in "as-new" condition.	
		Please Note: A free electrical component is included	
		with the replacement switch and lock assembly	
		listed above. If this generic electrical component	
		does not fit your car, you must either re-use your old	
		one or purchase a new electrical component from	
		the list below.	
		(Continued on next	nago



IGNITION SWITCHES AND STEERING COLUMN LOCKS, 1970 UP TO 1976

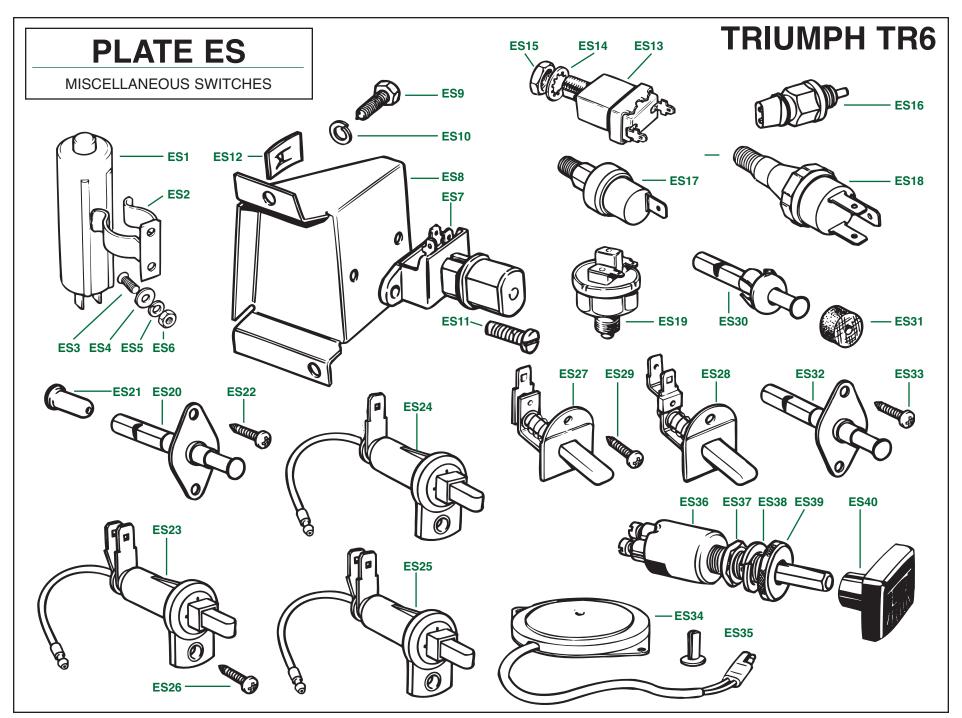
Plate No.	Part No.	Description	No. Off
		IGNITION SWITCHES AND STEERING COLUMN LOCKS, 1970 UP TO 1976 ELECTRICAL SWITCH COMPONENTS Please Note: Information on electrical switch components is sketchy and incomplete. The components listed in this section are the ones which we have encountered during our years of experience. Before ordering, you should check the Lucas part number on your old component. To do this, you must remove one screw which retains the electrical component in the switch and lock assembly. You will find the five-digit Lucas part number, usually with an alphabetical prefix, on the plastic body of the component. If the Lucas part number on your old electrical component is different from any of the numbers given below, please telephone our technical help line for	1
ER5	LU30399 LU39415	assistance. Electrical Switch Component, Lucas part no. 30399 Electrical Switch Component, Lucas part no. 39415	1
	LU39911	Electrical Switch Component, Lucas part no. 39415	1
ER6	SLP168	Screw, securing switch component in barrel of switch and lock housing CRASH PROTECTION DETAILS	i
ER7	718813	Cover, protection, switch and lock assembly	1
ER8	627340	Strap, securing protection cover to switch and lock assembly, for Waso brand switch and lock assemblies	1
	UKC894	Strap , securing protection cover to switch and lock assembly, for Wilmot Breeden brand switch and lock assemblies	1
		HARDWARE, securing strap to protection cover	1
ER9	WP5	Washer, plain	2
ER10	WL205	Washer, lock	2
ER11	503627	Nut, hex	2

Plate No. Part No. Description No. Off



MISCELLANEOUS SWITCHES

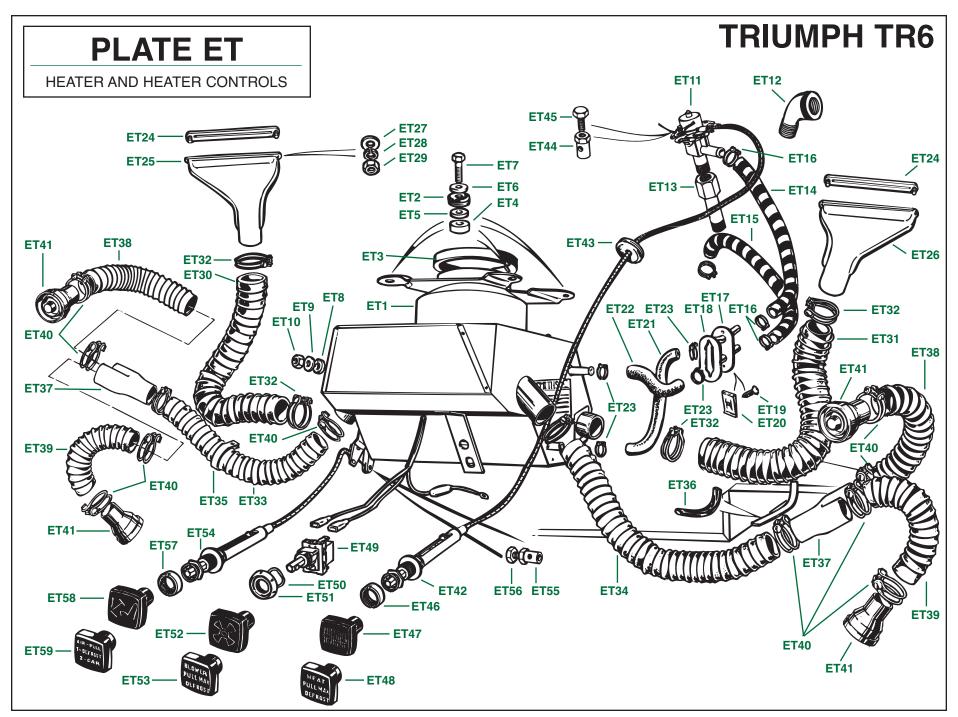
Plate No.	Part No.	Description	No. Off	Plate No.	Part No.	Description	No. Off
		INERTIA CUT-OFF SWITCH DETAILS, fitted to P.I.				OIL PRESSURE WARNING SWITCHES	
		models only, after body no. 51399CP (R.H.S.) and 52328CP (L.H.S.)		ES17	121398	Switch , oil pressure warning lamp, one terminal, fitted to all P.I. models	1
ES1	153052	Switch, inertia, shutting off fuel pump in case of collision	1		121398	Switch, oil pressure warning lamp, one terminal, fitted to carb models up to engine no. CF1UE	1
	UKC1866	Switch , inertia, alternative to part no. 153052 after comm. no. CR5000	1	ES18	159784	Switch , oil pressure warning lamp, three terminals, fitted to carb models after engine no. CF1UE	1
ES2	153109	Clip, mounting inertia cut-off switch to bulkhead	1			back up LAMP SWITCHES, fitted to gearbox top cover	
		HARDWARE, securing mounting clip to L.H. side of bulkhead	1	ES19	127380	Switch, back up lamps, fitted up to comm. nos. CF1 and CR1	1
ES3	KX4504	Screw, set, countersunk head	2		UKC930	Switch, back up lamps, fitted from comm. nos. CF1 and	1
ES4	WP5	Washer, plain	2			CR1 up to ?	
ES5	WL205	Washer, lock	2		UKC7882	Switch, back up lamps, fitted to very late models	1
ES6	HN2005	Nut, hex HEADLAMP DIMMER SWITCH DETAILS; foot-operated switch fitted up to comm. nos. CF1 and CR1	2			COURTESY LAMP SWITCHES AND MOUNTING DETAILS COURTESY SWITCH DETAILS, fitted up to comm. nos. CC50000 and CP50000	
ES7	LU34790	Switch, headlamp dimmer, foot operated	1	ES20	625561	Switch, tunnel lamp, fitted to door posts	2
		MOUNTING DETAILS, headlamp dimmer switch,	1	ES21	605953	Sleeve, terminal, connecting wiring leads to switches	2
ES8	609384	models with L.H. steering Bracket, mounting dimmer switch	1	ES22	YZ3304	Screw , self-tapping, securing switches to front door posts	4
LSO	009364	HARDWARE, securing bracket to L.H. bulkhead end panel	'			CC50000 and CP50000 up to CF12500 and CR5000	
ES9	HU705P	Screw, set	2			approx.	
ES10	WL207	Washer, lock	2	ES23	627742	Switch, tunnel lamp, fitted to all models except U.S.A.	2
		HARDWARE, securing switch to bracket		ES24	627748	Switch, courtesy lamps and audible warning	1
ES11	YJ2505	Screw, self-tapping	2			buzzer, fitted in L.H. door post, U.S.A. models	
ES12	FN2045/4	Nut, fix HARDWARE, blanking holes in bulkhead for models	2	ES25	627742	Switch, courtesy lamps, fitted in R.H. door post, U.S.A. models	1
		with R.H. steering	1	ES26	YZ3304	Screw, self-tapping, securing switches to door posts	2
	HU505	Screw, set	2			COURTESY SWITCH DETAILS , fitted after comm. nos.	
	WP138	Washer, plain	2			CF12500 and CR5000 approx.	
		HARDWARE, securing switch to bulkhead center panel, models with R.H. steering		ES27	YKC940	Switch , courtesy lamps; red plunger, single terminal; fitted to all models, both sides	2
	506731	Screw, set	2	ES28	YKC932	Switch, courtesy lamps; black plunger, double	1
	505260	Washer, lock	2			terminal; fitted to U.S.A. models, driver's side only	
		STOP LAMP SWITCH DETAILS			YKC931	Switch, courtesy lamps; red plunger, double	1
ES13	LU34933	Switch, stop lamp	1			terminal; alternative to part no. YKC932	
		HARDWARE, securing stop lamp switch to pedal mounting box		ES29	YZ3304	Screw , self-tapping, securing switches; one req. for each switch	A/R
ES14	WN711	Washer, shakeproof	1			GLOVE BOX LAMP SWITCH DETAILS	
ES15	JN2111	Nut, jam	1	ES30	619071	Switch, glovebox lamp; pressed into hole in steel dash	1
ES16	GI64677381	Switch, warning, brake failure, fitted only to models	1			back panel	
		with L.H. steering		ES31	631001	Buffer, rubber, glove box lid, fitted to plunger on switch	1
					152025	Sleeve, P.V.C., fitted over purple and white wire from glove box light to switch before connecting wire	1
						to switch	



MISCELLANEOUS SWITCHES

Plate No.	Part No.	Description	No. Off
		TRUNK LAMP SWITCH DETAILS	
ES32	625561	Switch, trunk lamp	1
ES33	YZ3304	Screw , self-tapping, securing trunk lamp switch to trunk compartment	1
		SEAT SENSOR SWITCH DETAILS	
ES34	158534	Switch , seat sensor; fitted as required for respective model years, U.S.A. models only	A/R
ES35	RB5208	Rivet, securing seat sensor switches to seat diaphragms (two reg. for each switch)	A/R
		INTERIOR LAMP SWITCH, fitted after comm. nos. CF1 and	d
		CR1; mounted on dash support	
ES36	LU34623	Switch, interior lamps	1
ES37	510396	Nut, jam, securing switch	1
ES38	128089	Washer, lock, securing switch	1
ES39	609333	Bezel, chromed, interior lamp switch	1
ES40	712905	Knob, interior lamp switch	1

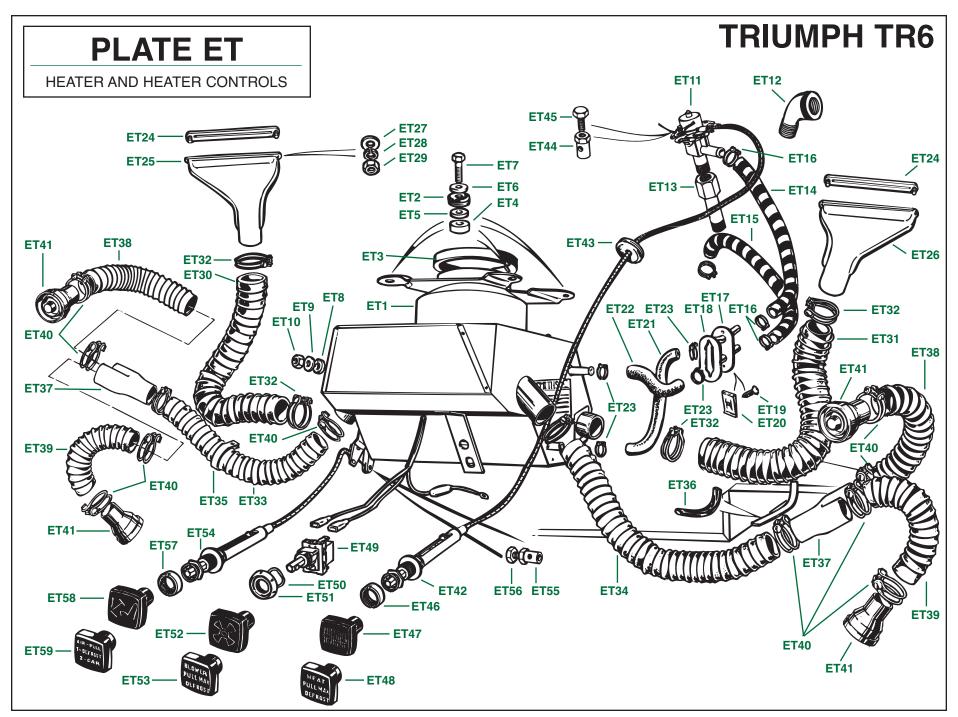
Plate No.	Part No.	Description	No. Off



HEATER AND HEATER CONTROLS

Plate No.	Part No.	Description N	o. Off
ET1	812301	HEATER ASSEMBLY	1
	521080	Motor, heater	1
	512365	Fan, heater motor	1
	RFK647	HARDWARE KIT, securing heater assembly to body shell (to	1
		plenum chamber and to bulkhead)	
		HARDWARE, securing heater assembly to plenum	
		chamber	
ET2	SLP176	Grommet, rubber, fitted to heater flange	3
ET3	SLP177	Rubber Seal, fan housing to plenum chamber	1
ET4	566374	Spacer	3
ET5	566375	Washer, plain	3
ET6	WP167	Washer, plain	3
ET7	HB708	Bolt	3
		HARDWARE, securing heater assembly to bulkhead	
ET8	612241	Washer, rubber	1
ET9	566581	Washer, plain	1
ET10	HN2007	Nut, hex	1
		WATER VALVE DETAILS	
ET11	565755	Water Valve Assembly	1
ET12	133061	Adaptor, water valve, angled type, possibly fitted only	1
ET40	1 40 40 5	to early P.I. models	1
ET13	148435	Adaptor, water valve, straight type, fitted to carb	- 1
		models and possibly to later P. I. models WATER HOSE DETAILS	
ET14	622141	Hose, yellow and black, heater inlet	1
L114	627310		1
ET15	622158	Hose, green, heater inlet Hose, yellow and black, heater outlet	1
LIIJ	627311	Hose, green, heater outlet	1
ET16	CS4012	Clip, hose, wire type	4
LIIO	CS4012	Clip, hose, wire type (alternative to CS4012)	4
	CJ4014	Clip, hose, worm-gear type (alternative to CS4012)	4
	004014	CS4013)	7
ET17	611043	Connection, bulkhead, heater hoses	1
ET18	611040	Gasket, rubber, connection to bulkhead	1
		HARDWARE, securing bulkhead connection and gasket to bulkhead	
ET19	YJ2464	Screw, self-tapping	2
ET20	FU2544	Nut, spire	2
ET21	623284	Hose, black, heater inlet	1
ET22	623285	Hose, black, heater outlet	1
ET23	CS4012	Clip, hose, wire type	4
20	CS4013	Clip, hose, wire type (alternative to CS4012)	4
	CJ4014	Clip, hose, worm-gear type (alternative to CS4012)	4
	204014	CS4013	7

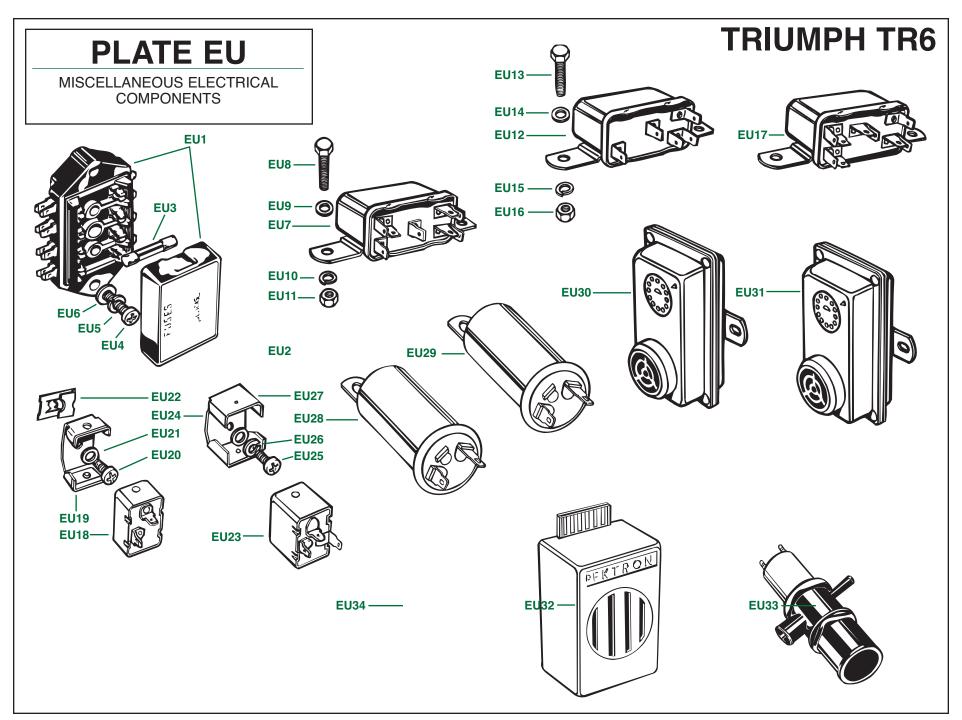
Plate No.	Part No.	Description No.	o. Off
		DEMISTER DETAILS	
ET24	610181	Demister Bezel Assembly	2
ET25	806740	Demister Duct Assembly, L.H.	1
ET26	806741	Demister Duct Assembly, R.H.	1
		HARDWARE, securing ducts and bezels to dash top panel	
ET27	WP138	Washer, plain	4
ET28	WL205	Washer, lock	4
ET29	HN2005	Nut	4
ET30	602636	Hose , heater to air duct, L.H. (1.5-inch hose, 11.5-inches long)	1
ET31	602638	Hose , heater to air duct, R.H. (1.5-inch hose, 13.5-inches long)	1
ET32	CS4024	Clip, hose, securing air hoses to heater and to air ducts	4
ET33	614342	Hose , heater to 3-way connection, driver's side (1.75-inch hose, 14-inches long), fitted up to comm. nos. "?"	1
	715034	Hose, heater to 3-way connection, driver's side	1
		(1.75-inch hose, 14-inches long), fitted after comm. nos. "?"	
		DEMISTER DETAILS—Continued	
ET34	614343	Hose , heater to 3-way connection, passenger's side (1.75-inch hose, 18-inches long), fitted up to comm. nos. "?"	1
	715031	Hose, heater to 3-way connection, passenger's side (1.75-inch hose 18-inches long), fitted after comm. nos. "?"	1
ET35	622151	Clamp, L.H. side only	1
ET36	575015	Sleeve, P.V.C., protecting hose	1
ET37	622138	Connection, 3-way	2
ET38	614340	Hose , 3-way connection to dash louvres, (1.75-inch hose, 7.5-inches long), fitted up to comm. nos. "?"	2
	715032	Hose , 3-way connection to dash louvres, (1.75-inch hose, 7.5-inches long), fitted after comm. nos. "?"	2
ET39	614341	Hose , 3-way connection to foot-level louvres, (1.75-inch hose, 11.5-inches long), fitted up to comm. nos. "?"	2
	715033	Hose , 3-way connection to foot-level louvres (1.75-inch hose, 11.5-inches long), fitted after comm. nos. "?"	2
ET40	CS4030	Clip , hose, securing 1.75-inch hoses to heater, to 3-way connections, and to louvres	12
ET41		Louvres , dash and foot-level are listed in Section FW (Continued on next)	1 page



HEATER AND HEATER CONTROLS

Plate No.	Part No.	Description	No. Off
		HEATER CONTROLS	
		WATER VALVE CONTROL	
ET42	622361	Cable Assembly, water control valve	1
ET43	602037	Grommet, rubber, sealing cable to bulkhead	1
		HARDWARE, securing inner cable to valve	
ET44	609123	Fitting, trunnion	1
ET45	559980	Screw, securing cable to fitting	1
ET46	566047	Bezel, water valve control cable	1
ET47	712903	Knob, water control cable, all models except U.S.A.	1
	712903	Knob, water control cables, U.S.A. models, fitted up	1
		to comm. no. CC75000	
ET48	725372	Knob, water control cable, U.S.A. models, fitted	1
		after comm. no. CC75000	
		HEATER BLOWER CONTROL	
ET49	131812	Switch, heater blower	1
ET50	128089	Washer, switch mounting	1
ET51	609795	Bezel, blower switch	1
ET52	712911	Knob, blower switch, all models except U.S.A.	1
	712911	Knob, blower switch, U.S.A. models, fitted up to	1
		comm.no. CC75000	
ET53	725371	Knob, blower switch, U.S.A. models, fitted after	1
		comm. no. CC75000	
		AIR DISTRIBUTION CONTROL	
ET54	622362	Cable Assembly, air distribution control	1
		HARDWARE, securing inner cable to lever on heater	
		flap	
ET55	609123	Fitting, trunnion	1
ET56	559980	Screw, securing cable to fitting	1
ET57	566047	Bezel, air distribution control cable	1
ET58	712909	Knob, air distribution control cable, all models	1
		except U.S.A.	
	712909	Knob, air distribution control cable, U.S.A. models,	1
		fitted up to comm. no. CC75000	
ET59	725370	Knob, air distribution control cable, U.S.A. models,	1
		fitted after comm. no. CC75000	

Plate No.	Part No.	Description	No. Of



MISCELLANEOUS ELECTRICAL COMPONENTS

Plate No.	Part No.	Description	No. Off
		FUSE BOX DETAILS	
EU1	LU37420	FUSE BOX ASSEMBLY	1
EU2	LU54382845	Cover, fuse box	1
EU3	LUF35	Fuse, 35 amp, Lucas brand (four fitted and two spares) HARDWARE, securing fuse box to L.H. front inner fender panel	A/R
EU4	PX512	Screw, set	2
EU5	WL205	Washer, lock	2
EU6	WP5	Washer, plain	2
	*****	RELAYS	_
		Please Note: When ordering a relay, quote the Lucas	
		part number found on the old unit. This is usually a	
		six-character number beginning with "3" and	
		ending with an alphabetical suffix. Please also	
		note that Lucas has now changed the appearance	
		of most of its relays.	
		HAZARD RELAYS, apparently fitted to all non-U.S.	
		models with L.H.S. and to U.S. models up to	
		comm. no. CC75000 or possibly up to comm. no.	
		CF1	
EU7	LU33231	Relay, hazard warning system	1
		HARDWARE, securing hazard relay to mounting	
		bracket on L.H. front inner fender panel	
EU8	PX505	Screw, set	2
EU9	WP5	Washer, plain	2
EU10	WL205	Washer, lock	2
EU11	HN2005	Nut, hex	2
		HORN RELAYS, apparently fitted to all U.S. models after	
EU12	LU33213	comm. no. CF1 or possibly as early as CC75000	1
EU12	LU33213	Relay, horn HARDWARE, securing horn relay to upper side of	- 1
		mounting bracket on L.H. front inner fender	
		panel	
EU13	PX505	Screw, set	2
EU14	WP5	Washer, plain	2
EU15	WL205	Washer, lock	2
EU16	HN2005	Nut	2
		STARTER RELAYS, fitted to U.S.A. models after comm.	_
		no. CF12500	
EU17	LU33356	Relay, starter	1
		Please Note: the starter relay is secured to the	
		mounting bracket on the L.H. front inner fender	
		panel with the same hardware which secures	
		the horn relay.	

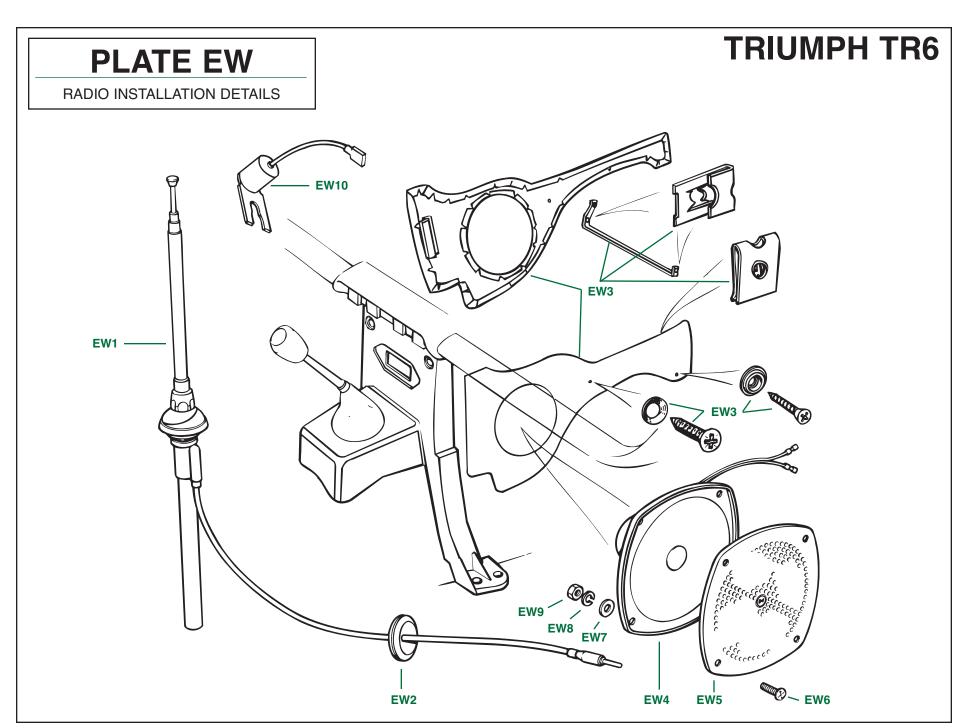
Plate No.	Part No.	Description	No. Off
		TURN SIGNAL FLASHERS	
EU18	LU35048	Flasher Unit	1
EU19	148621	Bracket, mounting flasher unit	1
		HARDWARE, securing bracket to bulkhead end panel	
		on passenger's side of car	
EU20	YA304	Screw, self-tapping	1
EU21	WP5	Washer, plain	1
EU22	FJ2463/4	Clip, spire, fitted to slot in bulkhead end panel	1
		HAZARD FLASHERS, fitted to models with left-hand steering	ng
EU23	LU54362147	Flasher Unit, fitted up to comm. no. CC75000	1
	LU35053	Flasher Unit, fitted after comm. no. CC75000	1
EU24	148621	Bracket, mounting flasher unit	1
		HARDWARE, securing bracket to L.H. inner front fender	
		beside fuse box	
EU25	PX505	Screw, set	1
EU26	WL205	Washer, lock	1
EU27	WP5	Washer, plain	1
		BUZZERS AND CONTROL UNITS, seat belts and ignition	
		interlock, U.S.A. models	
EU28	153966	Buzzer, ignition warning, fitted from comm. no.	1
		CC50000 up to CC75000	
EU29	158509	Buzzer, ignition and seat belt warning, fitted from	1
		comm. no. CC75000 up to CF12500	
EU30	TKC734	Control Unit, seat belt interlock and ignition warning,	1
		fitted from comm. no. CF12500 up to CF36177	
EU31	TKC2693	Control Unit, seat belt interlock and ignition warning,	1
		fitted from comm. no. CF36177 up to CF50000	
EU32	AAU110	Control Unit, seat belt and ignition warning, fitted after	1
		comm. no. CF50000	
EU33	LU76568	Anti Run-On Valve and Switch Assembly; part of pollution	1 1
		control system, fitted to U.S.A. models after comm. no.	
		CF1 (See Section BH for related details.)	
		TERMINAL BLOCK	
EU34	150640	Terminal Block, fitted up to 1971	1

TRIUMPH TR6 PLATE EV OVERDRIVE ELECTRICAL EV1 EV5 EV2 EV3 EV17 EV20 EV21 **EV18 EV19** EV11 **EV9** -**EV24** EV8 **EV23** EV29 EV28 EV27 EV30

OVERDRIVE ELECTRICAL

Plate No.	Part No.	Description	No. Off
		OVERDRIVE ELECTRICAL, A-Type Overdrive, fitted up to	
		comm. nos. CF1 and CR1	
EV1	147281	SWITCH, overdrive, left-hand steering	1
	147280	SWITCH, overdrive, right-hand steering	1
EV2	WN712	Washer, shakeproof, securing overdrive switch to switch escutcheon	1
EV3	609792	Bezel (Nut), chromed, securing overdrive switch to switch escutcheon	1
EV4	611974	Escutcheon, overdrive and turn signal switches	1
EV5	611011	Label, decal, turn signal switch, applied to escutcheon, left-hand steering	1
	611012	Label, decal, turn signal switch, applied to escutcheon, right-hand steering	1
EV6	148696	Wiring Harness, upper part, connecting switch and relay to lower harness	1
EV7	LUCWB300	Connector, wiring, two-way	2
EV8	126792	Relay, overdrive	1
EV9	131339	Wiring Harness, lower part, connecting upper harness to interrupter switches and solenoid	1
EV10	LUCWB300	Connector, wiring, two-way	2
EV11	127380	Switch, interrupter	2
EV12	502146	Washer, fibre, switch adjusting	A/R
EV13	112946	SOLENOID ASSEMBLY, overdrive	1
EV14	109521	Cover, rubber, solenoid	1
EV15	105921	Boot, solenoid plunger	1
EV16	513201	Gasket, between solenoid and bracket	1

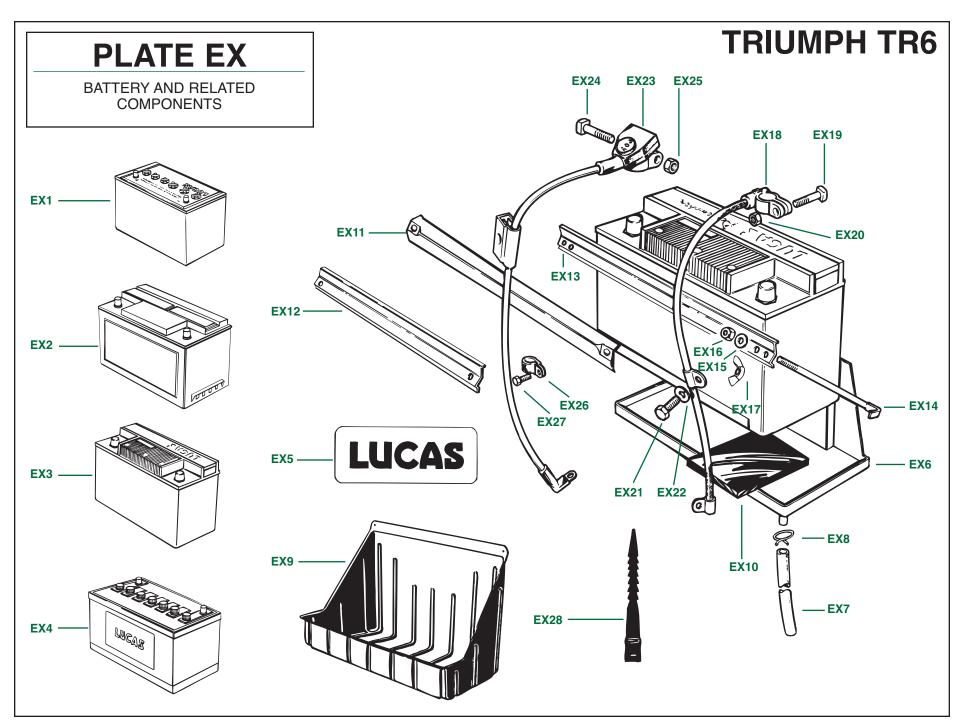
Plate No.	Part No.	Description	No. Off
		OVERDRIVE ELECTRICAL, J-Type Overdrive, fitted after	
		comm. nos. CF1 and CR1	
EV17	147281	SWITCH, overdrive, left-hand steering	1
	147280	SWITCH, overdrive, right-hand steering	1
EV18	WN712	Washer, shakeproof, securing overdrive switch to switch escutcheon	1
EV19	609792	Bezel (Nut), chromed, securing overdrive switch to switch escutcheon	1
EV20	611974	Escutcheon, overdrive and turn signal switches	1
EV21	611011	Label, decal, turn signal switch, applied to escutcheon, left-hand steering	1
	611012	Label, decal, turn signal switch, applied to escutcheon, right-hand steering	1
EV22	UKC345	Wiring Harness, upper part, connecting switch to lower harness	1
EV23	UKC344	Wiring Harness, lower part, connecting upper harness to interrupter switch and to solenoid	1
EV24	LUCWB300	Connector, wiring, two-way	4
EV25	UKC930	Switch, interrupter and reversing lamps	1
EV26	502146	Washer, fibre, switch adjusting SOLENOID DETAILS	A/R
EV27	NKC41	Solenoid Valve	1
EV28	NKC108	Washer, copper	1
EV29	NKC107	"O" Ring	1
EV30	NKC67	Wiring Lead, to earth	1



RADIO INSTALLATION DETAILS

Plate No.	Part No.	Description No.	o. Off
		Please Note: Radio of your choice is mounted in the aperture provided in the padded dash support bracket after removing blanking plate. Some cutting of the padding and/or the cast aluminium base of the dash support bracket may be necess depending upon your choice of radio. AERIAL DETAILS	the
EW1	YKC1856	Aerial, radio, with lead, original-equipment	1
	REP239	Aerial, radio, with lead, aftermarket, replacement with appearance similar to original-equipment	1
EW2	602037	Grommet , rubber, sealing lead entry hole in L.H. bulkhead end panel	1
		SPEAKER DETAILS	
EW3	RFK518	console trim kit, comprising one pair of console trim panels with radio speaker mounting holes and all console trim fitting hardware, stag grain vinyl trim, as fitted up to comm. nos. CF1 and CR1	1
	RFK528	console trim KiT, comprising one pair of console trim panels with radio speaker mounting holes and all console trim fitting hardware, longhorn grain vinyl trim, as fitted after comm. nos. CF1 and CR1 Please Note: Individual components included in Console Trim Kits are listed in Sections FZ, GA, GB, and GC.	1
EW4	YKC541	Speaker Assembly, original-equipment or similar	2
EW5	ZKC412	Grille, speaker	2
	RFK718	HARDWARE KIT, securing speakers and grilles to console trim panels	1
EW6	514776	Screw	8
EW7	WP124	Washer, plain	8
EW8	WQ305	Washer, lock	8
EW9	HN2005	Nut	8
EW10	UKC2211	Capacitor , radio suppression, secured by rear bolt which also secures ignition coil mounting bracket; connects to positive side of coil	1

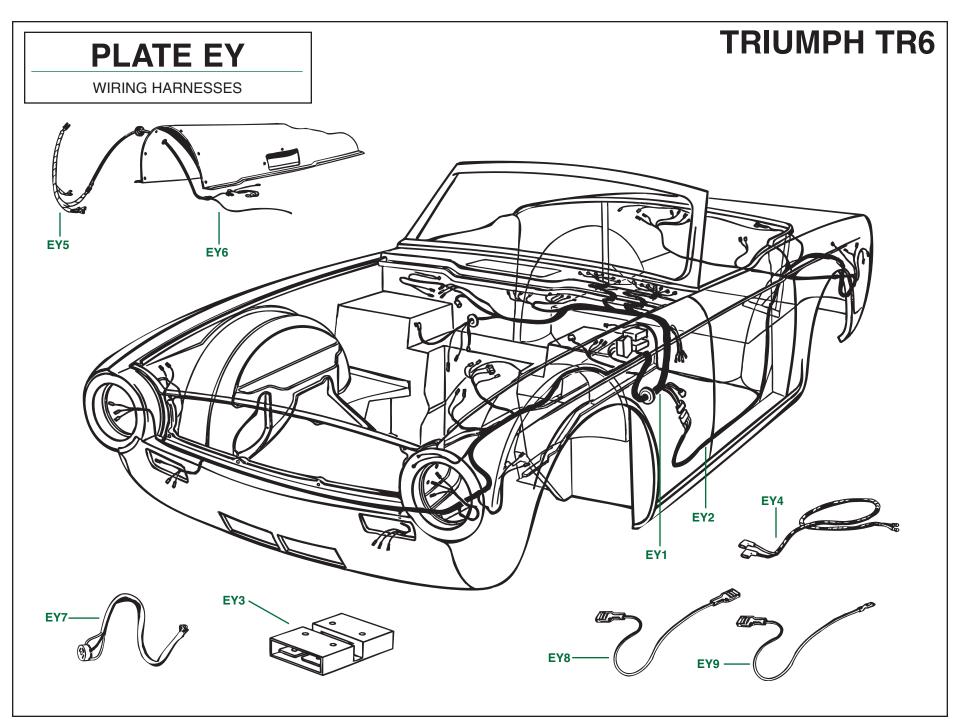
Plate No. Part No. Description No. Off



BATTERY AND RELATED COMPONENTS

Plate No.	Part No.	Description	No. Off
		BATTERIES	
		ORIGINAL PART NUMBERS	
EX1	517579	Battery, fitted up to comm. nos. CC77538 and	1
EVO	F00400	CP75376	1
EX2	520489	Battery, Lucas A11, fitted after comm. nos. CC77539 and CP75377	'
EX3	217995	Battery, late U.S.A. models	1
	218032	Battery, cold climates	1
		REPLACEMENT BATTERIES	
EX4	TRF7403	Battery, Lucas replica; black tar-top battery;	1
		36-month warranty	
		BATTERY LABELS, ETC.	
EX5	CNP1564	Lucas Label; convert your generic battery	1
		BATTERY BOX LINERS	
		ORIGINAL BATTERY TRAY, fitted to late U.S. models	1
EX6	821419	Tray, battery	1
EX7	631700	Tube, drain, battery tube	1
EX8	603559	Clip, securing drain tube to battery tray	1
EX9	TRF7301	Aftermarket Battery Box Liner, fitted to many U.S.	1
		models by the dealers	
		BATTERY ATTACHMENTS: select items from the list below	το
EX10	602945	fit the size of the battery being used	4
EXIU	002945	Pad, rubber, battery shelf; two stacks of two BATTERY ANGLES	4
EX11	601898	Angle, retaining battery, fitted up to comm. nos.	1
LXII	001090	CC75000 and CP75000	'
EX12	157910	Angle, retaining battery, smaller batteries, fitted	1
LXIL	107010	after comm. nos. CC75000 and CP75000	•
EX13	157740	Angle, retaining battery, larger batteries, fitted after	1
		comm. nos. CC75000 and CP75000	•
		RETAINING RODS ; select size required	
EX14	610798	Rod, battery retaining, 8 1/2-inch length	2
	613051	Rod, battery retaining, 5 3/4-inch length	2
	618434	Rod, battery retaining, 6-inch length; fitted to late	2
		U.S. models with small battery	
		HARDWARE, securing battery rods and angles	
EX15	WM57	Washer, plain, fitted up to comm. nos. CC75000 and CP75000	2
	WP127	Washer, plain, fitted after comm. nos. CC75000 and CP75000	2
EX16	YN2907	Nut, nyloc	2
EX17	132068	Nut, wing; alternative to YN2907	2
		in a state of the	_

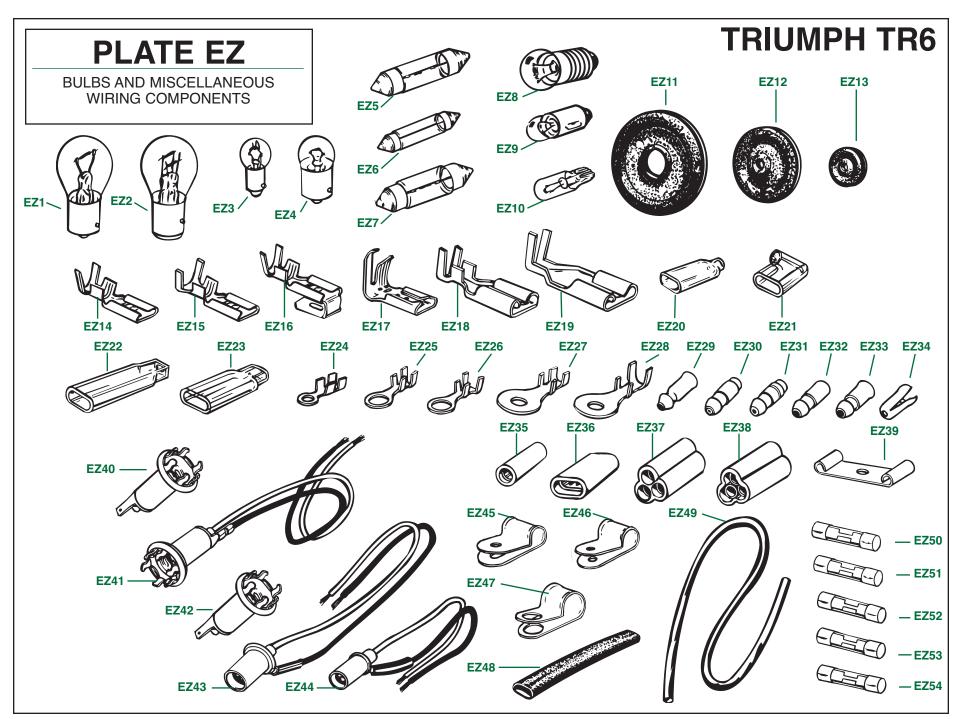
Plate No.	Part No.	Description	No. Off
		BATTERY CABLES	
EX18	516508	Battery Cable, from negative battery terminal to	1
LXIO	010000	engine to ground	•
		HARDWARE, securing battery cable to negative battery	1
		terminal	1
EX19	518903	Bolt, battery lug	1
EX20	518904	Nut, battery lug	1
		HARDWARE, grounding negative battery cable to body	
		shell	
EX21	HU805P	Screw, set	1
EX22	WL208	Washer, lock	1
	517081	Battery Cable, from positive battery terminal to starter	1
		solenoid, fitted up to comm. no. CF1	
EX23	159805	Battery Cable, from positive battery terminal to starter solenoid, fitted after comm. no. CF1	1
		HARDWARE, securing battery cable to positive battery	
		terminal	
EX24	518903	Bolt, battery lug	1
EX25	518904	Nut, battery lug	1
EX26	508185	Clip, insulated, anchoring positive battery cable to	1
		body shell	
EX27	506185	Screw, set, securing clip to body shell	1
EX28	145890	Clip, fir tree, securing battery cables	2



WIRING HARNESSES

Plate No.	Part No.	Description	No. Off
		MAIN WIRING HARNESSES, U.S.A. models	
EY1	308795	Main Harness, fitted up to comm. no. CC50000	1
	311261	Main Harness, fitted from comm. no. CC50000 up	1
		to CC75000	
	312295	Main Harness, fitted from comm. no. CC75000 up to CF1	1
	313183	Main Harness, fitted from comm. no. CF1 up to CF990	1
	RKC250	Main Harness, fitted from comm. no. CF991 (late	1
		1973) up to CF12500	
	RKC351	Main Harness, fitted from comm. no. CF12500 up to CF?	1
	RKC960	Main Harness, fitted from comm. no. CF? (late 1974)	1
		up to CF35000	
	RKC1768	Main Harness, fitted from comm. no. CF35000 up to	1
		CF50000	
	RKC2881	Main Harness, fitted after comm. no. CF50000	1
		MAIN WIRING HARNESSES, models with L.H. steering	
		other than U.S.A.	
	309795	Main Harness, fitted up to comm. no. CP50000	1
	311311	Main Harness, fitted from comm. no. CP50000 up to	1
		CP75000	
	312369	Main Harness, fitted from comm. no. CP75000 up to CR1	1
	313179	Main Harness, fitted from comm. no. CR1 up to CR5000	1
	RKC572	Main Harness, fitted after comm. no. CR5000	1
		MAIN WIRING HARNESSES, all models with R.H. steering	
	308796	Main Harness, fitted up to comm. no. CP50000	1
	311310	Main Harness, fitted from comm. no. CP50000 up to CR1	1
	313180	Main Harness, fitted from comm. no. CR1 up to CR5000	1
	RKC571	Main Harness, fitted after comm. no. CR5000	1
		BODY WIRING HARNESSES, U.S.A. models	
EY2	215412	Body Harness, fitted up to comm. no. CC75000	1
	218321	Body Harness, fitted from comm. no. CC75000 up to CF	1 1
	218950	Body Harness, fitted from comm. no. CF1 up to	1
		CF12500	
	TKC859	Body Harness, fitted from comm. no. CF12500 up to	1
		CF50000	
	TKC2901	Body Harness, fitted after comm. no. CF50000	1
		BODY WIRING HARNESSES, all models other than U.S.A.	
	215413	Body Harness, fitted up to comm. no. CR1	1
	218949	Body Harness, fitted after comm. no. CR1	1

Plate No.	Part No.	Description	No. Off
EY3	150640	CONNECTOR BLOCK, connecting leads from alternator to starter solenoid leads; fitted up to CC75000 GEARBOX WIRING HARNESSES, back up lamps, U.S.A. models	1
EY4	147777	Gearbox Harness, back up lamps, fitted up to comm. no. CC75000	1
	158338	Gearbox Harness, back up lamps and seat belt interlock, fitted from comm. no. CC75000 up to CF50000	1
	UKC7120	Gearbox Harness, back up lamps, fitted after comm. no. CF50000 GEARBOX WIRING HARNESSES, back up lamps, all models other than U.S.A.	1
	147777	Gearbox Harness, back up lamps, fitted up to comm. no. CP75000	1
	141037	Gearbox Harness, back up lamps, fitted after comm. no. CP75000 OVERDRIVE WIRING HARNESSES, A-type overdrive	1
EY5	148696	Wiring Harness, upper part, connecting switch and relay to lower harness	1
EY6	131339	Wiring Harness, lower part, connecting upper harness to interrupter switches and to solenoid OVERDRIVE WIRING HARNESSES, J-type overdrive	1
	UKC345	Wiring Harness, upper part, connecting switch to lower harness	1
	UKC344	Wiring Harness, lower part, connecting upper harness to interrupter switch and to solenoid HEADLAMP WIRING	1
EY7	501478	Cable and S.A.E. Connector Assembly, headlamps	2
	504806	Sleeve, plastic, protecting headlamp cables LOW-TENSION LEADS, from coil to distributor	2
EY8	125957	Low-Tension Lead, with two female connectors, fitted up to comm. no. CF1 on carb models	1
	125957	Low-Tension Lead , with two female connectors; probably fitted to all P.I. models	1
EY9	518688	Low-Tension Lead, with one female connector and one male connector, fitted after comm. no. CF1 on carb models	1

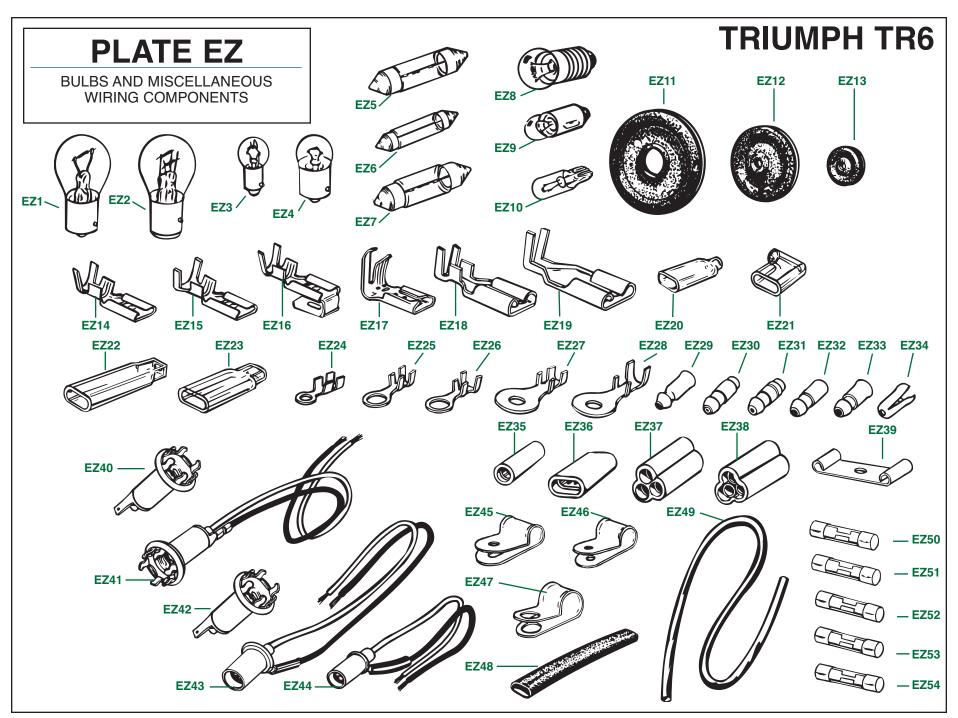


BULBS AND MISCELLANEOUS WIRING COMPONENTS

Plate No.	Part No.	Description	No. Off
		BULBS—QUICK REFERENCE LISTING, all genuine	
		Lucas bulbs	
EZ1	LULLB382	Bulb, front signal lamps, fitted after comm. no. CF27000	2
	LULLB382	Bulb, rear signal lamps	2
	LULLB382	Bulb, back up lamps	2
EZ2	LULLB380	Bulb , front signal/parking lamps, fitted up to comm. no. CF27000	2 1
	LULLB380	Bulb, stop/tail lamps	2
EZ3	LULLB989	Bulb, front parking lamps, fitted after comm. no. CF27000	2
	LULLB989	Bulb, front sidemarker lamps	2
	LULLB989	Bulb, rear sidemarker lamps	2
EZ4	LULLB207	Bulb , rear number plate lamps, fitted up to comm. no. CF1	2
EZ5	LULLB239	Bulb , rear number plate lamps, fitted after comm. no. CF1	2
EZ6	LULLB256	Bulb, trunk lamp	1
EZ7	LULLB254	Bulb, courtesy lamp, mounted on tunnel behind seats, fitted up to comm. no. CF1	1
EZ8	LULLB987	Bulb, instrument panel lamps mounted in gauges	12
	LULLB987	Bulb, warning lamps in tachometer and speedometer	4
	LULLB987	Bulb, brake and hazard warning lamps, fitted up to comm. no. CF1	2
	LULLB987	Bulb, key lamp, fitted after comm. no. CC50000	1
	LULLB987	Bulb, glovebox lamp	1
EZ9	LULLB281	Bulb , inside illuminated knob for hazard switch, fitted after comm. no. CF1	1
	LULLB281	Bulb , courtesy lamp, passenger's side, mounted under glovebox, fitted after comm. no. CF1	1
	LULLB281	Bulb, warning "tags," fitted after comm. no. CC75000 (1 to 5 req.)	A/R
EZ10	LULLB286	Bulb, heater control lamps, fitted after comm. no. CF1 BULB KITS, all genuine Lucas bulbs	1
	RFK730	Bulb Kit, complete, fitted up to comm. no. CF1; includes 38 bulbs	1
	RFK731	Bulb Kit, complete, fitted from comm. no. CF1 up to CF27000; includes 40 bulbs	1
	RFK732	Bulb Kit, complete, fitted after comm. no. CF27000; includes 73 bulbs	1

Plate No.	Part No.	Description	No. Off
		RUBBER GROMMETS, sealing wiring harness	
EZ11	RG3	Grommet, rubber, large, main wiring harness to hole in	1
		L.H. side of bulkhead	
EZ12	600395	Grommet, rubber, medium size, main wiring harness to	1
		hole in R.H. side of bulkhead	
	600395	Grommet, rubber, medium size, headlamp leads and	2
		sidemarker leads to holes in inner front fenders	
	600395	Grommet, rubber, medium size, rear number plate	1
	010715	lamp lead to hole in inner rear valance	4
	612715	Grommet, rubber, medium size, reverse lamp lead and	1
EZ13	61917	overdrive lead to hole in gearbox cover Grommet, rubber, small, windscreen washer motor lead	1
EZ 13	01917	to hole in bulkhead	
	61917	Grommet, rubber, small, license plate lamp lead to	1
	01017	hole in outer rear valance	
	61917	Grommet, rubber, small, front signal lamp leads to	1
		holes in front valance, fitted after comm. no. CF27000	
		MISCELLANEOUS WIRING COMPONENTS, for repairs	
		and for additional wiring	
		FEMALE "LUCAR" TERMINALS	
EZ14	LUCWB122	Lucar Terminal, regular type, 1/4-inch blade, for	A/R
		smaller wire	
EZ15	LUCWB123	Lucar Terminal, regular type, 1/4-inch blade, for	A/R
		larger wire	
EZ16	LUCWB124	Lucar Terminal, piggy-back type, 1/4-inch blade,	A/R
		for smaller wire	
EZ17	LUCWB125	Lucar Terminal, right-angled type, 1/4-inch blade,	A/R
E740	LUCWD100	for all wire sizes	A /D
EZ18	LUCWB130	Lucar Terminal, regular type, 3/8-inch blade, for larger wire	A/R
EZ19	LUCWB140	Lucar Terminal, regular type, 1/2-inch wire, for very	A/R
LZIS	LOCVVD140	large wire	AVI
		INSULATING COVERS FOR FEMALE LUCAR TERMIN	ΔIS
		transparent plastic	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
EZ20	LUCWB420	Cover, insulating, regular type, for terminals with	A/R
		1/4-inch blades	
EZ21	LUCWB425	Cover, insulating, right-angle type, for terminals	A/R
		with 1/4-inch blades	
EZ22	LUCWB430	Cover, insulating, regular type, for terminals with	A/R
		3/8-inch blades	
EZ23	LUCWB440	Cover, insulating, regular type, for terminals with	A/R
		1/2-inch blades	

(Continued on next page.)



BULBS AND MISCELLANEOUS WIRING COMPONENTS

Plate No.	Part No.	Description	No. Off
		MISCELLANEOUS WIRING COMPONENTS—Continued	
		EYELET TERMINALS	
EZ24	LUCWB630	Terminal, eyelet, small eyelet, small wire	A/R
EZ25	LUCWB632	Terminal, eyelet, medium eyelet, medium wire	A/R
EZ26	LUCWB633	Terminal, eyelet, medium eyelet, larger wire	A/R
EZ27	LUCWB635	Terminal, eyelet, larger eyelet, small wire	A/R
EZ28	LUCWB636	Terminal, eyelet, larger eyelet, medium wire	A/R
		BULLET TERMINALS	
		CRIMP-TYPE BULLET TERMINALS (Can also be	
		soldered.)	
EZ29	LUCWB321	Bullet Terminal, smaller wire	A/R
EZ30	LUCWB322	Bullet Terminal, medium wire	A/R
EZ31	LUCWB323	Bullet Terminal, medium-large wire	A/R
EZ32	LUCWB324	Bullet Terminal, larger wire	A/R
		SOLDER-TYPE BULLET TERMINALS	
EZ33	LUCWB320	Bullet Terminal, all wire sizes	A/R
EZ34	LUCWB330	Terminal Sleeve, spring type, used in many	A/R
		lamp terminals to secure wire	
		SNAP CONNECTORS, for bullet terminals	
EZ35	LUCWB300	Connector, snap, two-way	A/R
EZ36	LUCWB301	Connector, snap, four-way	A/R
EZ37	LUCWB302	Connector, snap, six-way insulated	A/R
EZ38	LUCWB303	Connector, snap, six-way, all common	A/R
		GROUNDING CLIPS	
EZ39	236366A	Clip, grounding, four-way	A/R
		BULBHOLDERS	
EZ40	LU54967050	Bulbholder, speedometer and tachometer	A/R
		illumination, non-insulated with internal ground	
		(Takes LULLB987 bulb.)	
EZ41	LUCAB302	Bulbholder, warning lamp type, insulated type with	A/R
		separate ground wire (Takes LULLB987 bulb)	
EZ42	LU54967050	Bulbholder, warning lamp type, non-insulated type	A/R
		with internal ground (Takes LULLB987 bulb)	
EZ43	LUCAB301	Bulbholder, small gauge illumination (Takes	A/R
		LULLB281 bulb.)	
EZ44	LU54364380	Bulbholder, warning label type (Takes LULLB281	A/R
		bulb)	
F745	111070400	WIRING CLIPS	A /F
EZ45	LUCZB100	Clip, small	A/R
EZ46	LUCZB102	Clip, medium	A/R
EZ47	LUCZB104	Clip, larger	A/R
		PLASTIC SLEEVES ON WIRING CLIPS WELDED	
E740	E44EE4	TO CAR BODY	
EZ48	511551	Sleeve, plastic, wiring protection	A/R

Plate No.	Part No.	Description	No. Off
EZ49	LUCZB404/36 LUCZB404/72	MISCELLANEOUS WIRING COMPONENTS—Continued PLASTIC TUBING, wiring protection Tubing, black plastic, 36-inch length Tubing, black plastic, 72-inch length FUSES; 35-amp is standard for all stock TR6 applications; TRF handles only genuine Lucas-brand fuses	A/R A/R
EZ50	LUF10	Fuse, 10 amps	A/R
EZ51	LUF15	Fuse, 15 amps	A/R
EZ52	LUF25	Fuse, 25 amps	A/R
EZ53	LUF35	Fuse, 35 amps	A/R
EZ54	LUF50	Fuse, 50 amps	A/R