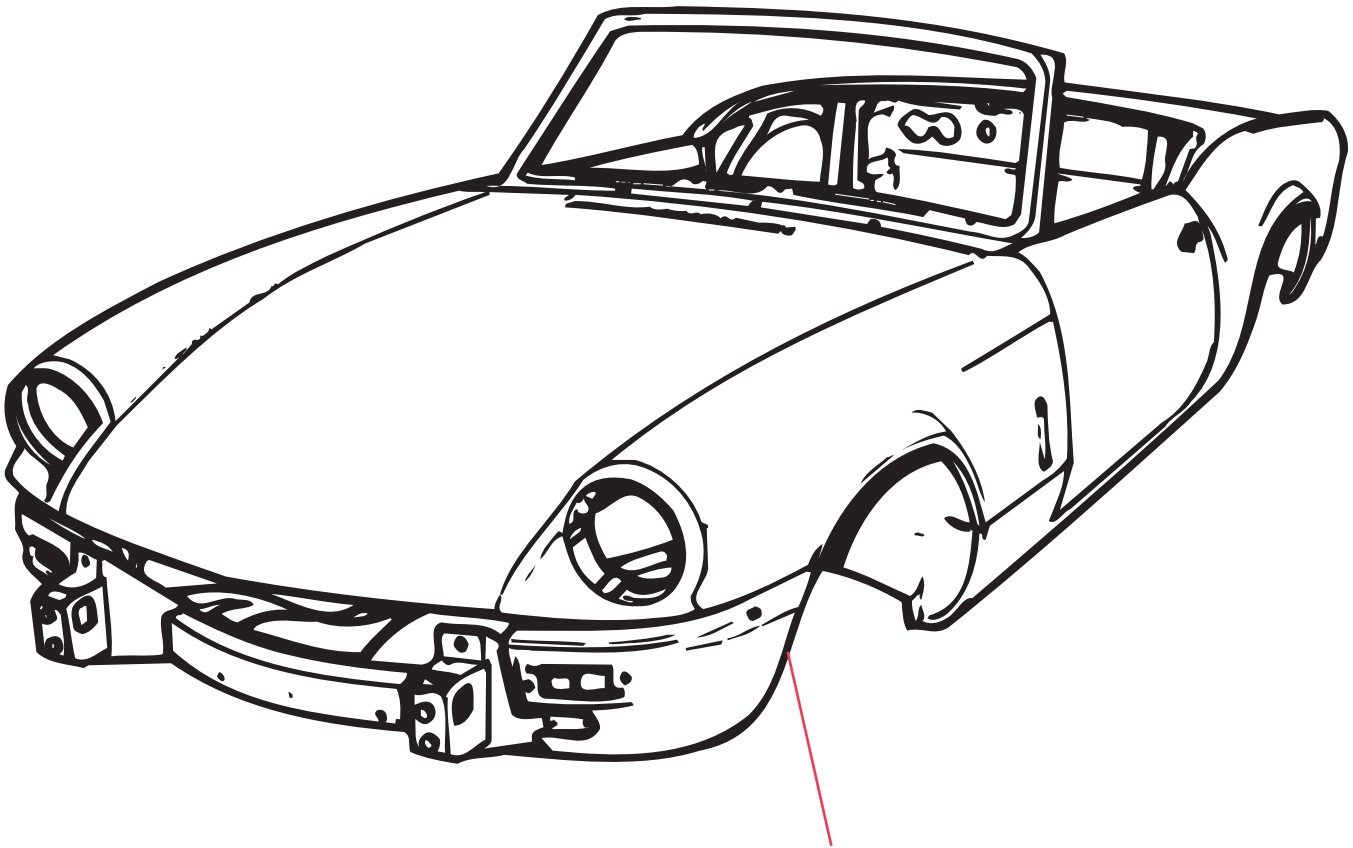
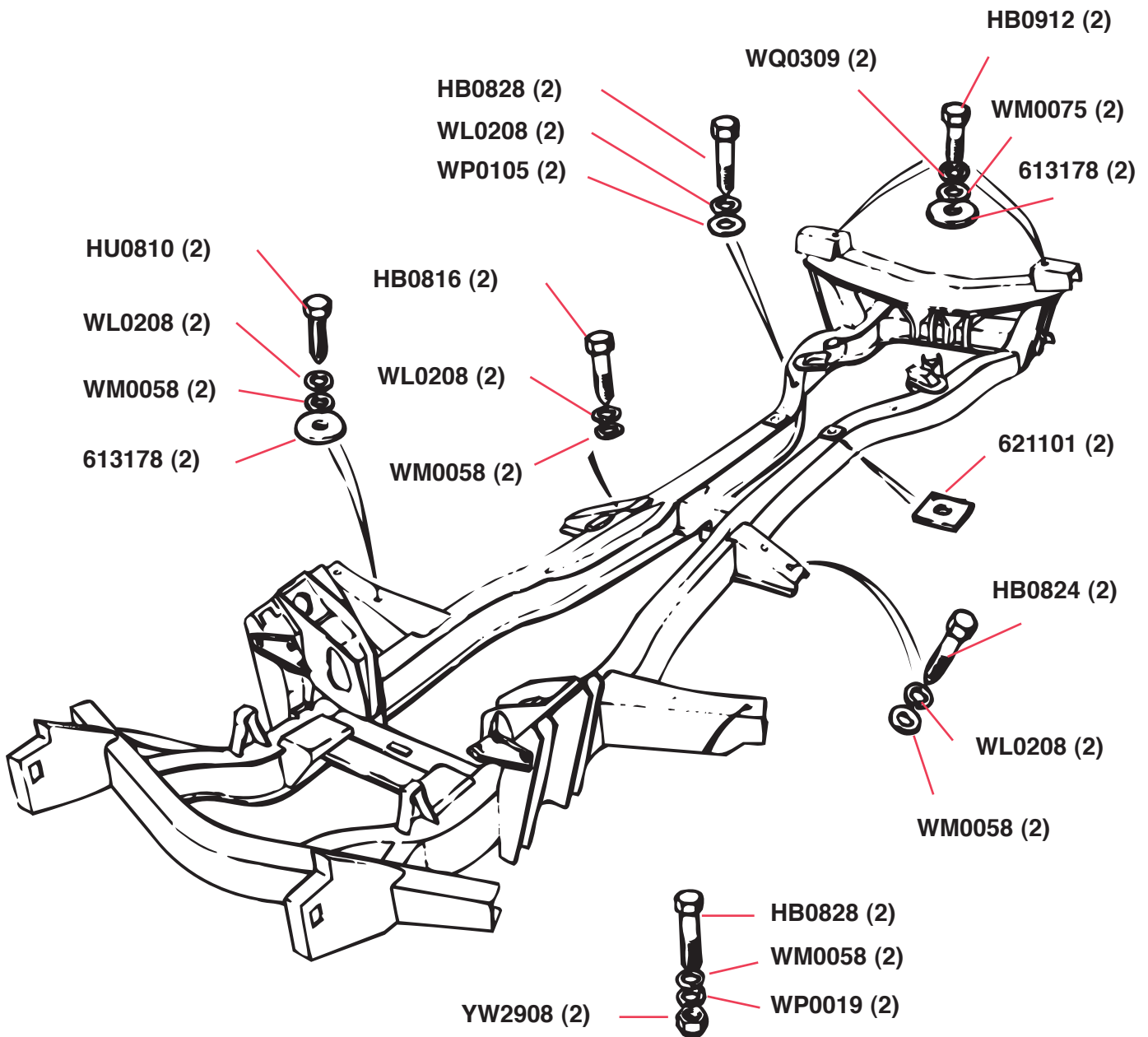


BODY—Body Shells

XKC1771	(up to Comm. No. FM40,0001)
XKC2302	(after Comm. No. FM40,0001 and up to Comm. No. FM60,006)
XKC2506	(after Comm. No. FM60,006 and up to Comm. No. FM95,0001)
YKC4312	(after Comm. No. FM95,0001)

BODY—Body Mounting Details



Part No.
574245

Description

Body mounting Kit, includes all of the details illustrated on this panel in the correct quantities for mounting a body onto a chassis.

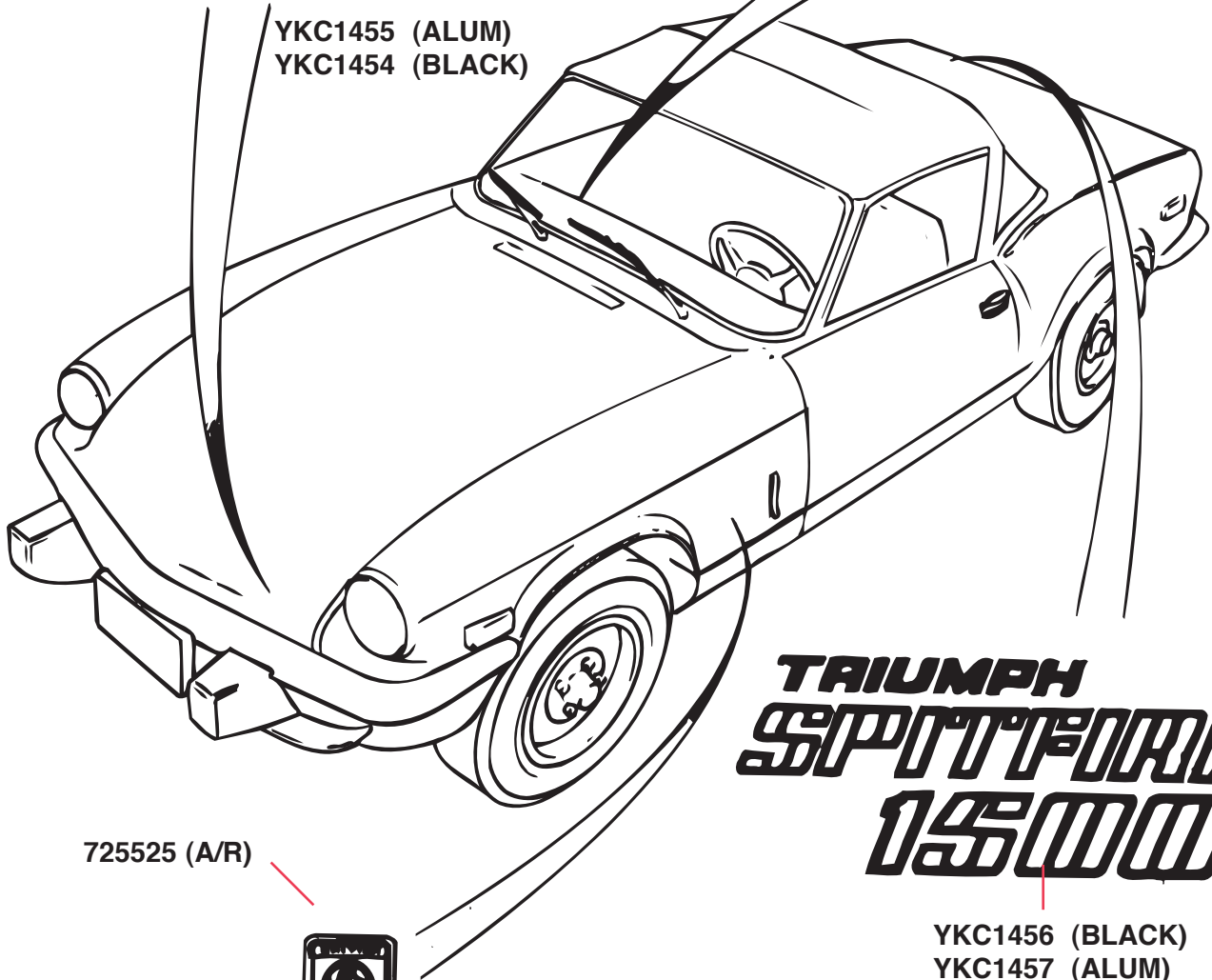
BODY—Badges and Transfers

**SPITFIRE
1500**

YKC1455 (ALUM)
YKC1454 (BLACK)



ZKC1504 (USA)



725525 (A/R)



**TRIUMPH
SPITFIRE
1500**

YKC1456 (BLACK)
YKC1457 (ALUM)

Part No.

BLM105206

BLM105207

Description

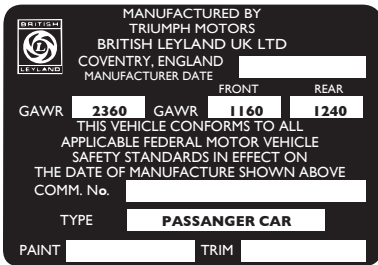
Body Side Stripe, red, blue and silver

Body Side Stripe, yellow, silver and black

See page 204 for listings of other labels, plates, and transfers.

BODY—Labels and Nameplates

TRF has spent a great deal of time and energy in researching and reproducing various labels and plates that were used on Triumph cars and Spitfires in general. The latest additions to our line are listed below. We would appreciate our customers' help in finding samples of any other labels or plates that do not appear on the listing below.



CNP96



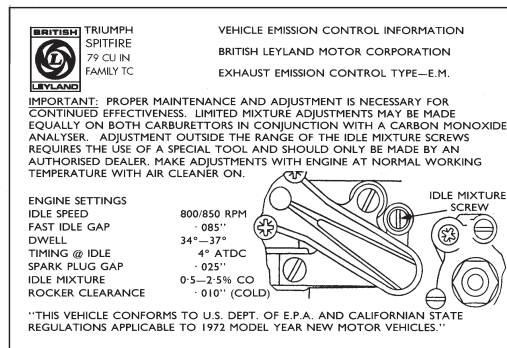
CNP91



CNP1564



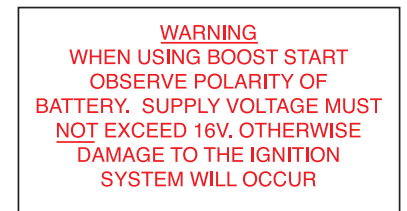
BHH1955



CNP97



KXC3765



CNP1529

Part No. Description

COMMISSION NUMBER PLATES

- CNP91 Commission Number Plate, Spitfire mk. 1-2
- CNP96 Commission Number Plate, Spitfire 1500

EMISSION LABELS, under bonnet

- CNP97 Emission Label, 1972 Spitfire mk. 4
- CNP98 Emission Label, 1978 Spitfire 1500

CATALYST EMISSION LABELS, L.H. door post

- BHH1955 Catalyst Label, 1976 models
- BHH2039 Catalyst Label, 1977 models
- CNP1520 Catalyst Label, 1978 models
- CNP1521 Catalyst Label, 1979 models
- CRC2880 Catalyst Label, 1980 models

"UNLEADED FUEL ONLY" LABELS, near fuel filter

- ZKC1456 Fuel Label, red on yellow, most Spitfire 1500
- XKC3765 Fuel Label, semi-circular metal plate, black on aluminium, some later Spitfire 1500

MISCELLANEOUS LABELS AND PLATES

- ZKC1417 Tires/Capacities Plate, R.H. door post, black on aluminium plate
- CNP1564 Lucas Battery Label, red on gold
- CNP1529 Warning Label, red on white, mounted on firewall behind battery, "When using boost start..."
- ZKC1504 Dash Plate, brass, "SCCA National Champion..."
- YKC1334 Wheel Center Label, blue on aluminium, on wheel trims



ZKC1417

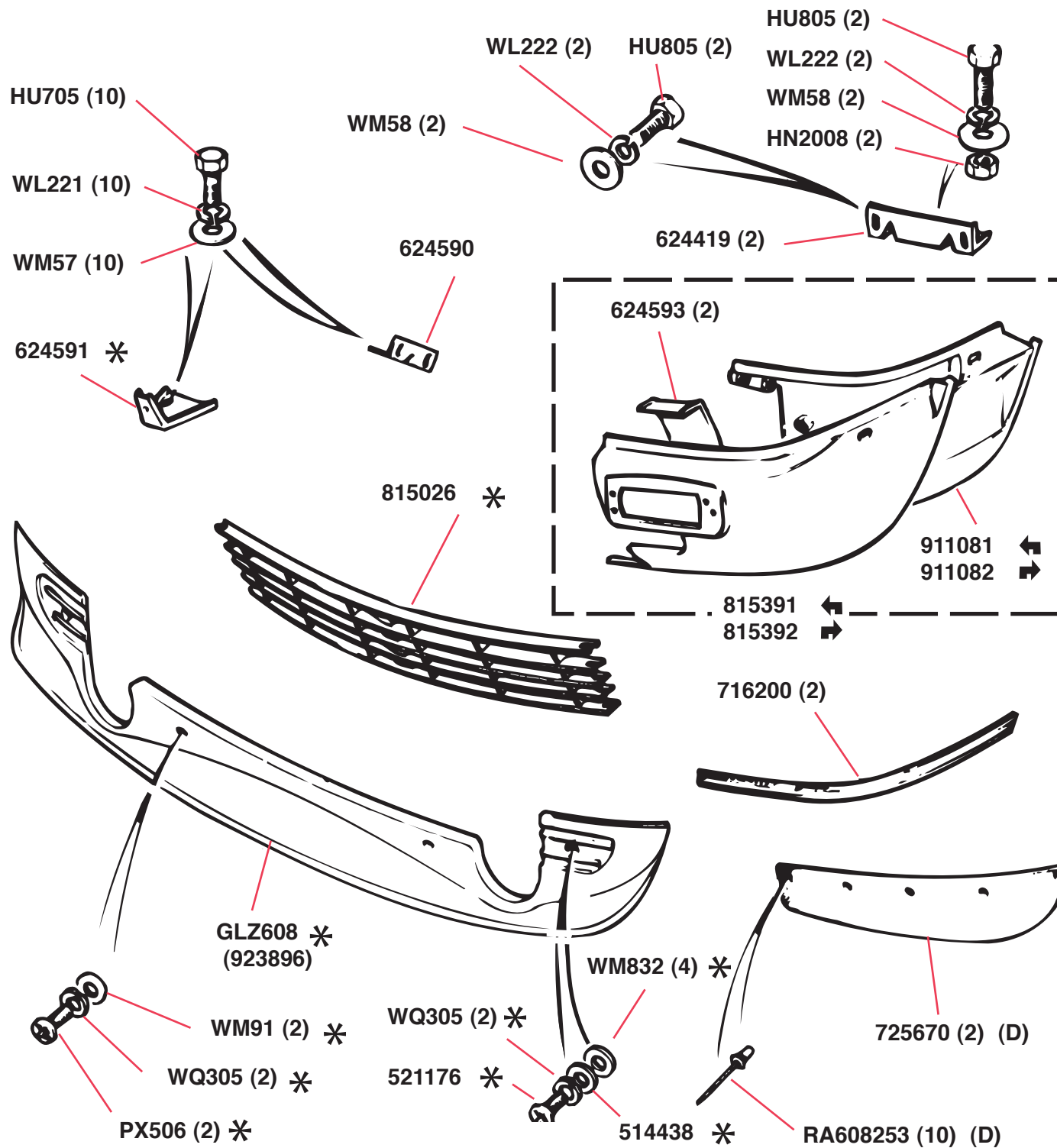


YKC1334



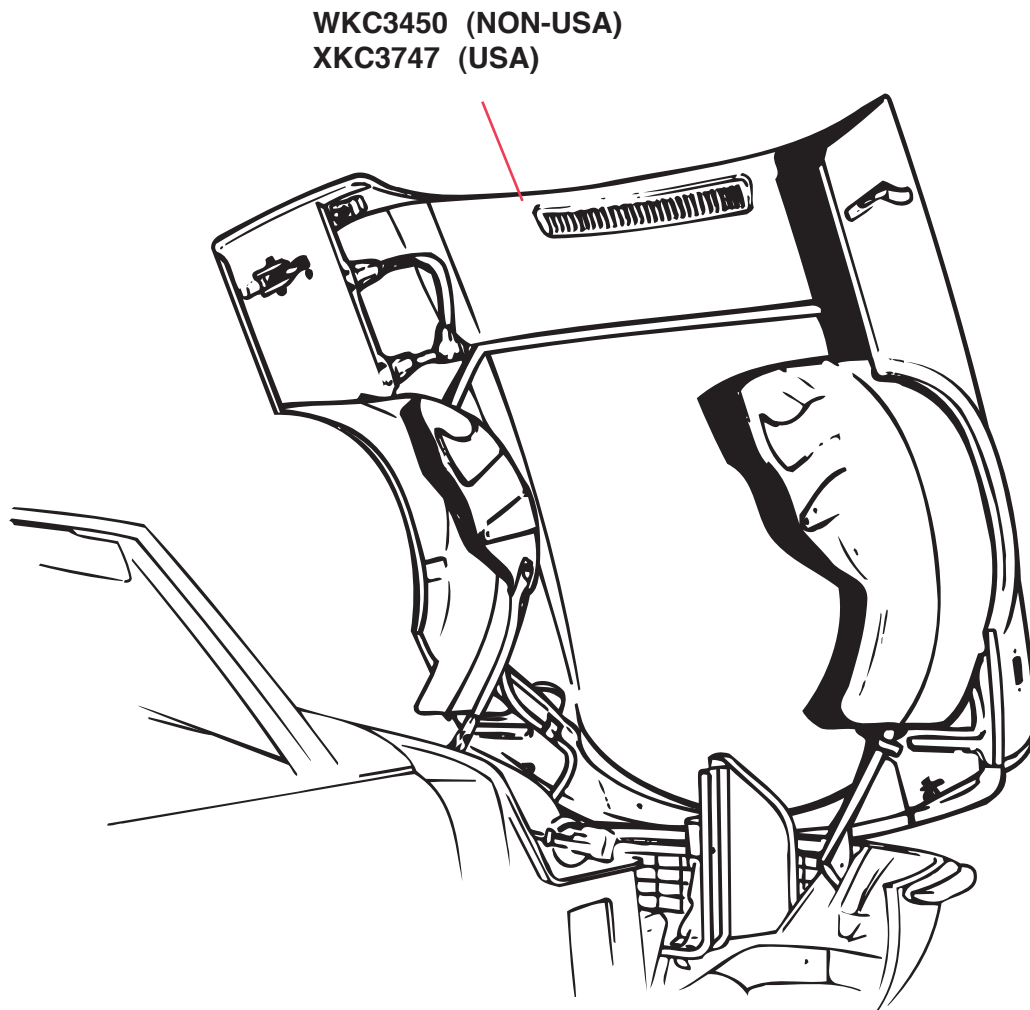
ZKC1456

BODY—Front Valance and Grille



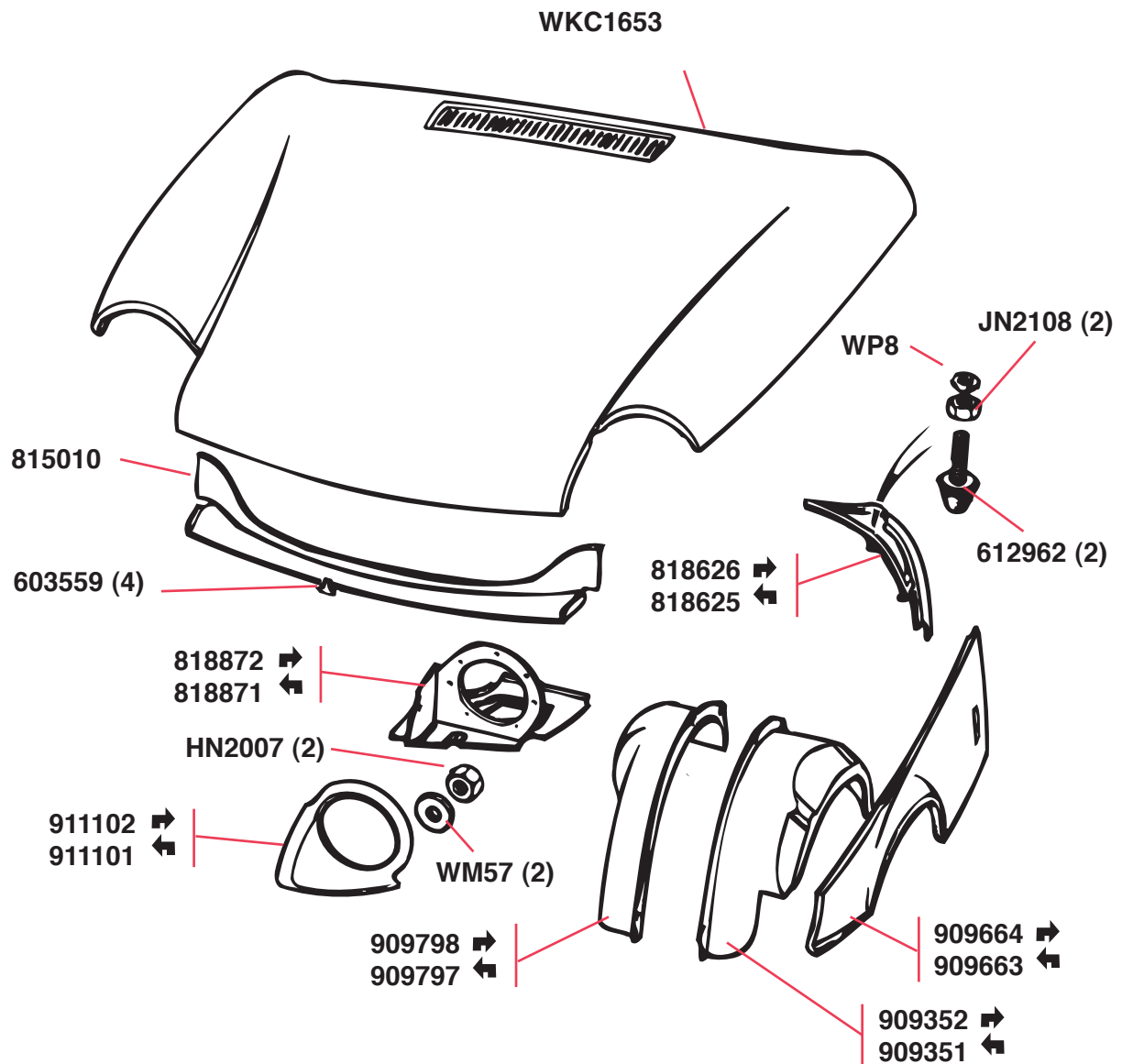
* Items marked with an asterisk * are required for U.S.A. models after commission no. FM95,001

BODY—Bonnet Assembly

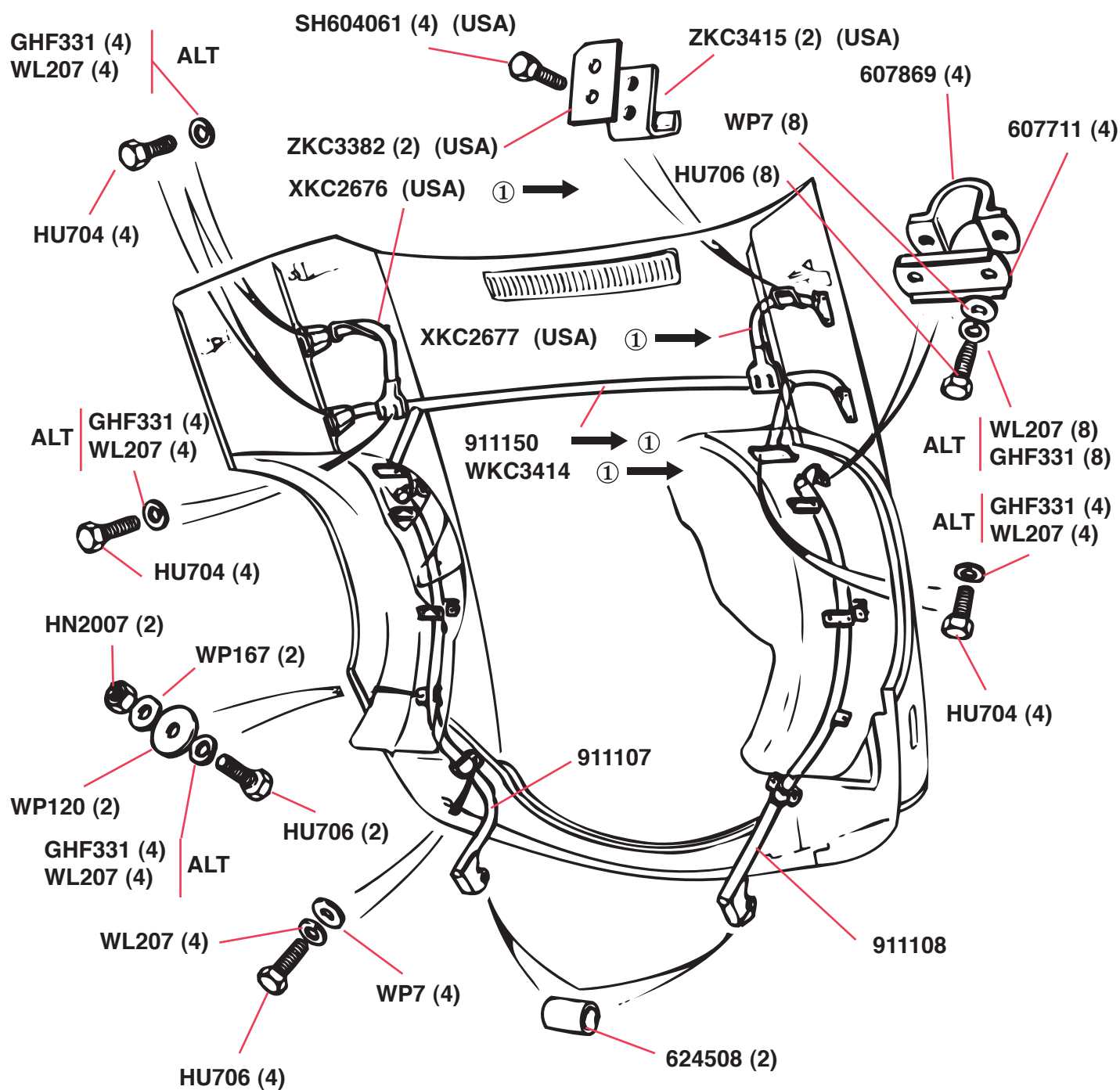


When supplies of bonnet assemblies become scarce, it seems very likely that no difficulty would be encountered in using either of the listed part numbers as replacements on any Spitfire mk.4 or 1500.

BODY—Bonnet Details

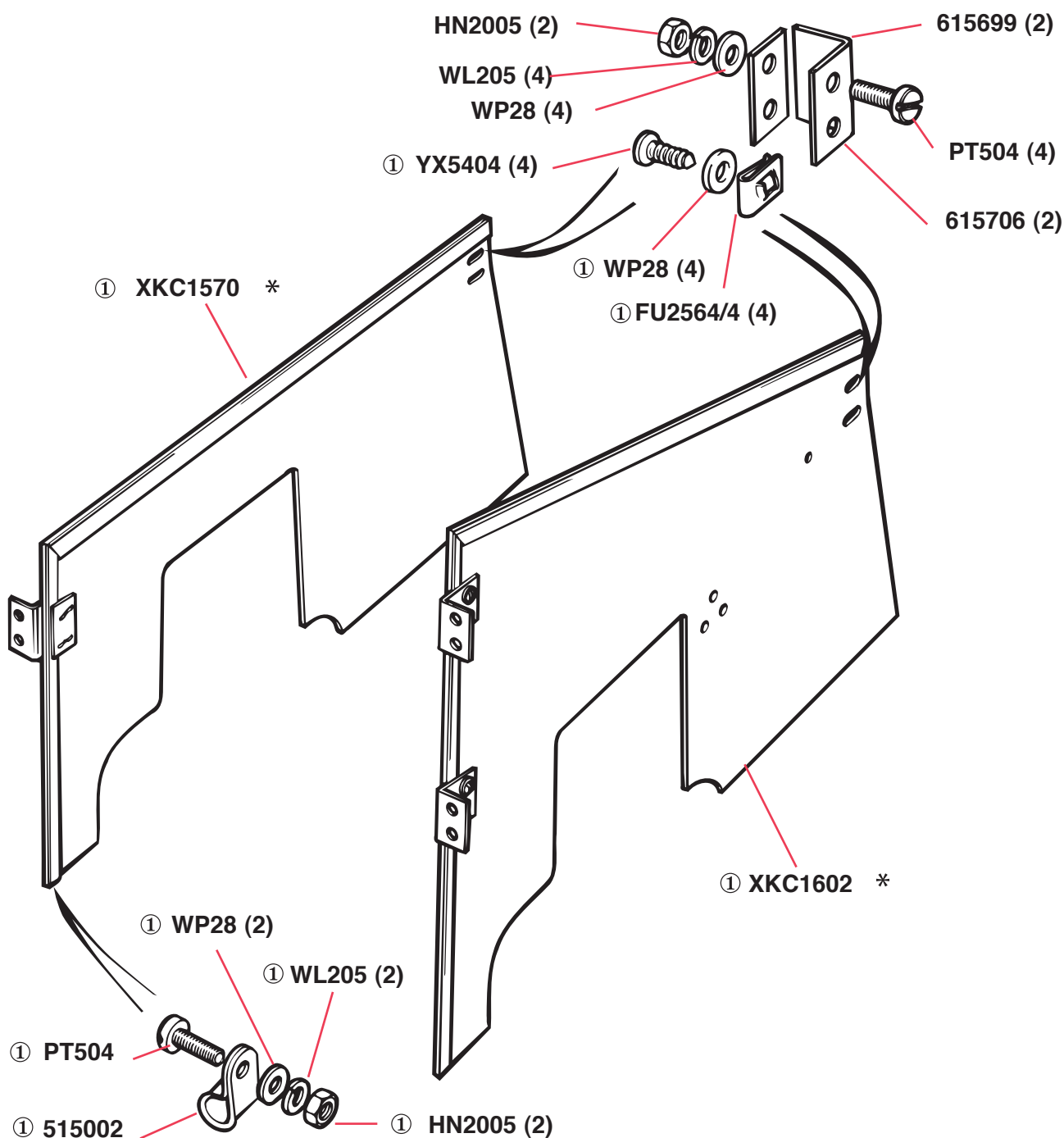


BODY—Bonnet Fittings



① For U.S.A. models after commission no. FM60,006.

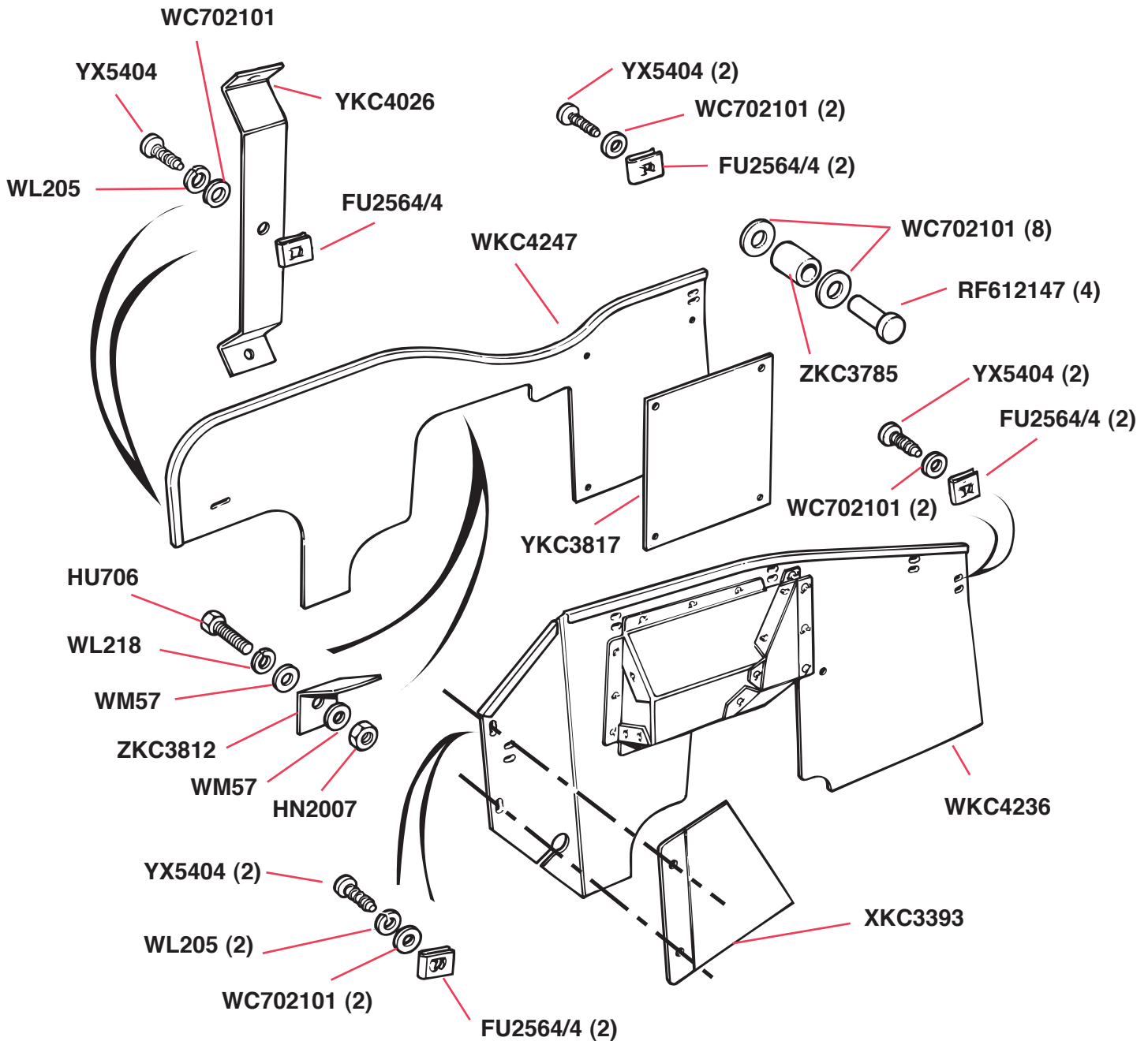
BODY—Engine Bay Valances—Fitted Up To Commission No. FM95,001



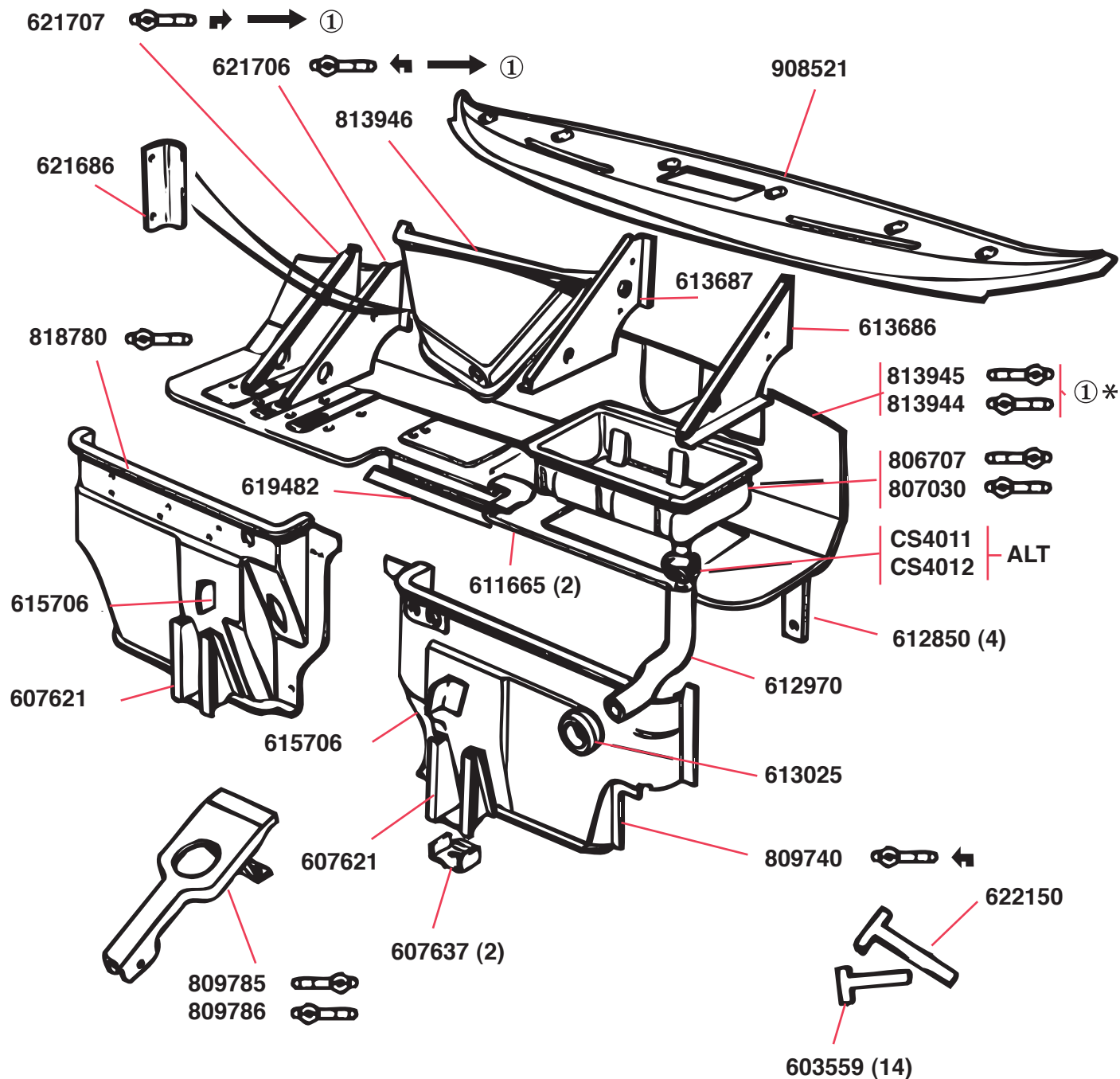
* Up to the end of the 1975 model year, the part nos. for the engine bay valances were 820715 (R.H.) and 569924 (L.H.).

① Alternative fixings for non-U.S.A. markets.

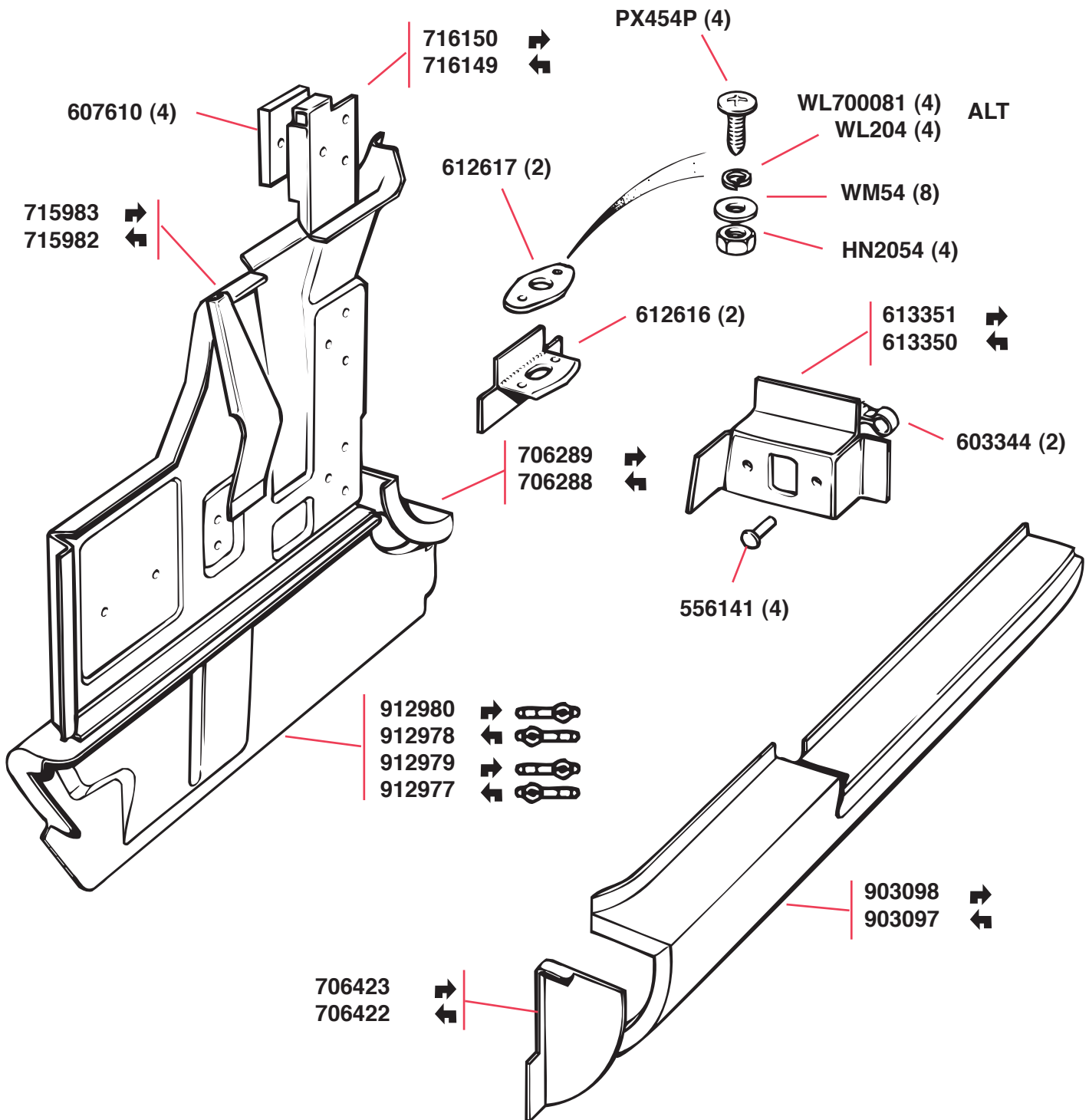
BODY—Engine Bay Valance—Fitted After Commission No. FM95,001



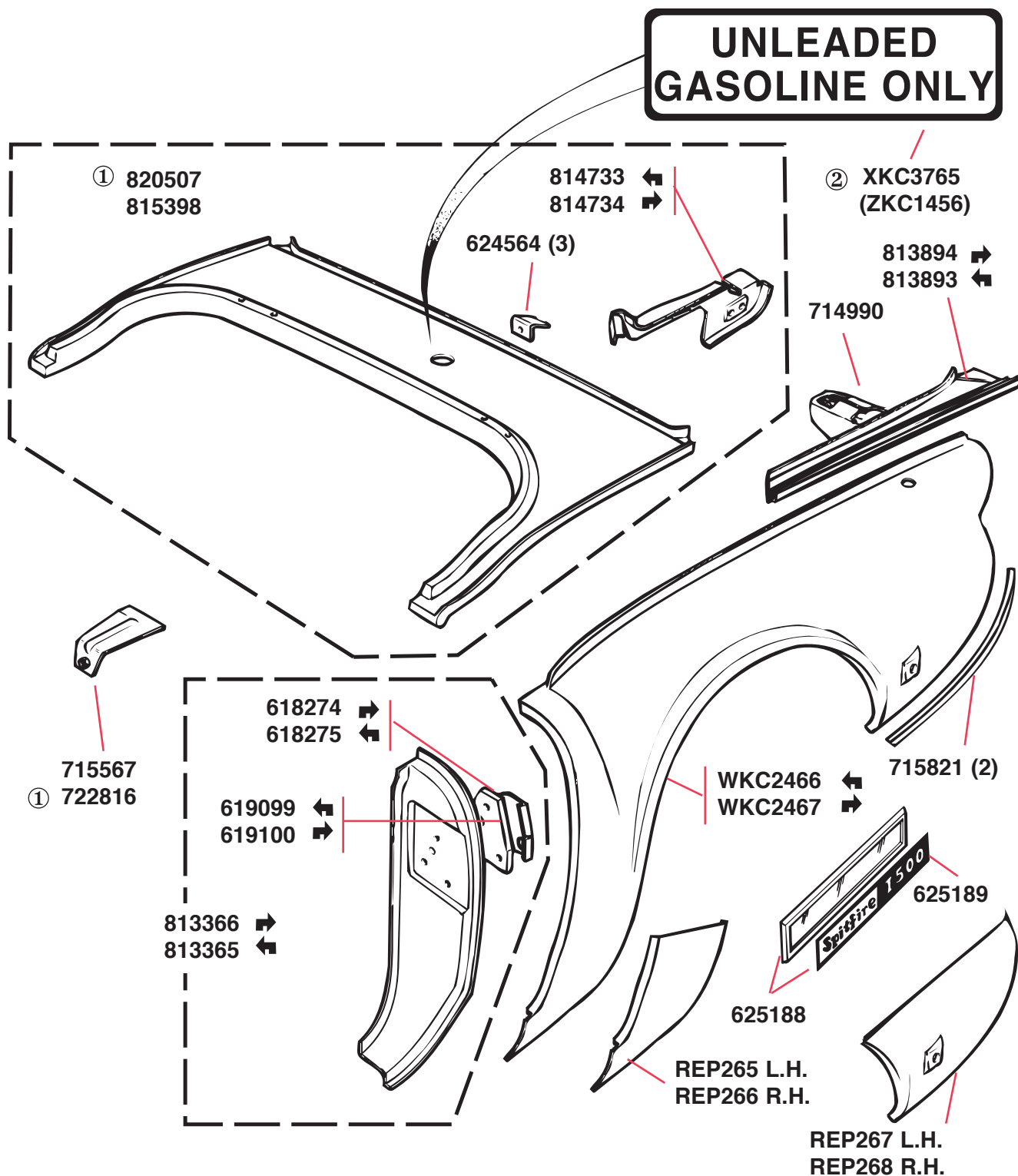
BODY—Dash Panels



① Commission no. FM40,001

BODY—“A” Post and Outer Sills (Rocker Panels)

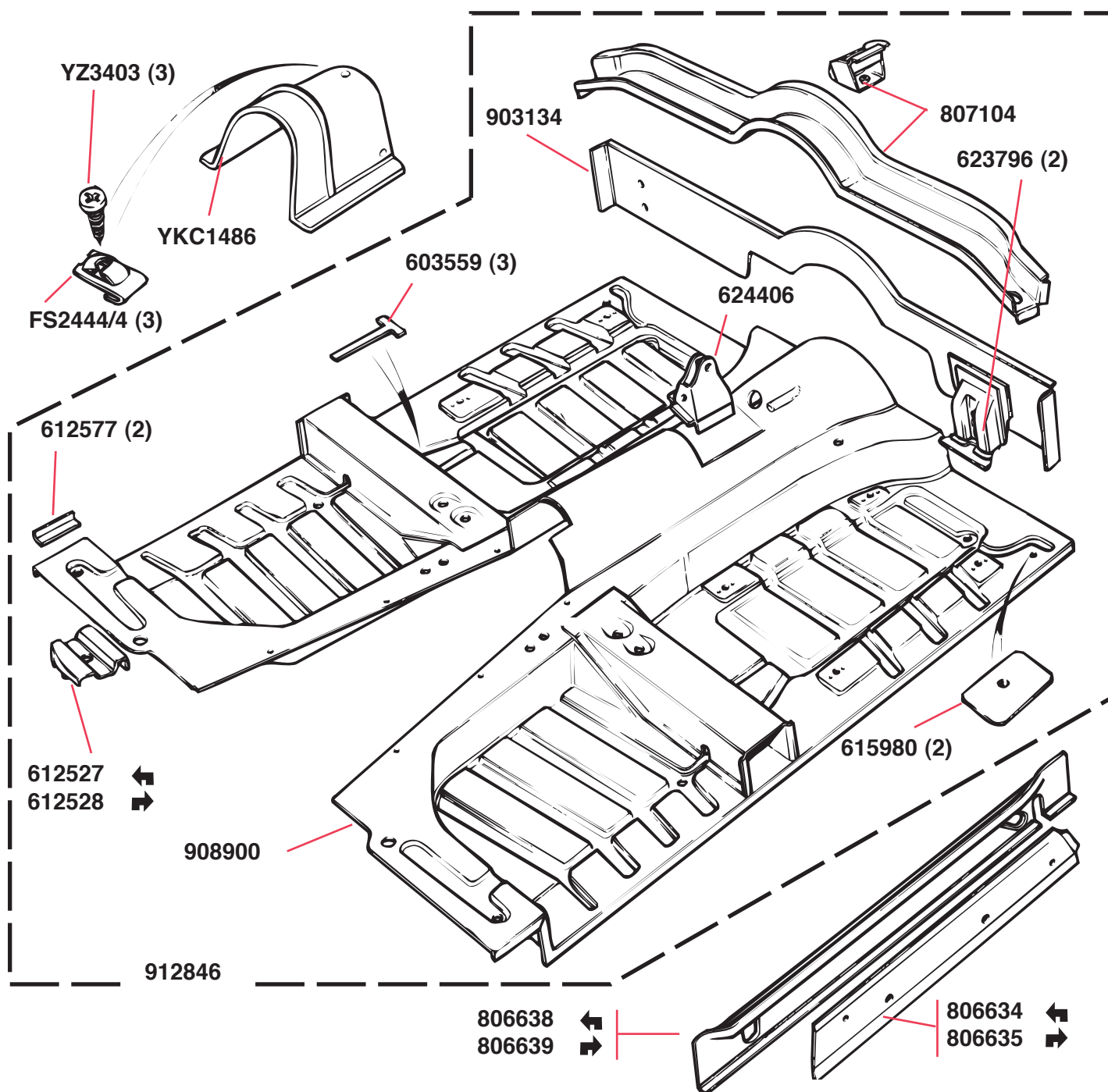
BODY—"B" Posts, Rear Deck, and Rear Wings (Fenders)



① U.S.A. cars only after commission no. FM47,476.

② U.S.A. California models.

BODY—Main Floor Assembly

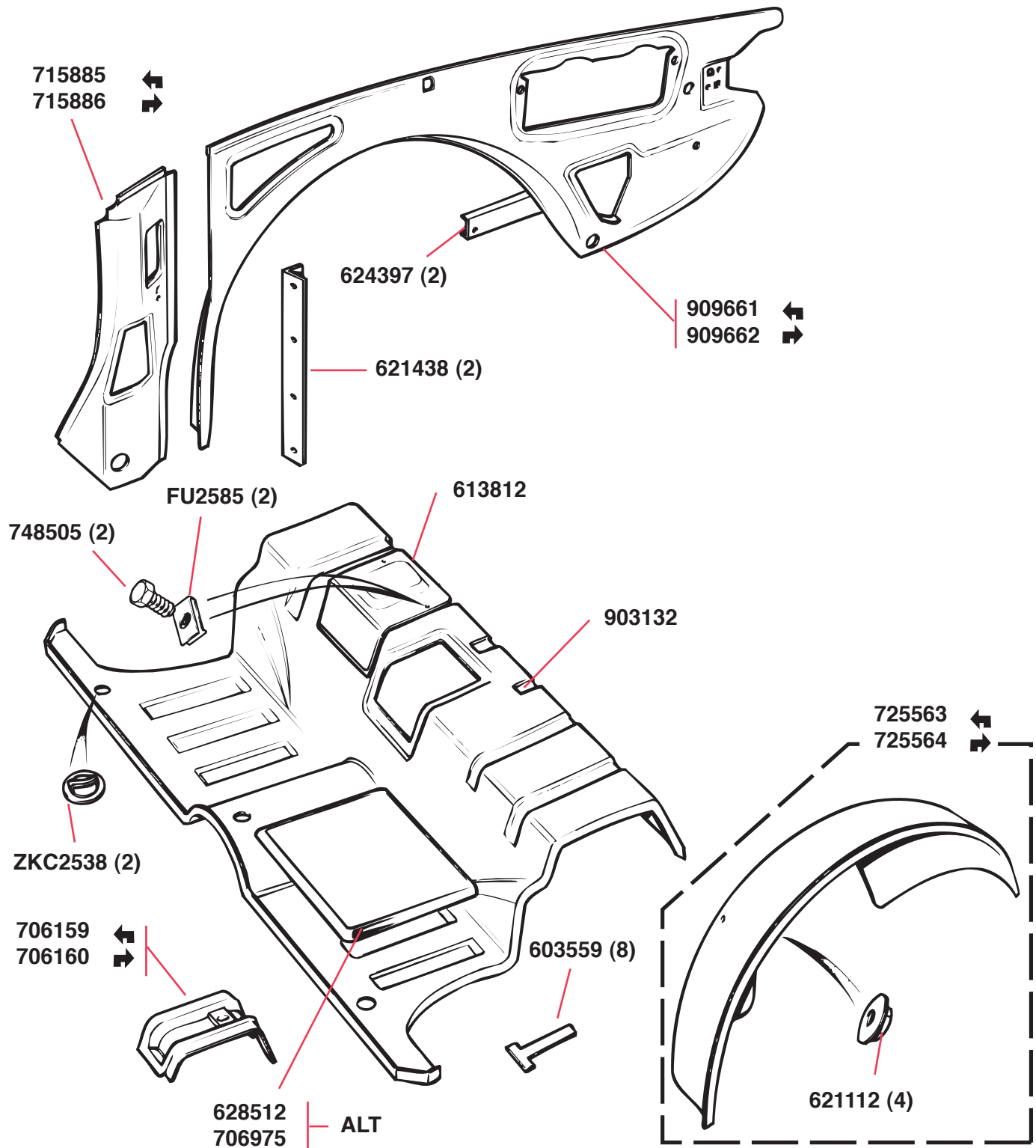


Steel Floor Replacement Panels:

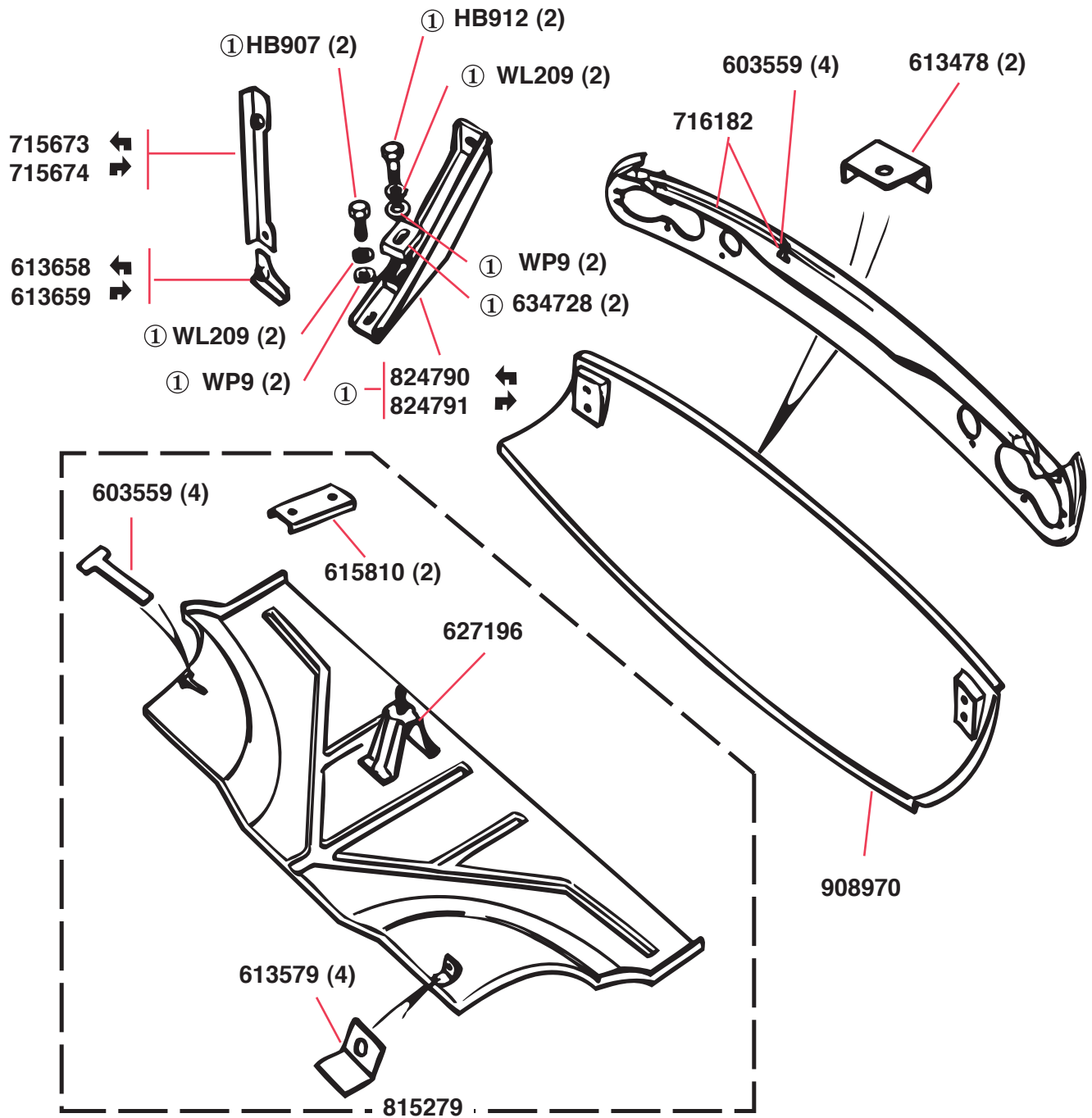
Part No.	Description
SBP107	Floor Panel, L.H. (fits all Spitfire)
SBP108	Floor Panel, R.H. (fits all Spitfire)

Please Note: Replacement floor panels do not include boxed crossmembers as pictured above on original floor panels.

BODY—Rear Seat Pan and Rear Wheel Arches



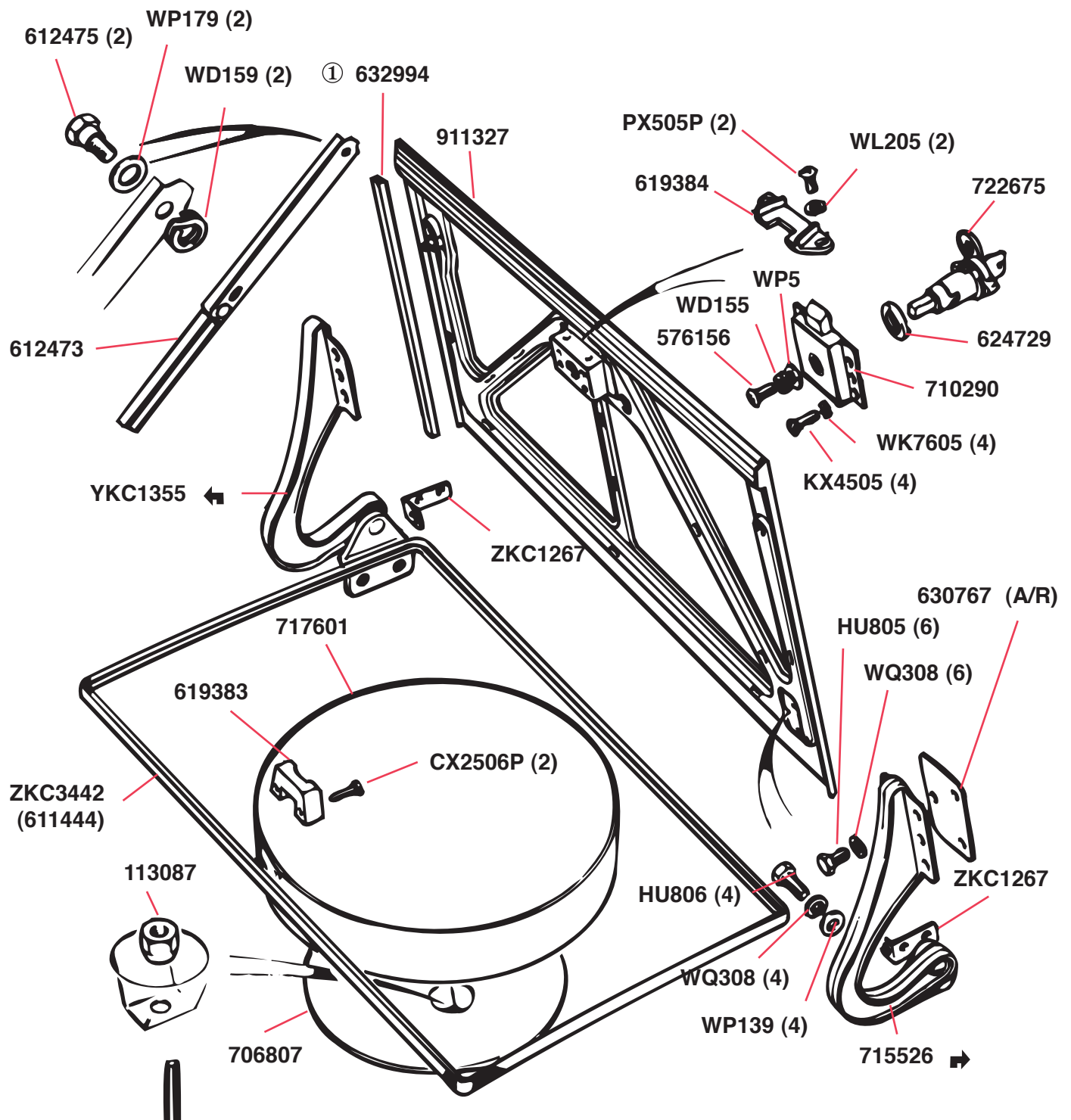
BODY—Boot (Trunk) Floor and Rear Valance Panels



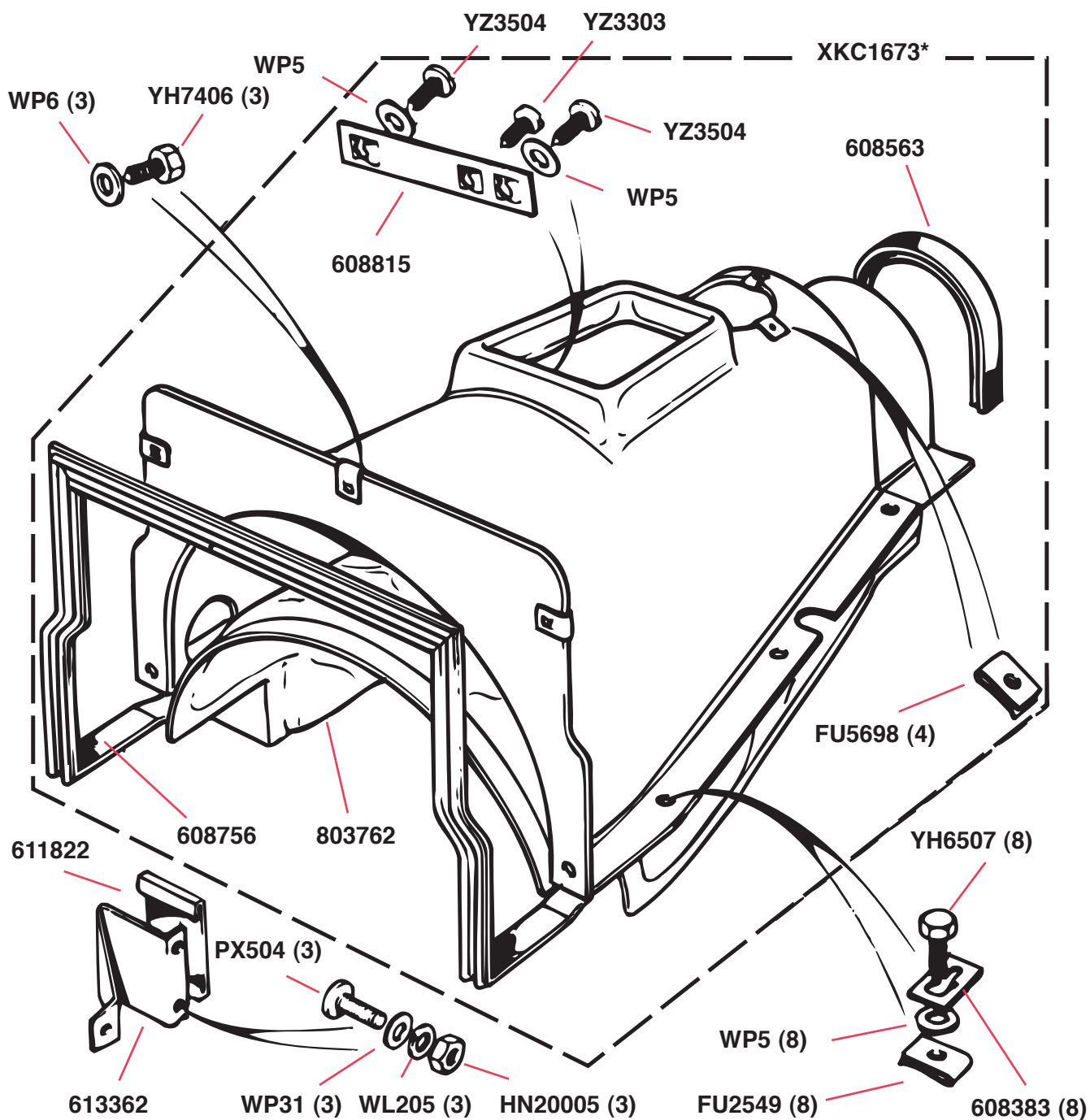
Notes:

- ① USA only

BODY—Boot (Trunk) Lid and Spare Wheel Cover

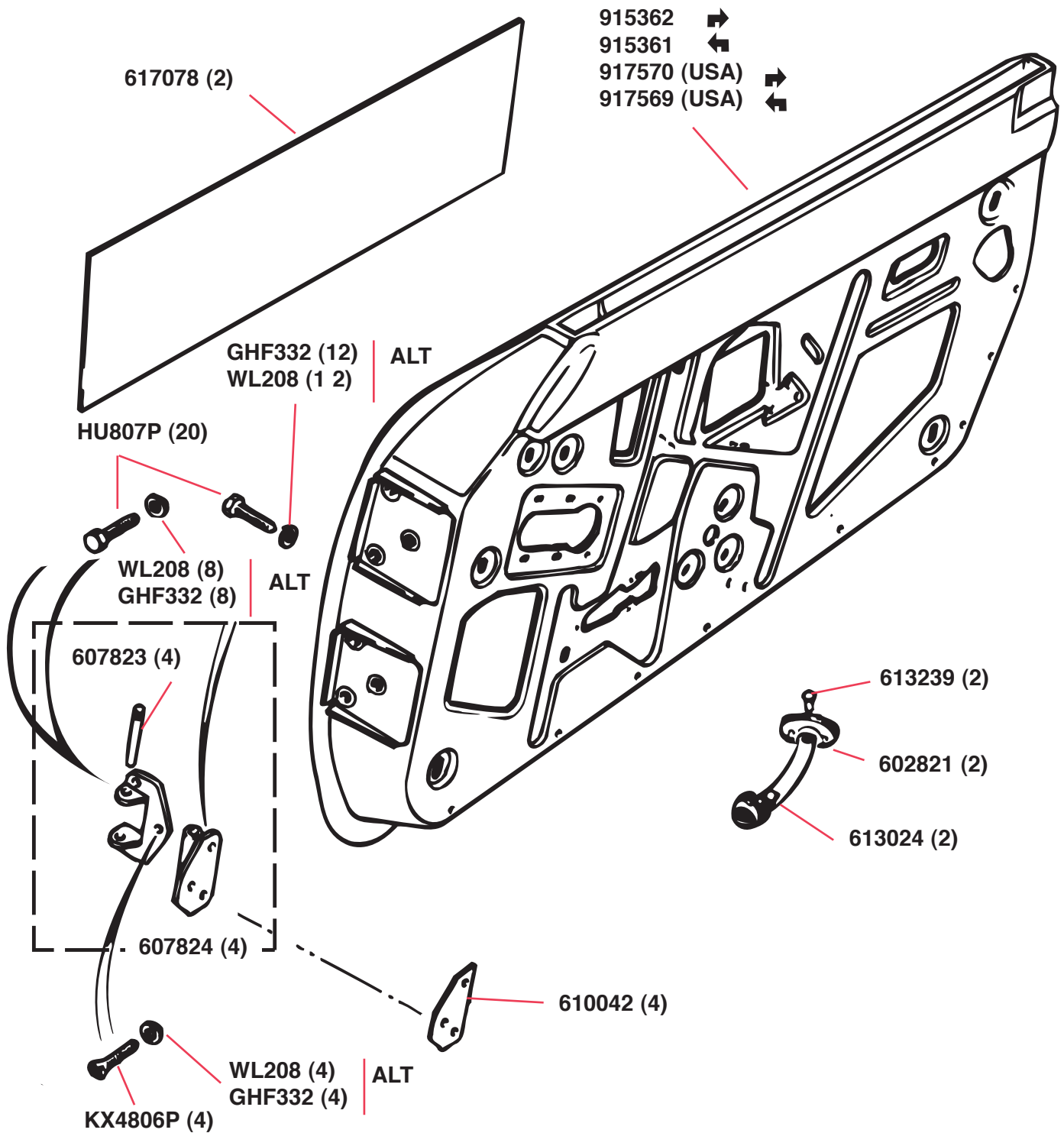


BODY—Gearbox Cover

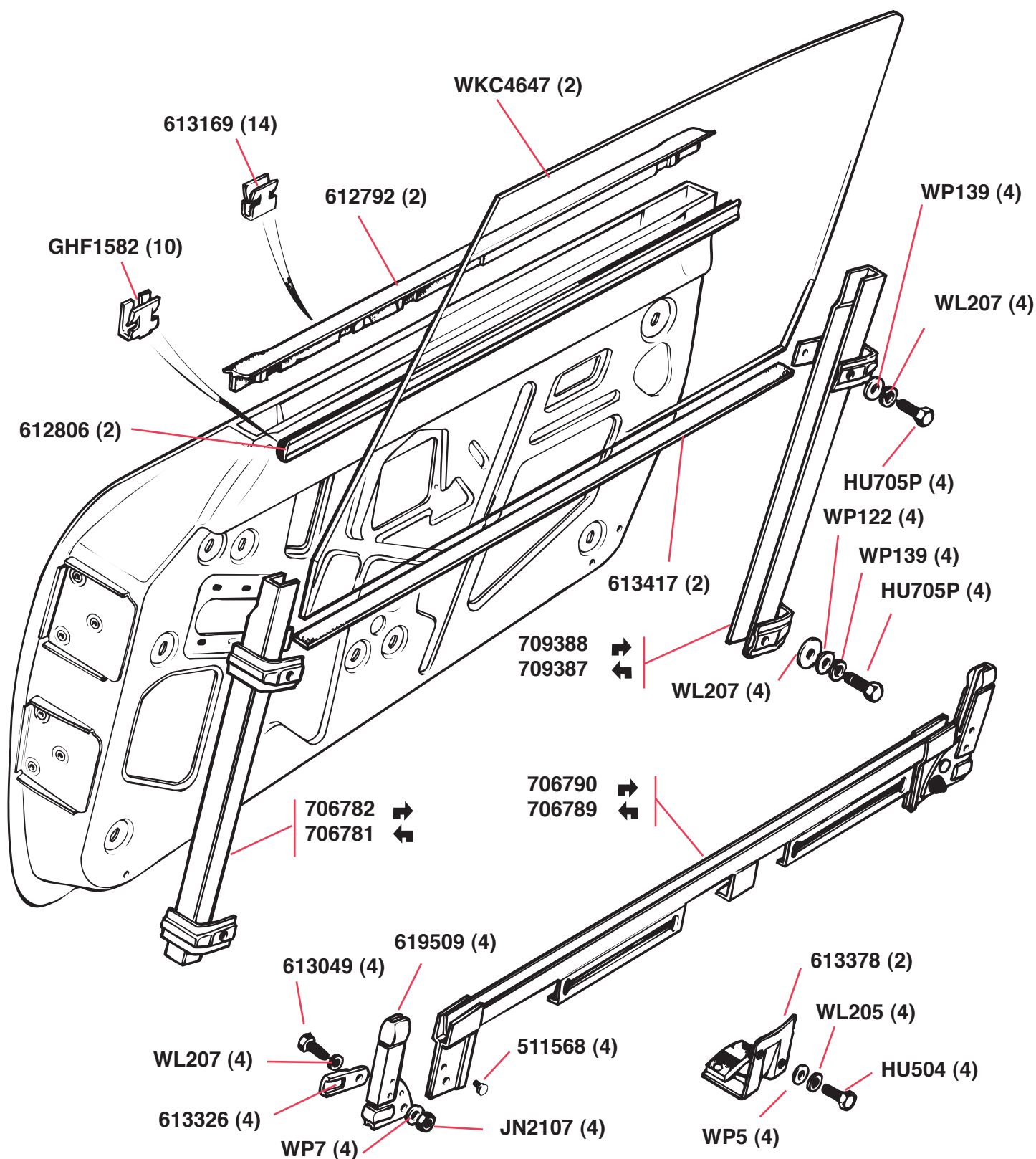


* It appears from the factory literature that the Spitfire mk.4 gearbox cover (part no 707349) was fitted to the 1500 model through the end of the 1974 model year.

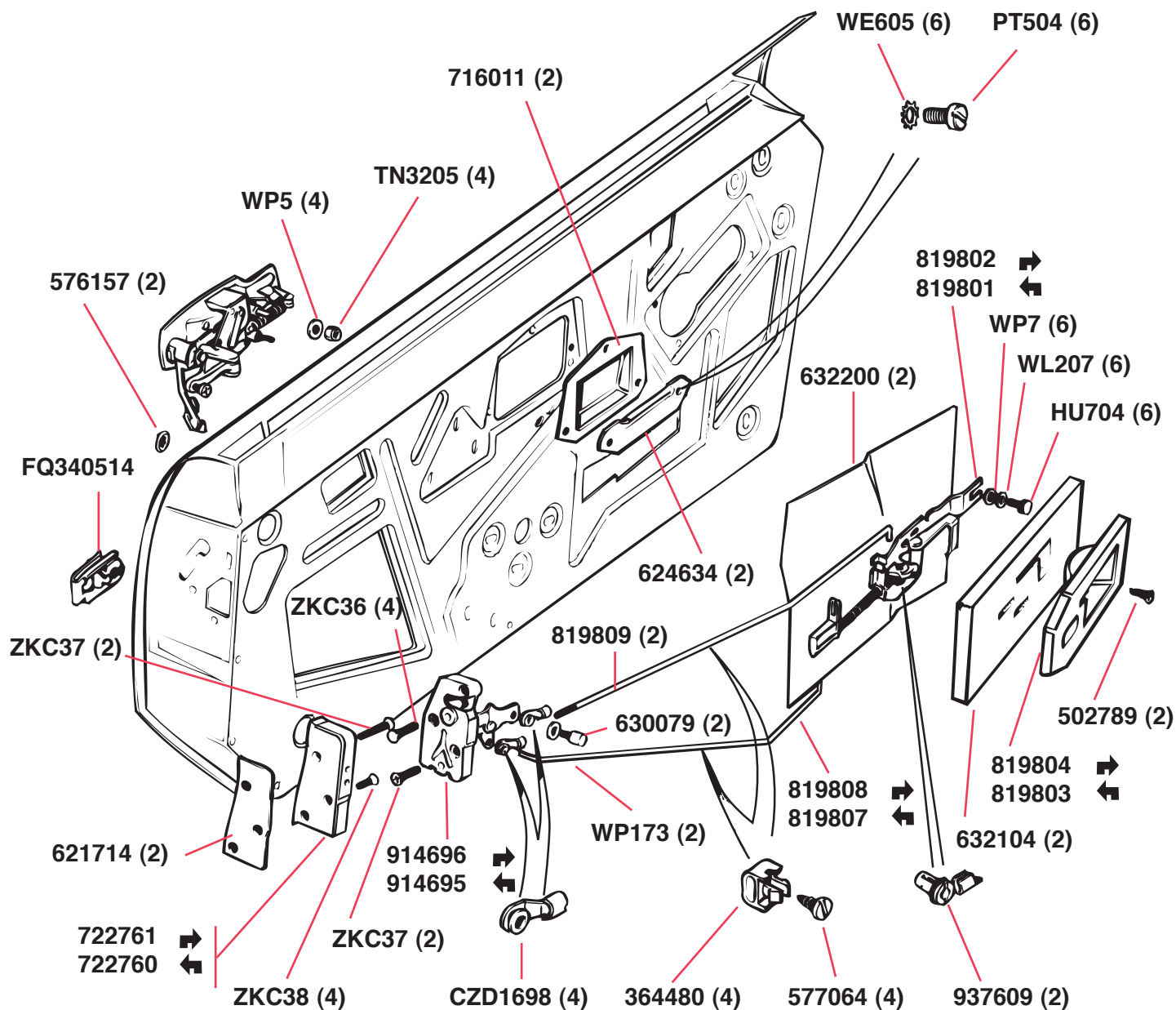
BODY—Door Assemblies



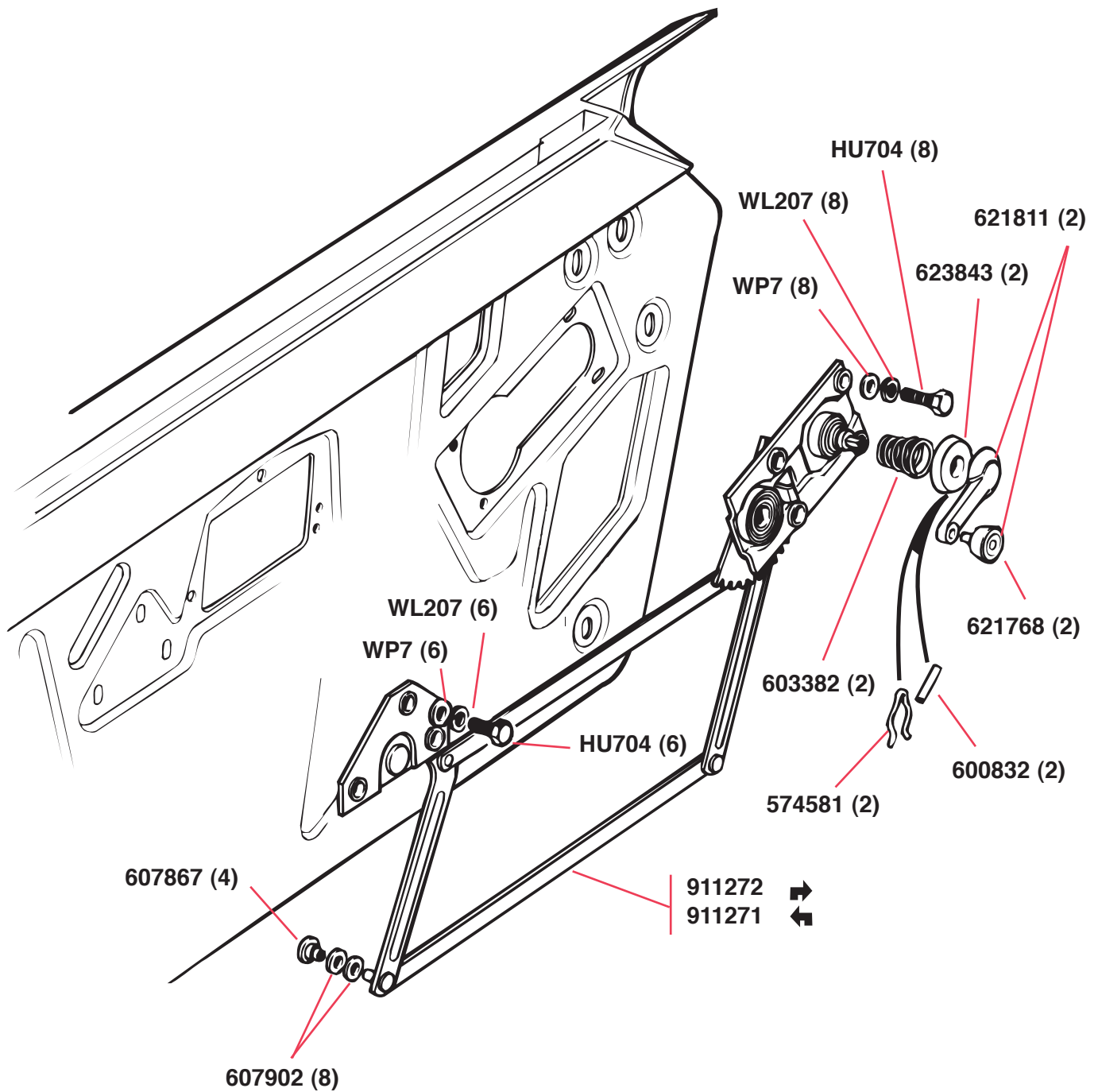
BODY—Door Glass and Fittings



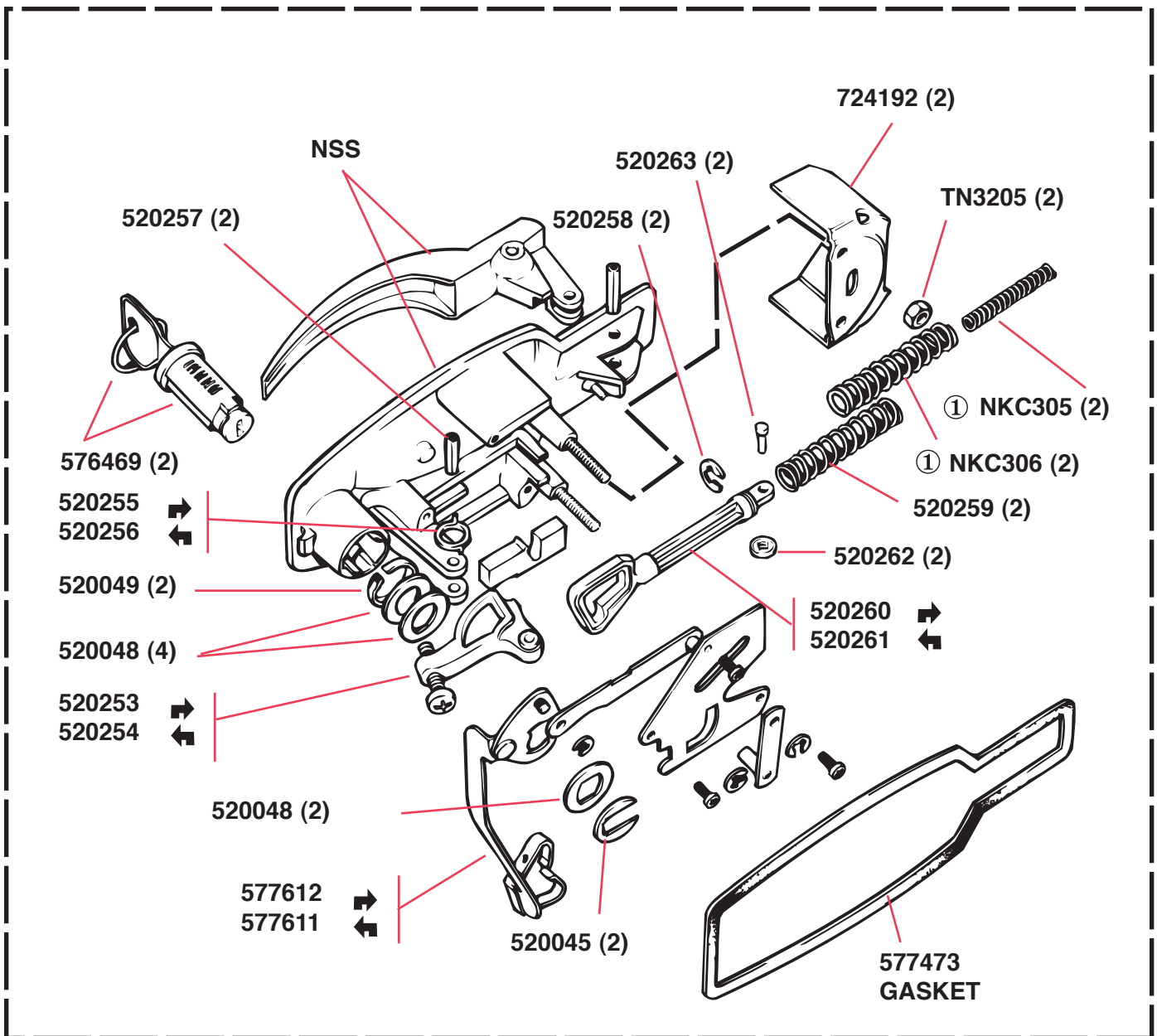
BODY—Door Handles and Locks



BODY—Window Regulator and Handle



BODY—Exterior Door Handle Details



Part nos. of handles assemblies are as follows:

Chrome; Up to comm. no FM60,006:

Right hand: 915634

Left hand: 915633

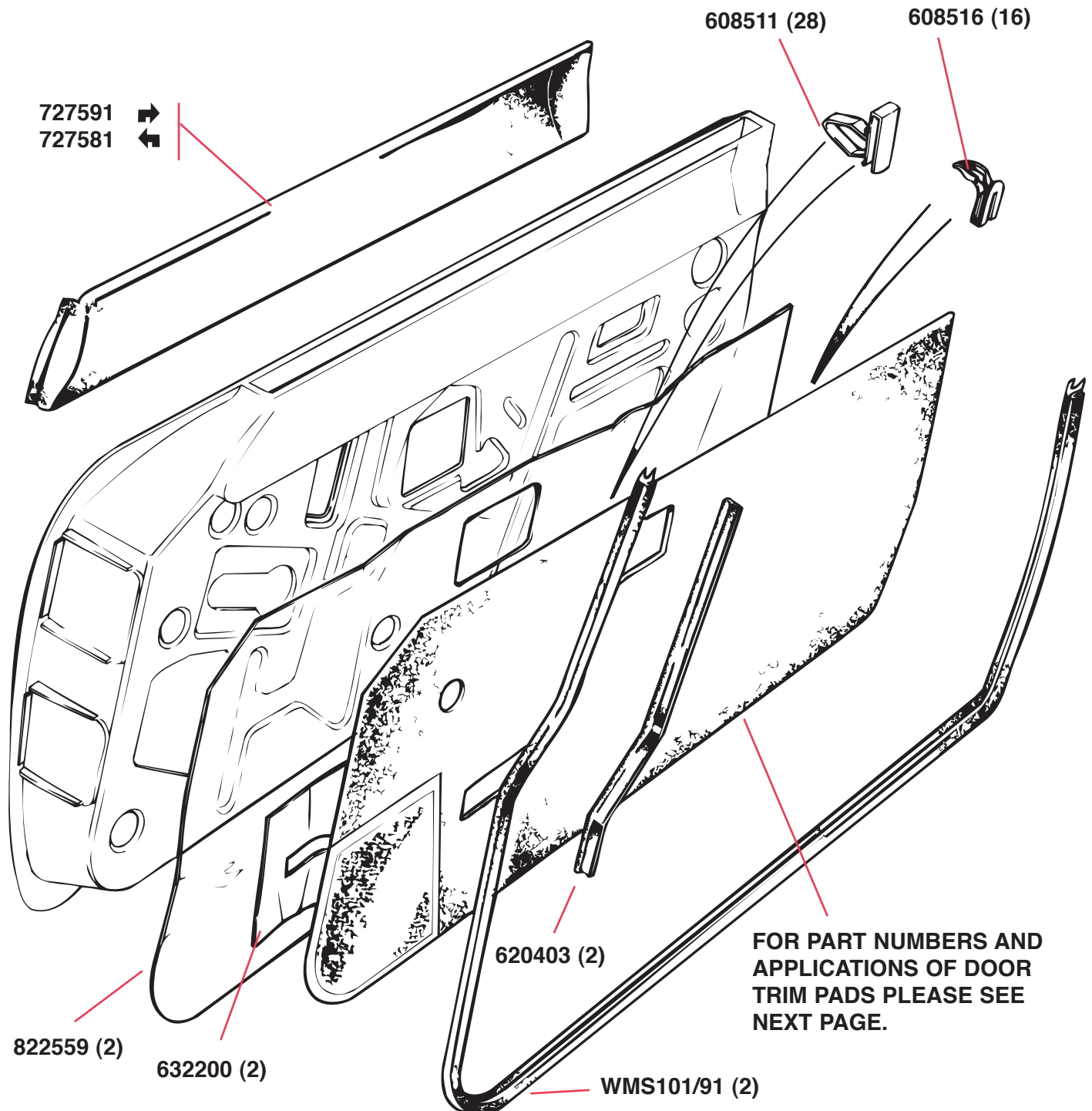
Black; After comm. no. FM60,006:

Right hand: YKC2838

Left hand: YKC2837

A handle assembly should include all of the R.H. or L. H. components as listed on this illustration.

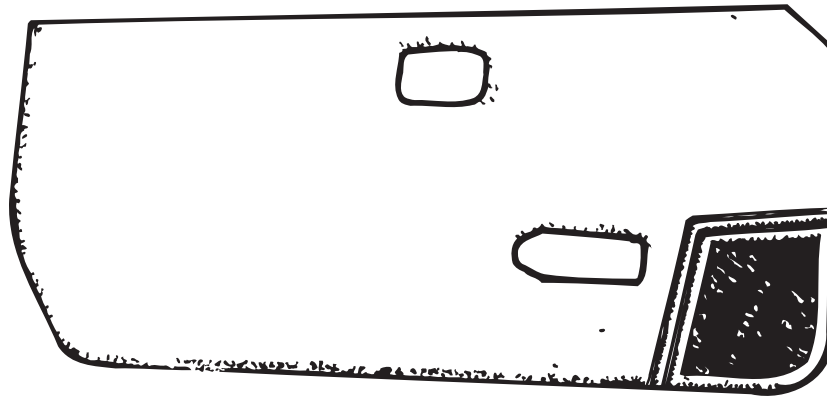
BODY—Door Seal and Door Trim Pads



FUZZY DOOR SEALS, "WOOL MOQUETTE TYPE, 91 INCHES, (2 REQUIRED)

Part No.	Description
WMS101/91	Fuzzy Door Seal, black
WMS102/91	Fuzzy Door Seal, bright red
WMS103/91	Fuzzy Door Seal, dark tan
WMS1031/91	Fuzzy Door Seal, light tan

INTERIOR—Door Panel Sets



The Roadster Factory now has access to original type interior trim panels, seat covers and carpet sets through one of our English suppliers. The quality is very good and efforts have been made to match original materials as closely as possible.

The interiors fitted to the Spitfires between 1973 and 1980 were similar in design and can be interchanged from year to year. We will list the colours and the years during which they were fitted, but there is no reason why you can't fit a particular interior colour to your car just because it wasn't available from the factory that year.

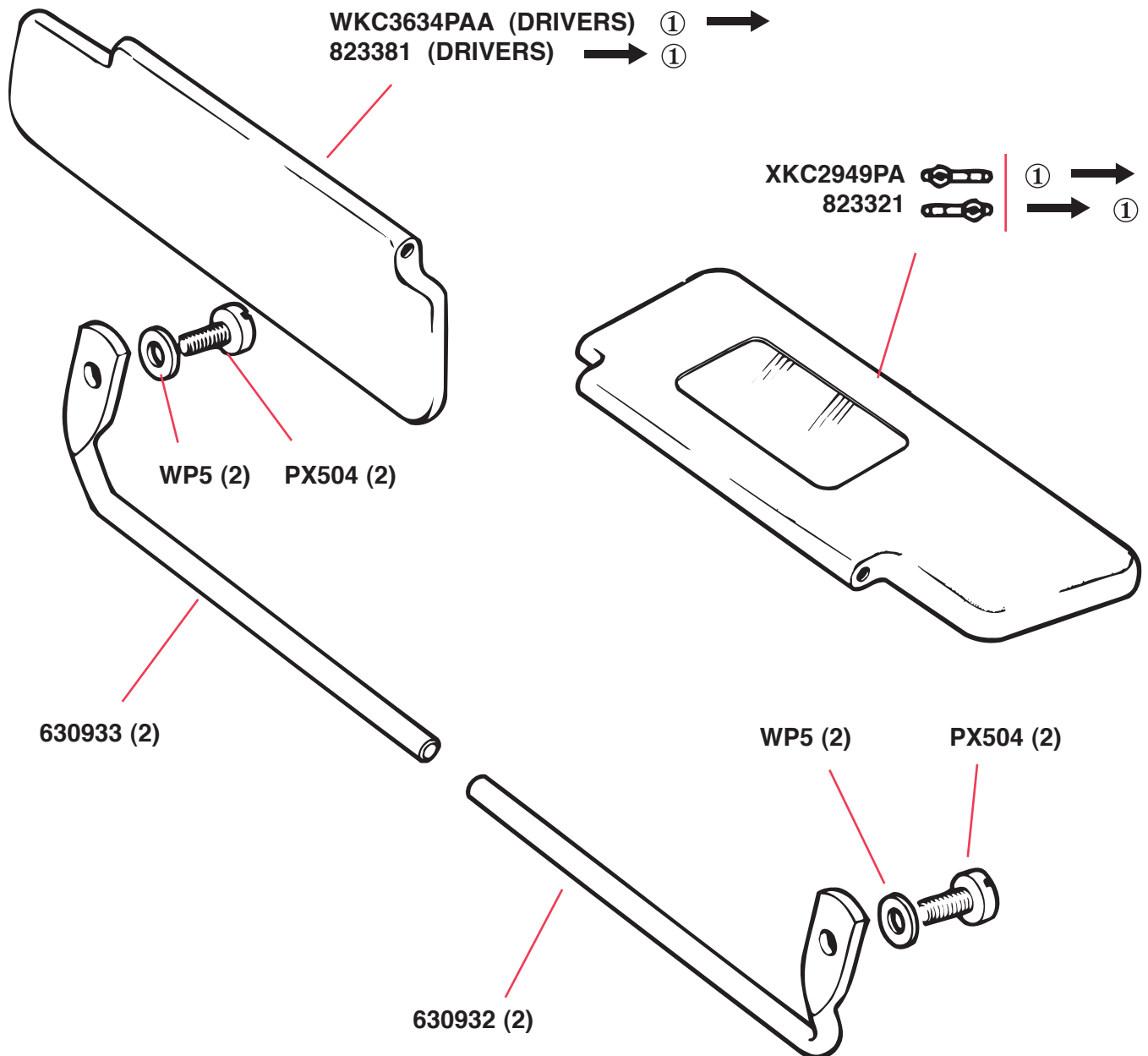
Although red interiors were not fitted to the 1500 range, we are including it here as we feel that a red interior would be very pretty with certain exterior colours (black, for example). See pages 254-255 for other interior panels and components.

Free samples of the vinyl used in producing our interior panels are available upon request

For complete interior trim kits including door panels, quarter panel and wheel arch covers, and rear bulkhead panels please see pages 254-255.

Part No.	Description
GTDP95/BLK	Door Panel Set (pair), black, fitted 1973-1980
GTDP95/BGE	Door Panel Set (pair), beige, fitted 1975-1980
GTDP95/RED	Door Panel Set (pair), red, not originally fitted to the Spitfire 1500
GTDP95/BLU	Door Panel Set (pair), shadow blue, fitted 1973-1974
GTDP95/CNT	Door Panel Set (pair), chestnut, fitted 1973-1974
GTDP95/NTN	Door Panel Set (pair), new tan, fitted 1973-1974

INTERIOR—Sun Visors



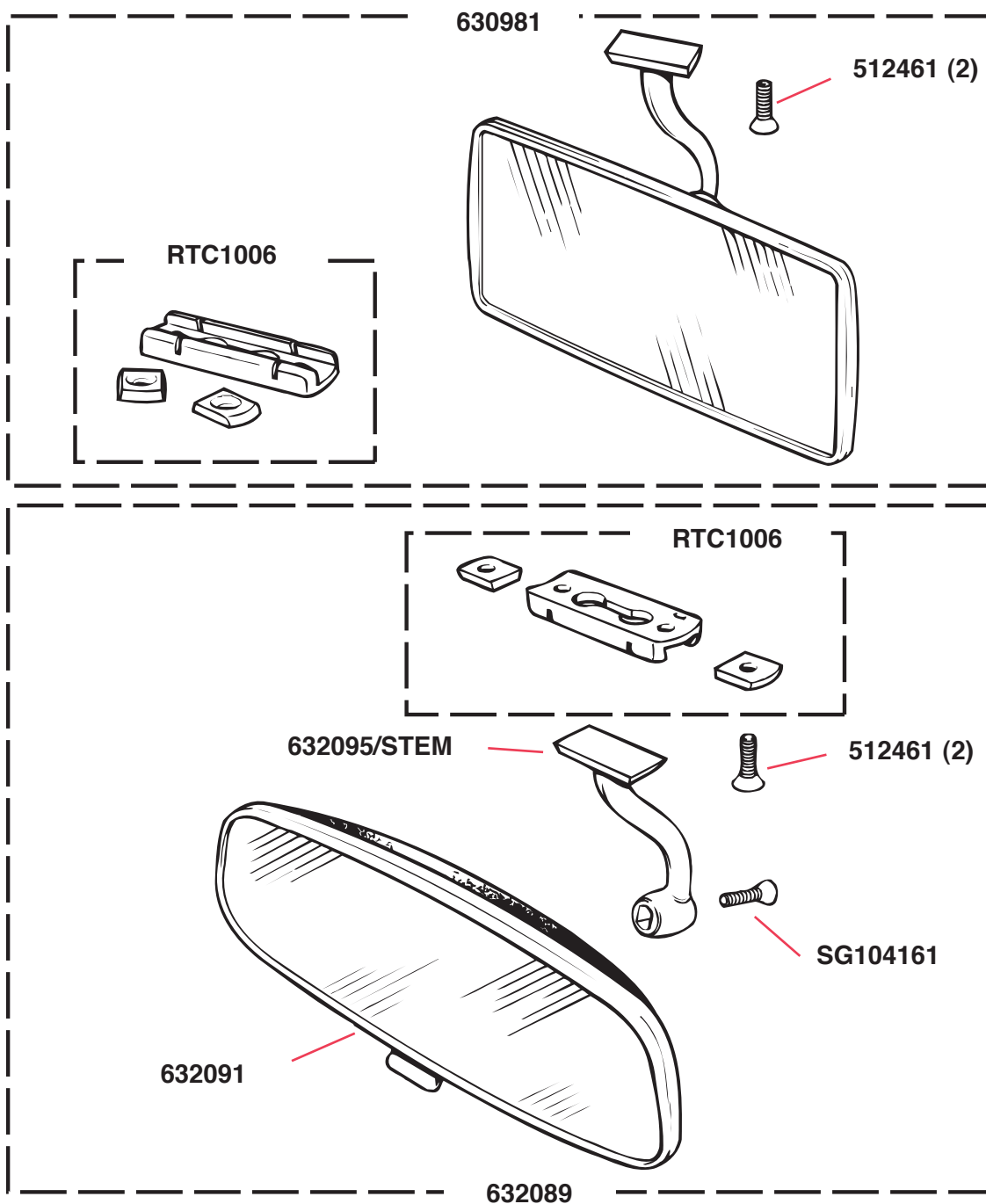
Part No.
RFK407

Description

Visor Kit, includes visors, mounting bars, and hardware pictured above in one convenient kit

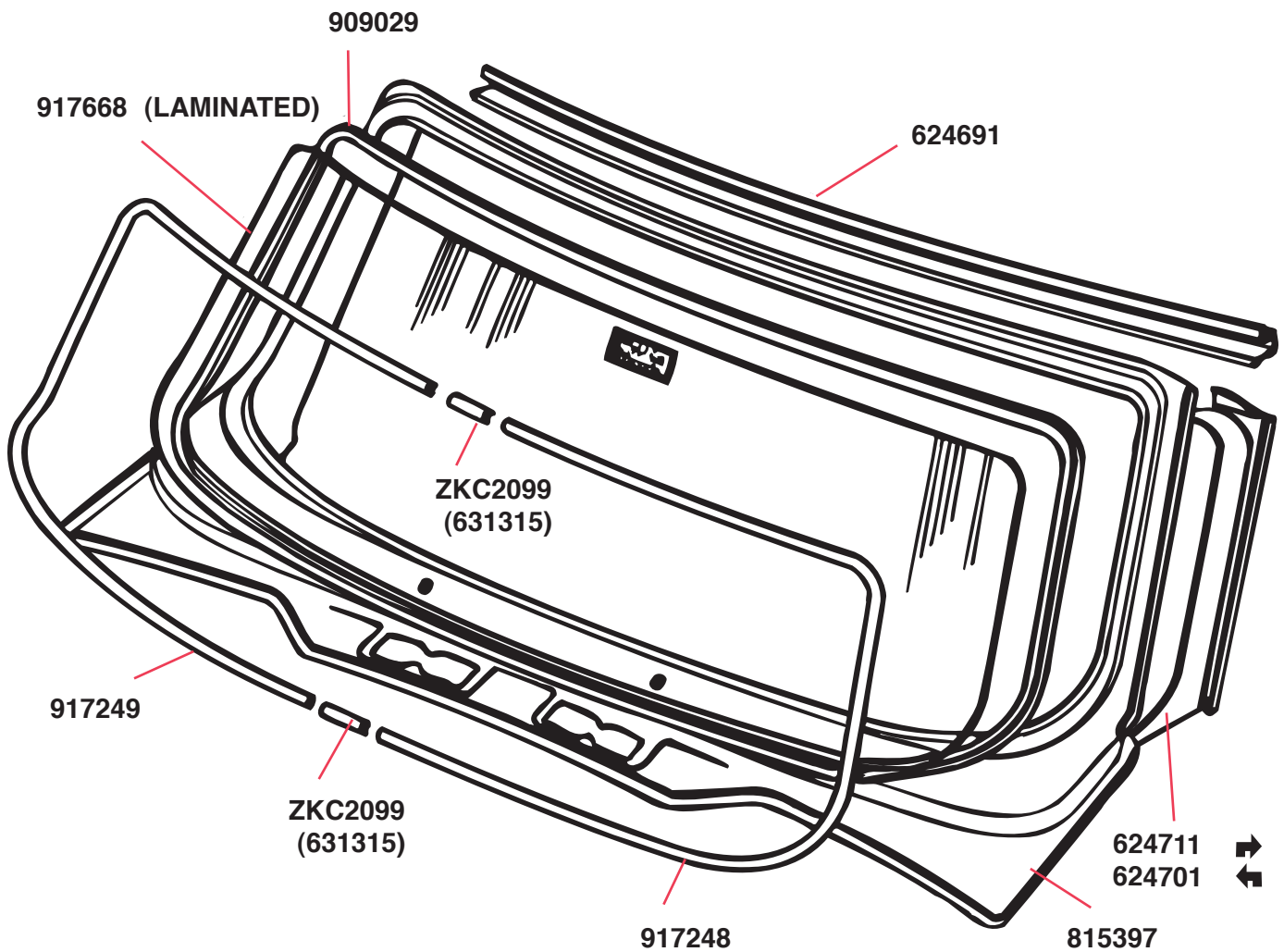
1 Commission no. FM75,546

INTERIOR—Interior Mirrors



See page 240 for door mirrors.

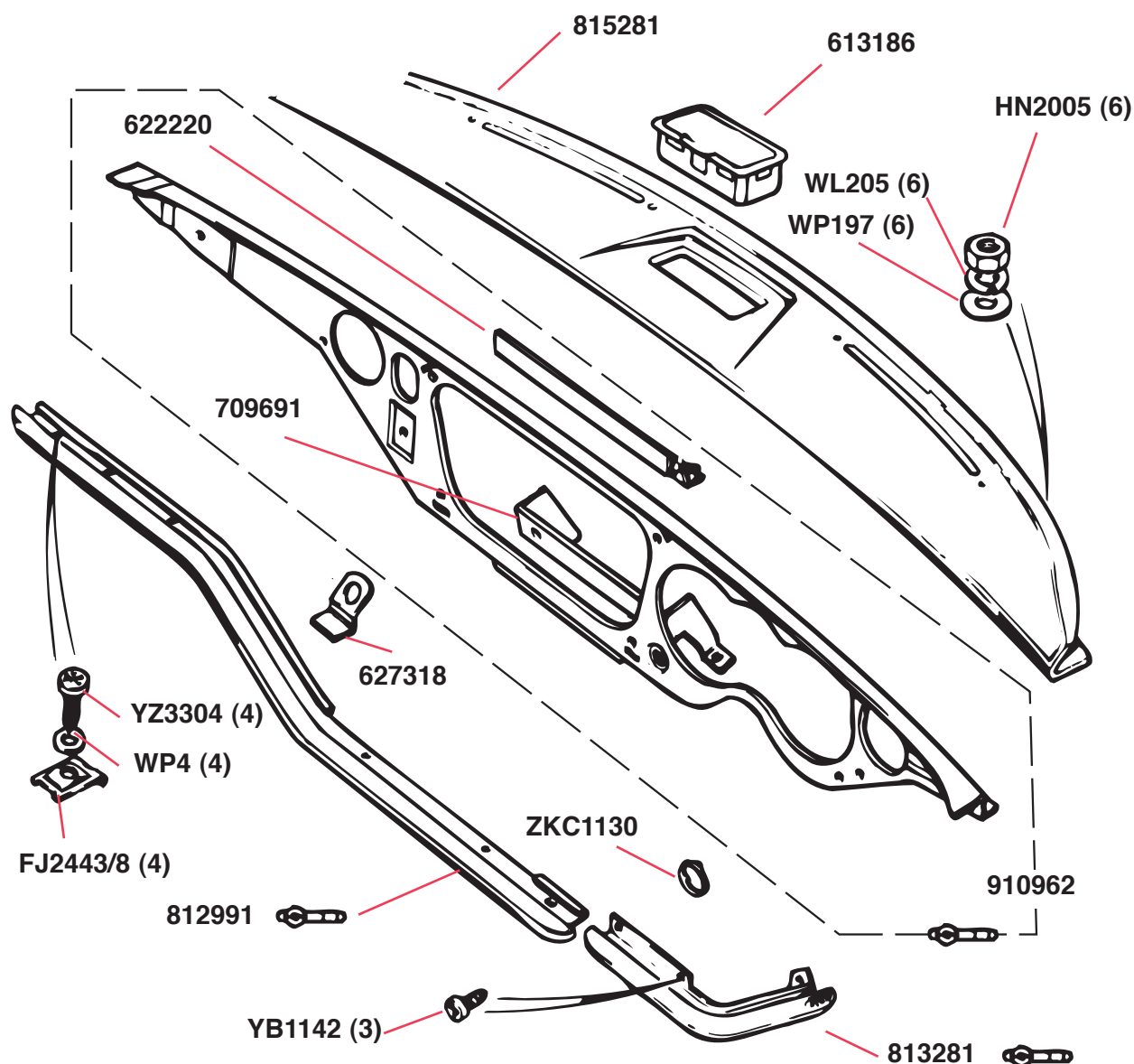
BODY — Windscreen



RFK570

Trim and Clip Kit

INTERIOR—Dash Details

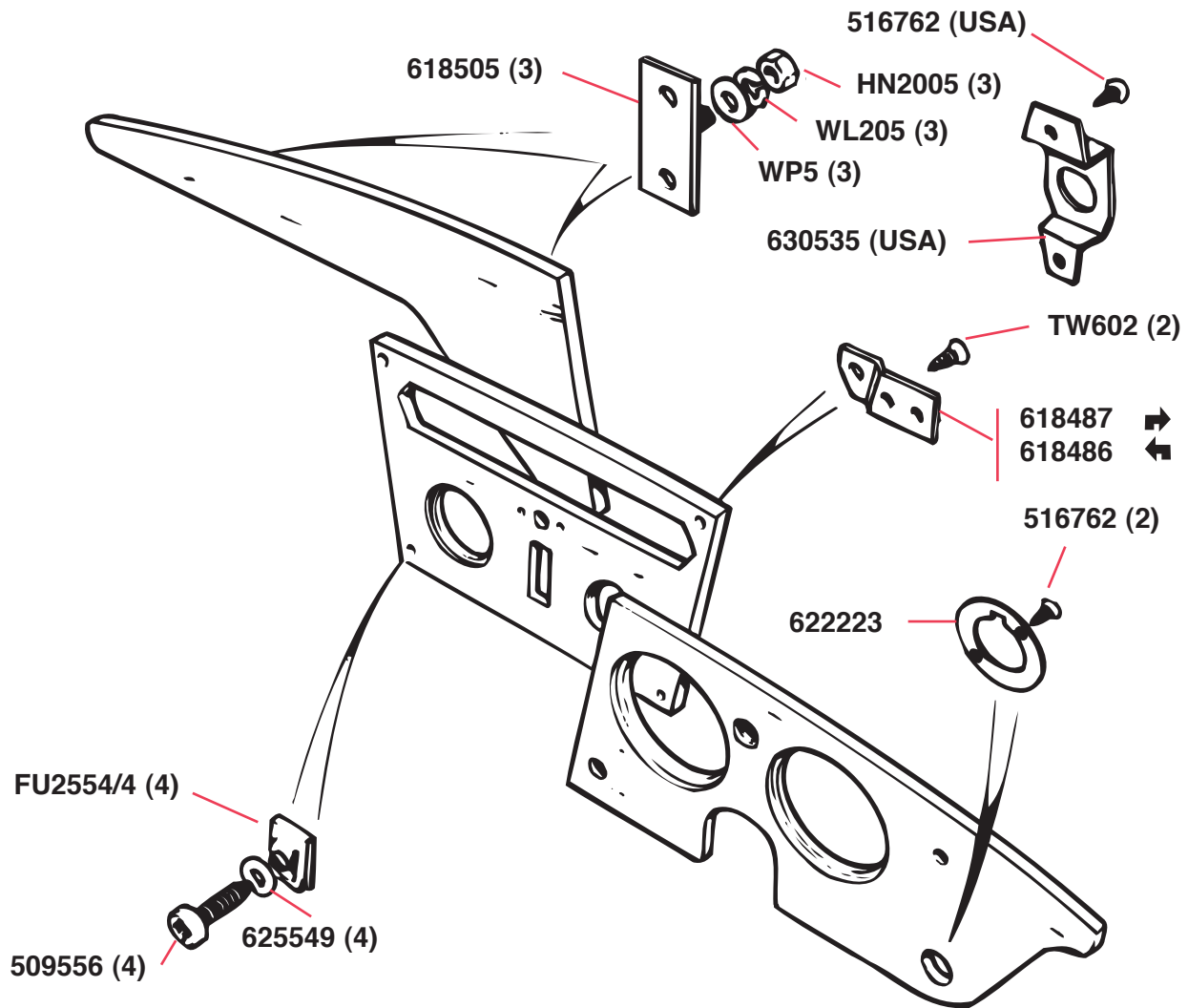


No, your eyes are not playing tricks on you!. The illustration above is for a car with right hand steering, but the part nos. are correct for left hand steering cars. If you have trouble figuring out which part you need, give us a call.

Part No.
GTQFD154

Description

Coverlay Dash Top Repair Cover, a tough plastic dash cover that glues over top of the old dash to cover the damaged, cracked original. Includes all materials and instructions to install.

INTERIOR—Wood Dash Panels

Wood dash panels are supplied in sets which contain all three parts.

Part numbers and applications are as follows:

918250 was fitted up to comm. no. FM10,000.

824560 was fitted from FM10,000 up to the end of the 1974 model year.

WKC2330 was fitted to Federal models from the beginning of the 1975 model year up to comm. no. FM60,006.

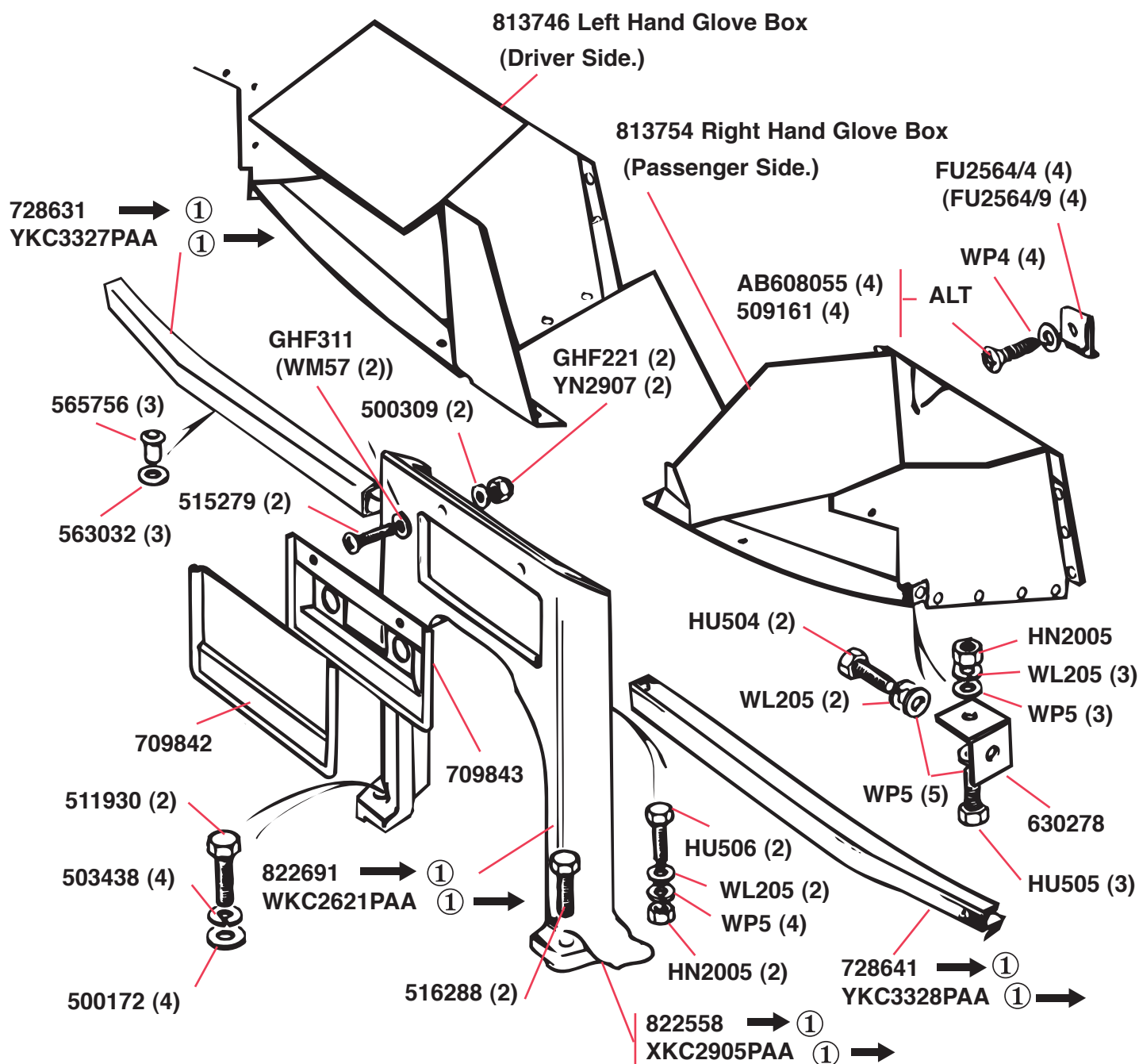
XKC1700 was fitted to California models from the beginning of the 1975 model year up to comm. no. FM60,006.

WKC3370 was fitted to California models from comm no. FM60,006 up to FM90,048.

WKC3350 was fitted to Federal models after comm no. FM60,006 and to California models after FM90,048.

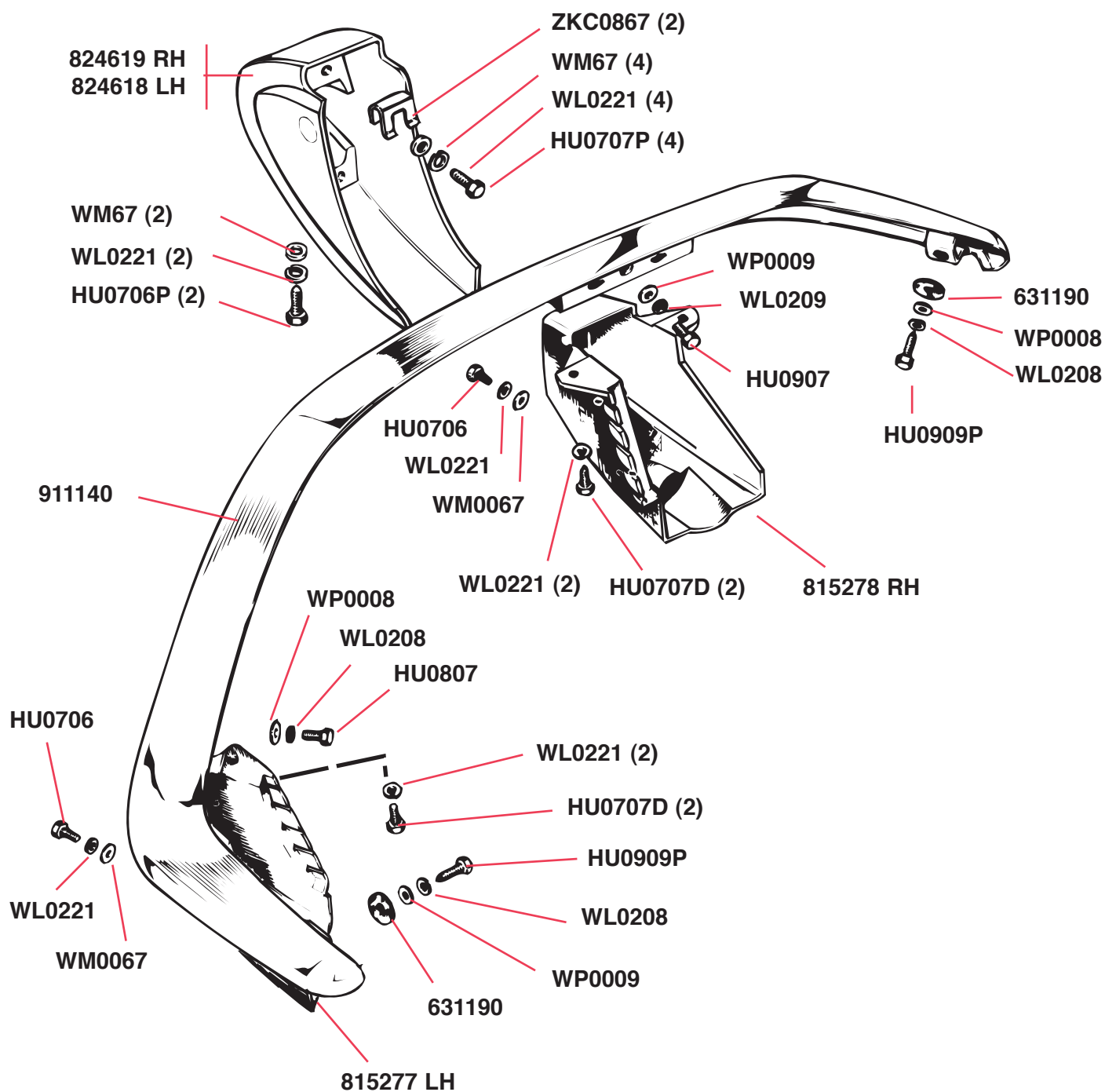
INTERIOR—Dash Support and Parcel Trays

Illustration is of a R.H.S. car—order glove boxes by description, not by position in drawing!



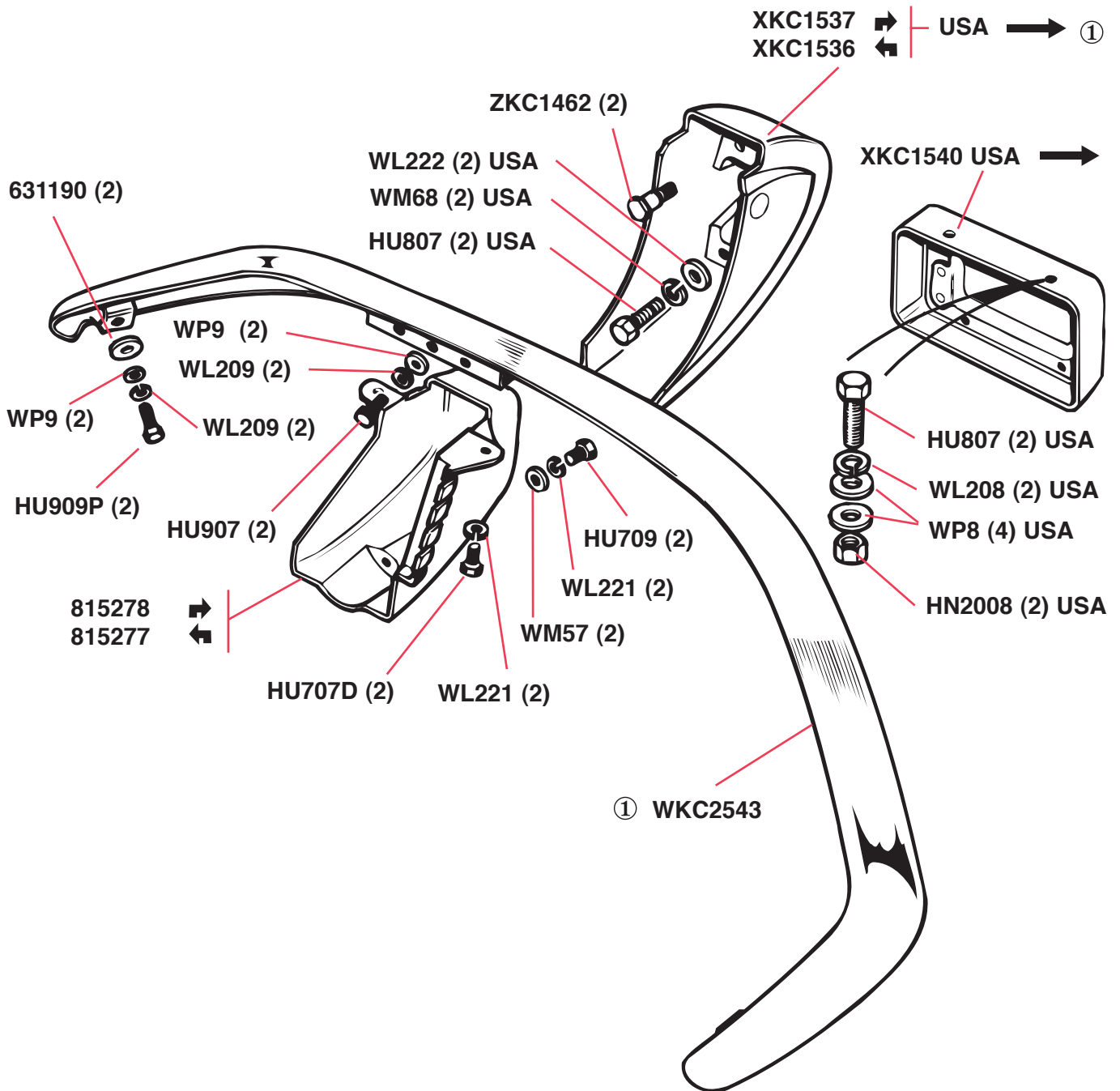
① Commission no. FM75,546 approximately

BODY—Front Bumper—Fitted Through End of 1974 Model Year

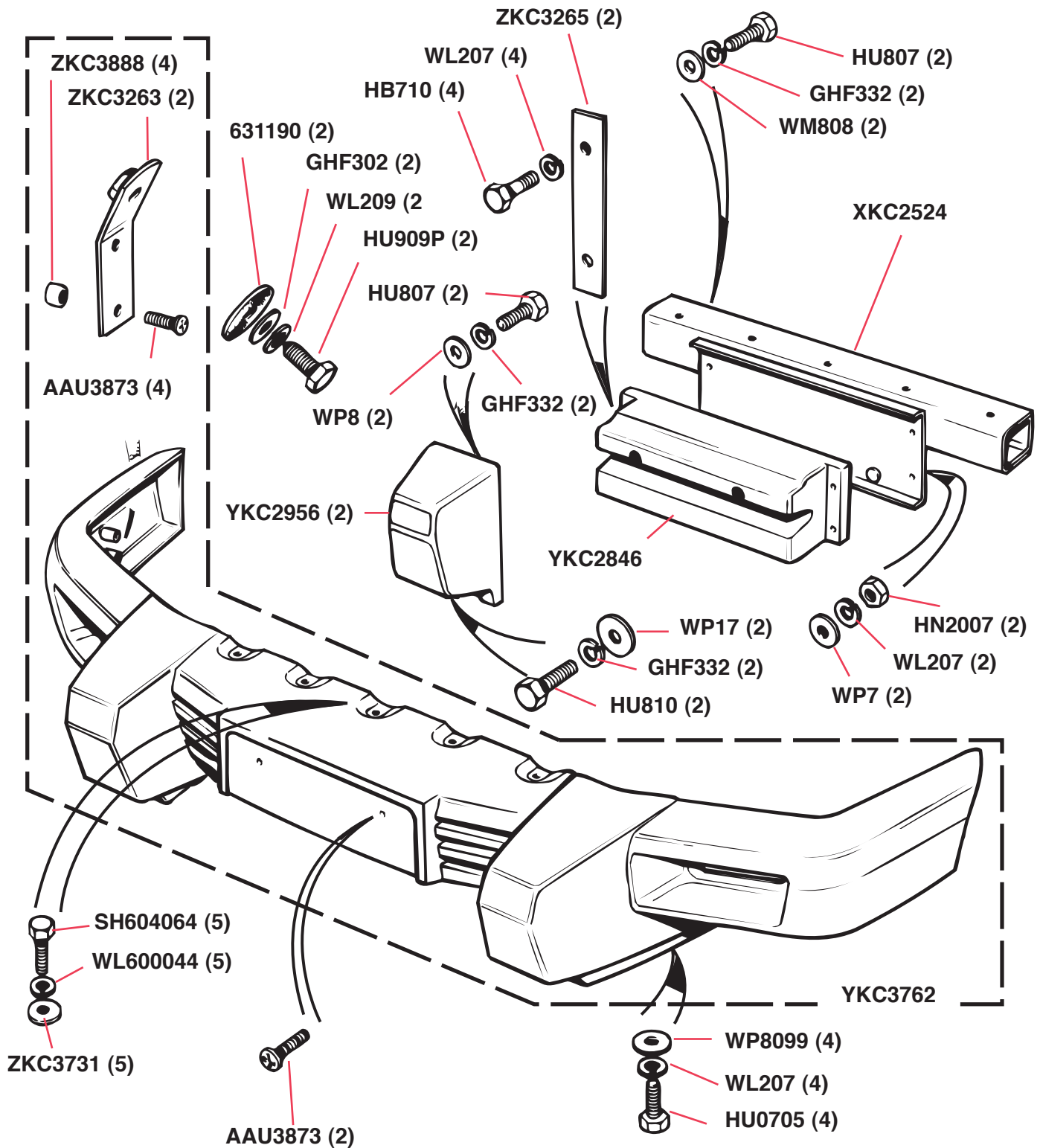


U.S.A. only, fitted from comm. no, FM10,001U.

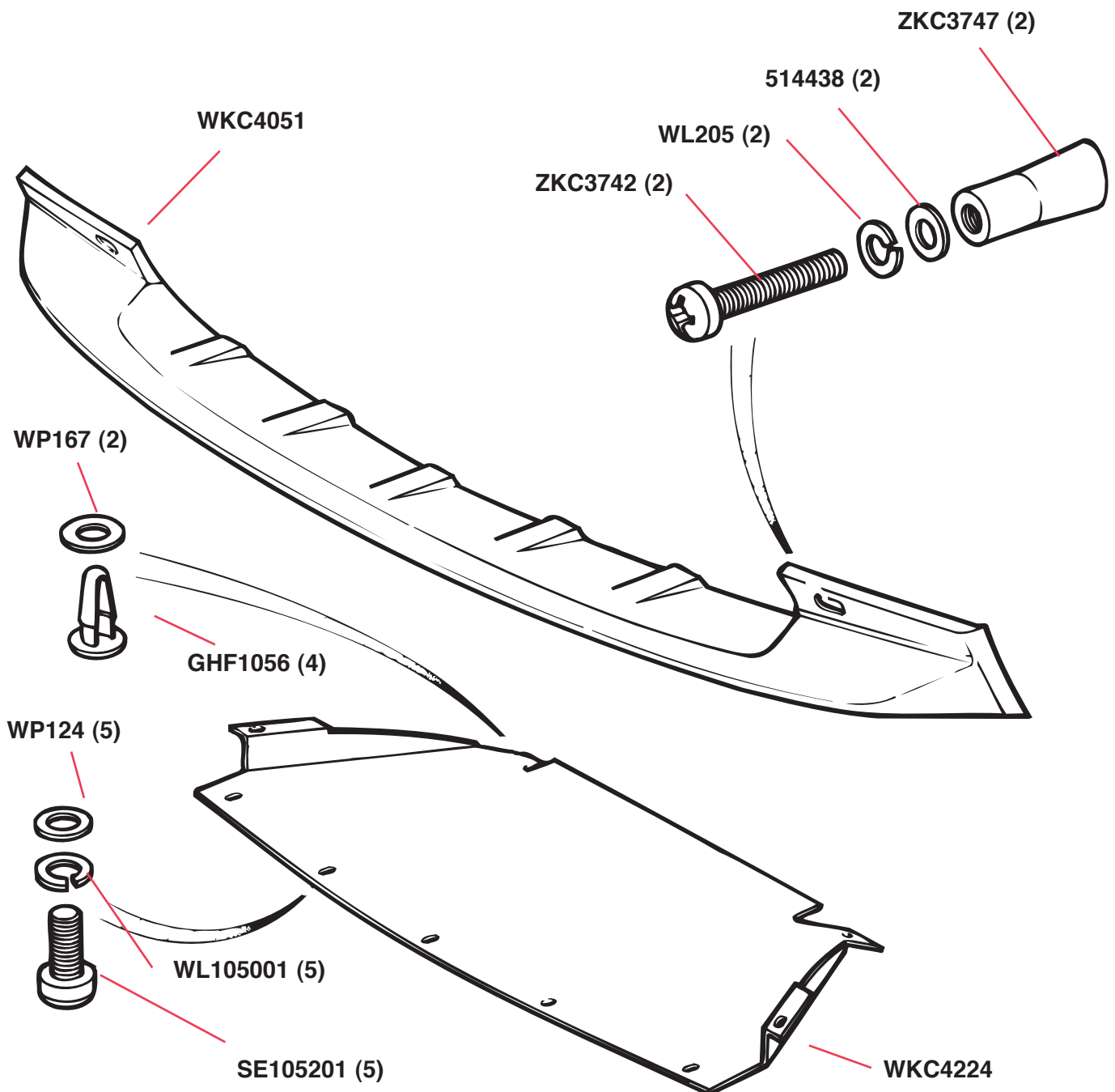
BODY—Front Bumper—Fitted From Beginning of 1975 Model Year to Commission No. FM95,001

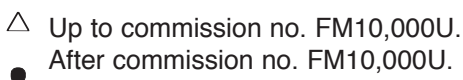


BODY—Front Bumper—Fitted After Commission No. FM95,001



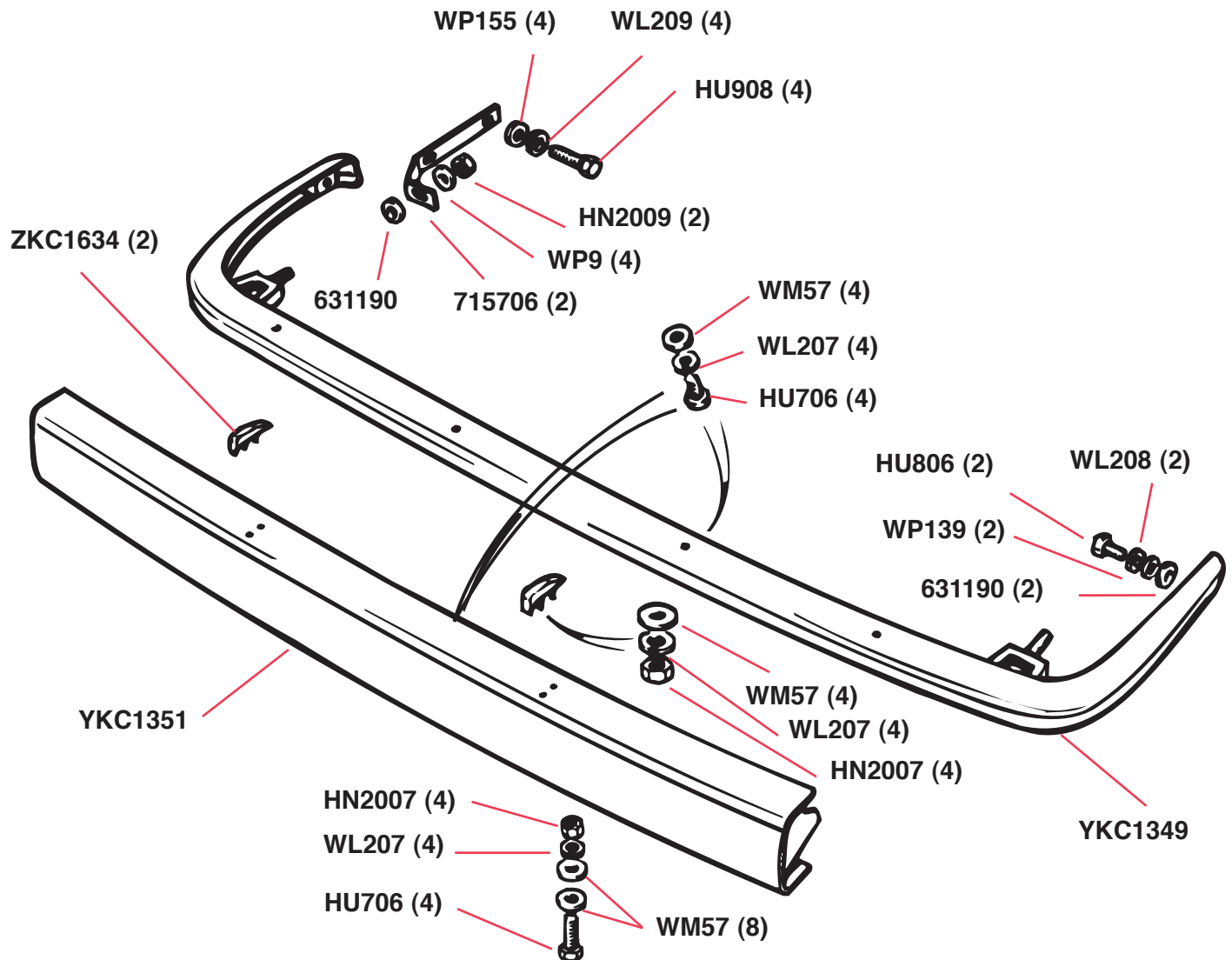
BODY—Front Spoiler and Air Intake Cowl—Fitted After Commission No. FM95,001



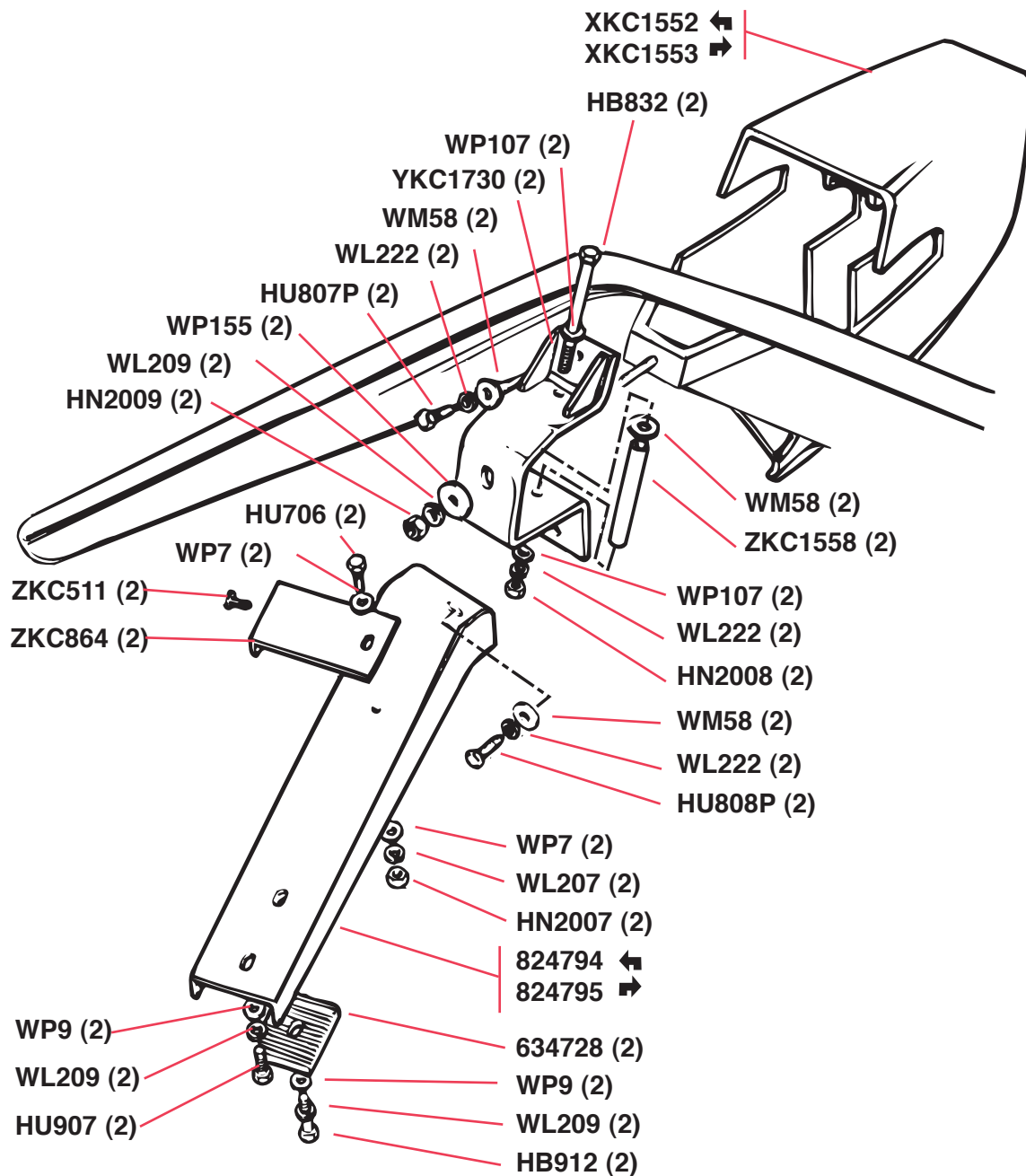


△ Up to commission no. FM10,000U.
● After commission no. FM10,000U.

BODY—Rear Bumper—Fitted From the Beginning of the 1975 Model Year up to Commission No. FM95,001

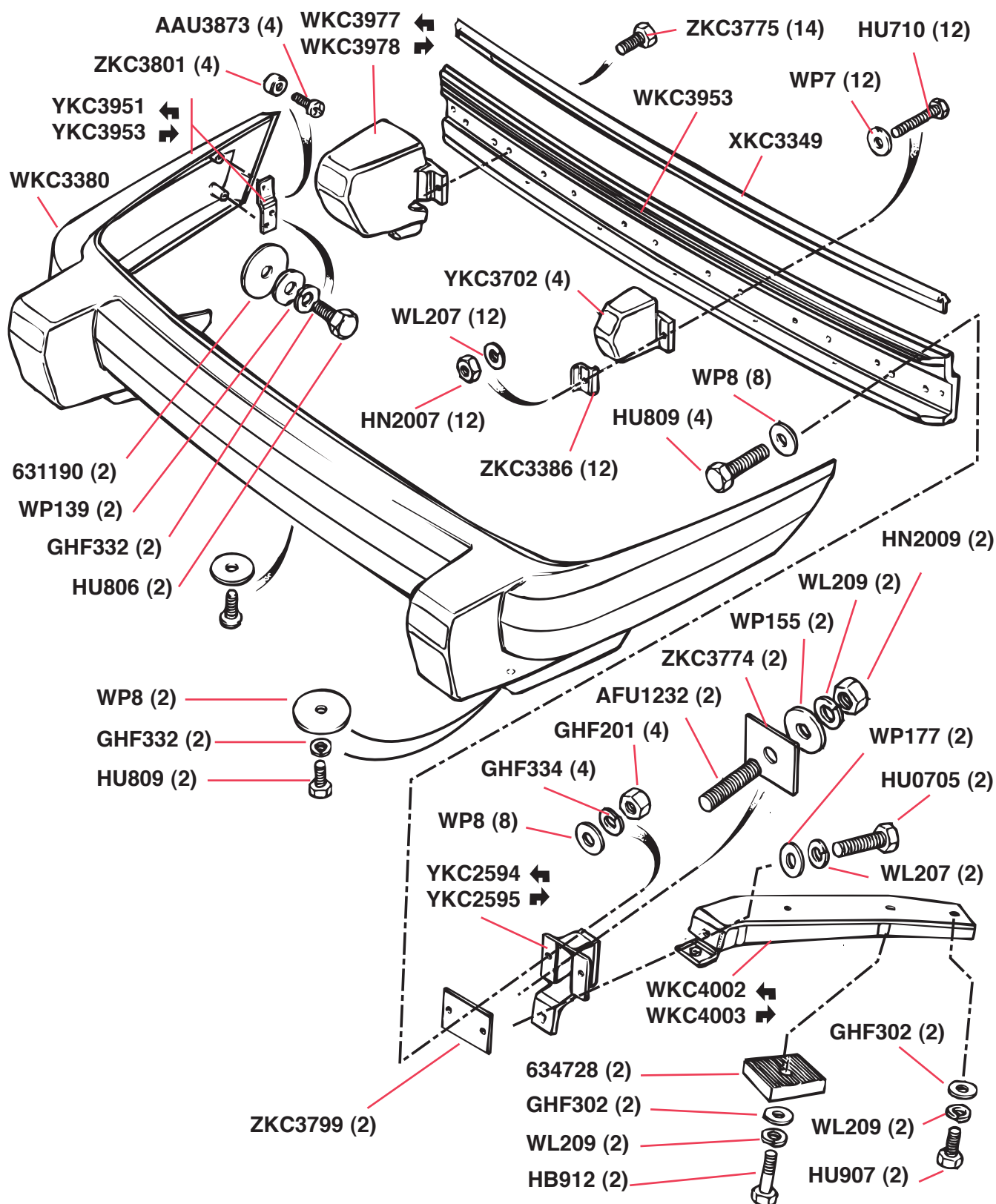


BODY—Rear Impact Absorbers and Attachments—Fitted From Beginning of 1975 Model Year up to Commission No. FM95,001



The impact absorber and other details pictured here were fitted to the bumper illustrated in the upper right-hand drawing on this page.

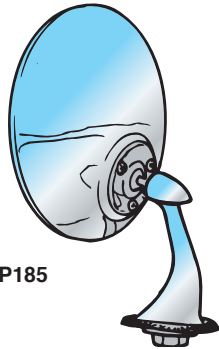
BODY—Rear Bumper—Fitted From Commission No. FM95,001



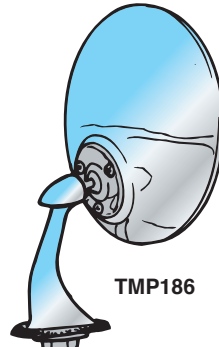
BODY—WING MIRRORS



SLP111



TMP185



TMP186

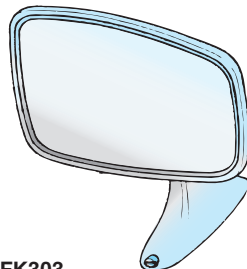
Early Spitfires had rounds mirrors fitted out on the fenders on each side of the car. These wing mirrors were originally supplied by Lucas. Wing mirrors are available with either flat or convex glass.

Part No.	Description
TMP185	Wing Mirror , L.H., flat glass
TMP186	Wing Mirror , R.H., flat glass
TMP187	Wing Mirror , L.H., convex glass
TMP188	Wing Mirror , R.H., convex glass
SLP111	Gasket , wing mirror to fender

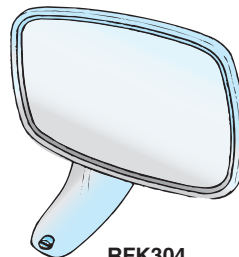
BODY—DOOR MIRRORS



HAC1528



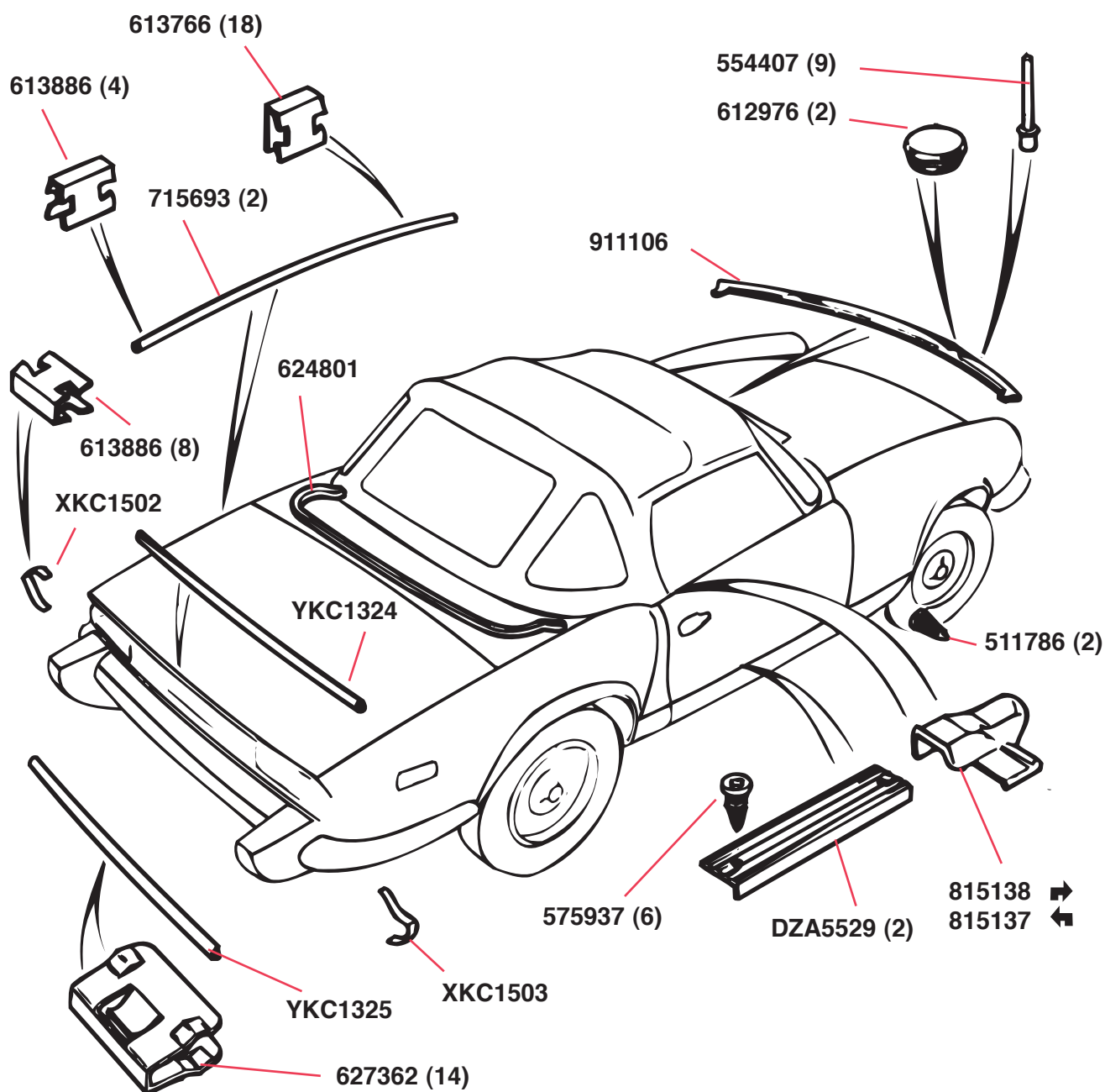
RFK303



RFK304

Part No.	Description
HAC1528	Door Mirror , bullet-shaped, 4 1/2-inch mirror glass, 3-inch base, 1-inch mounting screw spacing; fitted to L.H. only originally but can be fitted to R.H. side for appearance purposes; suitable for Spitfire mks.1, 2, 3; 1 or 2 required
SLP310	Gasket , for original door mirror; included with mirror; 1 or 2 required
RFK303	Door Mirror Kit , L.H., silver, Spitfire mk.4, early 1500; 1 required
RFK304	Door Mirror Kit , R.H., silver, Spitfire mk.4, early 1500; 1 required
RFK305	Door Mirror Kit , L.H., black, later Spitfire 1500; 1 required
RFK304	Door Mirror Kit , R.H., black, later Spitfire 1500; 1 required

BODY—Body Mouldings



Prior to 1975:

YKC1324 (Black)	715695 (Chrome)
YKC1325 (Black)	715697 (Chrome)
XKC1502 (Black)	815041 L.H. (Chrome)
XKC1503 (Black)	815042 R.H. (Chrome)